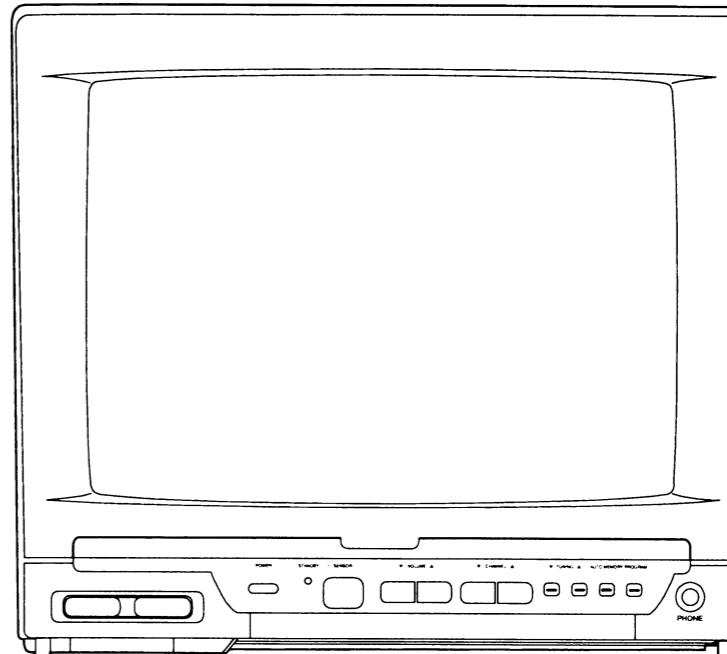




SERVICE MANUAL

14" COLOR TELEVISION

TV-1400A MK8



IMPORTANT SAFETY NOTICE

Proper service and repair is important to the safe, reliable operation of all Funai Equipment. The service procedures recommended by Funai and described in this service manual are effective methods of performing service operations. Some of these service special tools should be used when and as recommended.

It is important to note that this service manual contains various CAUTIONS and NOTICES which should be carefully read in order to minimize the risk of personal injury to service personnel. The possibility exists that improper service methods may damage the equipment. It also is important to understand that these CAUTIONS and NOTICES ARE NOT EXHAUSTIVE. Funai could not possibly know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Consequently, Funai has not undertaken any such broad evaluation. Accordingly, a servicer who uses a service procedure or tool which is not recommended by Funai must first use all precautions thoroughly so that neither his safety nor the safe operation of the equipment will be jeopardized by the service method selected.

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GENERAL SPECIFICATIONS *

Feature and Specifications

Color System:	PAL - B/G, SECAM - B/G, D/K NTSC 3.58/4.43MHz (Video Playback)
Tuning System:	Voltage Synthesized
Receiveable Channels:	VHF-L; R1~R5 / (OIRT + CCIR ch) E2~E4 ch (+CATV) VHF-H; R6~R12 E5~E12 ch (+CATV) UHF; 21~69 CATV~MID
Number of Preset:	Up to 57
Antenna Impedance:	UHF/VHF 75Ω, Unbalanced
Picture Tube:	14", Tinted
Picture Control:	Color, Brightness, Contrast Game(ON/OFF), Sharp/Soft
Picture Control Memory:	Standard Select
Speaker:	77mm Round Type, 8Ω
Output Power:	3W
Other Features:	Automatic Channel Preset Automatic Degaussing
Power Source:	220V~240V, 50Hz AC
Power Consumption:	68W
Cabinet Size:	362(W) x 327(H) x 354(D)mm
Weight:	8.5kg
Regulations:	IEC-65 / GOST Passable

Control and Switches

Power:	Push (Front)
Channel Up/Down:	Push (Front)
Volume Up/Down:	Push (Front)
Tuning Up/Down:	Push (Front)
Program:	Push (Front)
Auto Memo / Band:	Push (Front)
Remote Control:	Standby, 0/AV, 1~9, Cannel Up, (20 keys) Channel Down, Mute, Display Previous Picture Select (Bright / Contrast / Color / Video Mode) Control / Volume Up/Down Sleep

Display

LED Indicator:	Standby (Power ON, LED OFF) * When turning on the power button stand-by LED is put off.
On Screen Display:	Channel Volume GAME ON-OFF Brightness Color Contrast Sharp-Soft Sleep Timer (10~90 Minute) Tuning Indicator Band Position

Jack and Terminals

UHF/VHF Antenna:	IEC (75Ω)
Video In:	RCA
Audio In:	RCA - 2P
Earphone:	3.5m/m CES

Accessories

Remote Control Unit	
Battery:	(R6, UM3 x 2)
Owner's Manual	
Rod Antenna	

* Specifications are subject to change without notice.

PERFORMANCE SPECIFICATIONS

<Tuner>

VHF/UHF Input: 75Ω Unbalanced, IEC connector
 Reference Level: 20Vp-p (CRT Green Cathode)
 Input Signal: 400Hz, 30%AM

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Intermediate Frequency	Picture	MHz	38.0	—
	Sound	MHz	31.5(D/K)	—
	Sound	MHz	32.5(B/G)	—
2. Peak Picture Sens.	VHF	dB μ V	20	30
	UHF	dB μ V	20	40
3. AFT Pull In Range (10mV Input)		MHz	+1.5	+1.0
		MHz	-0.7	-0.5

<Deflection>

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Deflection Frequency	Horizontal (PAL/SECAM)	KHz	15.625	—
	(NTSC)	KHz	15.750	—
	Vertical (PAL/SECAM)	Hz	50	—
	(NTSC)	Hz	60	—
2. Linearity	Horizontal	%	—	15
	Vertical	%	—	10
3. High Voltage		KV	23	—
4. Over Scan	Horizontal	%	10	—
	Vertical	%	10	—

<Video & Chroma>

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Misconvergence	Center	mm	—	0.4
	Side	mm	—	2.0
	Corner	mm	—	1.5
2. Brightness	APL100%	Ft-L	45	35
	°K	8000-10MPCD	—	—
	Horizontal	Line	300	—
3. Color Temperature	Vertical	Line	300	—
	4. Resolution	Horizontal	—	—
	Vertical	—	—	—

<Audio>

All items are measured across 8Ω load at speaker output terminal.

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Audio Output Power	10%THD	W	3.0	2.5
2. Audio Distortion	50mW	%	2	5
3. Audio Frequency Response	-6dB	Hz	55-8.0K	—

IMPORTANT SAFETY PRECAUTIONS

Prior to shipment from the factory, our products are strictly inspected for recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

Safety Precautions for TV Circuit

1. Before returning an instrument to the customer, always make a safety check of the entire instrument, including, but not limited to, the following items:

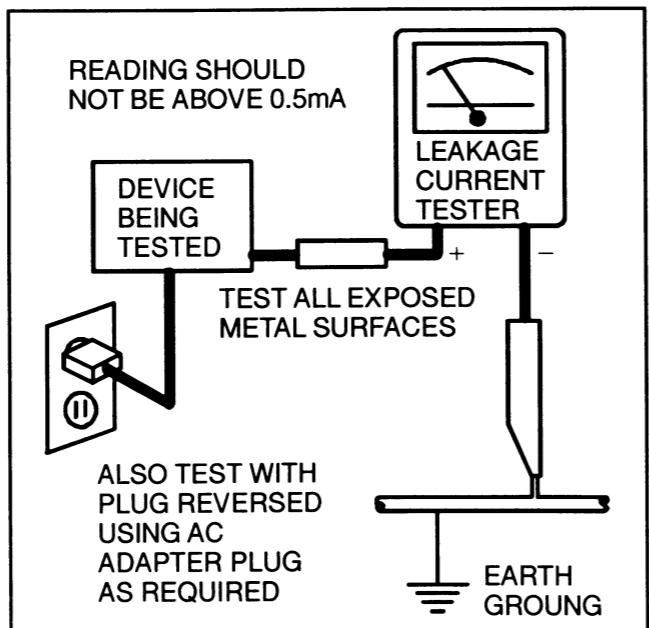
a. Be sure that no built-in protective devices are defective and have been defeated during servicing. (1) Protective shields are provided on this chassis to protect both the technician and the customer. Correctly replace all missing protective shields, including any removed for servicing convenience. (2) When reinstalling the chassis and/or other assembly in the cabinet, be sure to put back in place all protective devices, including but not limited to, nonmetallic control knobs, insulating fishpapers, adjustment and compartment covers/shields, and isolation resistor/capacitor networks. **Do not operate this instrument or permit it to be operated without all protective devices correctly installed and functioning. Servicers who defeat safety features or fail to perform safety checks may be liable for any resulting damage.**

b. Be sure that there are no cabinet openings through which an adult or child might be able to insert their fingers and contact a hazardous voltage. Such openings include, but are not limited to, (1) spacing between the picture tube and the cabinet mask, (2) excessively wide cabinet ventilation slots, and (3) an improperly fitted and/or incorrectly secured cabinet back cover.

c. **Antenna Cold Check** - With the instrument AC plug removed from any AC source, connect an electrical jumper across the two AC plug prongs. Place the instrument AC switch in the on position. Connect one lead of an ohmmeter to the AC plug prongs tied together and touch the other ohmmeter lead in turn to each tuner antenna input exposed terminal screw and, if applicable, to the coaxial connector. If the measured resistance is less than 1.0 megohm or greater than 5.2 megohm, an abnormality exists that must be corrected before the instrument is returned to the customer.

Repeat this test with the instrument AC switch in the off position.

d. **Leakage Current Hot Check** - With the instrument completely reassembled, plug the AC line cord directly into a AC outlet. (Do not use an isolation transformer during this test.) Use a leakage current tester. With the instrument AC switch first in the on position and then in the off position, measure from a known earth ground (metal water pipe, conduit, etc.) to all exposed metal parts of the instrument (antennas, handle brackets, metal cabinet, screw heads, metallic overlays, control shafts, etc.), especially any exposed metal parts that offer an electrical return path to the chassis. Any current measured must not exceed 0.5 milliampere. Reverse the instrument power cord plug in the outlet and repeat the test.



ANY MEASUREMENTS NOT WITHIN THE LIMITS SPECIFIED HEREIN INDICATE A POTENTIAL SHOCK HAZARD THAT MUST BE ELIMINATED BEFORE RETURNING THE INSTRUMENT TO THE CUSTOMER OR BEFORE CONNECTING THE ANTENNA OR ACCESSORIES.

e. **X-Radiation and High Voltage Limits** - Because the picture tube is the primary potential source of X-radiation in solid-state TV receivers, it is specially constructed to prohibit X-radiation emissions. For continued X-radiation protection, the replacement picture tube must be the same type as the original. Also, because the picture tube shields and mounting hardware perform an X-radiation protection function, they must be correctly in place. High voltage must be measured each time servicing is performed that involves B+, horizontal deflection or high voltage. Correct operation of the X-radiation protection circuits also must be reconfirmed each time they are serviced. (X-radiation protection circuits also may be called "horizontal disable" or "hold down.") Read and apply the high voltage limits and, if the chassis is so equipped, the X-radiation protection circuit specifications given on instrument labels and in the Product Safety & X-Radiation Warning note on the service data chassis schematic. High voltage is maintained within specified limits by close tolerance safety-related components/adjustments in the high-voltage circuit. If high voltage exceeds specified limits, check each component specified on the chassis schematic and take corrective action.

2. Read and comply with all caution and safety-related notes on or inside the receiver cabinet, on the receiver chassis, or on the picture tube.

3. **Design Alteration Warning** - Do not alter or add to the mechanical or electrical design of this TV receiver. Design alterations and additions, including, but not limited to circuit modifications and the addition of items such as auxiliary audio and/or video output connections, might alter the safety characteristics of this receiver and create a hazard to the user. Any design alterations or additions will void the manufacturer's warranty and may make you, the servicer, responsible for personal injury or property damage resulting therefrom.

4. **Picture Tube Implosion Protection Warning** - The picture tube in this receiver employs integral implosion protection. For continued implosion protection, replace the picture tube only with one of the same type number. Do not remove, install, or otherwise handle the picture tube in any manner without first putting on shatterproof goggles equipped with side shields. People not so equipped must be kept safely away while picture tubes are handled. Keep the picture tube away from your body. Do not handle

the picture tube by its neck. Some "in-line" picture tubes are equipped with a permanently attached deflection yoke; because of potential hazard, do not try to remove such "permanently attached" yokes from the picture tube.

5. Hot Chassis Warning -

a. Some TV receiver chassis are electrically connected directly to one conductor of the AC power cord and may be safety-serviced without an isolation transformer only if the AC power plug is inserted so that the chassis is connected to the ground side of the AC power source. To confirm that the AC power plug is inserted correctly, with an AC voltmeter, measure between the chassis and a known earth ground. If a voltage reading in excess of 1.0V is obtained, ***remove and reinsert the AC power plug in the opposite polarity** and again measure the voltage potential between the chassis and a known earth ground.

b. Some TV receiver chassis have a circuit which obtain voltage about 70% of AC voltage between chassis and earth ground regardless of the AC plug polarity. This chassis can be safety-serviced only with an isolation transformer inserted in the power line between the receiver and the AC power source, for both personnel and test equipment protection.

c. Some TV receiver chassis have a secondary ground system in addition to the main chassis ground. This secondary ground system is not isolated from the AC power line. The two ground systems are electrically separated by insulation material that must not be defeated or altered.

Note: * In case unit has no polarity AC plug only.

6. Observe original lead dress. Take extra care to assure correct lead dress in the following areas: a. near sharp edges, b. near thermally hot parts-be sure that leads and components do not touch thermally hot parts, c. the AC supply, d. high voltage, and e. antenna wiring. Always inspect in all areas for pinched, out of place, or frayed wiring. Check AC power cord for damage.

7. Components, parts, and/or wiring that appear to have overheated or are otherwise damaged should be replaced with components, parts, or wiring that meet original specifications. Additionally, determine the cause of overheating and/or damage and, if necessary, take corrective action to remove any potential safety hazard.

8. **Product Safety Notice** - Some electrical and mechanical parts have special safety-related characteristics which are often not evident from visual

inspection, nor can the protection they give necessarily be obtained by replacing them with components rated for higher voltage, wattage, etc.. Parts that have special safety characteristics are identified by a (Δ) on schematics and in parts lists. Use of a substitute replacement that does not have the same safety characteristics as the recommended replacement part might create shock, fire, and/or other hazards. The Product's Safety is under review continu-

ously and new instructions are issued whenever appropriate. Prior to shipment from the factory, our products are strictly inspected to confirm with the recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

Precautions during Servicing

- A.** Parts identified by the (Δ) symbol are critical for safety.
Replace only with part number specified.
- B.** In addition to safety, other parts and assemblies are specified for conformance with regulations applying to spurious radiation. These must also be replaced only with specified replacements.
Examples: RF converters, RF cables, noise blocking capacitors, and noise blocking filters, etc.
- C.** Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
- D.** Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers
 - 4) Insulators for transistors.
- E.** When replacing AC primary side components (transformers, power cord, etc.), wrap ends of wires securely about the terminals before soldering.
- F.** Observe that the wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.)
- G.** Check that replaced wires do not contact sharp edged or pointed parts.
- H.** When a power cord has been replaced, check that 10-15 kg of force in any direction will not loosen it.
- I.** Also check areas surrounding repaired locations.
- J.** Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.
- K.** Crimp type wire connector
When replacing the power transformer in sets where the connections between the power cord and power transformer primary lead wires are performed using crimp type connectors, in order to prevent shock hazards, perform carefully and precisely the following steps.
Replacement procedure
 - 1) Remove the old connector by cutting the wires at a point close to the connector.
 Important: Do not re-use a connector (discard it).
 - 2) Strip about 15 mm of the insulation from the ends of the wires. If the wires are stranded, twist the strands to avoid frayed conductors.
 - 3) Align the lengths of the wires to be connected. Insert the wires fully into the connector.
 - 4) Use the crimping tool to crimp the metal sleeve at the center position. Be sure to crimp fully to the complete closure of the tool.- L.** When connecting or disconnecting the VCR connectors, first, disconnect the AC plug from AC supply socket.

Safety Check after Servicing

Examine the area surrounding the repaired location for damage or deterioration. Observe that screws, parts and wires have been returned to original positions. Afterwards, perform the following tests and confirm the specified values in order to verify compliance with safety standards.

1. Clearance Distance

When replacing primary circuit components, confirm specified clearance distance (d) and (d') between soldered terminals, and between terminals and surrounding metallic parts. (See Fig. 1)

Table 1 : Ratings for selected area

AC Line Voltage	Region	Clearance Distance (d) (d')
200 to 240 V	Europe Australia	$\geq 4\text{mm}$ (d) $\geq 6\text{mm}$ (d')

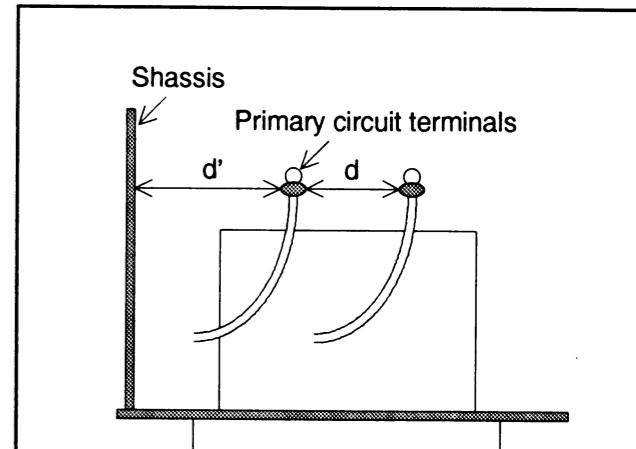


Fig. 1

Note: This table is unofficial and for reference only.
Be sure to confirm the precise values.

2. Leakage Current Test

Confirm specified (or lower) leakage current between B (earth ground, power cord plug prongs) and externally exposed accessible parts (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.).

Measuring Method : (Power ON)

Insert load Z between B (earth ground, power cord plug prongs) and exposed accessible parts. Use an AC voltmeter to measure across both terminals of load Z. See Fig. 2 and following table.

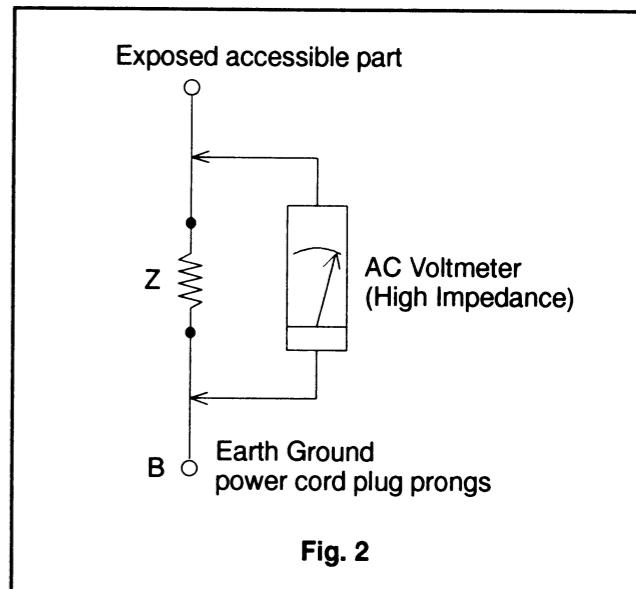


Fig. 2

Table 2 : Leakage current ratings for selected areas

AC Line Voltage	Region	Load Z	Leakage Current (i)	Earth Ground (B) to:
200 to 240 V	Europe Australia	2k Ω RES. in connected	$i \leq 0.7\text{mA rms}$ $i \leq 2\text{mA dc}$	Antenna terminals
		50k Ω RES. in connected	$i \leq 0.7\text{mA rms}$ $i \leq 2\text{mA dc}$	Other terminals

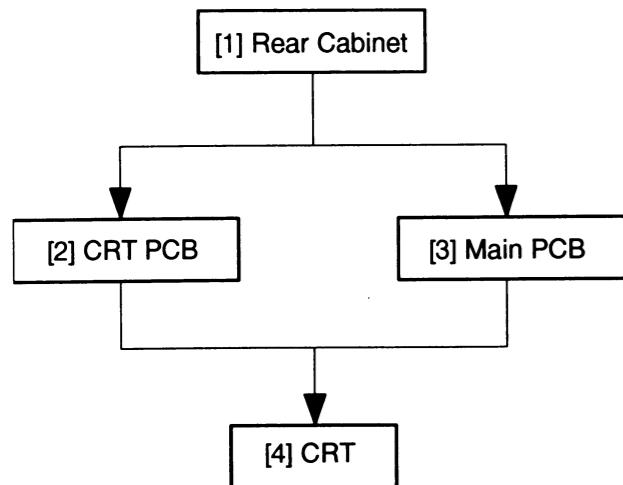
Note: This table is unofficial and for reference only.
Be sure to confirm the precise values.

DISASSEMBLY INSTRUCTIONS

1. Disassembly Flow Chart

This flow chart indicates the disassembly steps of the cabinet parts and PCB in order to gain access to item(s) to be serviced. When reassembling, perform the step(s) in the reverse order. Bend, route and dress the cables as they were originally.

CAUTION ! :
When removing the CRT, make sure to discharge Anode Lead of the CRT.
Use the CRT Ground Wire to discharge the CRT before removing the Anode Cap.



Reference <Notes> in Table

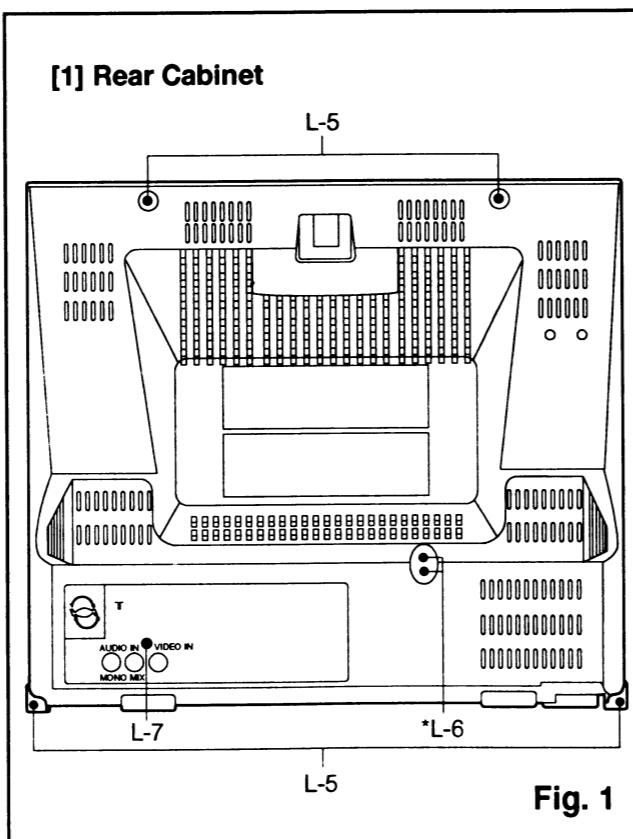
1. (1) Remove 6 screws (L-5, L-6, L-7) and slide the Rear Cabinet backward.
2. (1) If not already removed, first remove the Rear Cabinet.
(2) Remove all relative wires, then pull the CRT PCB backward.
3. (1) If not already removed, first remove the Rear Cabinet.
(2) Remove all relative wires on the Main PCB and remove the Anode Cap, then slide the Main PCB backward.

Caution !
Discharge Anode Lead of the CRT with the CRT Ground Wire before removing the Anode Cap.

4. (1) If not already removed, first remove the Rear Cabinet and Main PCB.
(2) Remove 4 screws (B-2), then the CRT can be removed.

2. Disassembly Method

STEP/ LOC. NO.	PART	REMOVAL		
		FIG. NO.	REMOVE/*UNLOCK/ RELEASE/UNPLUG/ UNCLAMP/ DESOGLER	NOTE
[1]	Rear Cabinet	1, 2	L-5 (4pcs), L-6, L-7	1
[2]	CRT PCB	4, 5	CN451B, CN452B, CN453, FOCUS WIRE, SCREEN WIRE	2
[3]	Main PCB	3, 5	CN451A, CN452A, CN501, CN601, CN801, CN802, ANODE CAP, FOCUS WIRE, SCREEN WIRE	3
[4]	CRT	4, 5	B-2 (4pcs)	4



*L-6
Upper: used FBT; LTF00EPPGS005 (154-064U)
Lower: used FBT; LTF00EPSM006 (FCK-14B040)

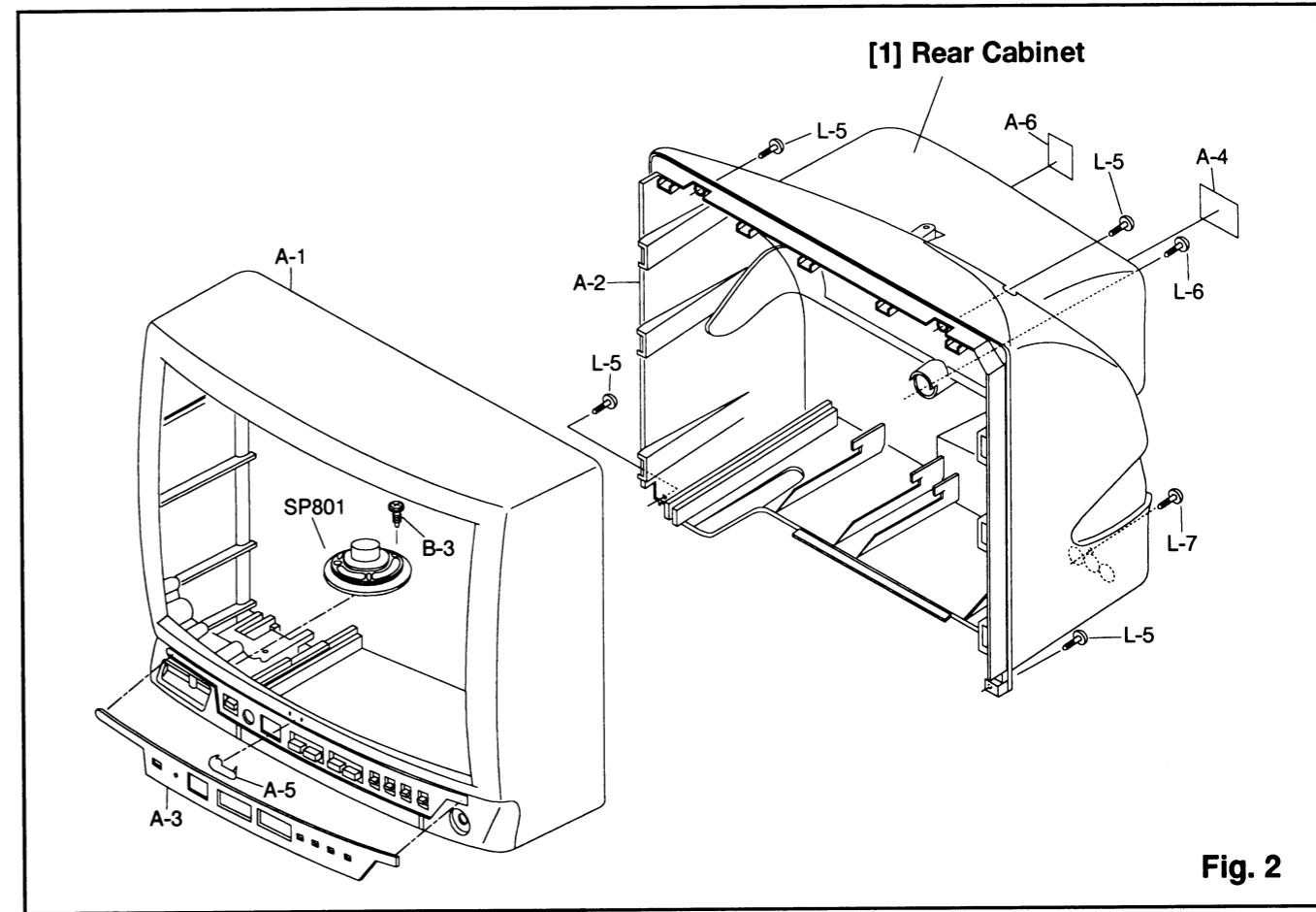


Fig. 2

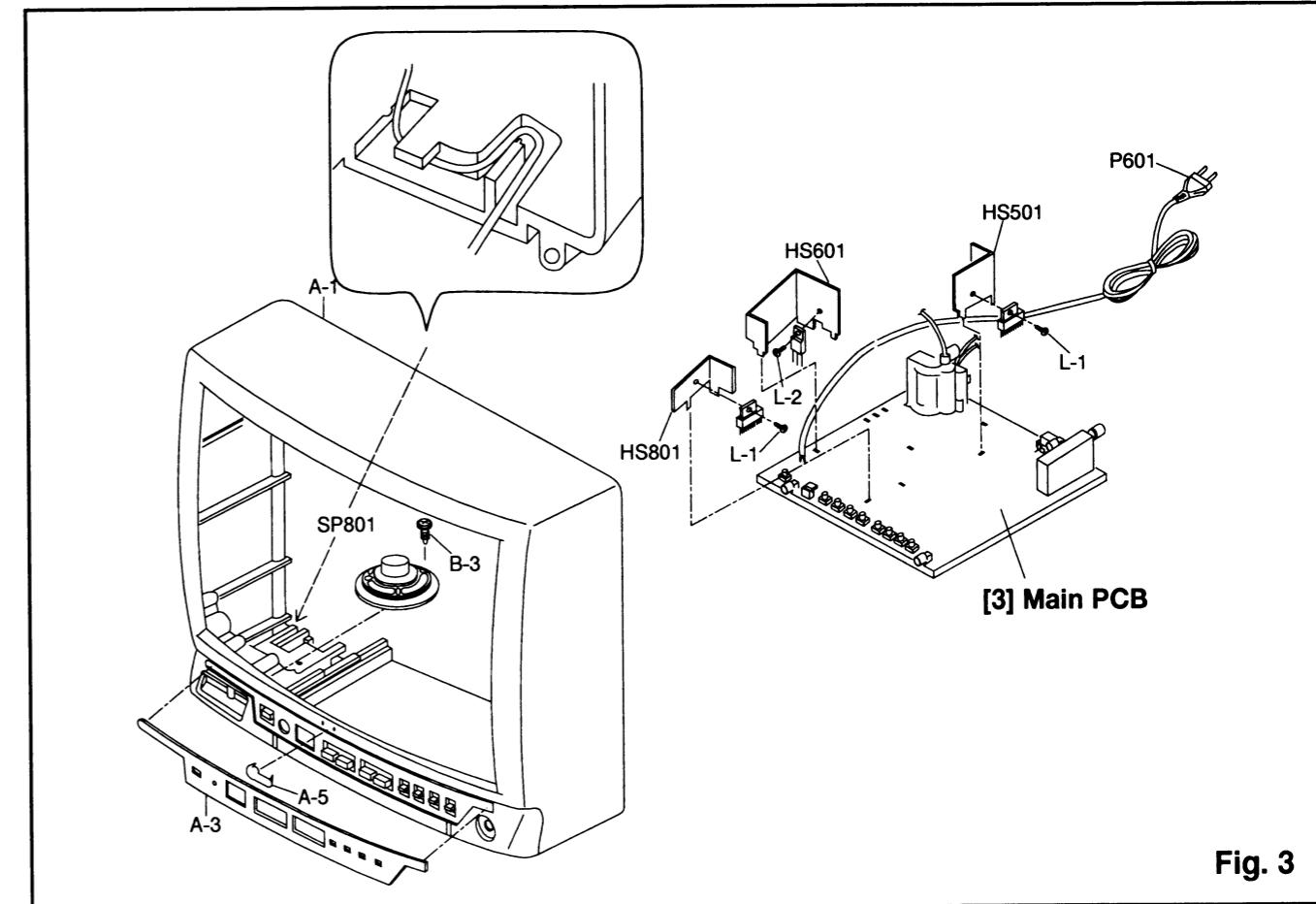


Fig. 3

ELECTRICAL ADJUSTMENT INSTRUCTIONS

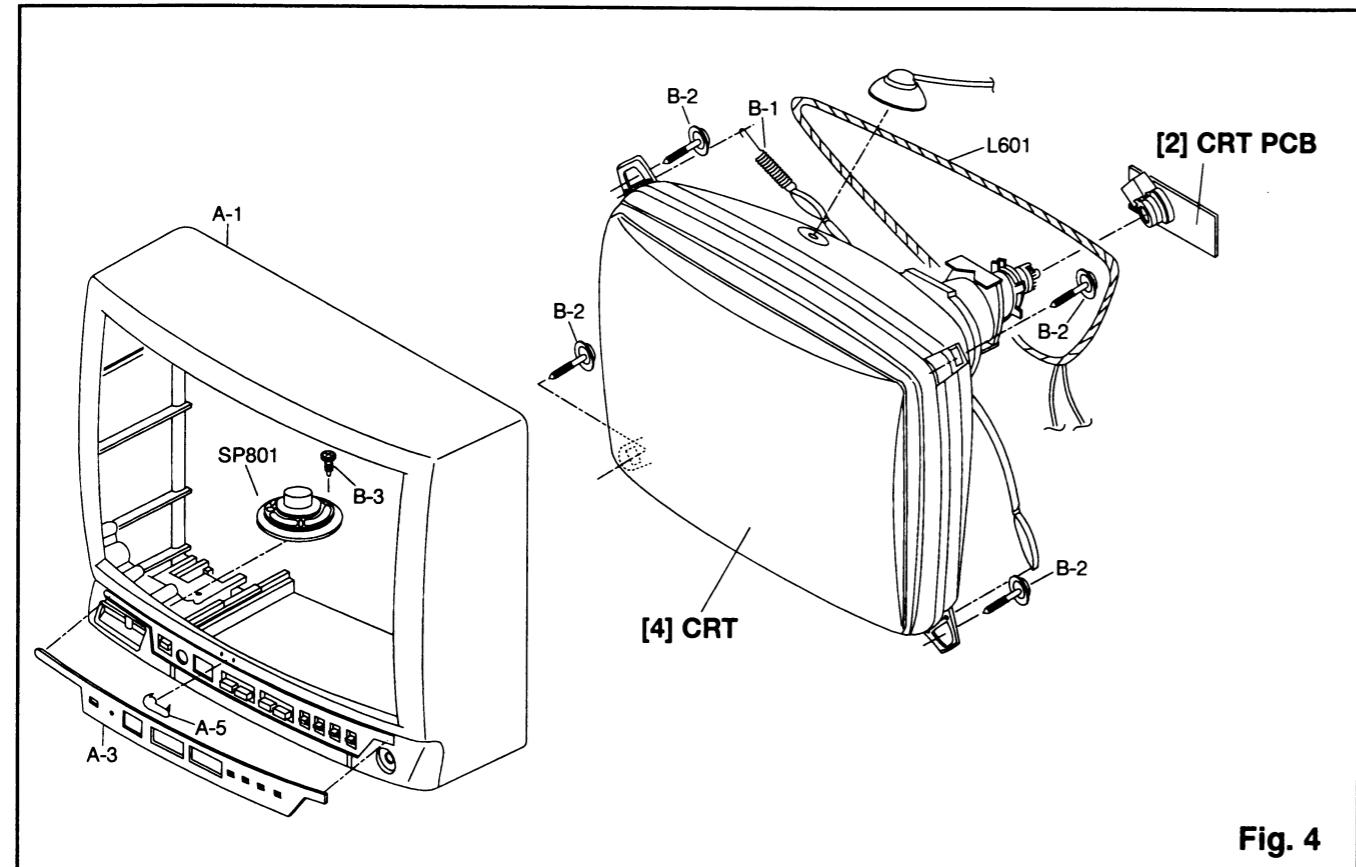


Fig. 4

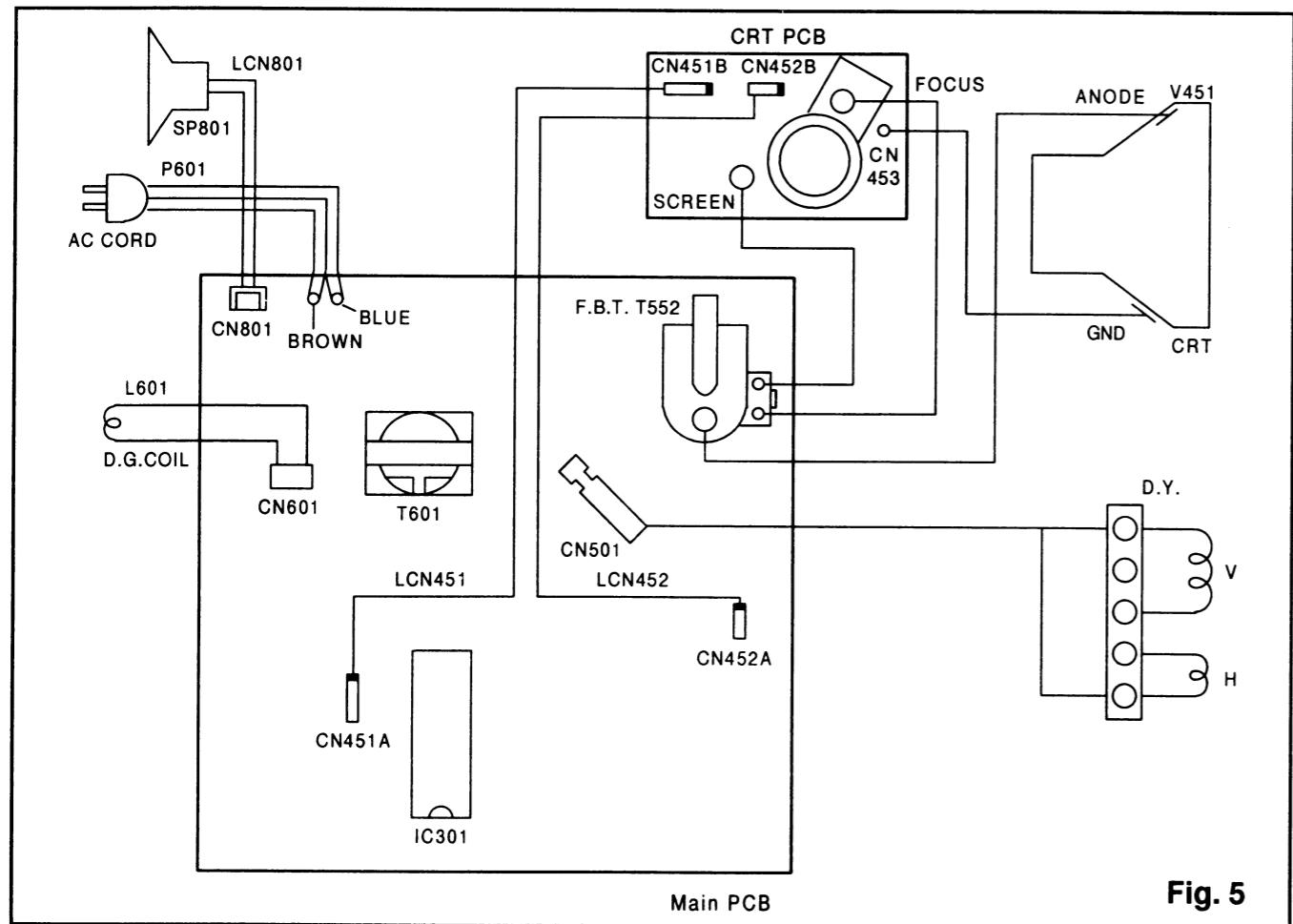


Fig. 5

Note:

Electrical adjustments are required after replacing circuit components. It is important to perform these adjustments only after all repairs and replacements have been completed. Also, do not attempt these adjustments unless the proper equipment is available.

Test Equipment Required:

1. Monoscope
2. PAL and SECAM Pattern Generator
3. IF Sweeper and Scope
4. Spectrum Analyzer
5. DC Volt Meter
6. Oscilloscope: Dual Trace with 10:1 probe
7. Color Analyzer
8. AM S.S.G. (Standard Signal Generator)

How to Set Up the Service Mode:

Preset Mode: Press Picture Select button on the remote control unit, then press the number "1" button.

Brightness —— Center
Color —— Center
Contrast —— Approx 70%

All adjustment procedures must be performed in order of numbering.

Operate the unit more than 20 minutes.

1. Power Supply DC Voltage Adjustment

Purpose: To get correct voltage.

Symptom of Misadjustment: The picture is dark and unit does not operate correctly.

Test Point	Adjustment Point	Input
R621 TP1 (GND)	VR621	Monoscope Pattern
Equipment	Spec.	
Monoscope DC Volt Meter	DC +112±0.5V	

Reference Notes: R621, TP1, VR621 — Main PCB

- Adjust VR621 so that the + of C623 becomes DC +112±0.5V.

2. VCO Adjustment

Purpose: To set the IF (Intermediate Frequency).

Symptom of Misadjustment: Proper picture cannot be obtained.

Test Point	Adjustment Point	Input
T214	T214	—
Equipment	Spec.	
Spectrum Analyzer	38.0±0.05MHz	
Connections of M. EQ.		
Spectrum Analyzer		
T214		

Reference Notes: T214 — Main PCB

1. Short C214.
2. Set the Spectrum Analyzer as shown in the above table. (Make a loop by connecting both probes of the Spectrum Analyzer and bring the loop near T214 to pick up the leakage wave.)
3. Adjust T214 for reading 38.0±0.05MHz on the Spectrum Analyzer.

<without Spectrum Analyzer>

1. Turn T214 in both directions, right and left, far enough to find the point where Noise Bands or Beats appear on the TV Screen.
2. After finding those points in both directions, adjust T214 so that it is exactly half-way between those two points.
3. After the above adjustment, tune in another Local Broadcast. Then confirm that no Noise Bands or Beats appear on the TV Screen.

3. AFT Adjustment

Purpose: To operate AFT correctly.

Symptom of Misadjustment: AFT does not work correctly and/or synchronization is faulty.

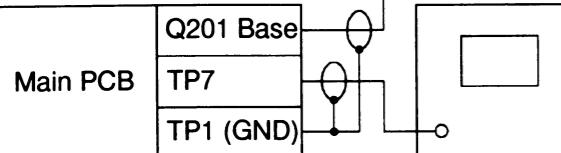
Test Point	Adjustment Point	Input
TP7 TP1 (GND)	T211	—
Equipment		Spec.
AM S.S.G. Oscilloscope		DC $+3.4 \pm 0.2$ V

Connections of M. EQ.

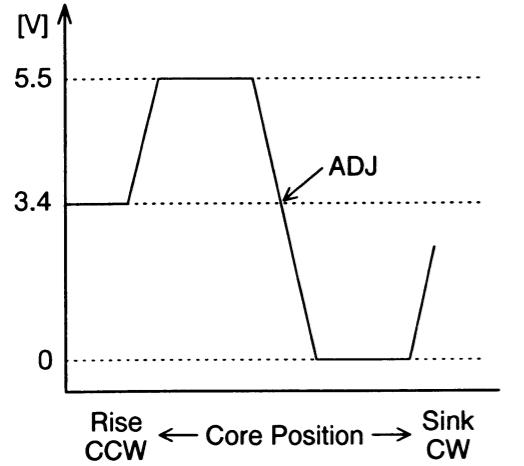
S.S.G.

38.0MHz
90dB μ V

Oscilloscope



Figure



Reference Notes: Q201, T211, TP1, TP7 — Main PCB

1. Input the 38.0MHz (90dB μ V) no modulating signal from Q201 base.
2. Turn the core inside of T211 counterclockwise until the top of core is the same height as metal case.
3. Turn the core of T211 clockwise and find the point where the voltage drops from approximately 5.5V to 0V immediately on the oscilloscope.
4. Turn the core of T211 little by little and find the point where DC $+3.4 \pm 0.2$ V is obtained between the area mentioned in step 3.

Note: Before the adjustment, confirm that the tuner output does not have any noise except white noise.

4. AGC Adjustment

Purpose: Set AGC (Auto Gain Control) Level.

Symptom of Misadjustment: AGC does not synchronize correctly when RF Input Level is too weak and picture distortion may occur if it is too strong.

Test Point	Adjustment Point	Input
TP8 TP1 (GND)	VR211	PAL Color Bar
Equipment		Spec.
PAL Pattern Generator DC Volt Meter		DC $+4.5 \pm 0.1$ V

Reference Notes: TP1, TP8, VR211 — Main PCB

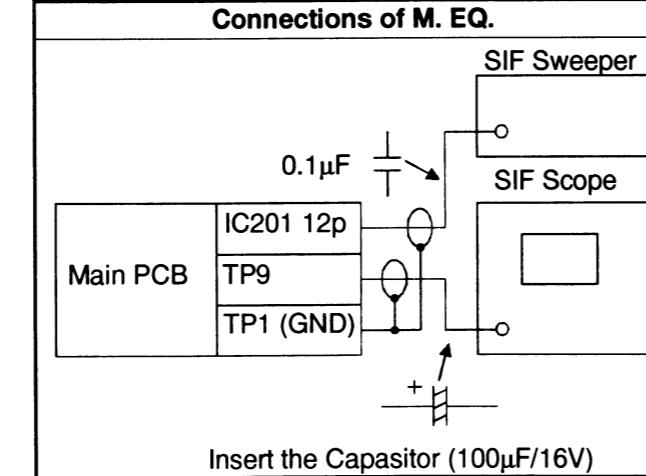
1. Receive the PAL Color Bar signal for channel 2 (48.25MHz). (RF Input Level: 80dB μ V)
2. Adjust VR211 so that the voltage of TP8 becomes DC $+4.5 \pm 0.1$ V.

5. SIF Adjustment

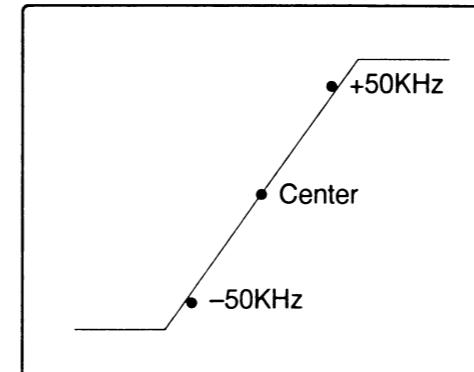
Purpose: To set the SIF (Sound Intermediate Frequency).

Symptom of Misadjustment: Not sound.

Test Point	Adjustment Point	Input
TP9 TP1 (GND)	T212, T213	—
Equipment		Spec.
SIF Sweeper & Scope See below		



Figure



Note:

SIF waveform ($-50 \sim +50$ KHz) must be straight.

Reference Notes: TP1, TP9, T212, T213 — Main PCB

1. Connect SIF Sweeper & Scope shown in the above table.
2. Adjust T212 (SIF=6.5MHz) so that the center mark will be center of SIF waveform and its waveform is straight.
3. Adjust T213 (SIF=5.5MHz) so that the center mark will be center of SIF waveform and its waveform is straight.
4. Repeat 2 & 3.

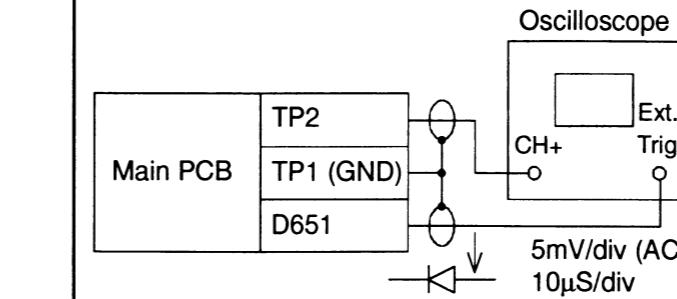
6. Bell Filter Adjustment

Purpose: To adjust the center frequency of SECAM bell filter.

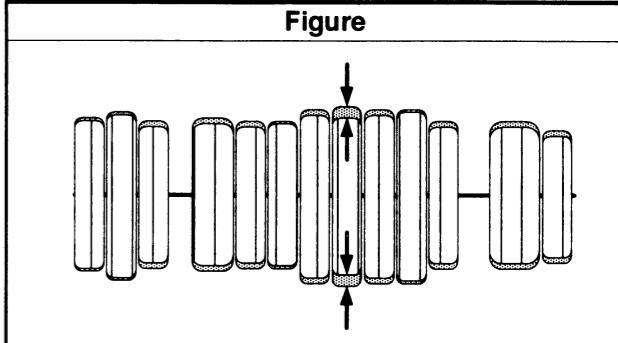
Symptom of Misadjustment: The color will be reversed when the SECAM signal is entered.

Test Point	Adjustment Point	Input
TP2 TP1 (GND)	T404	SECAM Color Bar
Equipment		Spec.
SECAM Pattern Generator Oscilloscope See below		

Connections of M. EQ.



Figure



Reference Notes: D651, TP1, TP2, T404 — Main PCB

- Adjust T404 so that the waveform will be flat shown in the above figure.

7. SECAM Ident Coil Adjustment

Purpose: To adjust the peak value of SECAM Ident signal.

Symptom of Misadjustment: The display is not colored when the SECAM signal is entered.

Test Point	Adjustment Point	Input
TP5 TP1 (GND)	T403	SECAM Color Bar
Equipment		Spec.
SECAM Pattern Generator Oscilloscope See below		

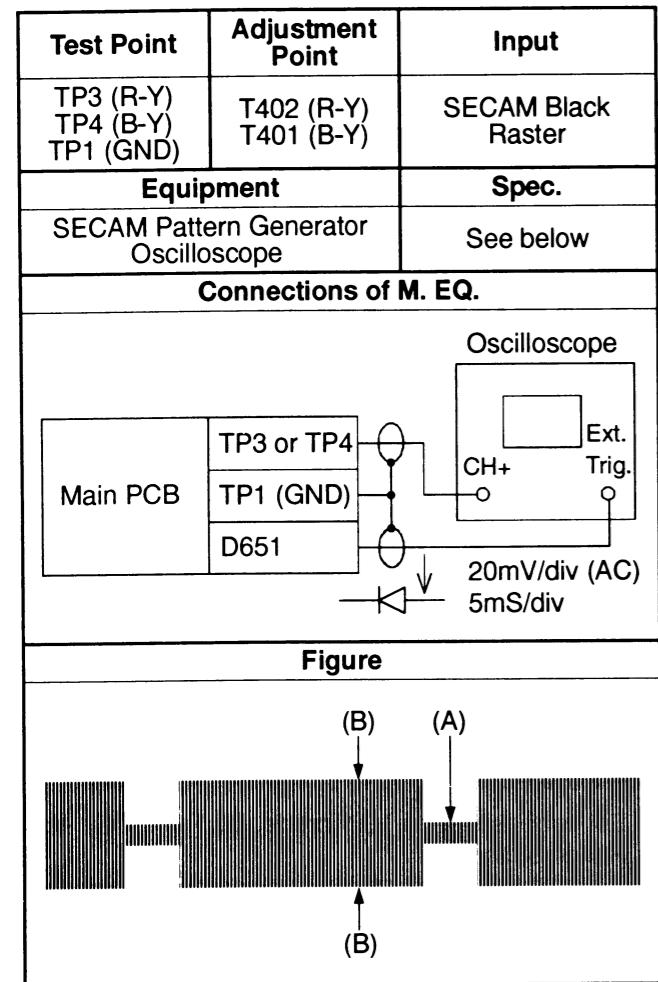
Reference Notes: TP1, TP5, T403 — Main PCB

1. Set oscilloscope to 10:1 probe, 0.2V/div (DC) and Range 5μS/div.
2. Adjust T403 so that the TP5 will be peak DC Voltage.

8. SECAM Demodulate Coil Adjustment

Purpose: To adjust the level of R-Y and (B-Y) color difference signal.

Symptom of Misadjustment: The Red, Green and Blue will be unbalanced.



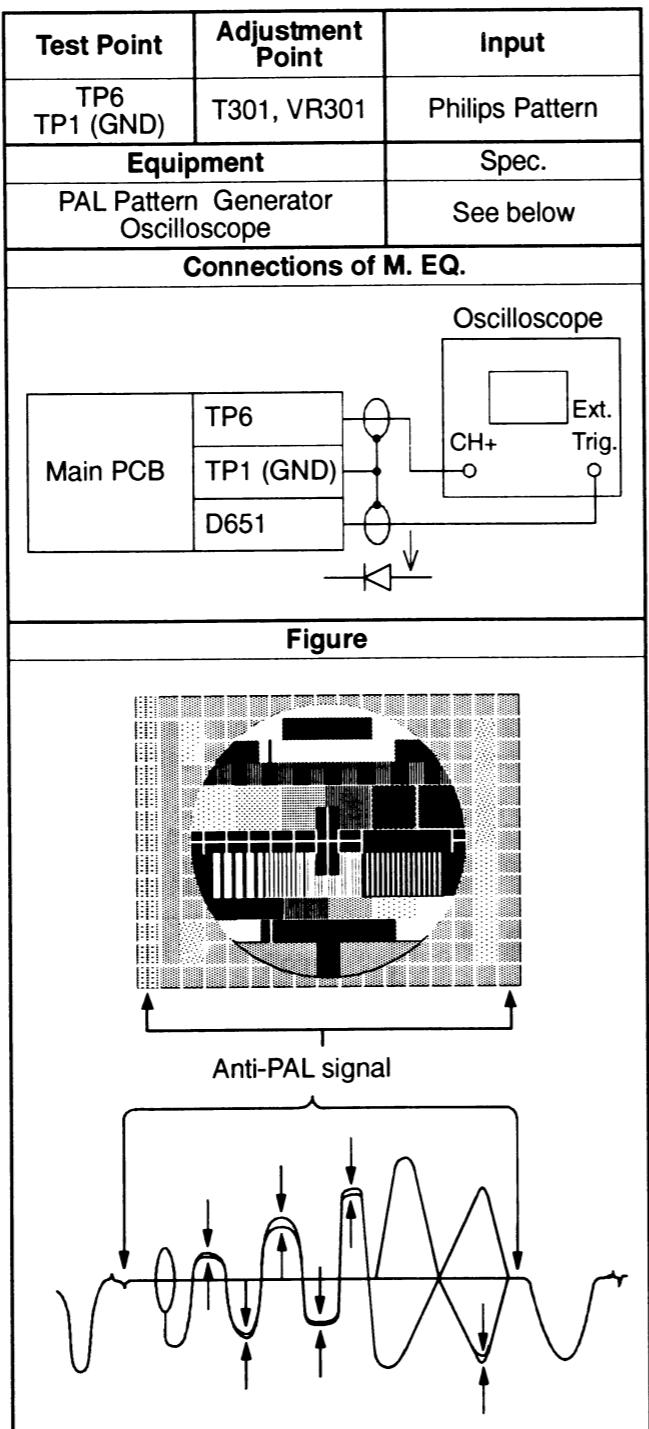
Reference Notes:

- D651, TP1, TP3, TP4, T401, T402 — Main PCB
- 1. Adjust T402 with core driver so that (A) becomes center of (B) as shown in the above table. (TP3)
- 2. Adjust T401 with core driver so that (A) becomes center of (B) as shown in the above table. (TP4)

9. 1H Delay Line Adjustment

Purpose: To get correct 1H delay line when the PAL signal is entered.

Symptom of Misadjustment: The Anti-PAL signal part is colored when the Philips Pattern is entered. Each scanning line is colored on the color bar.



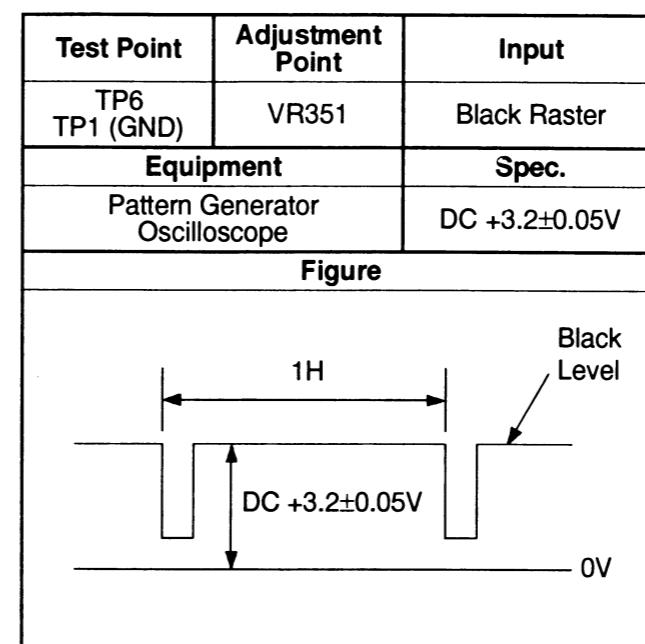
Reference Notes:

- D651, TP1, TP6, T301, VR301 — Main PCB
- Adjust VR301 and T301 so that the amplitude at Anti-PAL signal part becomes minimum (no color) and the waveform at the color bar part is not seen in double ("Venetian Blind" does not appear at the color bar signal part).

10. Black Level Adjustment

Purpose: To obtain optimum picture quality.

Symptom of Misadjustment: Black color may not be properly displayed (lighter or darker).



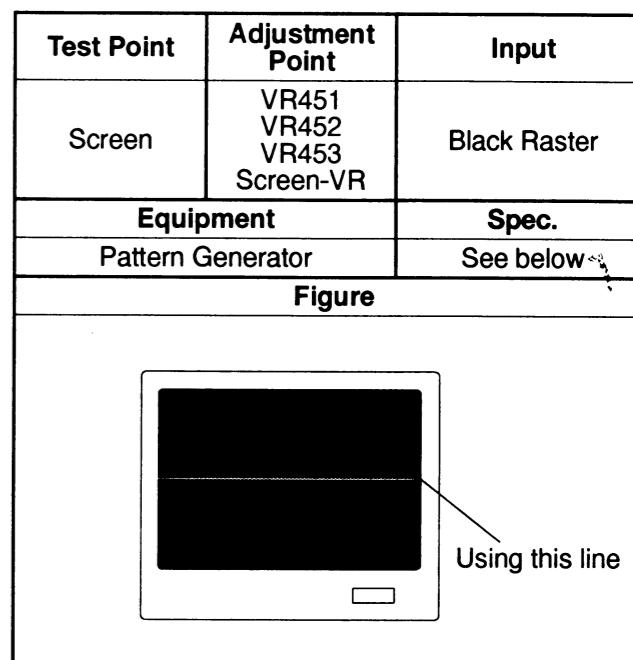
Reference Notes: TP1, TP6, VR351 — Main PCB

1. Preset the picture control to initial position.
2. Receive the Black Raster pattern.
3. Adjust VR351 so that the TP6 becomes DC $+3.2 \pm 0.05$ V as shown in the above table. (TP6 waveform)

11. Cut Off Adjustment

Purpose: To adjust the beam current of Red, Green, Blue and screen voltage.

Symptom of Misadjustment: White color may be reddish, greenish or bluish. When the screen voltage is too high, the scanning line is appeared on the screen.



Reference Notes:

VR451, VR452, VR453, VR454, VR455 — CRT PCB
Screen-VR — Main PCB (FBT)

1. Degauss the CRT using Degaussing Coil..
2. Set the Screen-VR to minimum. (Counterclockwise)
3. Set the drive VRs (VR454, VR455) to mechanical center, and cut off VRs (VR451, VR452, VR453) to 10 o'clock position.
4. Short the Emitter and Collector of Q125. (Horizontal One Line)
5. Slowly turn the Screen-VR (FBT) to the point where horizontal line is just visible.
6. Adjust VR451 (R. Cut Off), VR452 (G. Cut Off) and VR453 (B. Cut Off) so that horizontal line becomes pure white.
7. Re-adjust the Screen-VR (FBT) to the point where horizontal line is just visible.
8. Open the Emitter and Collector of Q125.

Note: Confirm that White Balance Adj. is correct after this adjustment, and attempt White Balance Adj. if needed.

12. White Balance Adjustment

Purpose: To mix red, green and blue beams correctly for pure white.

Symptom of Misadjustment: White becomes bluish or reddish.

Test Point	Adjustment Point	Input
Screen	VR454 VR455	White Raster (APL 100%)
Equipment	Spec.	
Pattern Generator Color Analyzer	See below	

Reference Notes: VR454, VR455 — CRT PCB

1. Degauss the CRT using Degaussing Coil..
2. Set the color analyzer to the CHROMA mode and after zero point calibration, bring the optical sensor into close contact with center on the CRT surface.
3. Adjust VR454 (R. DRIVE) and VR455 (B. DRIVE) so that the respective chroma temperatures becomes 8000K-10MPCD ($x : 0.300 / y : 0.290 \pm 3\%$).

Note: Confirm that Cut Off Adj. is correct after this adjustment, and attempt Cut Off Adj. if needed.

13. Sub Bright Adjustment

Purpose: To get proper brightness.

Symptom of Misadjustment: Proper brightness cannot be obtained by adjusting the Brightness Control.

Test Point	Adjustment Point	Input
Screen	Screen-VR	Gray Scale (8 step)
Equipment	Spec.	
Pattern Generator	See Below	
Figure		

Reference Notes: Screen-VR — Main PCB (FBT)

- Adjust Screen-VR so that the level of dark gray bar (as shown above) is just visible.

Note: Use the Gray Scale Signal without set up.

14. Focus Adjustment

Purpose: Set the optimum Focus.

Symptom of Misadjustment: Blurred images are shown on the display.

Test Point	Adjustment Point	Input
Screen	Focus VR	Monoscope Pattern
Equipment	Spec.	
Monoscope	See below	

Reference Note: Focus VR — Main PCB (FBT)

- Adjust Focus-VR (FBT) to be obtained clear picture.

15. V. Position & Size Adjustment

Purpose: To get correct vertical position and size of screen image.

Symptom of Misadjustment: Vertical position and size of screen image may not be properly displayed.

Test Point	Adjustment Point	Input
Screen	VR501, VR521	Monoscope Pattern
Equipment	Spec.	
Monoscope	See below	

Reference Note: VR501, VR521 — Main PCB

1. Adjust VR521 so that the top & bottom of Monoscope pattern will be equal.
2. Adjust VR501 so that the vertical size will be $90 \pm 5\%$ of Monoscope Pattern and the circle is round.

16. H. Position & Size* Adjustment

Purpose: To get correct horizontal position and size of screen image.

Symptom of Misadjustment: Horizontal position and size of screen image may not be properly displayed.

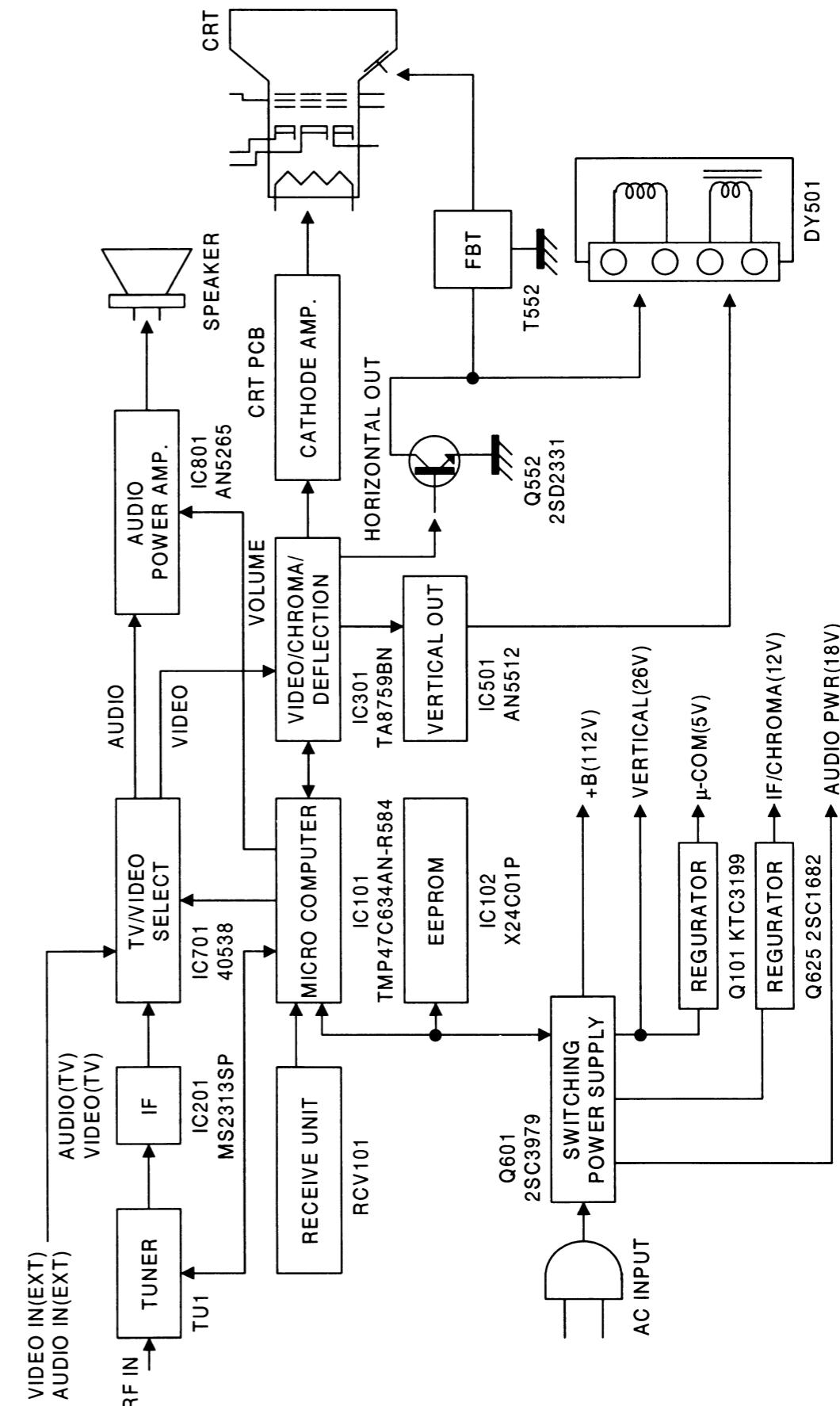
Test Point	Adjustment Point	Input
Screen	VR331, L551	Monoscope Pattern
Equipment	Spec.	
Monoscope	See below	

Reference Note: VR331, L551 — Main PCB

1. Adjust VR331 so that the right & left of monoscope pattern will be equal.
2. Adjust L551 so that the horizontal size will be $90 \pm 5\%$ of Monoscope Pattern and the circle is round.

* Only model with L551.

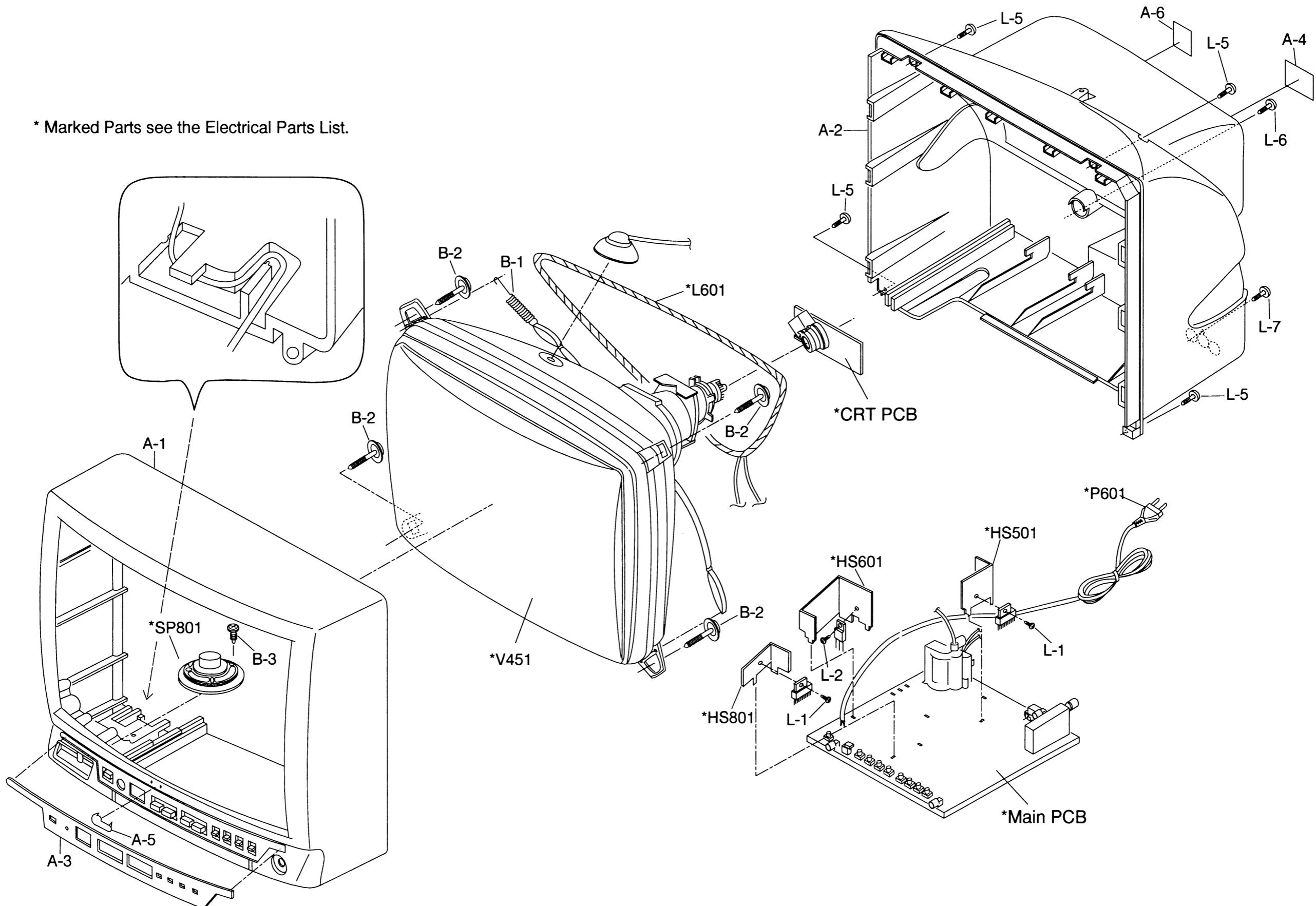
BLOCK DIAGRAM



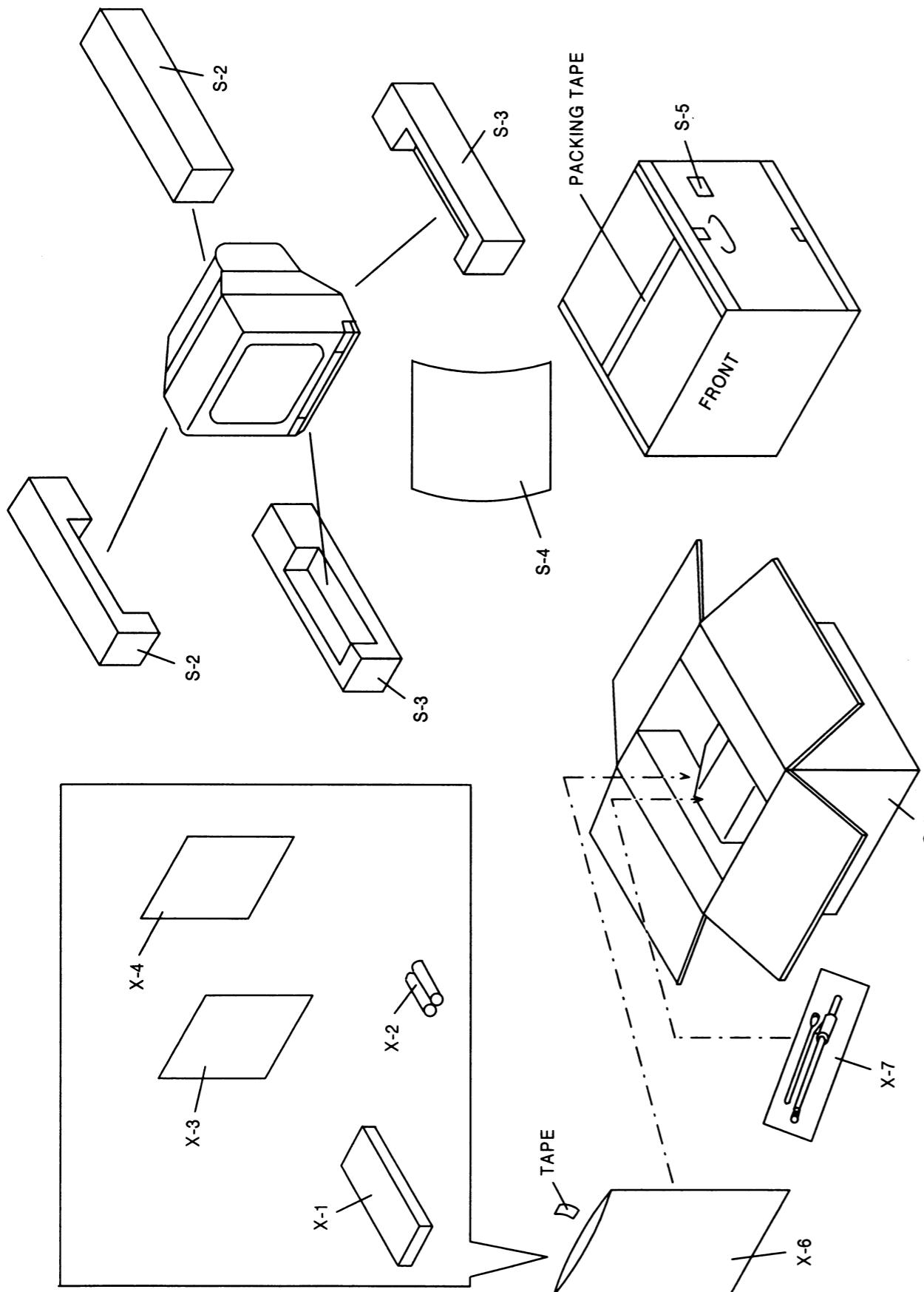
Pin No.	E	C	B
Q1	0.0	1.3	0.6
Q2	11.9	0.0	11.6
Q3	11.9	0.0	11.9
Q4	11.9	11.8	11.9
Q101	4.9	8.8	5.6
Q102	5.6	5.6	4.9
Q103	0.0	3.6	0.0
Q104	25.2	8.9	27.7
Q105	0.0	26.2	0.0
Q121	0.0	4.7	0.0
Q122	0.0	3.9	0.0
Q123	0.0	4.6	0.0
Q125	0.0	0.0	0.0
Q201	0.8	9.4	1.5
Q281	0.0	4.3	0.0
Q301	0.0	12.0	0.1
Q381	0.0	0.5	0.0
Q391	0.0	0.1	0.7
Q392	0.0	6.0	0.0
Q393	5.1	0.0	4.5
Q394	5.1	0.0	6.0
Q395	0.0	6.5	0.0
Q396	0.0	5.3	0.0
Q397	0.0	0.0	0.0
Q451	3.0	117	3.5
Q452	3.0	116	3.4
Q453	3.0	114	3.4
Q551	0.0	27.3	0.5
Q552	—	—	—
Q601	—	—	—
Q603	—	—	—
Q604	—	—	—
Q605	—	—	—
Q621	6.8	48.4	0.0
Q622	2.5	112	0.0
Q623	0.0	0.4	0.6
Q625	12.0	13.1	12.6
Q702	2.4	11.9	2.8
Q703	—	—	—
Q704	0.0	0.0	0.6
Q705	0.0	12.0	0.0
Q801	0.0	1.2	0.6

EXPLODED VIEW

* Marked Parts see the Electrical Parts List.



PACKING EXPLODED VIEW



MECHANICAL PARTS LIST

PRODUCT SAFETY NOTE: Products marked with a have special characteristics important to safety. Before replacing any of these components, read carefully

the product safety notice in this service manual. Don't degrade the safety of the product through improper servicing.

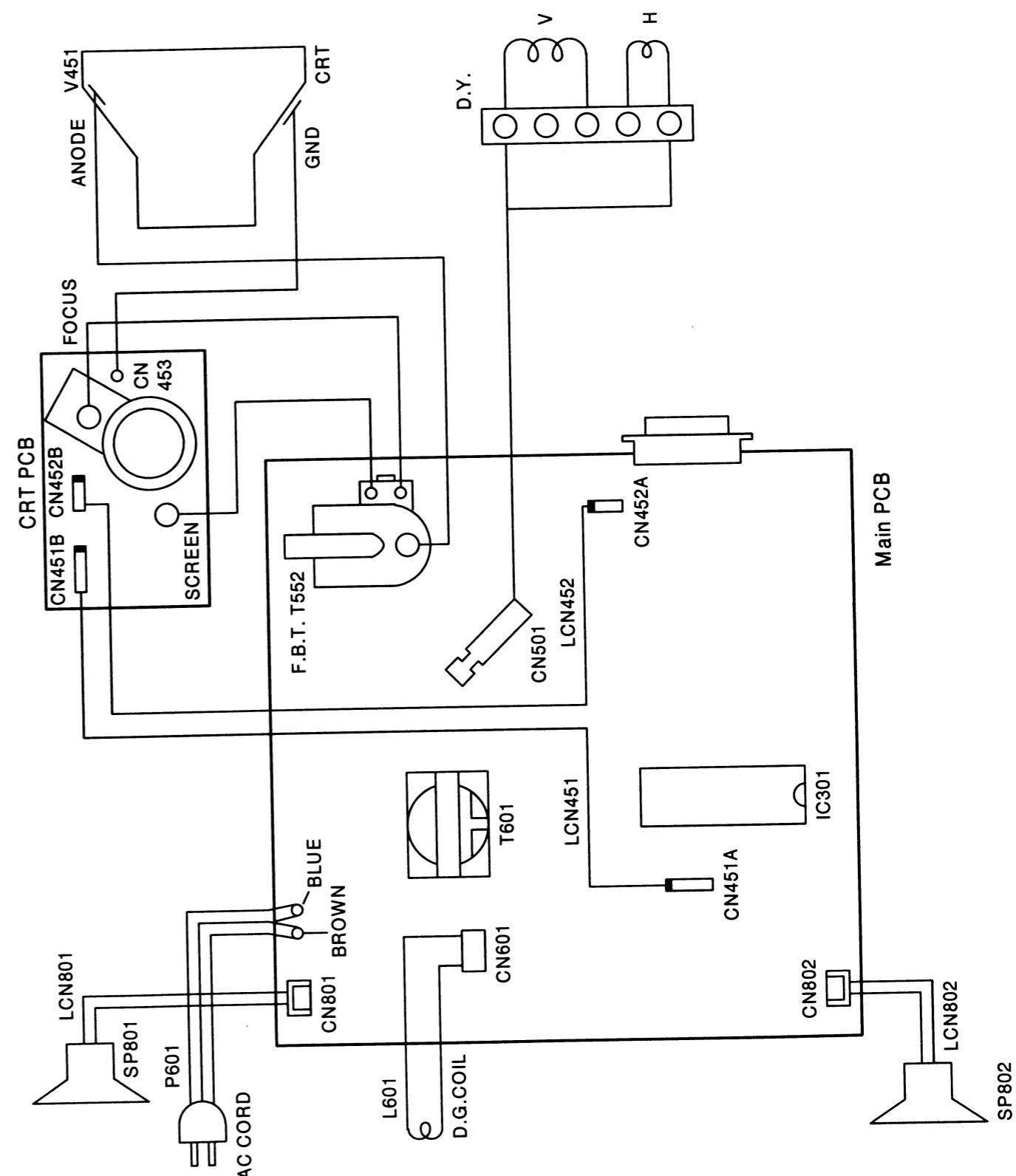
Ref. No.	Description	Part No.
A-1	FRONT CABINET	OEM000162
A-2	REAR CABINET	OEM000163
A-3	CONTROL PLATE	OEM300765
A-4	RATING LABEL	OEM402364
A-5	BRAND BADGE	OEM400975
A-6	MARK OF CONFIRMITY LABEL	OEM402171
B-1	TENTION SPRING	26WH006
B-2	CRT MOUNTING SCREW	8A00083
B-3	ASSEMBLED SCREW	OEM401739
L-1	B-TIGHT SCREW 3X8 BIND HEAD+	GBMB3080
L-2	B-TIGHT SCREW 3X10 BIND HEAD+	GBMB3100
L-5	P-TIGHT SCREW 4X16 BIND HEAD+	GBMP4160
L-6	P-TIGHT SCREW 4X12 BIND HEAD+	GBKP4120
L-7	P-TIGHT SCREW 3X10 BIND HEAD+	GBKP3100
S-1	CARTON	OEM402366
S-2	STYROFORM TOP	OEM000165
S-3	STYROFORM BOTTOM	OEM000166
S-4	SET SHEET	OEM401153
S-5	SERIAL NO. LABEL	24LH033
X-1	REMOCOM UNIT	UREMT20MM007
X-2	BATTERY UM-3X2 or BATTERY UM-3X2 or BATTERY UM-3X2	1790849 1813020 579W099
X-3	OWNER'S MANUAL (R)	OEMN00885
X-4	OWNER'S MANUAL (E)	OEMN00886
X-6	POLYETHYLENE BAG	Z220300
X-7	ROD ANTENNA	OEMN00542

WIRING DIAGRAM

Ref. No.	Description	Part No.
R 452	METAL RES. 1W 15KΩ or METAL RES. 1W 15KΩ	RN01JZDZ0153 RN01153KE004
R 453	METAL RES. 1W 15KΩ or METAL RES. 1W 15KΩ	RN01JZDZ0153 RN01153KE004
R 454	CARBON RES. 1/4W 2.7KΩ	RCX4JASZ0272
R 456	CARBON RES. 1/4W 2.7KΩ	RCX4JASZ0272
R 458	CARBON RES. 1/4W 2.7KΩ	RCX4JASZ0272
R 460	CARBON RES. 1/4W 1.5KΩ	RCX4JASZ0152
R 461	CARBON RES. 1/4W 1.5KΩ	RCX4JASZ0152
R 462	CARBON RES. 1/4W 1.5KΩ	RCX4JASZ0152
R 463	CARBON RES. 1/4W 820Ω	RCX4JASZ0821
R 464	CARBON RES. 1/4W 820Ω	RCX4JASZ0821
R 465	CARBON RES. 1/4W 820Ω	RCX4JASZ0821
R 466	CARBON RES. 1/4W 220Ω	RCX4JASZ0221
R 467	CARBON RES. 1/4W 220Ω	RCX4JASZ0221
R 468	CARBON RES. 1/4W 220Ω	RCX4JASZ0221
R 469	CARBON RES. 1/4W 1.5KΩ	RCX4JASZ0152
R 470	CARBON RES. 1/4W 1.5KΩ	RCX4JASZ0152
R 471	CARBON RES. 1/4W 1.5KΩ	RCX4JASZ0152
R 472	CARBON RES. 1/4W 390Ω	RCX4JASZ0391
R 473	CARBON RES. 1/4W 390Ω	RCX4JASZ0391
R 474	CARBON RES. 1/4W 390Ω	RCX4JASZ0391
R 475	CARBON RES. 1/4W 560Ω	RCX4JASZ0561
VARIABLE RESISTORS		
VR451	SEMITFIXED RES. 5KΩ B or SEMITFIXED RES. 5KΩ B	138J916 138A957
VR452	SEMITFIXED RES. 5KΩ B or SEMITFIXED RES. 5KΩ B	138J916 138A957
VR453	SEMITFIXED RES. 5KΩ B or SEMITFIXED RES. 5KΩ B	138J916 138A957
VR454	SEMITFIXED RES. 5KΩ B SEMITFIXED RES. 1KΩ B or SEMITFIXED RES. 1KΩ B	138J913 138A953
VR455	SEMITFIXED RES. 1KΩ B or SEMITFIXED RES. 1KΩ B	138J913 138A953
MISCELLANEOUS		
CN451B	CABLE HOLDER 5P or CABLE HOLDER 5P	XW01D05NF001 XW01B05NF001
CN452B	CABLE HOLDER 4P or CABLE HOLDER 4P	XW01D04NF001 XW01B04NF001
SO451 △	CRT SOCKET or CRT SOCKET or CRT SOCKET	JSCC220PK001 1780080 1780218

Chassis Electrical Parts

Ref. No.	Description	Part No.
V 451 △	CRT 370KRB22-TC09(SPYB) or CRT 37GDA85X-TC01 or CRT A34KPU02XX48	1812341 1812724 TCRT190GS011
L 601 △	DEGAUISING COIL	LLBH00ZT2011
SP801	SPEAKER 8 Ω or SPEAKER 8 Ω	DSD0808SM002 DSD0808SY001
LCN453	WIRE ASSEMBLY (for CRT GND)	WX1L7401-001A
LCN801	WIRE ASSEMBLY (for SPEAKER)	WX1L5360-01



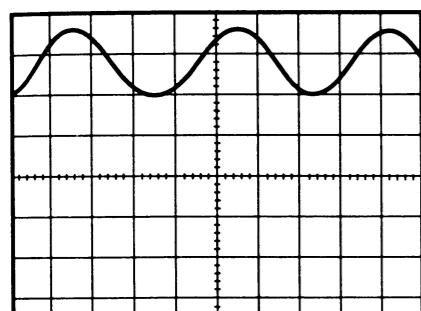
WAVEFORMS

WFa ~ WFt = Waveforms to be observed at Waveform check points.
 (Shown in Schematic Diagram.)

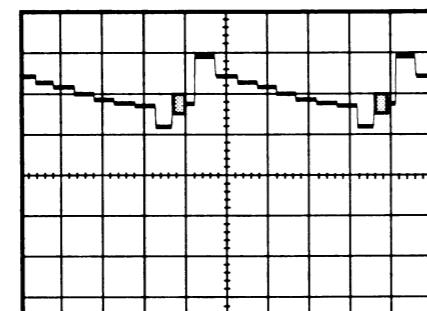
Input: PAL Color Bar Signal (with 1KHz Audio Signal)

Receiving Ch.: E2 ch (48.25MHz)

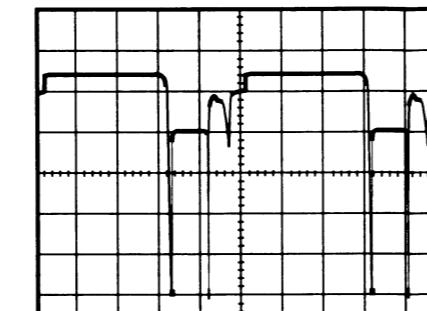
Preset Mode: Press Picture Select button on the remote control unit,
 then press the number "1" button.
 (Brightness--Center Color--Center Contrast--Approx 70%)



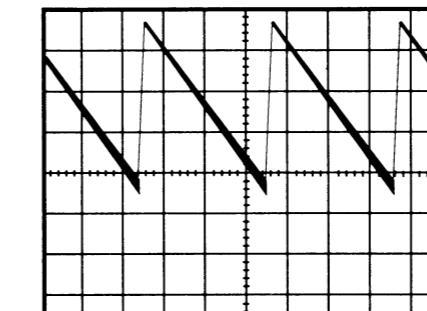
WFa 1DIV: 1V 0.2msec



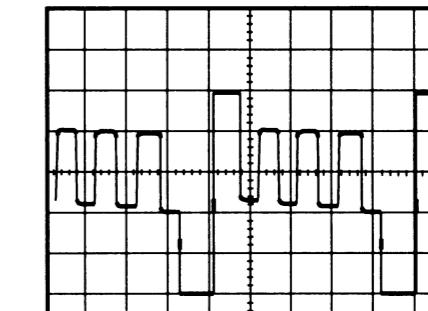
WFe 1DIV: 0.5V 10μsec



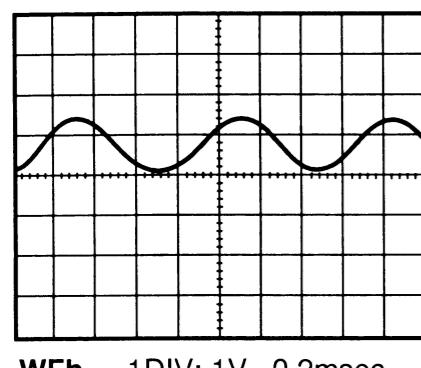
WFi 1DIV: 2V 10μsec



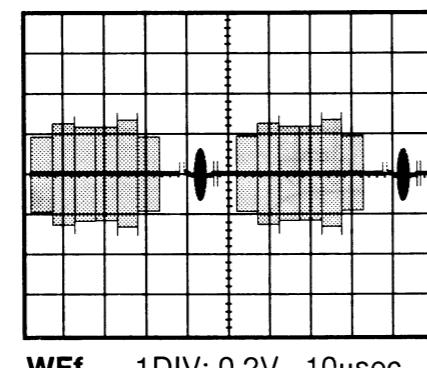
WFm 1DIV: 0.5V 5msec



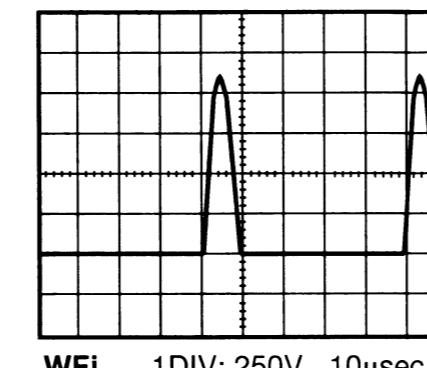
WFq 1DIV: 1V 10μsec



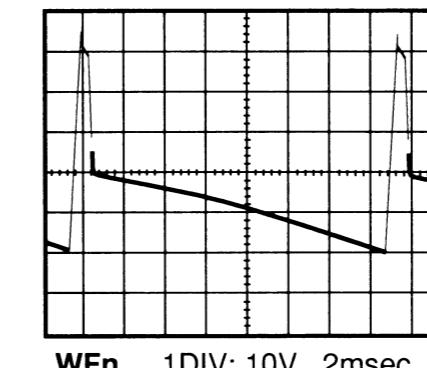
WFb 1DIV: 1V 0.2msec



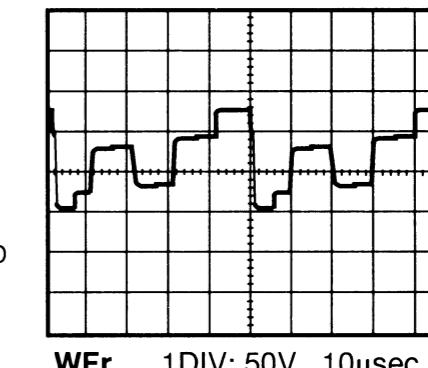
WFf 1DIV: 0.2V 10μsec



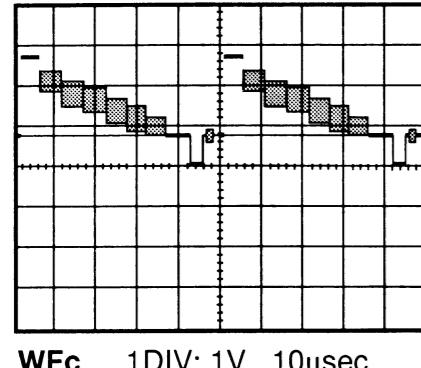
WFj 1DIV: 250V 10μsec



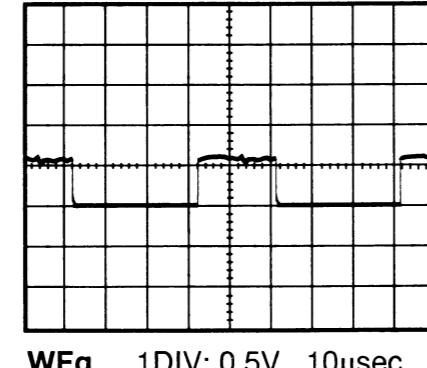
WFn 1DIV: 10V 2msec



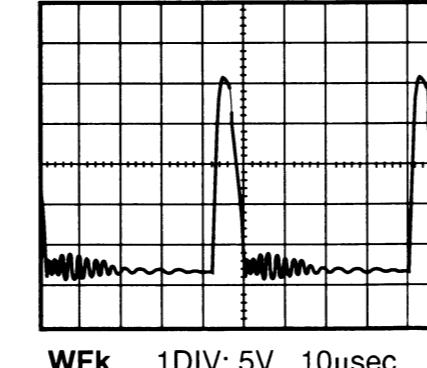
WFr 1DIV: 50V 10μsec



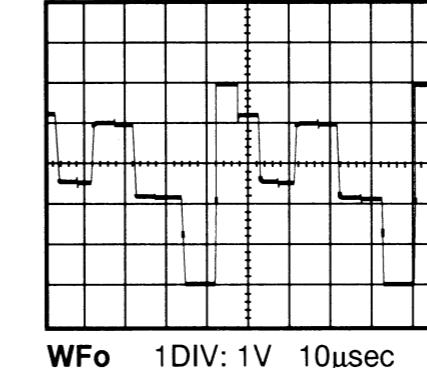
WFc 1DIV: 1V 10μsec



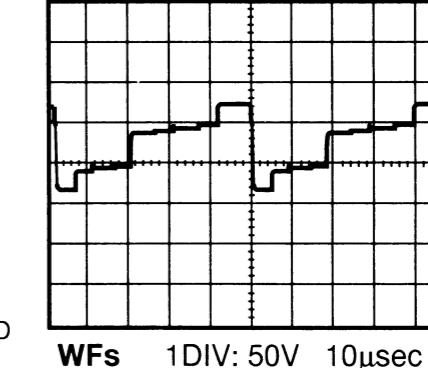
WFg 1DIV: 0.5V 10μsec



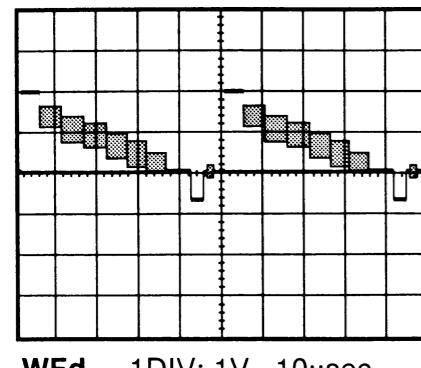
WFk 1DIV: 5V 10μsec



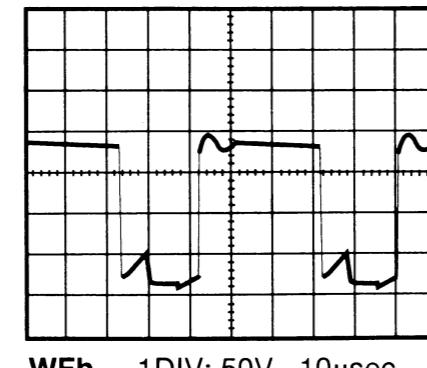
WFo 1DIV: 1V 10μsec



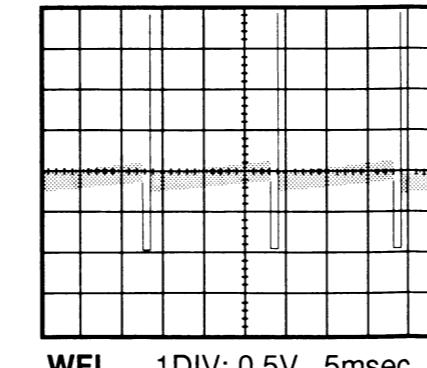
WFs 1DIV: 50V 10μsec



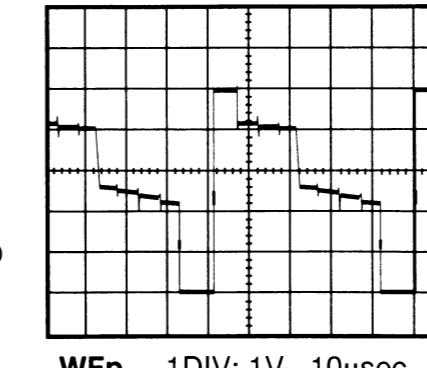
WFd 1DIV: 1V 10μsec



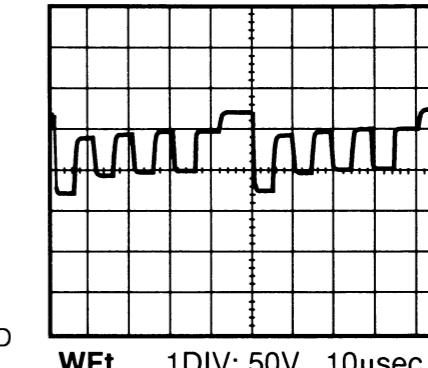
WFh 1DIV: 50V 10μsec



WFl 1DIV: 0.5V 5msec

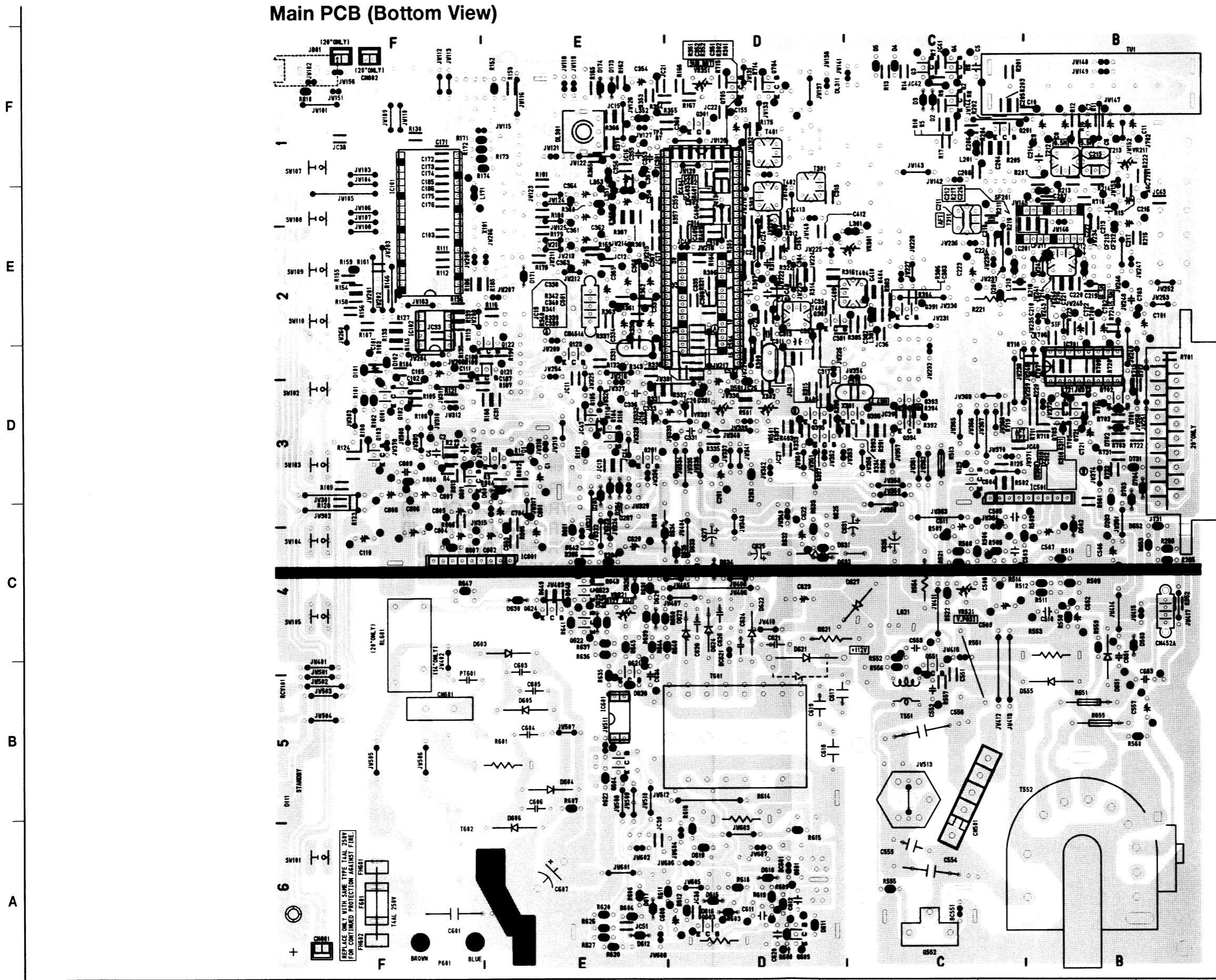


WFp 1DIV: 1V 10μsec

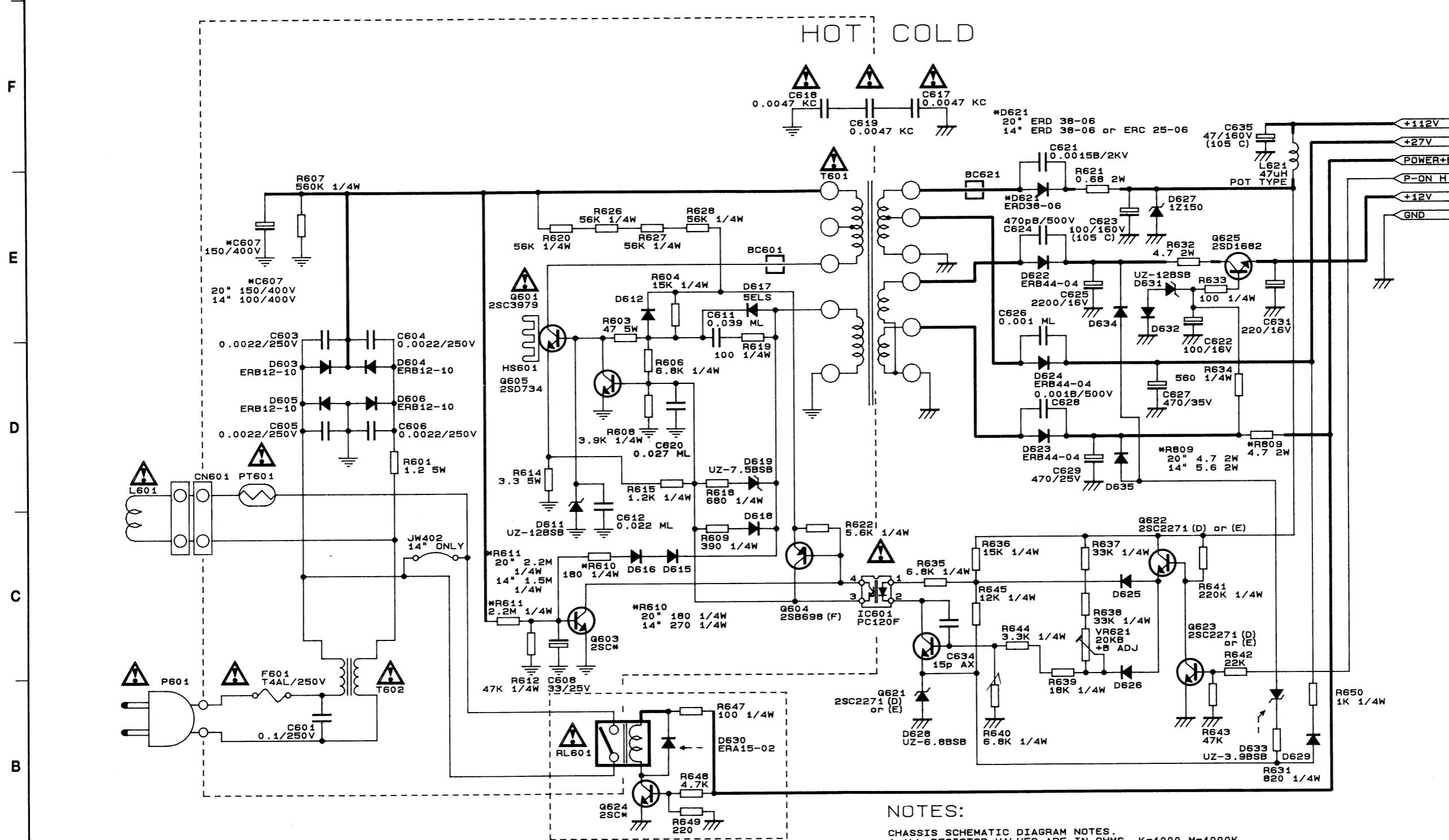


WFt 1DIV: 50V 10μsec

Main PCB (Bottom View)



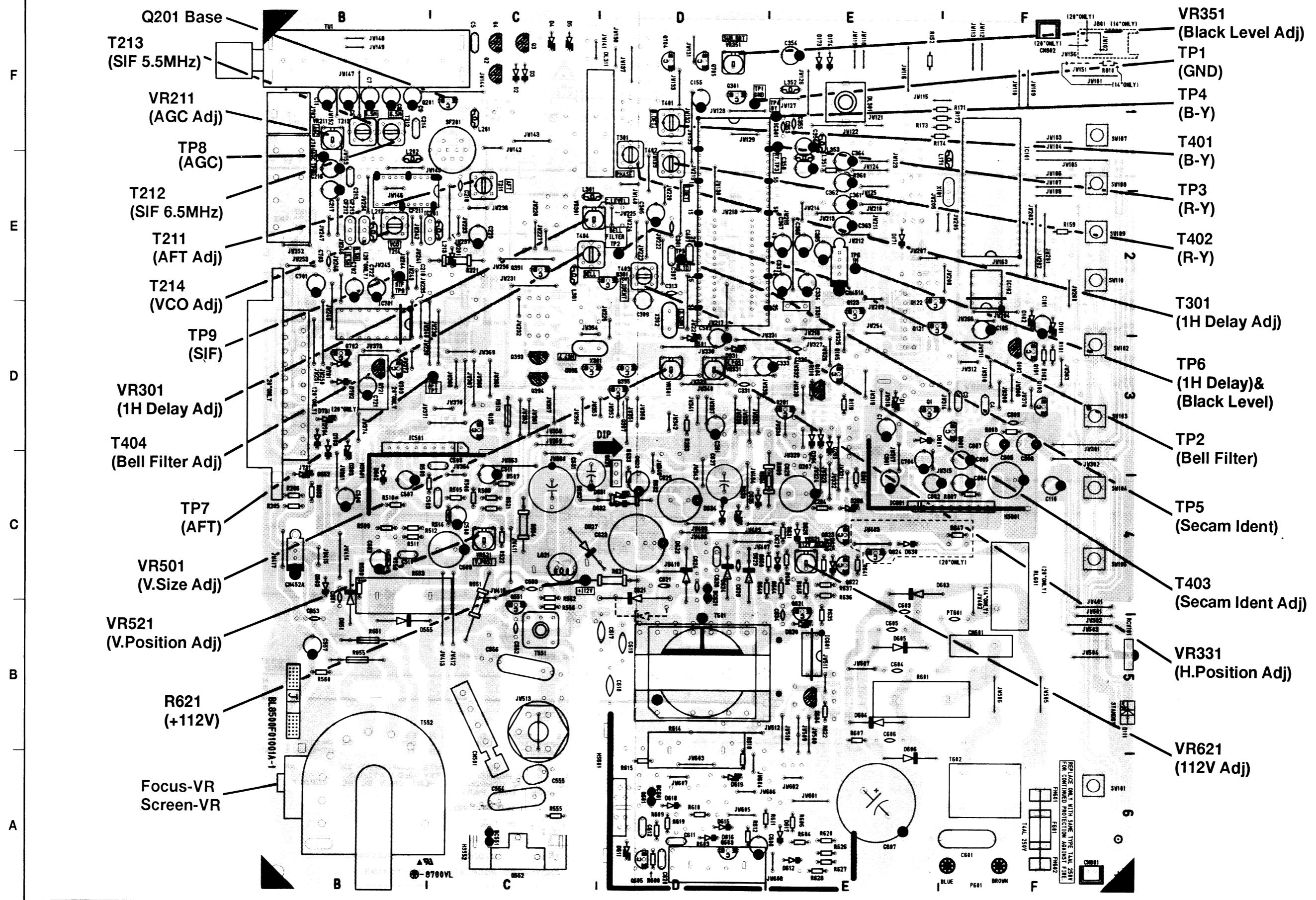
Power Supply Schematic Diagram



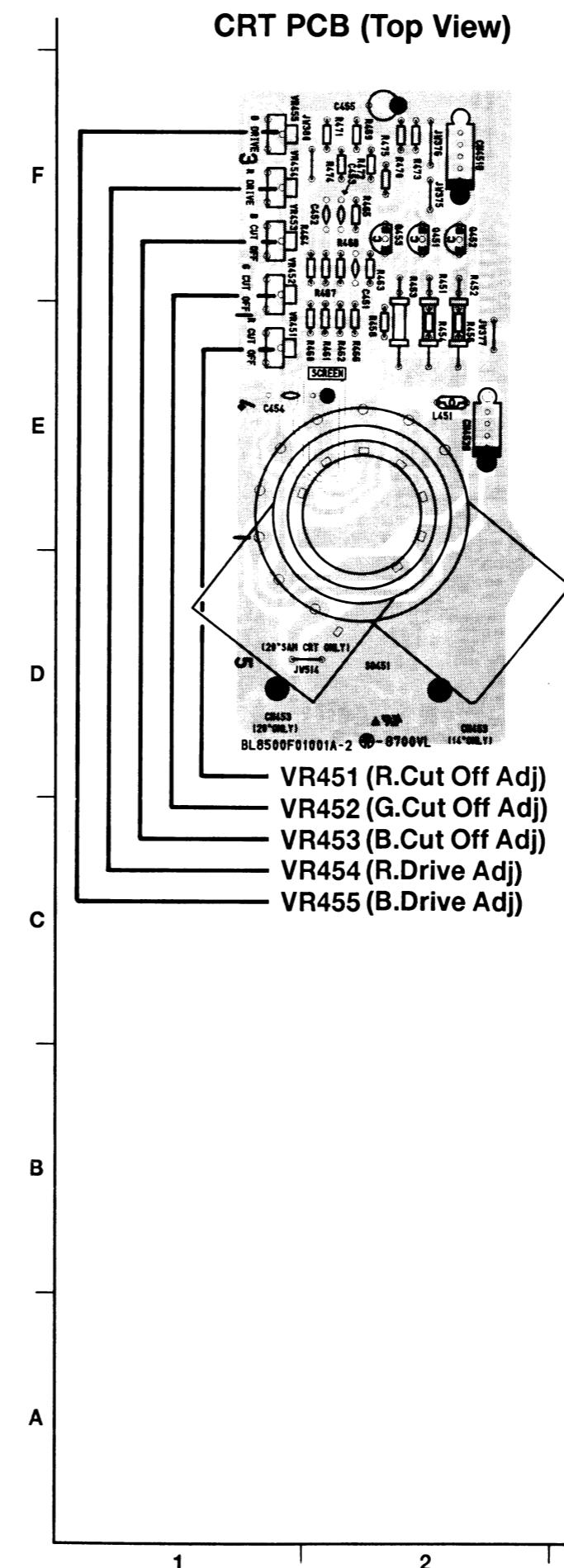
NOTES:

- CHASSIS SCHEMATIC DIAGRAM NOTES.
 1. ALL RESISTOR VALUES ARE IN OHMS. K=1000, M=1000K.
 2. ALL CAPACITANCE VALUES ARE IN μF UNLESS OTHERWISE NOTED. $\mu\text{F}=\text{nF}$.
 3. SAFETY REQUIREMENTS COMPONENT IN ACCORDANCE WITH PRESENT SAFETY REGULATIONS. THESE COMPONENTS MUST ONLY BE REPLACED BY ORIGINAL PARTS.
 4. IS COLD GROUND.
 5. IS HOT GROUND.
 6. WAVEFORM READINGS.
 7. NO INDICATED DIODES ARE USED 1N4148M.
 8. NO INDICATED 2SC* ARE USED KTC3199.
 9. NO INDICATED 2SA* ARE USED KTA1267.

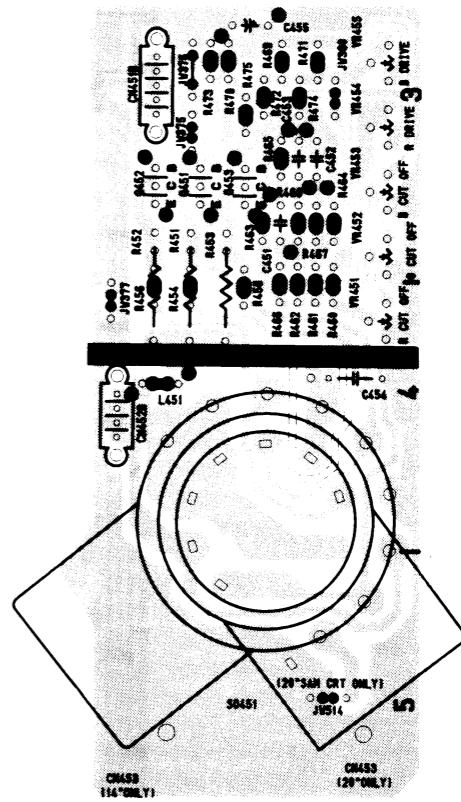
Main PCB (Top View)

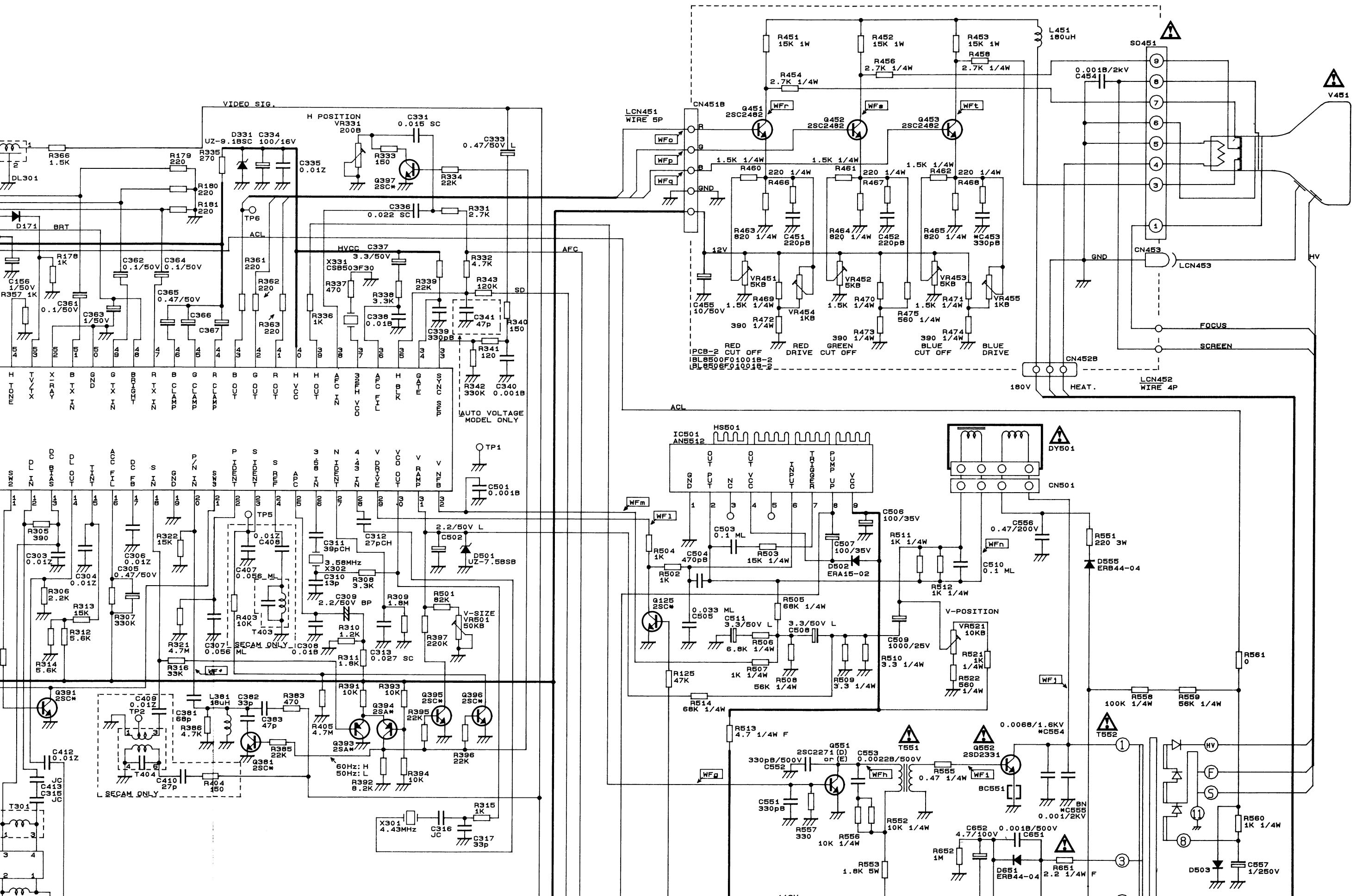


CRT PCB (Top View)



CRT PCB (Bottom View)





Main / CRT Schematic Diagram

