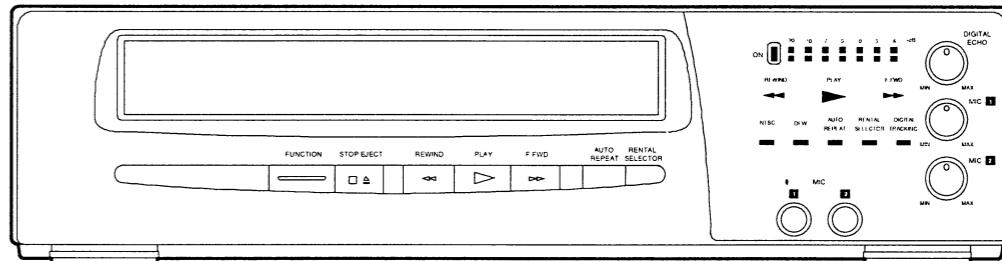


SERVICE MANUAL

MODEL NO. VIP-8000K/8000AK

Video Cassette Player



Video cassette players bearing the "HQ" mark incorporate VHS high quality technology. Note that there is interchangeability with former VHS video cassette players.

MAIN SECTION

MODEL NO. VIP-8000K/8000AK

Video Cassette Player

CONTENTS

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SPECIFICATIONS

Description	Unit	Minimum	Nominal	Maximum	Condition
1. Video					
1-1 Video Output	Vp-p	0.8	1.0	1.2	
1-2 Video S/N Y	dB	40	45		
1-3 Video Color S/N AM	dB	35	44		
1-4 Video Color S/N PM	dB	31	38		
1-5 Resolution	Line	230	240		
2. Servo					
2-1 Jitter Low	usec		0.04	0.12	
2-2 Wow & Flutter	%		0.2	0.6	
3. Normal Audio					
3-1 Output	dBV	-12	-8	-4	
3-2 S/N	dB	36	40		
3-3 Distortion	%		1.5	4.0	
3-4 Freq. response (R/P) 200Hz (-20dB ref. 1kHz)	dB	-6	-3		
8kHz	dB	-6	-2		

Note: Nominal specs represent the design specs. All units should be able to approximate these – some will exceed and some may drop slightly below these specs. Limit specs represent the absolute worst condition that still might be considered acceptable; In no case should a unit fail to meet limit specs.

IMPORTANT SAFETY PRECAUTIONS

Prior to shipment from the factory, our products are strictly inspected for recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

Product Safety Notice

Some electrical and mechanical parts have special safety-related characteristics which are often not evident from visual inspection, nor can the protection they give necessarily be obtained by replacing them with components rated for higher voltage, wattage, etc. Parts that have special safety characteristics are identified by a (Δ) on schematics and in parts lists. Use of a substitute replacement that does not have the same safety characteristics as the recommended replace-

ment part might create shock, fire, and/or other hazards. The Product's Safety is under review continuously and new instructions are issued whenever appropriate. Prior to shipment from the factory, our products are strictly inspected to confirm with the recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

Precautions during Servicing

- A. Parts identified by the (Δ) symbol are critical for safety.
Replace only with part number specified.
 - B. In addition to safety, other parts and assemblies are specified for conformance with regulations applying to spurious radiation. These must also be replaced only with specified replacements.
Examples: RF converters, RF cables, noise blocking capacitors, and noise blocking filters, etc.
 - C. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
 - D. Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation tape
 - 2) PVC tubing
 - 3) Spacers
 - 4) Insulators for transistors
 - E. When replacing AC primary side components (transformers, power cord, etc.), wrap ends of wires securely about the terminals before soldering.
 - F. Observe that the wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).
 - G. Check that replaced wires do not contact sharp edges or pointed parts.
 - H. When a power cord has been replaced, check that 10-15 kg of force in any direction will not loosen it.
 - I. Also check areas surrounding repaired locations.
 - J. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.
 - K. Crimp type wire connector
The power transformer uses crimp type connectors which connect the power cord and the primary side of the transformer. When replacing the transformer, follow these steps carefully and precisely to prevent shock hazards.
Replacement procedure
 - 1) Remove the old connector by cutting the wires at a point close to the connector.
 - L. When connecting or disconnecting the internal connectors, first, disconnect the AC plug from the AC outlet.
- Important:** Do not re-use a connector. (Discard it.)
- 2) Strip about 15 mm of the insulation from the ends of the wires. If the wires are stranded, twist the strands to avoid frayed conductors.
 - 3) Align the lengths of the wires to be connected. Insert the wires fully into the connector.
 - 4) Use the crimping tool to crimp the metal sleeve at its center. Be sure to crimp fully to the complete closure of the tool.

Safety Check after Servicing

Examine the area surrounding the repaired location for damage or deterioration. Observe that screws, parts, and wires have been returned to their original positions. Afterwards, do the following tests and confirm the specified values to verify compliance with safety standards.

1. Clearance Distance

When replacing primary circuit components, confirm specified clearance distance (d) and (d') between soldered terminals, and between terminals and surrounding metallic parts. (See Fig. 1)

Table 1 : Ratings for selected area

AC Line Voltage	Region	Clearance Distance (d) (d')
200 to 240 V	Europe Australia	$\geq 4\text{mm}$ (d) $\geq 6\text{mm}$ (d')

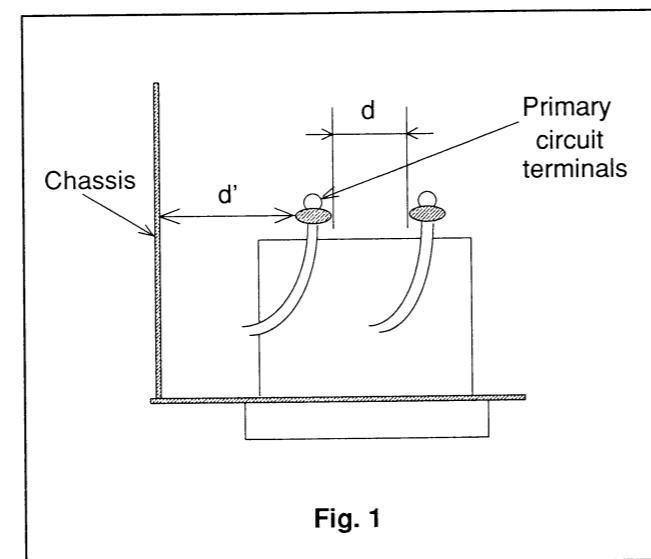


Fig. 1

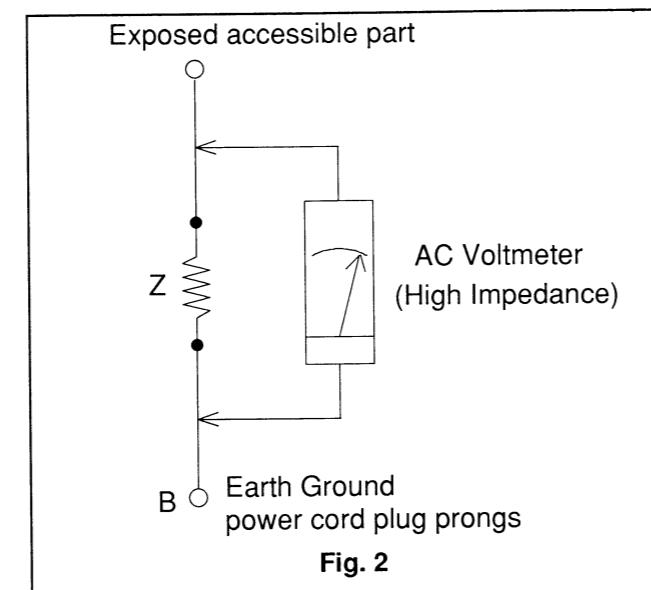


Fig. 2

Measuring Method (Power ON) :

Insert load Z between B (earth ground, power cord plug prongs) and exposed accessible parts. Use an AC voltmeter to measure across the terminals of load Z . See Fig. 2 and the following table.

Table 2 : Leakage current ratings for selected areas

AC Line Voltage	Region	Load Z	Leakage Current (i)	Earth Ground (B) to:
200 to 240 V	Europe Australia	2k Ω RES. in connected	1 \leq 0.7mA Peak 1 \leq 2mA dc	Antenna terminals
		50k Ω RES. in connected	1 \leq 0.7mA Peak 1 \leq 2mA dc	Other terminals

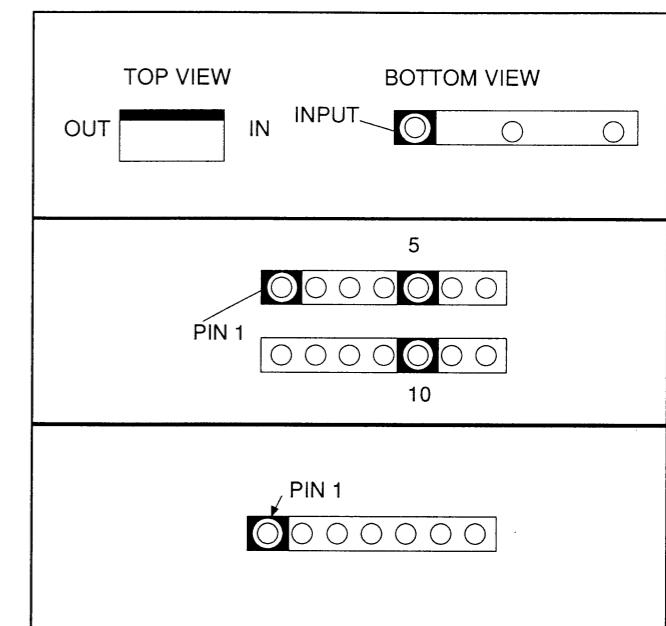
Note: This table is unofficial and for reference only.

Be sure to confirm the precise values.

STANDARD NOTES FOR SERVICING

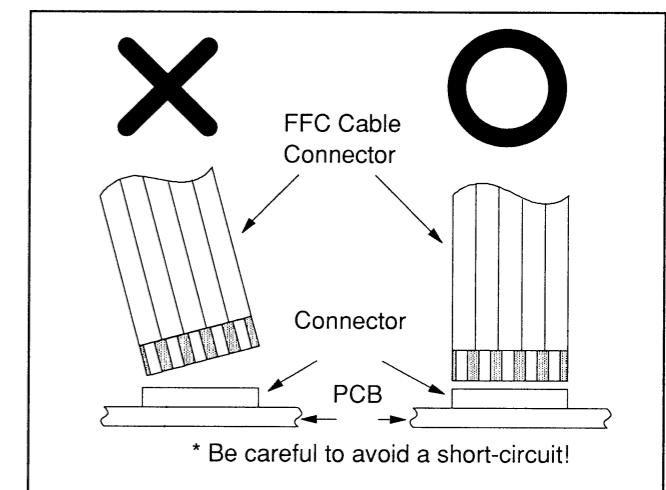
Circuit Board Indications

a. The output pin of the 3 pin Regulator ICs is indicated as shown:



b. For other ICs, pin 1 and every fifth pin are indicated as shown:

c. The 1st pin of every pin connector is indicated as shown:



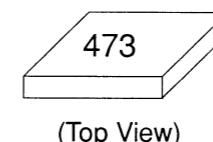
Instructions for Connectors

1. When you connect or disconnect the FFC cable (connector), be sure to disconnect the AC cord.
2. FFC cable (connector) should be inserted parallel into the connector, not at an angle.

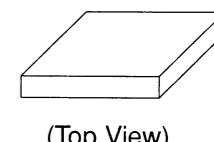
How to Read the Values of the Rectangular Type Chip Components

EXAMPLE:

(a) Resistor



(b) Capacitor



CAUTION:

Once chip parts (Resistors, Capacitors, Transistors, etc.) are removed, they must not be reused. Always use a new part.

Replacement Procedures for Leadless (Chip) Components

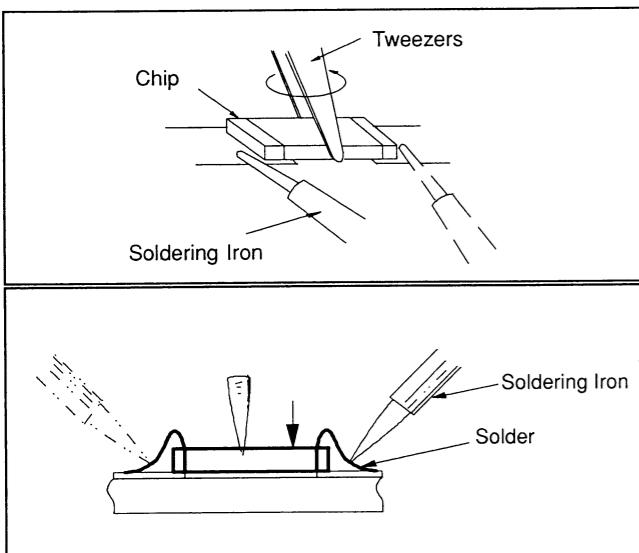
The following procedures are recommended for the replacement of the leadless components used in this unit.

1. Preparation for replacement

- a. Soldering iron
Use a pencil-type soldering iron (less than 30 watts).
- b. Solder
Eutectic solder (Tin 63%, Lead 37%) is recommended.
- c. Soldering time
Do not apply heat for more than 4 seconds.
- d. Preheating
Leadless capacitors must be preheated before installation.
(266°F-302°F, 130°C-150°C, for about two minutes.)

Note:

- a. Leadless components must not be reused after removal.
- b. Excessive mechanical stress and rubbing of the component electrode must be avoided.



How to Remove/Install Flat Pack IC

1. Removal

With Hot-Air Flat Pack-IC Desoldering Machine:

- (1) Prepare the hot-air flat pack-IC desoldering machine, then apply hot air to the flat pack-IC (about 5 to 6 seconds). (Fig. S-1-1)
- (2) Remove the flat pack-IC with tweezers while applying the hot air.

Caution:

1. Do not supply hot air to the chip parts around the flat pack-IC for over 6 seconds because damage

to the chip parts may occur. Put masking tape around the flat pack-IC to protect other parts from damage. (Fig. S-1-2)

2. The flat pack-IC on the PCB is affixed with glue, so be careful not to break or damage the foil of each pin and don't let solder land under the IC when removing it.

With Soldering Iron:

- (1) Using desoldering braid, remove the solder from all pins of the flat pack-IC. When you use solder flux which is applied to all pins of the flat pack-IC, you can remove it easily. (Fig. S-1-3)
- (2) Lift each lead of the flat pack-IC upward one by one, using a sharp pin or wire to which solder will not adhere (iron wire). When heating the pins, use a fine tip soldering iron or a hot air desoldering machine. (Fig. S-1-4)

With Iron Wire:

- (1) Using desoldering braid, remove the solder from all pins of the flat pack-IC. When you use solder flux which is applied to all pins of the flat pack-IC, you can remove it easily. (Fig. S-1-3)
- (2) Affix the wire to a workbench or solid mounting point, as shown in Fig. S-1-5.
- (3) While heating the pins using a fine tip soldering iron or hot air blower, pull up the wire as the solder melts so as to lift the IC leads from the PCB contact pads.

Note:

When using a soldering iron, care must be taken to ensure that the flat pack-IC is not being held by glue or, when it is removed from the PCB, it may be damaged if excessive force is applied.

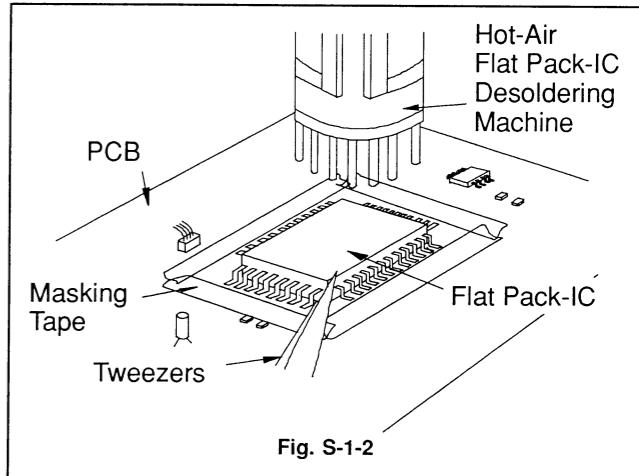


Fig. S-1-2

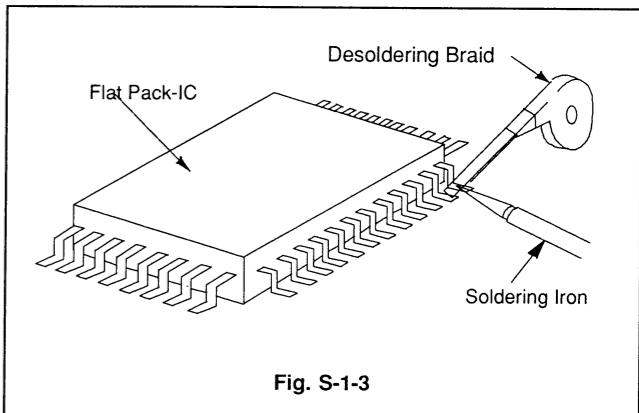


Fig. S-1-3

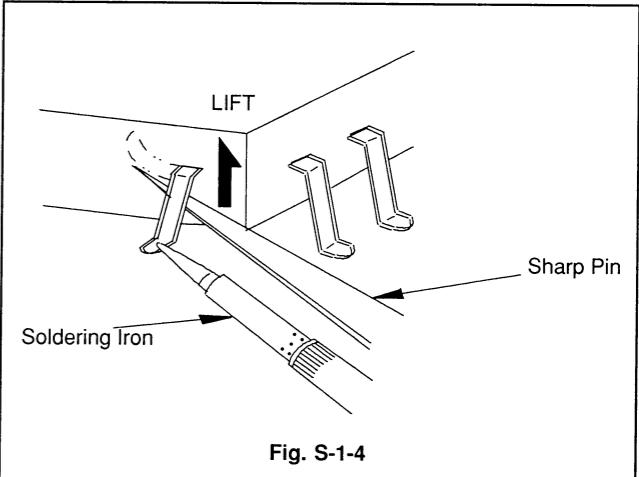


Fig. S-1-4

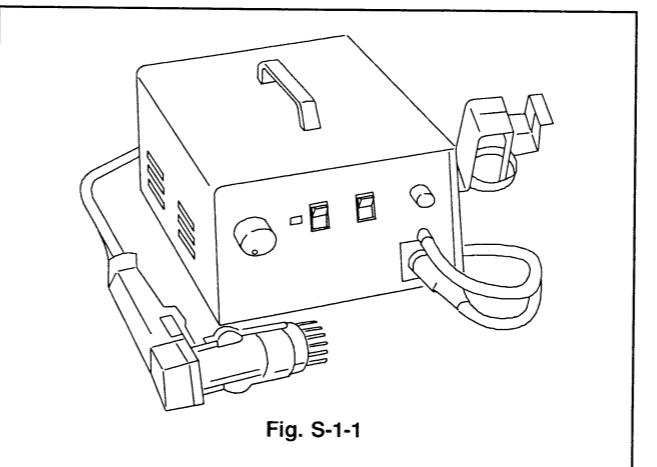


Fig. S-1-1

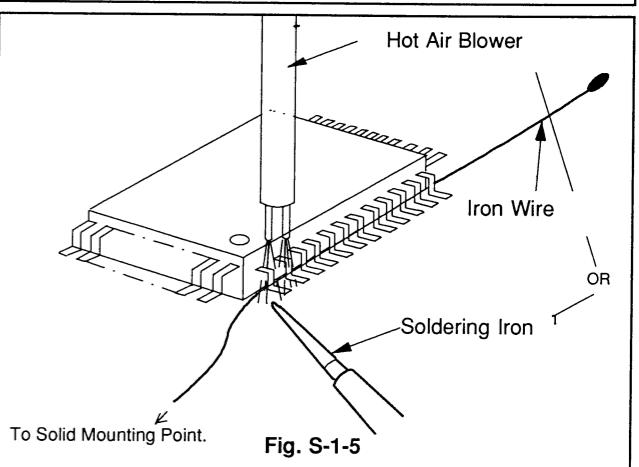
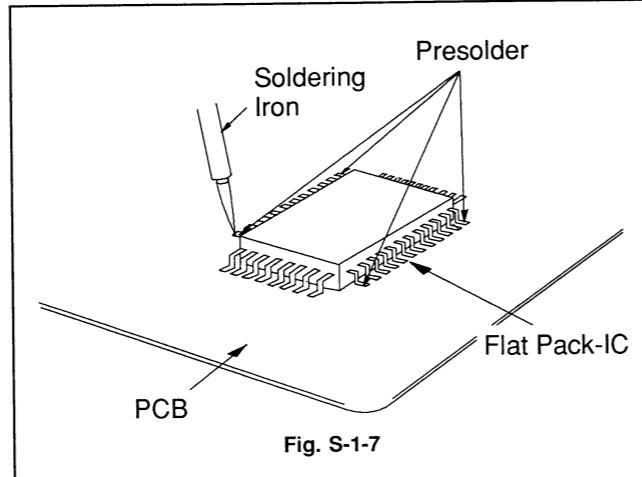
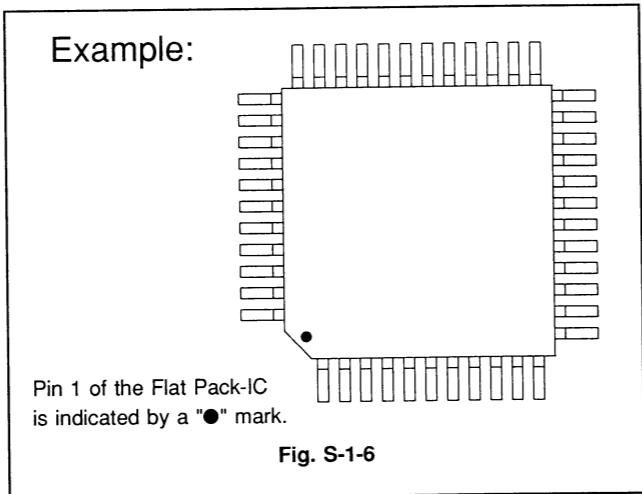


Fig. S-1-5

2. Installation

- (1) Using desoldering braid, remove the solder from the foil of each pin of the flat pack-IC on the PCB so you can install a replacement flat pack-IC more easily.
- (2) The "●" mark on the flat pack-IC indicates pin 1. (See Fig. S-1-6) Be sure this mark matches the 1 on the PCB when positioning for installation. Then pre-solder the four corners of the flat pack-IC (See Fig. S-1-7).
- (3) Solder all pins of the flat pack-IC. Be sure that none of the pins has solder bridges.



Instructions for Handling Semiconductors

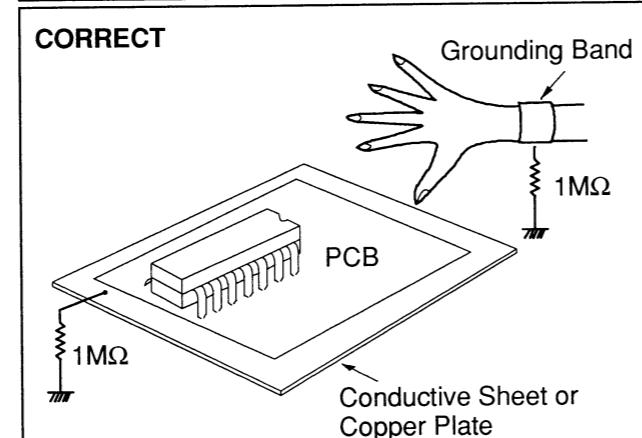
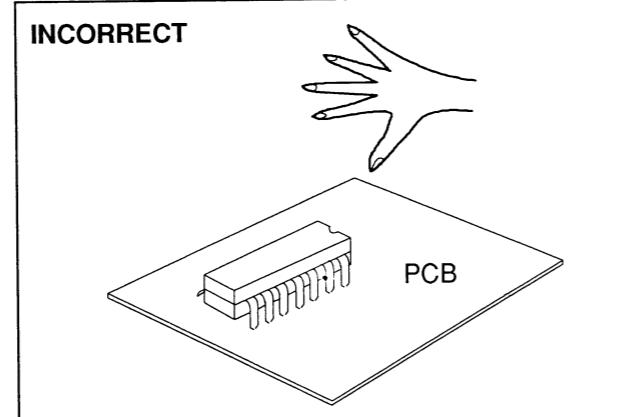
Electrostatic breakdown of the semiconductors may occur due to a potential difference caused by electrostatic charge during unpacking or repair work.

1. Ground for Human Body

Be sure to wear a grounding band ($1M\ \Omega$) that is properly grounded to remove any static electricity that may be charged on the body.

2. Ground for Workbench

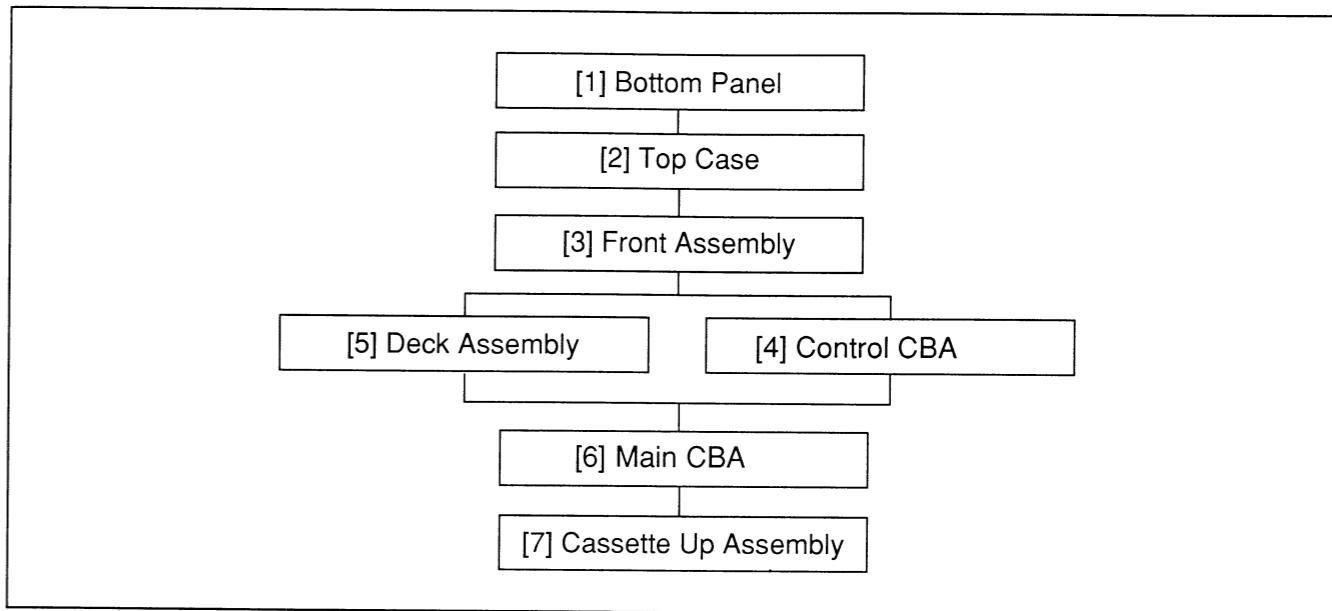
Be sure to place a conductive sheet or copper plate with proper grounding ($1M\ \Omega$) on the workbench or other surface, where the semiconductors are to be placed. Because the static electricity charge on clothing will not escape through the body grounding band, be careful to avoid contacting semiconductors to your clothing.



CABINET DISASSEMBLY INSTRUCTIONS

1. Disassembly Flowchart

This flowchart indicates the disassembly steps for the cabinets parts and the CBA in order to gain access to item(s) to be serviced. When reassembling, follow the steps in the reverse order. Bend, route and dress the Cables as they were.



2. Disassembly Method

STEP / LOC. No.	PART	REMOVAL		Note
		Fig. No.	REMOVE/*UNLOCK/RELEASE/UNPLUG/UNCLAMP /DESOLDER	
[1]	Bottom Plate	Fig. 1	3(S-1), *6(L-1)	1
[2]	Top Case	Fig. 2	(S-2)	-
[3]	Front Assembly	Fig. 3, 4	*7(L-2), 2(S-3), Deck Holder	2
[4]	Control CBA	Fig. 5	*2(L-3), Connector (A)	-
[5]	Deck Assembly	Fig. 6	4(S-4), 2 Connectors (B)	3
[6]	Main CBA	Fig. 6, 7	*(L-4), (S-5), (S-6), 2(S-7)	-
[7]	Cassette Up Assembly	Fig. 8	2(S-8), *(P-1)	-

①: Order of steps in Procedure
When reassembling, follow the steps in the reverse order.

These numbers are also used as the identification (location) number of parts in Figures.
②: Part to be removed or installed.
③: Fig. No. showing procedure of part location.

④: Identification of part to be removed, unhooked, unlocked, released, unplugged, unclamped or desoldered.
P= Spring W= Washer C= Cut Washer R= Retaining Ring L= Locking Tab

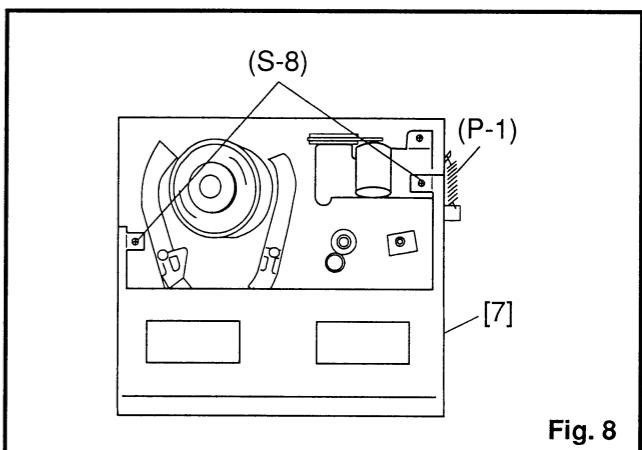
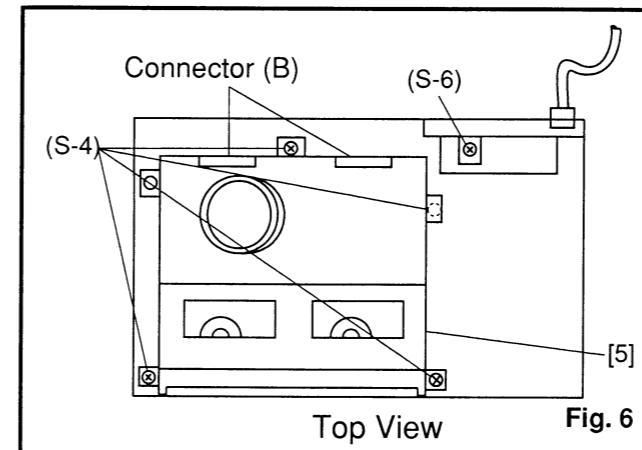
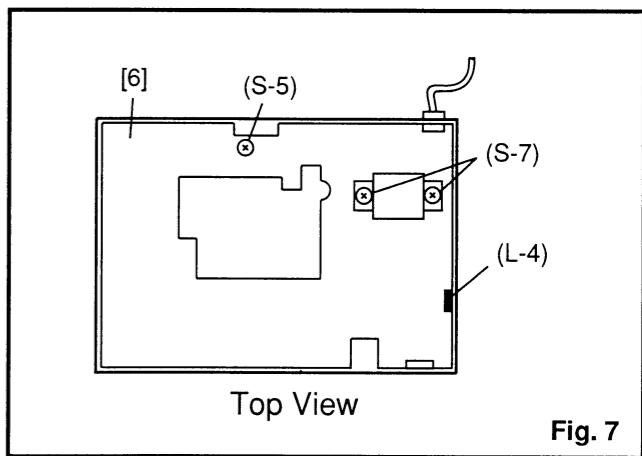
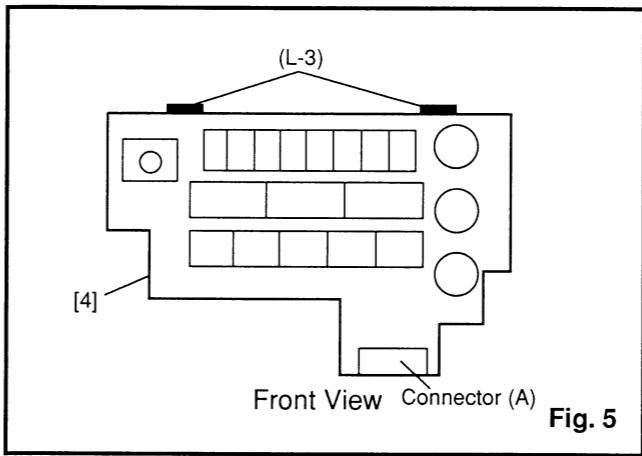
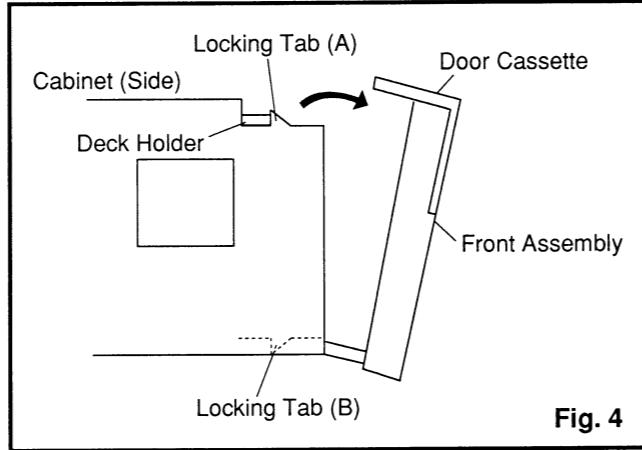
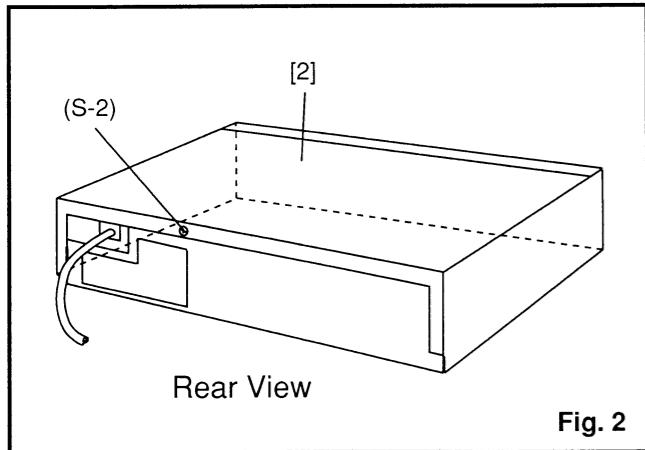
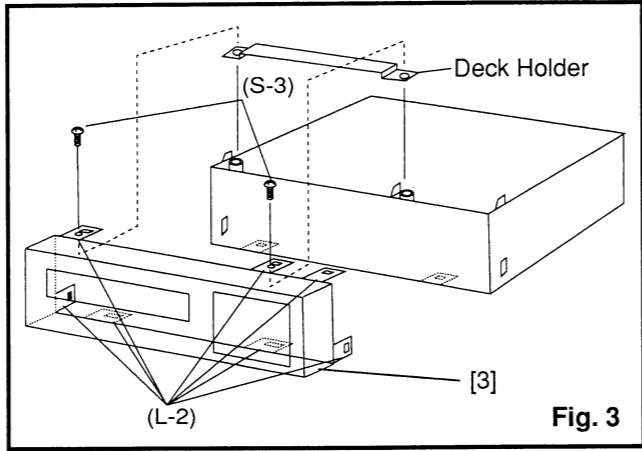
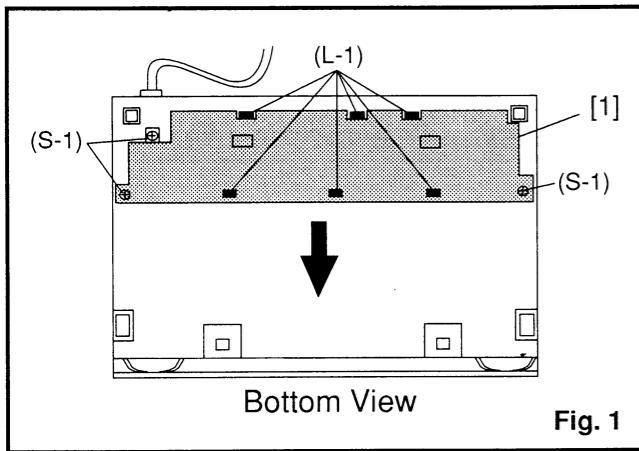
N= Nut S= Screw * = Unhook, Unlock, Release, Unplug or Desolder

2 (C-2) = 2 Cut Washers (C-2)

⑤: Refer to "Reference Notes in the Table" following.

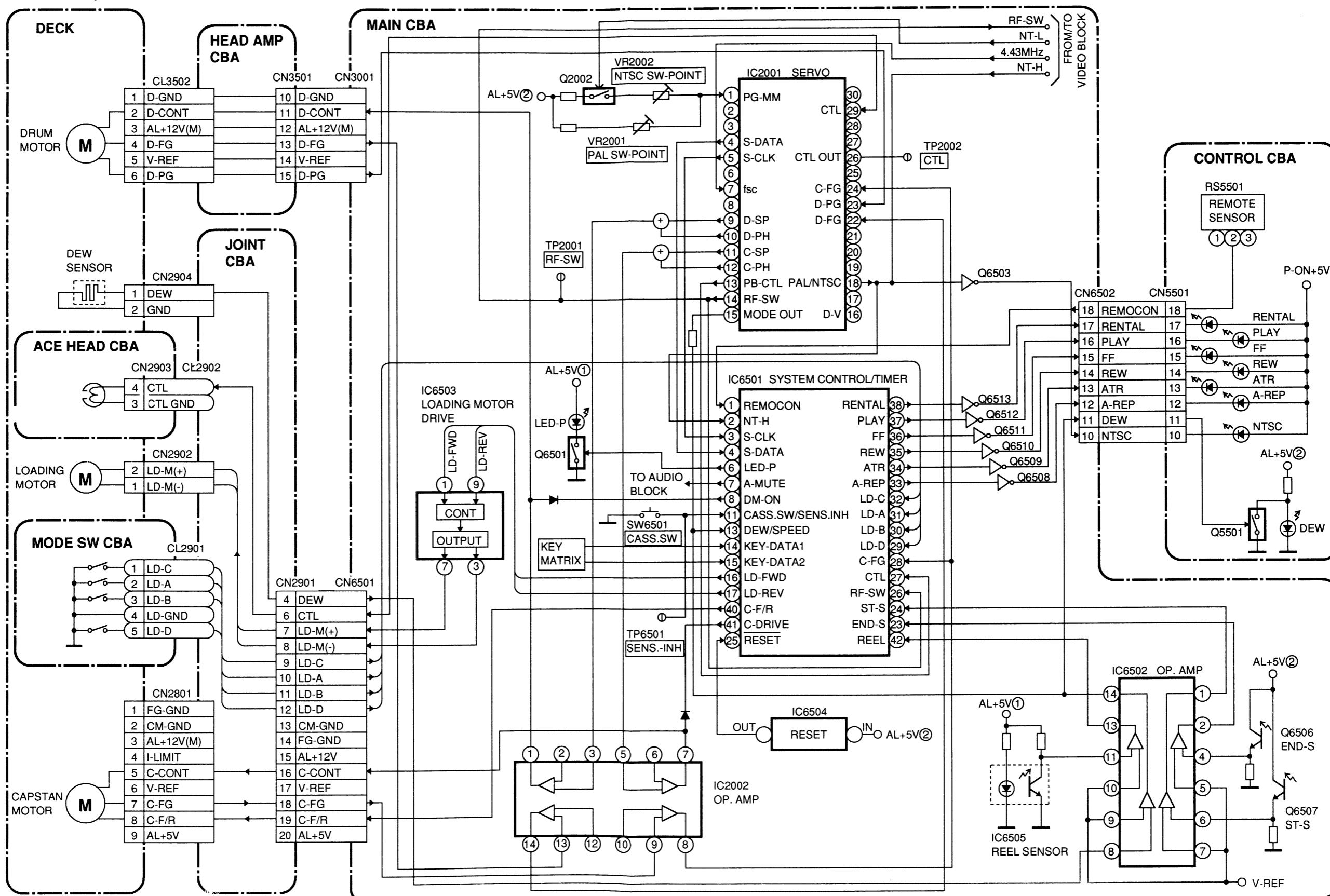
Reference Notes in the table

1. Remove 3 Screws (S-1), and release 6 Locking Tabs (L-1), then slide the Bottom Plate in the direction of arrow. (Fig. 1)
2. Remove 2 Screws (S-3) and release 7 Locking Tabs (L-2) (Bottom Tabs, Side Tabs, and then Top Tabs). Then Deck Holder can be removed. (Fig. 3)
- Note:** When you reinstall the Front Assembly, take care not to break the Locking Tabs. First install the Deck Holder Tabs in the holes of Cassette Holder Plate, the Locking Tabs (A) and then Locking Tabs (B). See Fig.4.
3. Remove 4 Screws (S-4), then slowly lift up the Deck Assembly, disconnecting the 2 Connectors (B). (Fig. 6)

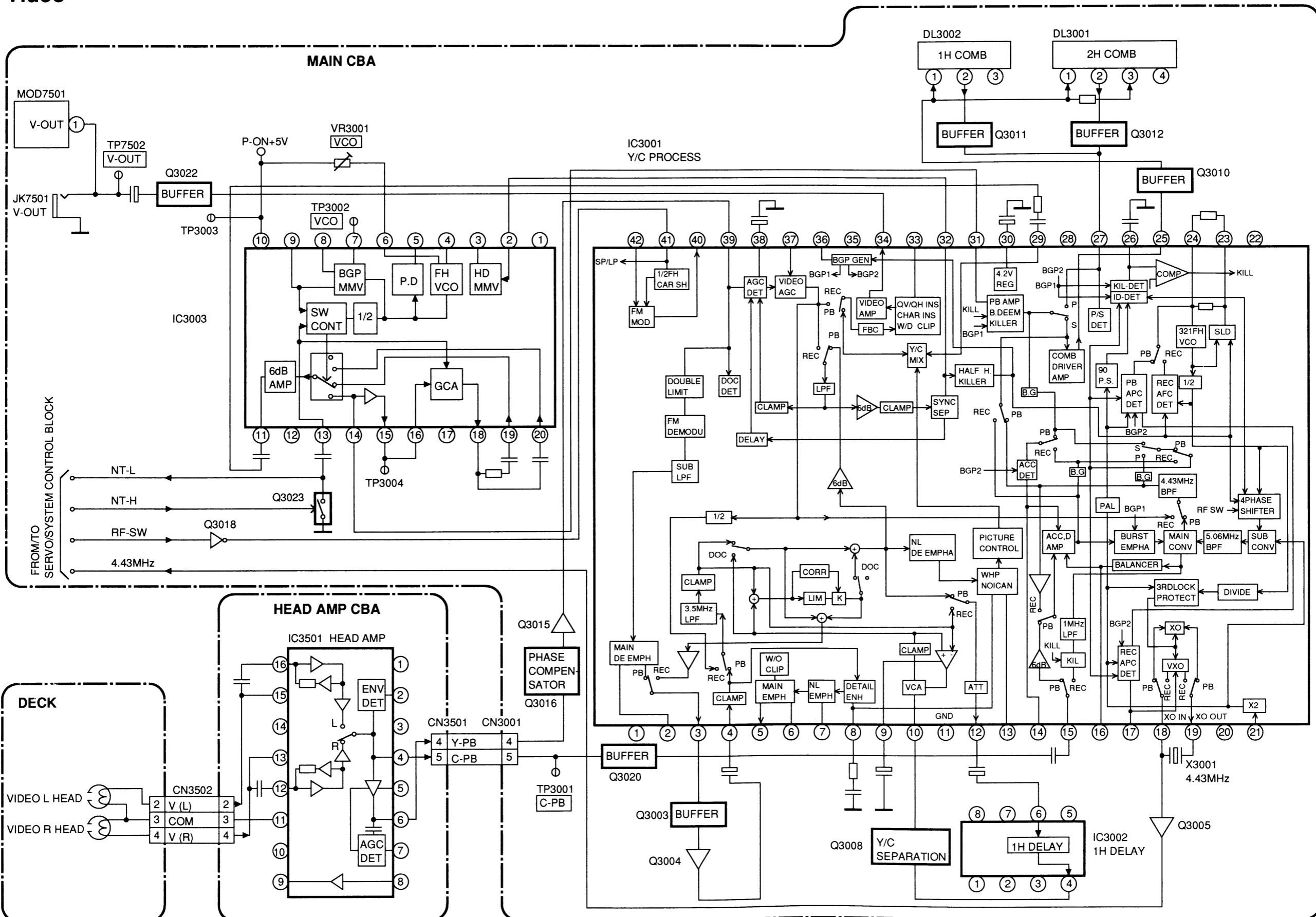


BLOCK DIAGRAMS

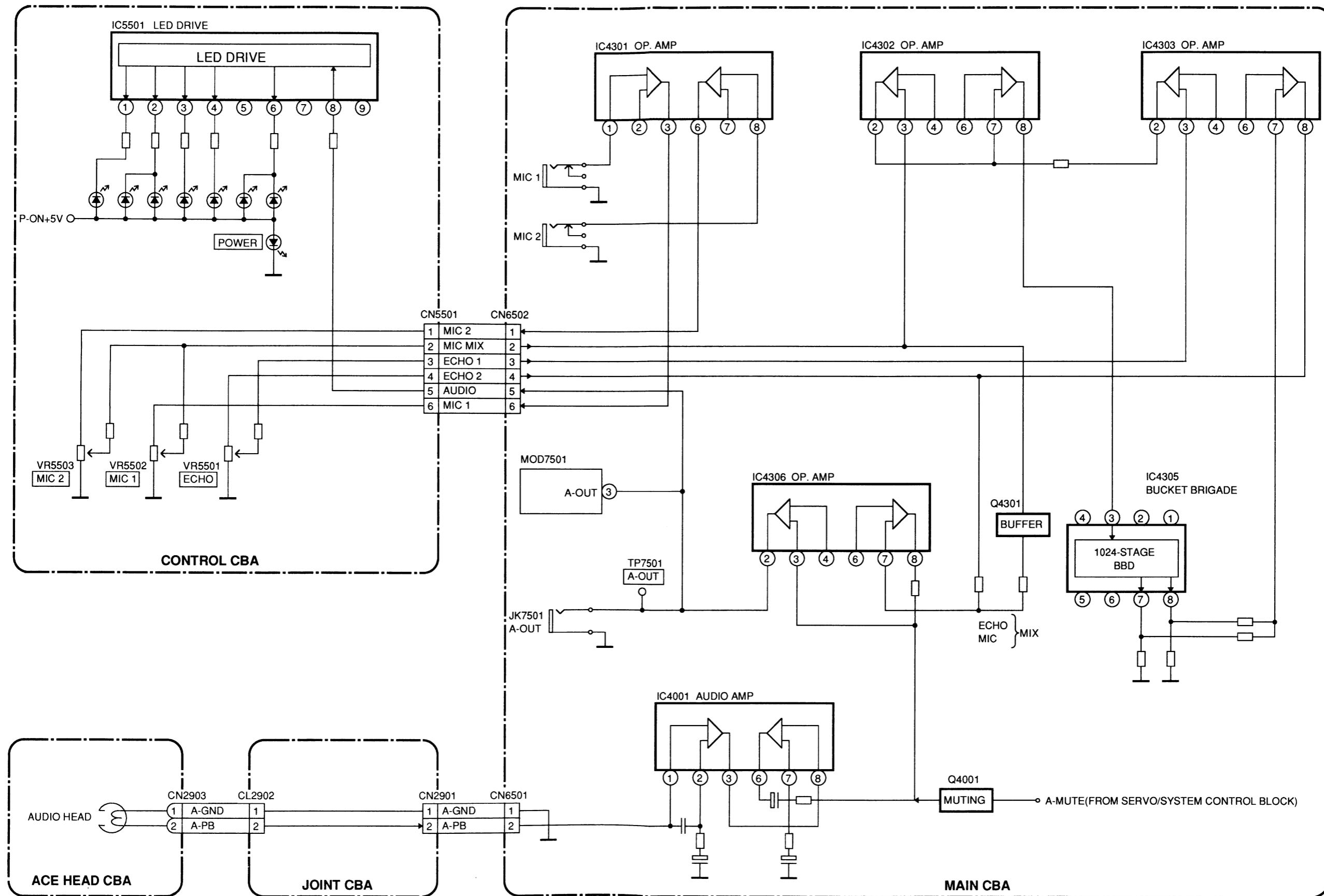
Servo/System Control



Video



Audio



ELECTRICAL ADJUSTMENT INSTRUCTIONS

General Note: "CBA" is an abbreviation for "Printed Circuit Board Assembly".

Note: Electrical adjustments are required after replacing circuit components and certain mechanical parts. It is important to do these adjustments only after all repairs and replacements have been completed. Also, do not attempt these adjustments unless the proper equipment is available.

Test Equipment Required

1. Oscilloscope: Dual-trace with 10:1 probe, V-Range: 0.001~50V/Div, F-Range: DC~AC -20MHz
2. TV Monitor
3. Frequency Counter
4. Test Tape: F6-A, F8-A

PAL Head Switching Point Adjustment

Purpose:

To determine the head switching point during playback.

Symptom of Misadjustment:

Head switching noise or vertical jitter is in the picture.

Test Point	Adj. Point	Mode	Input
TP7502 (V-OUT) TP2001 (RF-SW) GND	VR2001 (Switching Point) (Main CBA)	PLAY	---
Tape F6-A	M. EQ. Oscilloscope	Spec. 6.5H(412.7μs)	

Connections of M. EQ.

Figure

Reference Notes:

1. Connect the oscilloscope as shown in the above table.
2. Set the "PAL/MESECAM" select switch to "PAL" side.
3. Playback the test tape and adjust VR2001 so that the V-sync front edge of CH1 video output waveform is at the 6.5H (412.7μs) delayed position from the rising edge of the CH2 Head Switching Pulse waveform.

NTSC Head Switching Point Adjustment

Purpose:

To determine the head switching point during playback.

Symptom of Misadjustment:

Head switching noise or vertical jitter is in the picture.

Test Point	Adj. Point	Mode	Input
TP7502 (V-OUT) TP2001 (RF-SW)	VR2002 (Switching Point) (Main CBA)	PLAY	---
Tape	M. EQ.	Spec.	
F8-A	Oscilloscope	6.5H (412.7μs)	
Connections of M. EQ.			
Figure			

Reference Notes:

1. Connect the oscilloscope as shown in the above table.
2. Set the "PAL/MESECAM" select switch to "PAL" side.
3. Playback the test tape and adjust VR2001 so that the V-sync front edge of CH1 video output waveform is at the 6.5H (412.7μs) delayed position from the rising edge of the CH2 Head Switching Pulse waveform.

Free-Run Frequency Adjustment

Purpose:

To set the Free-run frequency to the optimum level.

Symptom of Misadjustment:

If the Free-run frequency is not properly adjusted, correct color do not show.

Test Point	Adj. Point	Mode	Input
TP3002 TP3003 (Test Round) TP3004 (Test Round)	VR3001 (Main CBA)	PLAY	---
Tape	M. EQ.	Spec.	
F8-A	Frequency Counter	15.734±0.2kHz	
Connections of M. EQ.			

Reference Notes:

1. Connect the equipment as shown in the above table.
2. Set the "PAL/MESECAM" select switch to "PAL" side.
3. Playback the test tape and adjust VR3001 so that the Frequency Counter becomes $15.734\pm0.2\text{kHz}$.

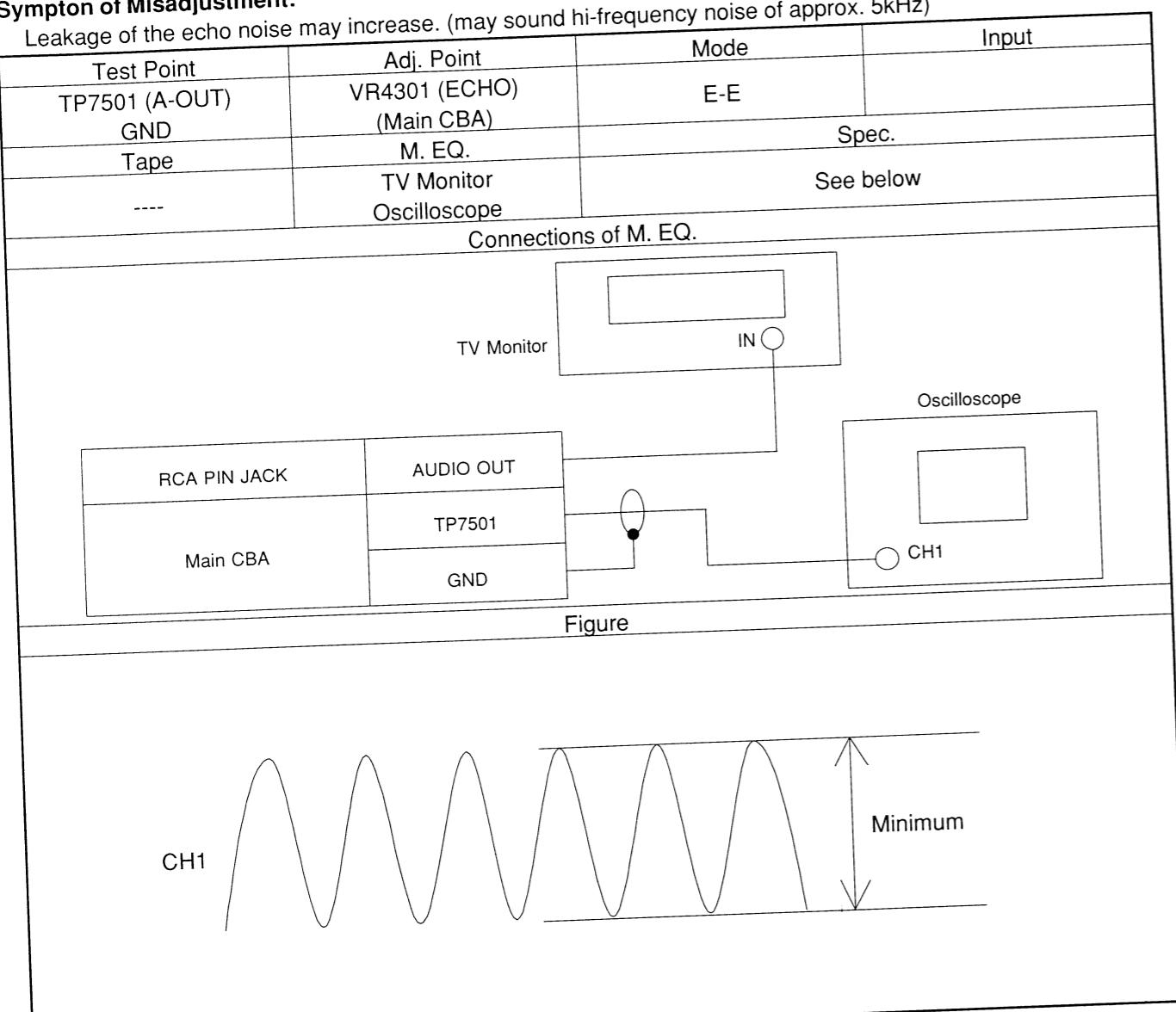
Echo Noise Level Adjustment

Purpose:

To minimize the leakage of the echo noise.

Symptom of Misadjustment:

Leakage of the echo noise may increase. (may sound hi-frequency noise of approx. 5kHz)



Reference Notes:

1. Connect equipments as shown in the above table.
2. ICondition = No signal input from Microphone
3. Adjust VR4301 so that the output level at TP7501(A-OUT) minimum level.

SCHEMATIC DIAGRAMS/CBA AND TEST POINTS

Standard Notes

Warning

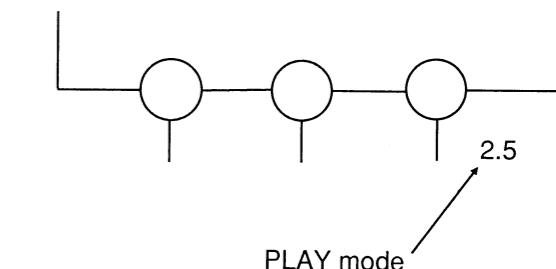
Many electrical and mechanical parts in this chassis have special characteristics. These characteristics often pass unnoticed and the protection afforded by them cannot necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts that have these special safety characteristics are identified in this manual and its supplements; electrical components having such features are identified by "▲" in the schematic diagram and the parts list. Before replacing any of these components, read the parts list in this manual carefully. The use of substitute replacement parts that do not have the same safety characteristics as specified in the parts list may create shock, fire, or other hazards.

Note :

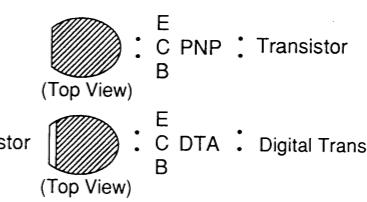
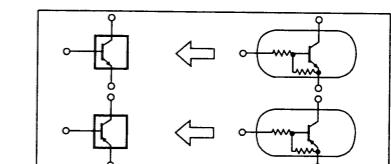
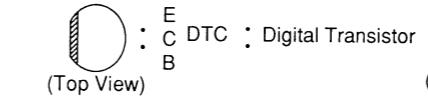
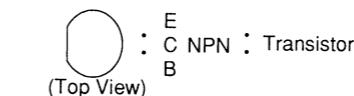
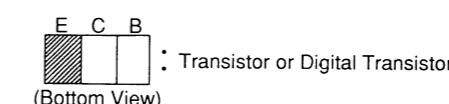
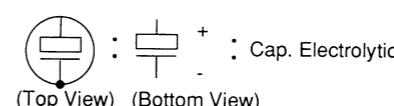
1. Do not use the part number shown on these drawings for ordering. The correct part number is shown in the parts list, and may be slightly different or amended since these drawings were prepared.
2. All resistance values are indicated in ohms ($K=10^3$, $M=10^6$).
3. Resistor wattages are 1/5W or 1/6W unless otherwise specified.
4. All capacitance values are indicated in μF ($P=10^{-6} \mu F$).
5. All voltages are DC voltages unless otherwise specified.
6. Voltage Indications for PLAY and REC modes on the Schematics are as shown below.

Capacitor Temperature Markings

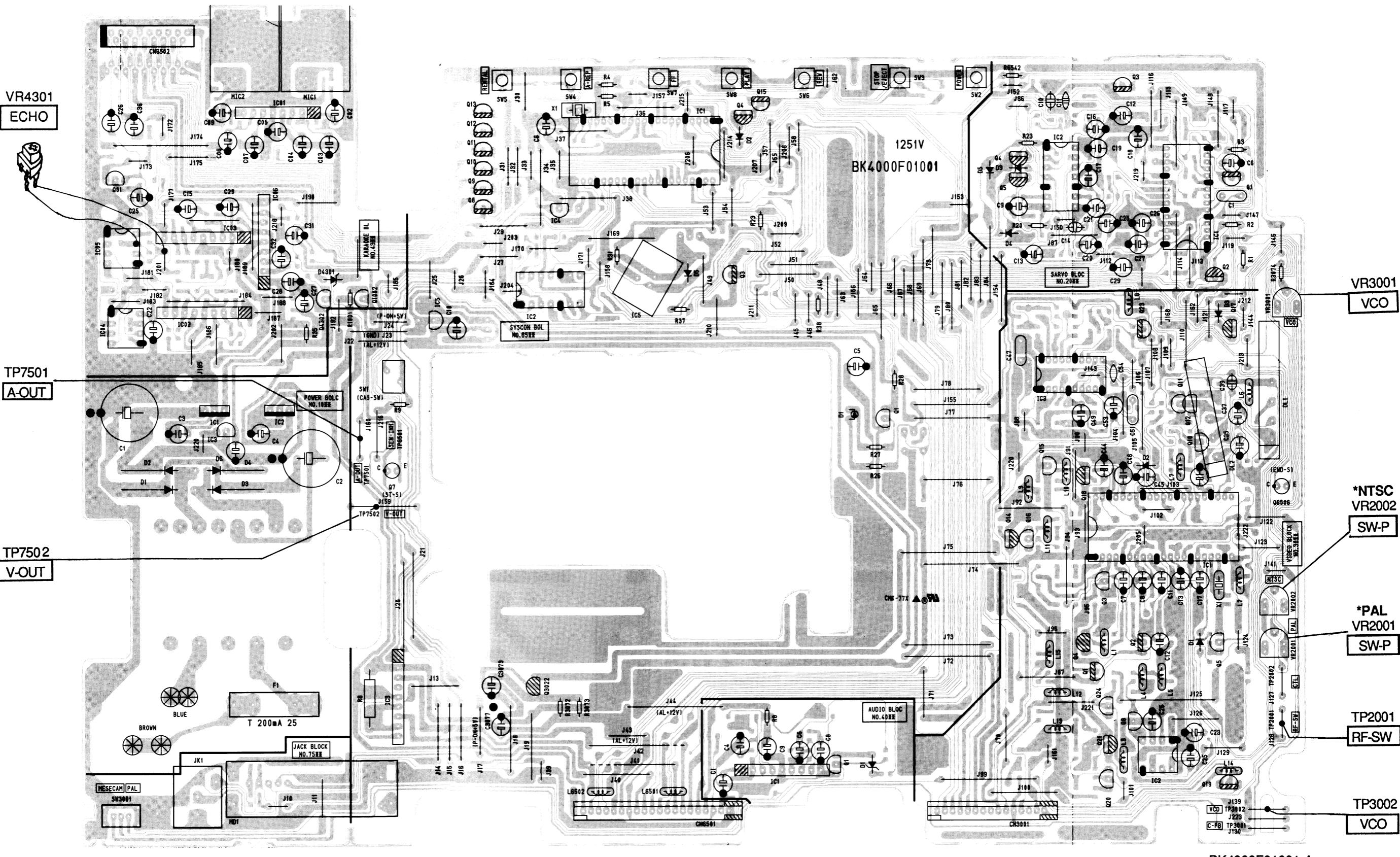
Mark	Capacity change rate	Standard temperature	Temperature range
(B)	$\pm 10\%$	20°C	-25~+85°C
(F)	+30 -80%	20°C	-25~+85°C
(SR)	$\pm 15\%$	20°C	-25~+85°C
(Z)	+30 -80%	20°C	-10~+70°C



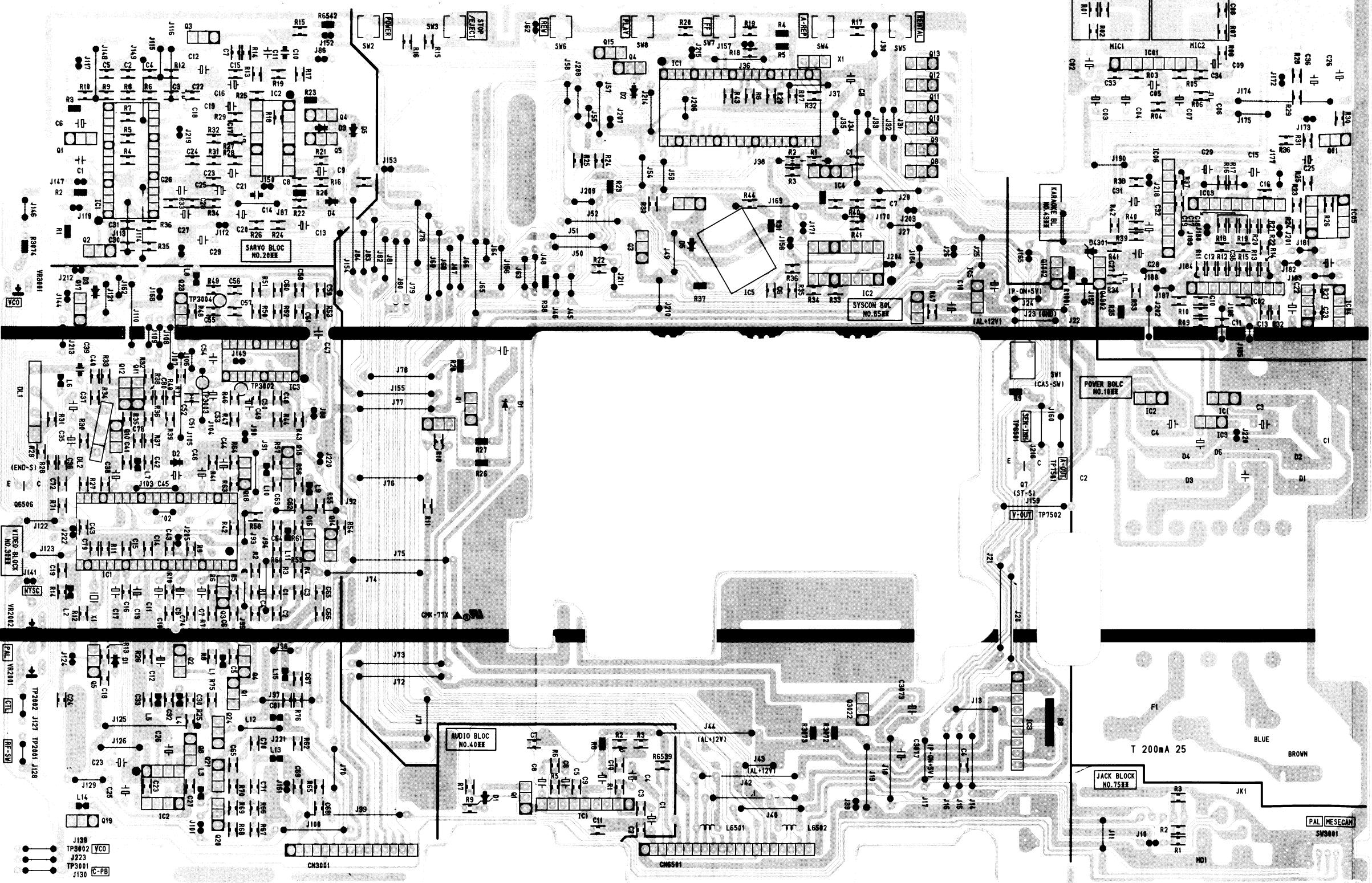
Capacitors and transistors are represented by the following symbols.



Main Top View (Model VIP-8000K Only)

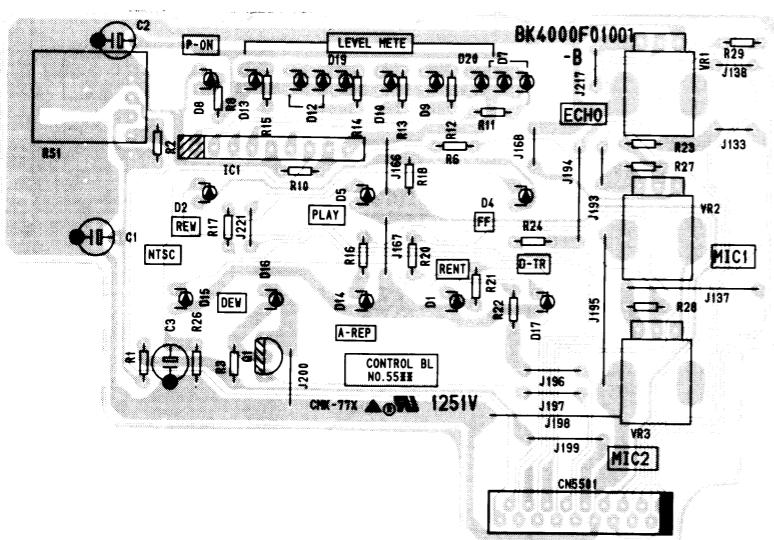


Main Bottom View (Model VIP-8000K Only)

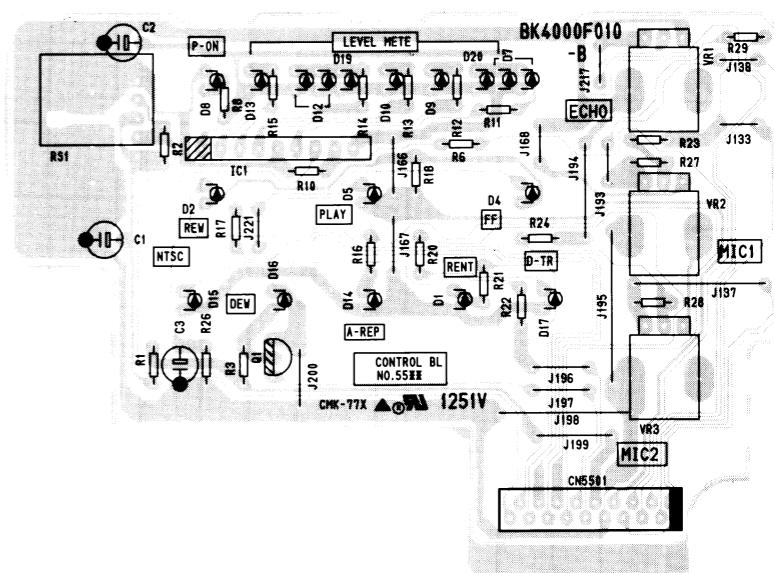


BK4000F01001-A

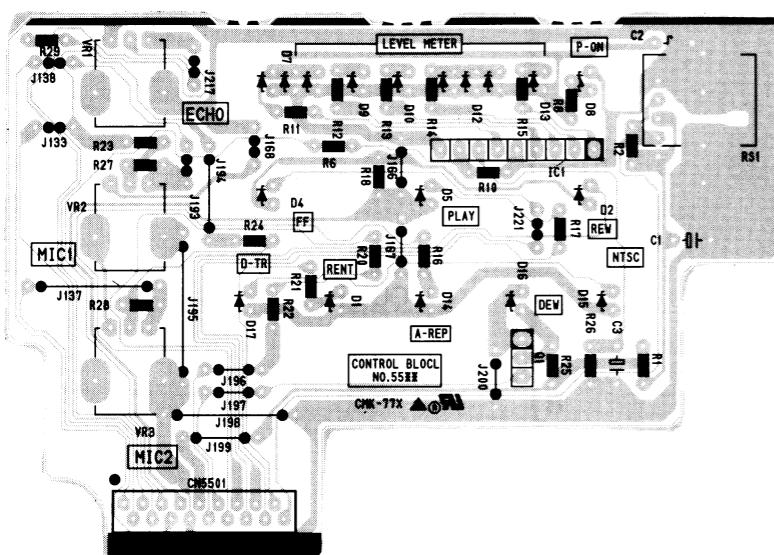
Control Top View



Control Top View (Model VIP-8000AK Only)

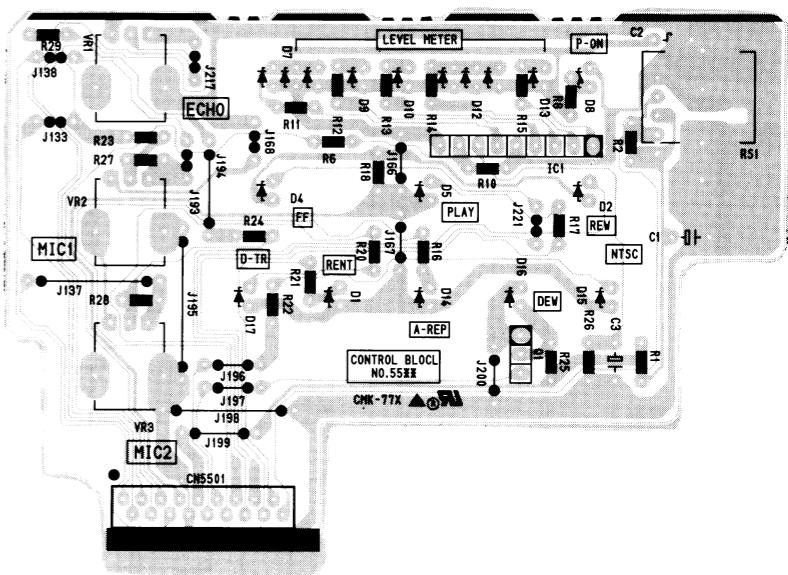


Control Bottom View



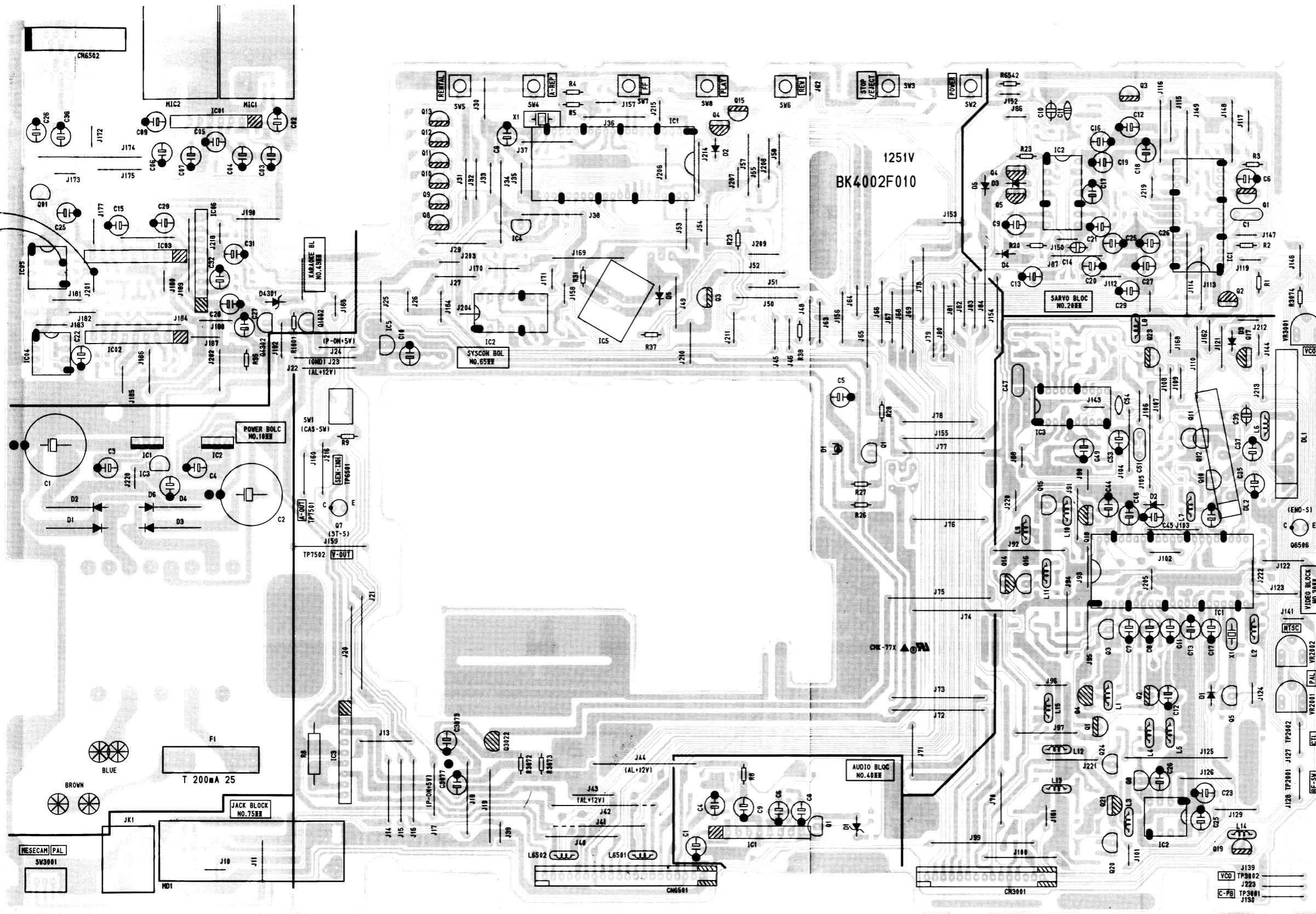
BK4000F01001-B

Control Bottom View (Model VIP-8000AK Only)



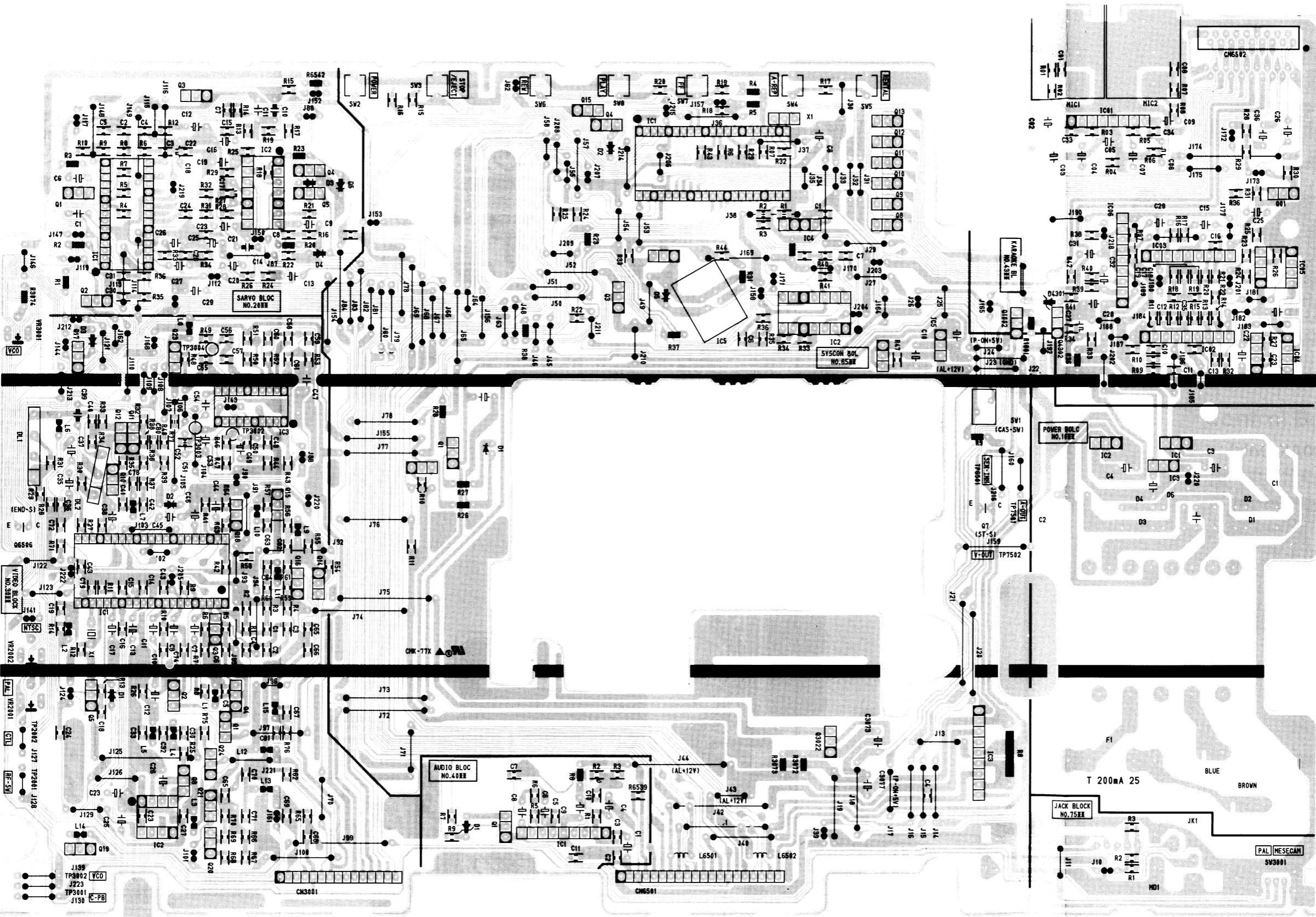
BK4002F01001-B

Main Top View (Model VIP-8000AK Only)



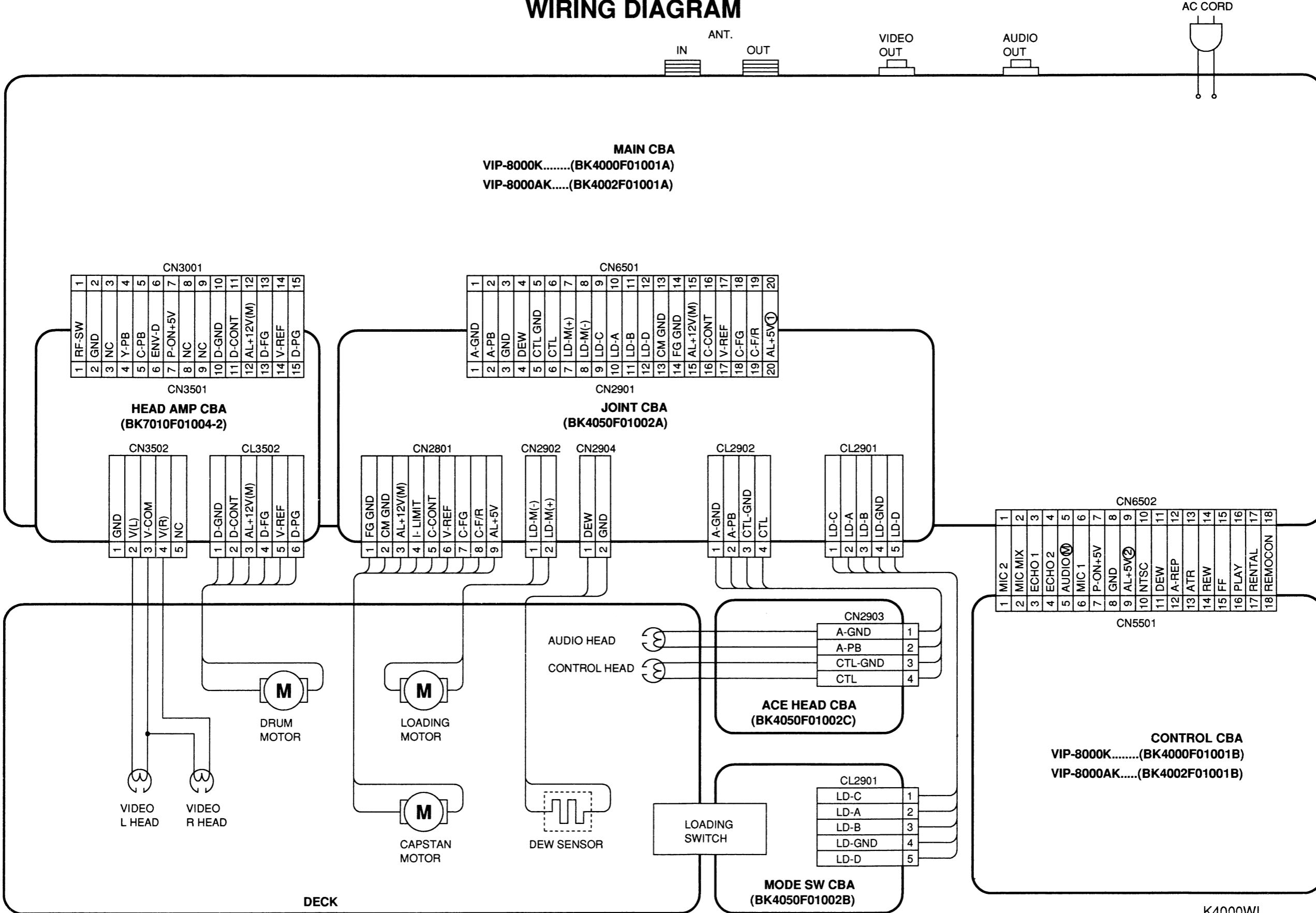
BK4002F01001-A

Main Bottom View (Model VIP-8000AK Only)

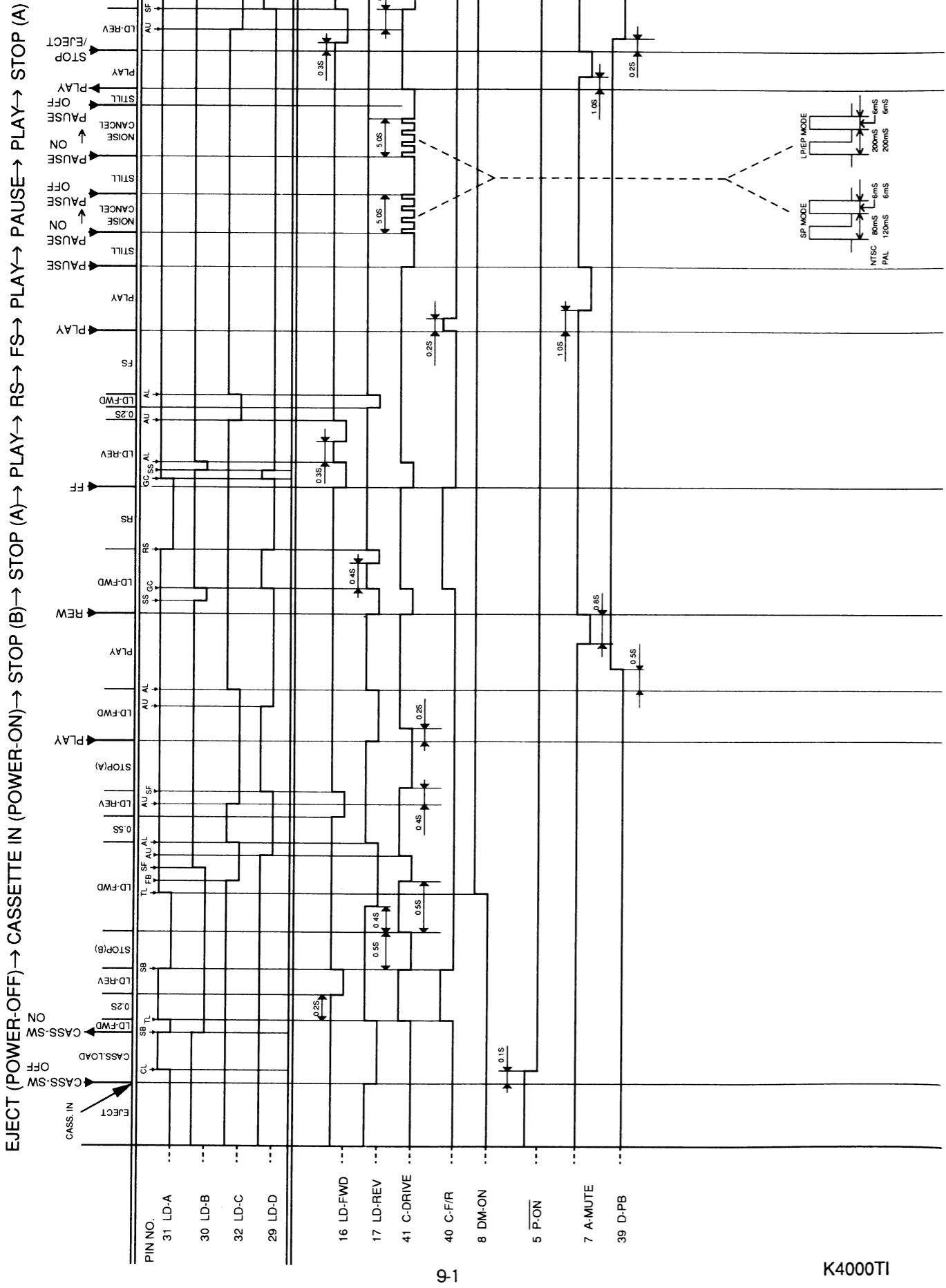


BK4002F01001-A

WIRING DIAGRAM

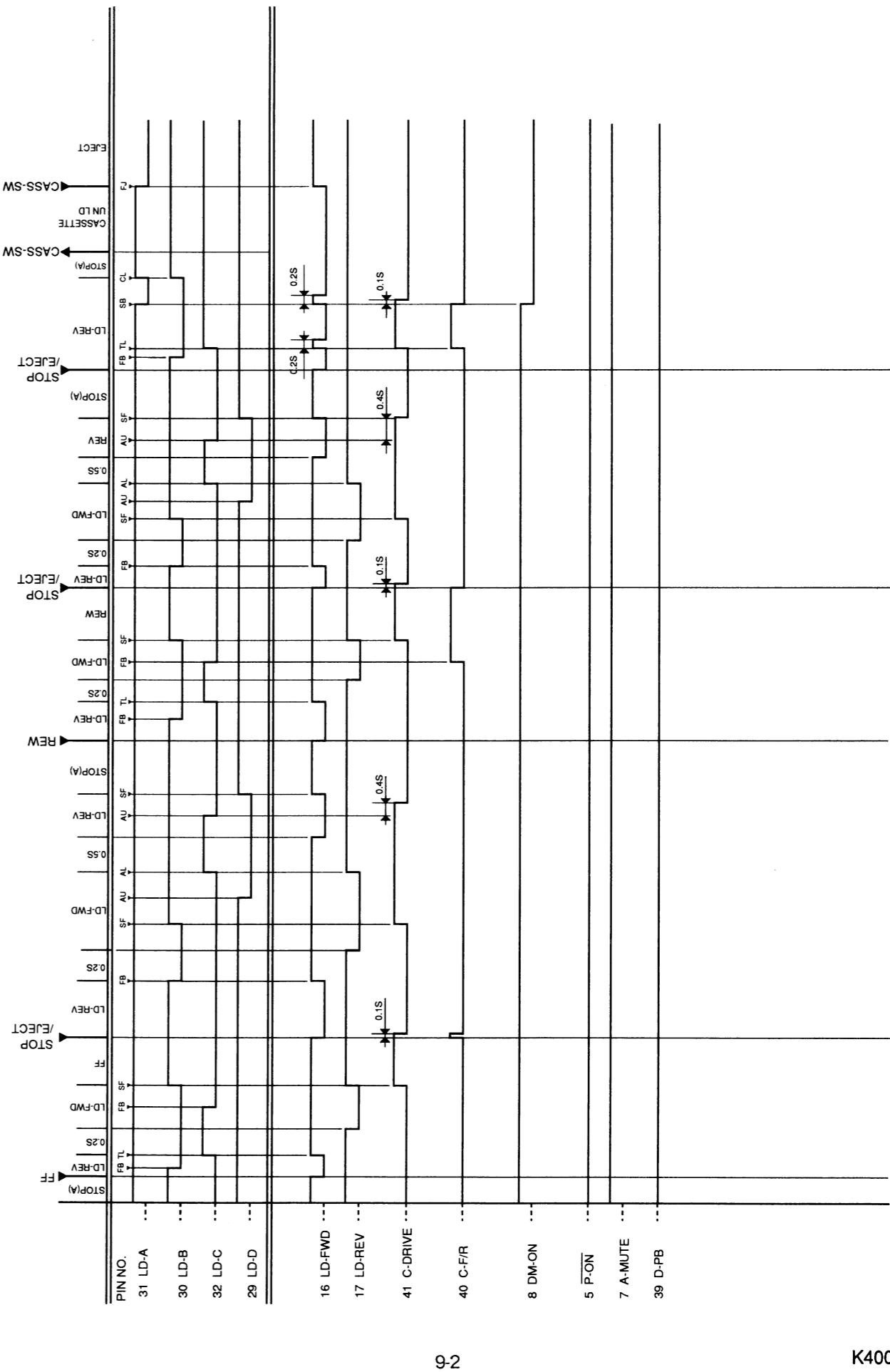


SYSTEM CONTROL TIMING CHARTS



K4000TI

STOP (A) → FF → STOP (A) → REW → STOP (A) → EJECT



K4000TI

ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTE: Products marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice of this service manual. Don't degrade the safety of the product through improper servicing.

NOTE: Parts that not assigned part numbers (-----) are not available.

Tolerance of Capacitors and Resistors are noted with the following symbols.

C.....±0.25%	J.....±5%	Z.....+80/-20%
D.....±0.5%	K.....±10%	X.....+40/-20%
F.....±1%	M.....±20%	P.....+100%
G.....±2%	N.....±30%	

MCV CBA....0VSA05580 (VIP-8000K MODEL ONLY)
(CONSISTS OF MCV-A, B)

MCV CBA....0VSA05663 (VIP-8000AK MODEL ONLY)
(CONSISTS OF MCV-A, B)

MCV-A CBA

Ref. No.	Description	Part No.
	MCV-A CBA	-----
CONSISTS OF THE FOLLOWING:		
CAPACITORS		
C 1001	ELECTROLYTIC CAP. 2200µF/25V M W/F	626D228
C 1002	ELECTROLYTIC CAP. 2200µF/16V M W/F	626C228
C 1003	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 1004	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 1006	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 1007	ELECTROLYTIC CAP. 220µF/25V M	126D227
C 2001	*MYLAR CAP. 0.033µF/50V J	225433S
C 2002	CHIP CERAMIC CAP. B K 0.01µF/25V	CHE1EKB0B103
C 2003	CHIP CERAMIC CAP. B K 0.01µF/25V	CHE1EKB0B103
C 2004	CHIP CERAMIC CAP. B K 0.01µF/25V	CHE1EKB0B103
C 2005	CHIP CERAMIC CAP. B K 0.01µF/25V	CHE1EKB0B103
C 2006	ELECTROLYTIC CAP. 100µF/6.3V M H7	526R107
C 2007	CHIP CERAMIC CAP. B K 0.027µF/16V	CHE1CKB0B273
C 2008	CHIP CERAMIC CAP. B K 0.022µF/16V	CHE1CKB0B223
C 2009	ELECTROLYTIC CAP. 0.22µF/50V M H7	526W224S
C 2010	CERAMIC CAP. F Z 0.047µF/50V	3F40473T
C 2011	SEMICONDUCTOR CAP. SR K 0.1µF/25V	12Y2104S
C 2012	ELECTROLYTIC CAP. 100µF/6.3V M H7	526R107S
C 2013	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 2015	CHIP CERAMIC CAP. F Z 0.001µF/50V	CHE1JZB0F102
C 2016	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 2017	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 2018	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 2019	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 2020	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 2021	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 2025	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 2026	ELECTROLYTIC CAP. 10µF/16V M LL H7	CE1CMASHL106
C 2027	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 2028	CHIP CERAMIC CAP. B K 0.01µF/25V	CHE1EKB0B103
C 2029	ELECTROLYTIC CAP. 47µF/6.3V M H7	526R476S
C 3001	CHIP CERAMIC CAP. SL J 33PF/50V	CHE1JJBSL330
C 3002	CHIP CERAMIC CAP. SL J 33PF/50V	CHE1JJBSL330
C 3003	CHIP CERAMIC CAP. SL J 180PF/50V	CHE1JJBSL181
C 3004	CHIP CERAMIC CAP. SL J 33PF/50V	CHE1JJBSL330

Ref. No.	Description	Part No.
C 3005	CHIP CERAMIC CAP. SL J 47PF/50V	CHE1JJBSL470
C 3006	CHIP CERAMIC CAP. SL J 47PF/50V	CHE1JJBSL470
C 3007	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3008	ELECTROLYTIC CAP. 47µF/6.3V M H7	526R476S
C 3010	CHIP CERAMIC CAP. SL J 100PF/50V	CHE1JJBSL101
C 3011	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 3012	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 3013	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3014	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3015	CHIP CERAMIC CAP. B K 0.01µF/25V	CHE1EKB0B103
C 3016	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3017	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3018	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3019	CHIP CERAMIC CAP. SL J 22PF/50V	CHE1JJBSL220
C 3023	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3024	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3025	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3026	ELECTROLYTIC CAP. 47µF/6.3V M H7	526R476S
C 3027	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3030	CHIP CERAMIC CAP. SL J 39PF/50V	CHE1JJBSL390
C 3032	CHIP CERAMIC CAP. SLD 6PF/50V	CHE1JDLSL6R0
C 3033	CHIP CERAMIC CAP. SL J 82PF/50V	CHE1JJBSL820
C 3035	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3036	CHIP CERAMIC CAP. B K 0.022µF/16V	CHE1CKB0B223
C 3037	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3038	CHIP CERAMIC CAP. F Z 0.1µF/16V	CHE1CZB0F104
C 3039	CERAMIC CAP. Y M 0.01µF/16V or CERAMIC CAP. F Z 0.01µF/16V	3Y4D103T 1220842T
C 3040	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3041	CHIP CERAMIC CAP. SL J 47PF/50V	CHE1JJBSL470
C 3042	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3043	CHIP CERAMIC CAP. F Z 0.1µF/16V	CHE1CZB0F104
C 3044	ELECTROLYTIC CAP. 47µF/6.3V M H7	526R476S
C 3045	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3046	ELECTROLYTIC CAP. 1µF/50V M H7	526W105S
C 3047	MYLAR CAP. 0.0022µF/50V J	225422S
C 3048	CHIP CERAMIC CAP. B K 0.0033µF/50V	CHE1JKB0B332
C 3049	ELECTROLYTIC CAP. 3.3µF/50V M H7	526W335S

*Mylar is a registered trademark of E. I. Du Pont de Nemours and Company.

Ref. No.	Description	Part No.
C 3050	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3051	MYLAR CAP. 0.001µF/50V J	2254102S
C 3052	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3053	ELECTROLYTIC CAP. 47µF/6.3V M H7	526R476S
C 3054	CERAMIC CAP. Y M 0.01µF/16V or CERAMIC CAP. F Z 0.01µF/16V	3Y4D103T 1220842T
C 3055	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3056	CHIP CERAMIC CAP. SLJ 47PF/50V	CHE1JJBSL470
C 3057	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3058	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3059	CHIP CERAMIC CAP. SLJ 56PF/50V	CHE1JJBSL560
C 3060	CHIP CERAMIC CAP. SLJ 56PF/50V	CHE1JJBSL560
C 3061	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3062	CHIP CERAMIC CAP. SLJ 22PF/50V	CHE1JJBSL220
C 3063	CHIP CERAMIC CAP. SLJ 33PF/50V	CHE1JJBSL330
C 3064	CHIP CERAMIC CAP. SLJ 56PF/50V	CHE1JJBSL560
C 3065	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3066	CHIP CERAMIC CAP. SLJ 22PF/50V	CHE1JJBSL220
C 3067	CHIP CERAMIC CAP. SLJ 22PF/50V	CHE1JJBSL220
C 3068	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3069	CHIP CERAMIC CAP. SLJ 220PF/50V	CHE1JJBSL221
C 3070	CHIP CERAMIC CAP. SLJ 56PF/50V	CHE1JJBSL560
C 3071	CHIP CERAMIC CAP. SLJ 220PF/50V	CHE1JJBSL221
C 3072	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3073	ELECTROLYTIC CAP. 1000µF/6.3V M	126A108S
C 3074	CHIP CERAMIC CAP. SLJ 56PF/50V	CHE1JJBSL560
C 3077	ELECTROLYTIC CAP. 100µF/16V M H7	526T107S
C 3079	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3080	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 3081	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 3082	CERAMIC CAP. BJ 470PF/50V	3B41471T
C 3083	CHIP CERAMIC CAP. F Z 0.1µF/16V	CHE1CZB0F104
C 3084	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 4001	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 4002	CHIP CERAMIC CAP. B K 0.0018µF/50V	CHE1JKB0B182
C 4003	CHIP CERAMIC CAP. SLJ 100PF/50V	CHE1JJBSL101
C 4004	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 4006	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 4007	CHIP CERAMIC CAP. F Z 0.1µF/16V	CHE1CZB0F104
C 4008	ELECTROLYTIC CAP. 10µF/16V M H7	526T106S
C 4009	ELECTROLYTIC CAP. 47µF/16V M H7	526T476S
C 4010	CHIP CERAMIC CAP. B K 0.027µF/16V	CHE1CKB0B273
C 4011	CHIP CERAMIC CAP. B K 0.0056µF/50V	CHE1JKB0B562
C 4301	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 4302	ELECTROLYTIC CAP. 1µF/50V M	126F105S
C 4303	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4304	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4305	ELECTROLYTIC CAP. 47µF/16V M	126C476S
C 4306	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4307	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4308	CHIP CERAMIC CAP. F Z 0.022µF/50V	CHE1JZB0F223
C 4309	ELECTROLYTIC CAP. 1µF/50V M	126F105S
C 4310	CHIP CERAMIC CAP. SLJ 220PF/50V	CHE1JJBSL221
C 4311	CHIP CERAMIC CAP. B K 0.0033µF/50V	CHE1JKB0B332
C 4312	CHIP CERAMIC CAP. B K 0.0033µF/50V	CHE1JKB0B332
C 4313	CHIP CERAMIC CAP. SLJ 220PF/50V	CHE1JJBSL221
C 4315	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4316	CHIP CERAMIC CAP. SLJ 220PF/50V	CHE1JJBSL221
C 4317	CHIP CERAMIC CAP. B K 0.0022µF/50V	CHE1JKB0B222
C 4318	CHIP CERAMIC CAP. B K 0.0027µF/50V	CHE1JKB0B272

Ref. No.	Description	Part No.
C 4319	CHIP CERAMIC CAP. B K 0.0018µF/50V	CHE1JKB0B182
C 4320	ELECTROLYTIC CAP. 1µF/50V M	126F105S
C 4322	ELECTROLYTIC CAP. 3.3µF/25V M	126D335S
C 4323	CHIP CERAMIC CAP. SLJ 180PF/50V	CHE1JJBSL181
C 4324	ELECTROLYTIC CAP. 1µF/50V M	126F105S
C 4325	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4326	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4327	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4328	ELECTROLYTIC CAP. 100µF/16V M	126C107S
C 4329	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4331	ELECTROLYTIC CAP. 47µF/6.3V M	126A476S
C 4332	ELECTROLYTIC CAP. 10µF/16V M	126C106S
C 4333	CHIP CERAMIC CAP. SLJ 100PF/50V	CHE1JJBSL101
C 4334	CHIP CERAMIC CAP. SLJ 100PF/50V	CHE1JJBSL101
C 4335	CHIP CERAMIC CAP. B K 0.0033µF/50V	CHE1JKB0B332
C 4337	CHIP CERAMIC CAP. SLJ 100PF/50V	CHE1JJBSL101
C 6501	CHIP CERAMIC CAP. F Z 0.01µF/50V	CHE1JZB0F103
C 6504	CHIP CERAMIC CAP. F Z 0.1µF/16V	CHE1CZB0F104
C 6505	ELECTROLYTIC CAP. 220µF/6.3V M H7	526R227S
C 6506	CHIP CERAMIC CAP. B K 0.022µF/16V	CHE1CKB0B223
C 6507	CHIP CERAMIC CAP. B K 0.022µF/16V	CHE1CKB0B223
C 6508	ELECTROLYTIC CAP. 47µF/6.3V M H7	526R476S
CONNECTORS		
CN3001	STRAIGHT PIN CONNECTOR, 15P	1770635
CN6501	STRAIGHT PIN CONNECTOR, 20P	1770640
CN6502	HINGED PIN CONNECTOR 18P	J3TRJ18TG003
DIODES		
D 1001	DIODE AK03 or DIODE ERA1-004	QDQZ0000AK03 QDQZERA81004
D 1002	DIODE 1N4003	1N4003F2
D 1003	DIODE AK03 or	QDQZ0000AK03
D 1004	DIODE ERA1-004	QDQZERA81004
D 1005	DIODE 1N4003	1N4003F2
D 2003	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT QDTZ01N4148M
D 2004	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT QDTZ01N4148M
D 2005	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT GMB01BT QDTZ01N4148M
D 3001	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT QDTZ01N4148M
D 3002	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT GMB01BT QDTZ01N4148M
D 3003	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT QDTZ01N4148M
D 4001	ZENER DIODE UZ-3.3BSA or ZENER DIODE MTZ J3.3A	QDTAUZ3R3BS AMTZJ3R3AT77
D 4301	ZENER DIODE UZ-3.3BSA or ZENER DIODE MTZ J3.3A	QDTAUZ3R3BS AMTZJ3R3AT77
D 6501	LED SID1K10CXM	OP4ZD1K10CXM
D 6505	DIODE GMB01B or SWITCHING DIODE 1N4148M	GMB01BT QDTZ01N4148M
INTERGRATED CIRCUITS		
IC1001	VOLTAGE REGULATOR IC AN7812F or IC REGULATOR NJM7812FA	AN7812F 14L0251
IC1002	VOLTAGE REGULATOR IC NJM7805FA	J7805FA
IC1003	VOLTAGE REGULATOR IC AN78L09 or VOLTAGE REGULATOR IC NJM78L09A	AN78L09 NJM78L09
IC2001	IC, SERVO BU2845S	GC9000RM013

Ref. No.	Description	Part No.
IC2002	IC, OP.AMP NJM324D or IC, OP-AMP BA10324A	QSBLA0SJR039 QSBLA0SRM002
IC3001	IC LA7391A	QSBLA0SSY027
IC3002	IC, CCD LC89925	QSMLAOSSY004
IC3003	IC M52063SP	GM52063SP**
IC4001	IC, AUDIO LA3161	QSBLA0SSY023
IC4301	IC, AUDIO LA3161	QSBLA0SSY023
IC4302	IC, OP.AMP LA6458SS or IC, OP.AMP AN6555 or	QSBLA0SSY032 QSBLA0SMS042
IC4303	IC, OP.AMP NJM4558L	QSBLA0SJR043
IC4304	IC, OP.AMP LA6458SS or IC, OP.AMP AN6555 or	QSBLA0SMS042 QSBLA0SJR043
IC4305	IC, DRIVER MN3102	QSMDA0ZMS003
IC4306	IC, ECHO MN3207	QSMDA0ZMS002
IC6501	IC, OP.AMP LA6458SS or IC, OP.AMP AN6555 or	QSBLA0SSY032 QSBLA0SMS042
IC6502	IC, COMPARATOR LA6339 or IC, COMPARATOR NJM2901N or	QSBLA0SSY024 QSBLA0SJR040
IC6503	IC BA10339	BA10339
IC6504	IC TA7291S	14LW342
IC6505	IC RESET PST529D-2	14DM763Z
IC6506	REEL SENSOR SG-211L	PCZLazzKK003
COILS		
L 3001	INDUCTOR 27µH-K-26T or INDUCTOR 27µH-K-26T	LLAXKDTKA270 LLAXKATTU270
L 3002	INDUCTOR 10µH-K-26T or INDUCTOR 10µH-K-26T	LLAXKDTKA100 LLAXKATTU100
L 3003	INDUCTOR 100µH-K-26T or INDUCTOR 100µH-K-26T	LLAXKDTKA101 LLAXKATTU101
L 3004	INDUCTOR 47µH-K-26T or INDUCTOR 47µH-K-26T	LLAXKDTKA470 LLAXKATTU470
L 3005	INDUCTOR 39µH-K-26T or INDUCTOR 39µH-K-26T	LLAXKDTKA390 LLAXKATTU390
L 3006	INDUCTOR 15µH-K-26T or INDUCTOR 15µH-K-26T	LLAXKDTKA150 LLAXKATTU150
L 3007	INDUCTOR 15µH-K-26T or INDUCTOR 15µH-K-26T	LLAXKDTKA150 LLAXKATTU150
L 3008	INDUCTOR 15µH-K-26	

Ref. No.	Description	Part No.
Q 3019	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 3020	TRANSISTOR 2SC536SP(E) or TRANSISTOR 2SC536SP(F) or TRANSISTOR 2SC1740(Q) or TRANSISTOR 2SC1740(R)	C536SEZ C536SFZ C1740QZ C1740RZ
Q 3021	RES. BUILT-IN TRANSISTOR DTA144WS	A144WSZ
Q 3022	TRANSISTOR 2SA1317(S) or TRANSISTOR 2SA1317(T)	A1317SZ A1317TZ
Q 3023	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 3024	TRANSISTOR 2SC536SP(E) or TRANSISTOR 2SC536SP(F) or TRANSISTOR 2SC1740(Q) or TRANSISTOR 2SC1740(R)	C536SEZ C536SFZ C1740QZ C1740RZ
Q 4001	TRANSISTOR 2SD1468(R) or TRANSISTOR 2SD1468(S) or TRANSISTOR 2SD545(F) or TRANSISTOR 2SD545(G) or TRANSISTOR 2SD1012(F) or TRANSISTOR 2SD1012(G)	D1468RZ D1468SZ QQSF2SD545NP QQSG2SD545NP D1012FZ D1012GZ
Q 4301	TRANSISTOR 2SC536SP(E) or TRANSISTOR 2SC536SP(F) or TRANSISTOR 2SC1740(Q) or TRANSISTOR 2SC1740(R)	C536SEZ C536SFZ C1740QZ C1740RZ
Q 4302	TRANSISTOR 2SD1468(R) or TRANSISTOR 2SD1468(S) or TRANSISTOR 2SD545(F) or TRANSISTOR 2SD545(G) or TRANSISTOR 2SD1012(F) or TRANSISTOR 2SD1012(G)	D1468RZ D1468SZ QQSF2SD545NP QQSG2SD545NP D1012FZ D1012GZ
Q 6501	TRANSISTOR 2SD400(F)	D400FZ
Q 6503	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 6506	PHOTO TRANSISTOR PT380F	QP4Z00PT380F
Q 6507	PHOTO TRANSISTOR PT380F	QP4Z00PT380F
Q 6508	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 6509	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 6510	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 6511	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 6512	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
Q 6513	RES. BUILT-IN TRANSISTOR 2SC3400 or RES. BUILT-IN TRANSISTOR DTC124ES	C3400Z C124ESZ
RESISTORS		
R 1001	CARBON RES. 1/4W J 1K Ω or CARBON RES. 1/6W J 1K Ω	RCX4JATZ0102 132A102T
R 1002	CARBON RES. 1/4W J 22 Ω or CARBON RES. 1/6W J 22 Ω	RCX4JATZ0220 132A220T
R 2001	CARBON RES. 1/4W J 100K Ω or CARBON RES. 1/6W J 100K Ω	RCX4JATZ0104 132A104T
R 2002	CARBON RES. 1/4W J 150 Ω or CARBON RES. 1/6W J 150 Ω	RCX4JATZ0151 132A151T
R 2003	CARBON RES. 1/4W J 12K Ω or CARBON RES. 1/6W J 12K Ω	RCX4JATZ0123 132A123T
R 2004	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563

Ref. No.	Description	Part No.
R 2005	CHIP RES. 1/10W J 47K Ω	RRXAJBBZ0473
R 2006	CHIP RES. 1/10W J 180K Ω	RRXAJBBZ0184
R 2007	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563
R 2008	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563
R 2009	CHIP RES. 1/10W J 39K Ω	RRXAJBBZ0393
R 2010	CHIP RES. 1/10W J 5.6K Ω	RRXAJBBZ0562
R 2012	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 2013	CHIP RES. 1/10W J 150K Ω	RRXAJBBZ0154
R 2014	CHIP RES. 1/10W J 150K Ω	RRXAJBBZ0154
R 2015	CHIP RES. 1/10W J 1M Ω	RRXAJBBZ0105
R 2016	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563
R 2018	CHIP RES. 1/10W J 39K Ω	RRXAJBBZ0393
R 2019	CHIP RES. 1/10W J 22K Ω	RRXAJBBZ0223
R 2020	CARBON RES. 1/4W J 22K Ω or CARBON RES. 1/6W J 22K Ω	RCX4JATZ0223 132A223T
R 2021	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563
R 2022	CHIP RES. 1/10W J 10K Ω	RRXAJBBZ0103
R 2023	CARBON RES. 1/4W J 4.7K Ω or CARBON RES. 1/6W J 4.7K Ω	RCX4JATZ0472 132A472T
R 2024	CHIP RES. 1/10W J 2.2K Ω	RRXAJBBZ0222
R 2025	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563
R 2026	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 2027	CHIP RES. 1/10W J 4.7M Ω	RRXAJBBZ0475
R 2028	CHIP RES. 1/10W J 47K Ω	RRXAJBBZ0473
R 2029	CHIP RES. 1/10W J 56K Ω	RRXAJBBZ0563
R 2032	CHIP RES. 1/10W J 0 Ω	RRXAJBBZ0000
R 2033	CHIP RES. 1/10W J 100 Ω	RRXAJBBZ0101
R 2034	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 2035	CHIP RES. 1/10W J 0 Ω	RRXAJBBZ0000
R 2036	CHIP RES. 1/10W J 0 Ω	RRXAJBBZ0000
R 2037	CARBON RES. 1/4W J 390K Ω or CARBON RES. 1/6W J 390K Ω	RCX4JATZ0394 132A394T
R 3001	CHIP RES. 1/10W J 330 Ω	RRXAJBBZ0331
R 3002	CHIP RES. 1/10W J 2.2K Ω	RRXAJBBZ0222
R 3003	CHIP RES. 1/10W J 22K Ω	RRXAJBBZ0223
R 3004	CHIP RES. 1/10W J 1.5K Ω	RRXAJBBZ0152
R 3005	CHIP RES. 1/10W J 4.7K Ω	RRXAJBBZ0472
R 3006	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3007	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3008	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3009	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3010	CHIP RES. 1/10W J 390 Ω	RRXAJBBZ0391
R 3011	CHIP RES. 1/10W J 1M Ω	RRXAJBBZ0105
R 3012	CHIP RES. 1/10W J 1.8K Ω	RRXAJBBZ0182
R 3013	CHIP RES. 1/10W J 4.7K Ω	RRXAJBBZ0472
R 3014	CHIP RES. 1/10W J 3.3K Ω	RRXAJBBZ0332
R 3025	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3026	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3027	CHIP RES. 1/10W J 22K Ω	RRXAJBBZ0223
R 3028	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3029	CHIP RES. 1/10W J 470 Ω	RRXAJBBZ0471
R 3030	CHIP RES. 1/10W J 270 Ω	RRXAJBBZ0271
R 3031	CHIP RES. 1/10W J 270 Ω	RRXAJBBZ0271
R 3032	CHIP RES. 1/10W J 33K Ω	RRXAJBBZ0333
R 3033	CHIP RES. 1/10W J 2.2K Ω	RRXAJBBZ0222
R 3034	CHIP RES. 1/10W J 3.9K Ω	RRXAJBBZ0392
R 3035	CHIP RES. 1/10W J 100 Ω	RRXAJBBZ0101
R 3036	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3037	CHIP RES. 1/10W J 100 Ω	RRXAJBBZ0101
R 3038	CHIP RES. 1/10W J 1.2K Ω	RRXAJBBZ0122

Ref. No.	Description	Part No.
R 3039	CHIP RES. 1/10W J 22K Ω	RRXAJBBZ0223
R 3040	CHIP RES. 1/10W J 22K Ω	RRXAJBBZ0223
R 3041	CHIP RES. 1/10W J 2.2K Ω	RRXAJBBZ0222
R 3042	CHIP RES. 1/10W J 10K Ω	RRXAJBBZ0103
R 3043	CHIP RES. 1/10W J 33K Ω	RRXAJBBZ0333
R 3044	CHIP RES. 1/10W J 6.8K Ω	RRXAJBBZ0682
R 3046	CHIP RES. 1/10W J 33K Ω	RRXAJBBZ0333
R 3047	CHIP RES. 1/10W J 15K Ω	RRXAJBBZ0153
R 3048	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3049	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3050	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3051	CHIP RES. 1/10W J 220 Ω	RRXAJBBZ0221
R 3052	CHIP RES. 1/10W J 680 Ω	RRXAJBBZ0681
R 3053	CHIP RES. 1/10W J 680 Ω	RRXAJBBZ0681
R 3054	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3055	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3056	CHIP RES. 1/10W J 330 Ω	RRXAJBBZ0331
R 3057	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3058	CHIP RES. 1/10W J 2.2K Ω	RRXAJBBZ0222
R 3059	CHIP RES. 1/10W J 390 Ω	RRXAJBBZ0391
R 3060	CHIP RES. 1/10W J 1K Ω	RRXAJBBZ0102
R 3061	CHIP RES. 1/10W J 390 Ω	RRXAJBBZ0391
R 3062	CHIP RES. 1/10W J 1.8K Ω	RRXAJBBZ0182
R 3063	CHIP RES. 1/10W J 27K Ω	RRXAJBBZ0273
R 3064	CHIP RES. 1/10W J 8.2K Ω	RRXAJBBZ0822
R 3065	CHIP RES. 1/10W J 470 Ω	RRXAJBBZ0471
R 3066	CHIP RES. 1/10W J 10K Ω	RRXAJBBZ0103
R 3067	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 3068	CHIP RES. 1/10W J 390 Ω	RRXAJBBZ0391
R 3069	CHIP RES. 1/10W J 560 Ω	RRXAJBBZ0561
R 3070	CHIP RES. 1/10W J 100 Ω	RRXAJBBZ0101
R 3071	CHIP RES. 1/10W J 1.2K Ω	RRXAJBBZ0122
R 3072	CARBON RES. 1	

Ref. No.	Description	Part No.
R 6529	CHIP RES. 1/10W J 4.7K Ω	RRXAJBBZ0472
R 6530	CHIP RES. 1/10W J 10K Ω	RRXAJBBZ0103
R 6531	CARBON RES. 1/4W J 180 Ω or CARBON RES. 1/6W J 180 Ω	RCX4JATZ0181 132A181T
R 6533	CHIP RES. 1/10W J 6.8K Ω	RRXAJBBZ0682
R 6534	CHIP RES. 1/10W J 6.8K Ω	RRXAJBBZ0682
R 6535	CHIP RES. 1/10W J 1.5M Ω	RRXAJBBZ0155
R 6536	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 6537	CARBON RES. 1/4W J 100K Ω or CARBON RES. 1/6W J 100K Ω	RCX4JATZ0104 132A104T
R 6538	CARBON RES. 1/4W J 75K Ω or CARBON RES. 1/6W J 75K Ω	RCX4JATZ0753 132A753T
R 6539	CHIP RES. 1/10W J 33K Ω	RRXAJBBZ0333
R 6540	CHIP RES. 1/10W J 2.7K Ω	RRXAJBBZ0272
R 6541	CHIP RES. 1/10W J 1.5M Ω	RRXAJBBZ0155
R 6542	CARBON RES. 1/4W J 2.7K Ω or CARBON RES. 1/6W J 2.7K Ω	RCX4JATZ0272 132A272T
R 6543	CHIP RES. 1/10W J 10K Ω	RRXAJBBZ0103
R 6544	CHIP RES. 1/10W J 4.7K Ω	RRXAJBBZ0472
R 7501	CHIP RES. 1/10W J 68 Ω	RRXAJBBZ0680
R 7502	CHIP RES. 1/10W J 150 Ω	RRXAJBBZ0151
R 7503	CHIP RES. 1/10W J 180 Ω	RRXAJBBZ0181
SWITCHES		
SW3001	SLIDE SWITCH SLD-12-594	SSS0102KB013
SW6501	PUSH SWITCH SW-112-3	SSP0101KB001
SW6502	PUSH SWITCH EVQ-21509K or PUSH SWITCH SKHVBH or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101AL011 SST0101MM011
SW6503	PUSH SWITCH EVQ-21509K or PUSH SWITCH SKHVBH or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101AL011 SST0101MM011
SW6504	PUSH SWITCH EVQ-21509K or PUSH SWITCH SKHVBH or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101AL011 SST0101MM011
SW6505	PUSH SWITCH EVQ-21509K or PUSH SWITCH SKHVBH or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101AL011 SST0101MM011
SW6506	PUSH SWITCH EVQ-21509K or PUSH SWITCH SKHVBH or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101AL011 SST0101MM011
SW6507	PUSH SWITCH EVQ-21509K or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101MM011
SW6508	PUSH SWITCH EVQ-21509K or PUSH SWITCH SKHVBH or PUSH SWITCH SOR-142HS R66-4519	SST0101MS011 SST0101AL011 SST0101MM011
TRANSFORMER		
T 1001 △	POWER TRANS 220V 50HZ	LTT4EPSA003
VALIABLE RESISTORS		
VR2001	CARBON P.O.T. 100K Ω or CARBON P.O.T. 100K Ω or CARBON P.O.T. 100K Ω or CARBON P.O.T. 100K Ω B	238A402Y 238A427Y 238N497Y VRCB104KA010
VR2002	CARBON P.O.T. 1M Ω or CARBON P.O.T. 1M Ω or CARBON P.O.T. 1M Ω or CARBON P.O.T. 1M Ω B	238A408Y 238A431Y 238N501Y VRCB105KA010
VR3001	CARBON P.O.T. 10K Ω or CARBON P.O.T. 10K Ω or CARBON P.O.T. 10K Ω or CARBON P.O.T. 10K Ω B	238A396Y 238A423Y 238N493Y VRCB103KA010

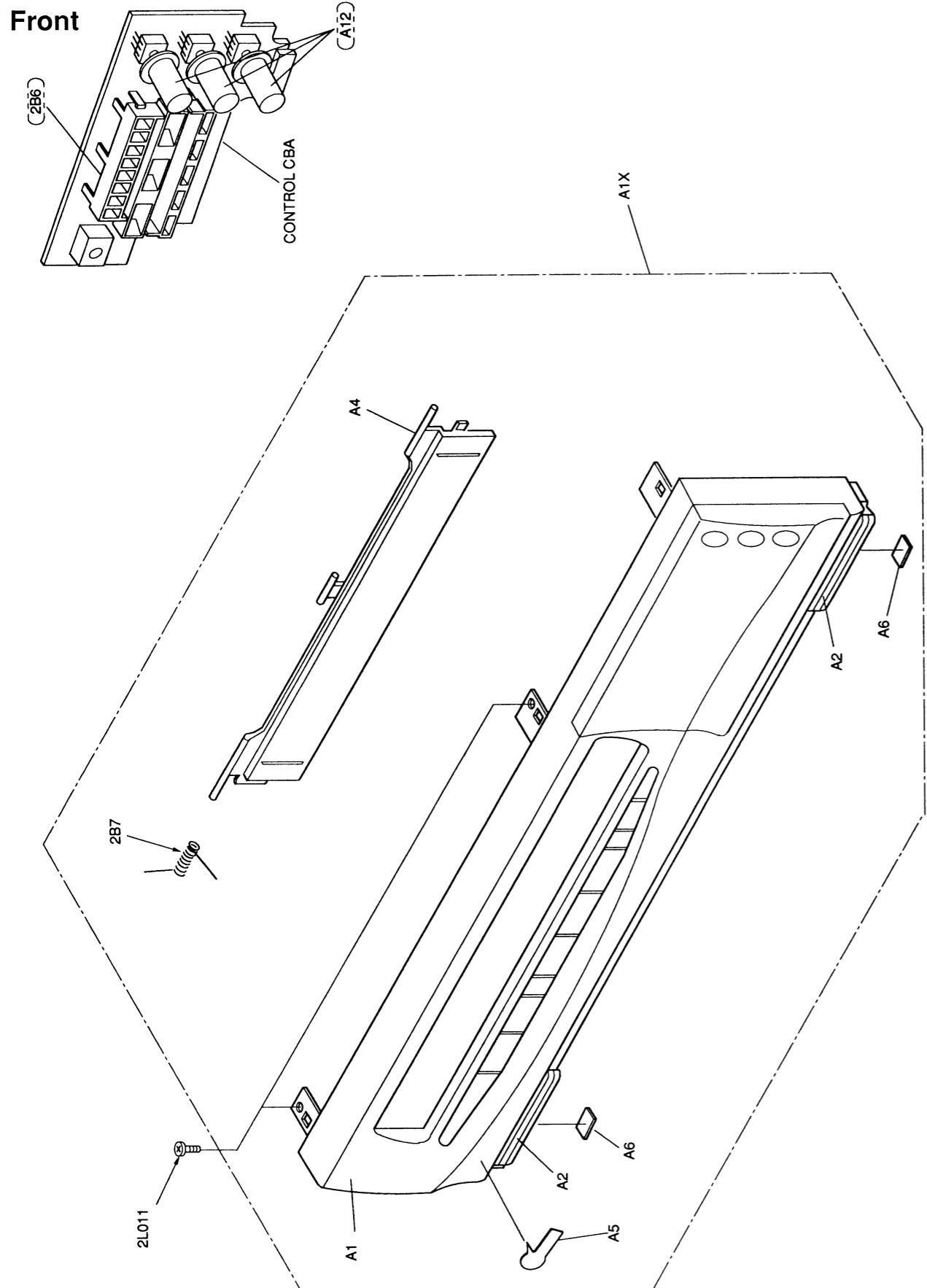
Ref. No.	Description	Part No.
VR4301	CARBON P.O.T. 10K Ω or CARBON P.O.T. 10K Ω or CARBON P.O.T. 10K Ω or CARBON P.O.T. 10K Ω B	238A396Y 238A423Y 238N493Y VRCB103KA010
CRYSTAL OSCILLATORS		
X 3001	X'TAL 4.433619MHZ or X'TAL 4.433619MHZ	1811366 1811388
X 6501	CERAMIC RESONATOR 4MHZ or CERAMIC RESONATOR 4MHZ	FY0405TMR001 FY0405TMS002
MISCELLANEOUS		
2B 4	HEATSINK	OVM404624
2B 5	BUSH, LED	6N50114
2B 8	SPACER, TRANS	OVM404498
2B 9	SPACER, CONVERTER	OVM404631
2B 11	HOLDER, REEL SENSOR	OVM200965A
2L 071	SCREW, S-TIGHT, BIND HEAD M3X5	GBMS3050
2L 081	SCREW P-TIGHT BIND HEAD 3X10	GBMP3100
A 9	JACK BOARD	0VM201213
AC1001△	AC CORD LA-1296-M-1 or (VIP-8000K MODEL ONLY)	WAE0202LW009
AC1001△	AC CORD	WAE0202DG001
AC1001△	AC CORD LA-1296-2 or (VIP-8000AK MODEL ONLY)	WAE0202LW006
	AC CORD EP-631-E01	WAE0202NW008
DL3001	COMB FILTER 4.433619MHZ or COMB FILTER 4.433619MHZ	1813522 1813274
DL3002	COMB FILTER ADL-FN134F	1813025
F 1001	PCB JUMPER P11.0MM	JW11.0T
JK4301	PHONE JACK HLJ5315-01-4100 or PHONE JACK LGR6511-0401	JYBL030HD001 JYBL030SR001
JK4302	PHONE JACK HLJ5315-01-4100 or PHONE JACK LGR6511-0401	JYBL030HD001 JYBL030SR001
JK7501	RCA JACK(YELLOW/WHITE) JPJ8011-01-340	JXRL030HD002
MD7501	RF CONVERTOR MDLK6E303A or (VIP-8000K MODEL ONLY)	1813510
MD7501	RF CONVERTOR ENC-47975 or RF CONVERTOR E1653GF	URFCPLSMS007 URFCPLSSH001
MD7501	RF CONVERTOR MDLK5D609A or (VIP-8000AK MODEL ONLY)	URFCPLBAL002
	RF CONVERTOR MDLK5D624A	URFCPLBAL003
	WIRE 060/GREY/AWG26#1007	WX3801A64F06
	HEAT SINK ASS'Y	0VSA05662
	LEAD CLAMPER	1790356
△	P.C.B. (VIP-8000K MODEL ONLY)	BK4000F01001
△	P.C.B. (VIP-8000AK MODEL ONLY)	BK4002F01001

MCV-B CBA

Ref. No.	Description	Part No.
	MCV-B CBA	-----
CONSISTS OF THE FOLLOWING:		
CAPACITORS		
C 5501	ELECTROLYTIC CAP. 47μF/6.3V M H7	526R476S
C 5502	ELECTROLYTIC CAP. 47μF/6.3V M H7	526R476S
C 5503	ELECTROLYTIC CAP. 10μF/16V M H7	526T106S
CONNECTOR		
CN5501	HINGED SOCKET CONNECTOR 18P	JCTRG18TG002
DIODES		
D 5501	LED(RED) SEL2115RMEX	QP4Z2115RMEX

Ref. No.	Description	Part No.
D 5502	LED(ORANGE) SEL2915DMEX	QP6Z2915DMEX
D 5504	LED(ORANGE) SEL2915DMEX	QP6Z2915DMEX
D 5505	LED(GREEN) SEL2315GMEX	QP5Z2315GMEX
D 5507	LED(RED) SEL2115RMEX	QP4Z2115RMEX
D 5508	LED(GREEN) SEL2315GMEX	QP5Z2315GMEX
D 5509	LED(RED) SEL2115RMEX	QP4Z2115RMEX
D 5510	LED(GREEN) SEL2315GMEX	QP5Z2315GMEX
D 5512	LED(GREEN) SEL2315GMEX	QP5Z2315GMEX
D 5513	LED(GREEN) SEL2315GMEX	QP5Z2315GMEX
D 5514	LED(RED) SEL2115RMEX	QP4Z2115RMEX
D 5515	LED(RED) SEL2115RMEX	QP4Z2115RMEX
D 5516	LED(RED) SEL2115RMEX	QP4Z2115RMEX
D 5517	LED(RED) SEL2115RMEX	QP4Z2115RMEX
D 5519	LED(GREEN) SEL2315GMEX	QP5Z2315GMEX
D 5520	LED(RED) SEL2115RMEX	QP4Z2115RMEX
INTERGRATED CIRCUIT		
IC5501	IC, LEVEL METER LB1403N	GLB1403N***
TRANSISTOR		
Q 5501	RES. BUILT-IN TRANSISTOR DTC114ES	C114ESZ
RESISTORS		
R 5501	CARBON RES. 1/4W J 100 Ω or CARBON RES. 1/6W J 100 Ω	RCX4JATZ0101 132A101T
R 5502	CARBON RES. 1/4W J 47K Ω or CARBON RES. 1/6W J 47K Ω	RCX4JATZ0473 132A473T
R 5506	CARBON RES. 1/4W J 8.2K Ω or CARBON RES. 1/6W J 8.2K Ω	RCX4JATZ0822 132A822T
R 5508	CARBON RES. 1/4W J 330 Ω or CARBON RES. 1/6W J 330 Ω	RCX4JATZ0331 132A331T
R 5510	CARBON RES. 1/4W J 2.2K Ω or CARBON RES. 1/6W J 2.2K Ω	RCX4JATZ0222 132A222T
R 5511	CARBON RES. 1/4W J 390 Ω or CARBON RES. 1/6W J 390 Ω	RCX4JATZ0391 132A391T
R 5512	CARBON RES. 1/4W J 470 Ω or CARBON RES. 1/6W J 470 Ω	RCX4JATZ0471 132A471T
R 5513	CARBON RES. 1/4W J 220 Ω or CARBON RES. 1/6W J 220 Ω	RCX4JATZ0221 132A221T
R 5514	CARBON RES. 1/4W J 120 Ω or CARBON RES. 1/6W J 120 Ω	RCX4JATZ0121 132A121T
R 5515	CARBON RES. 1/4W J 220 Ω or CARBON RES. 1/6W J 220 Ω	RCX4JATZ0221 132A221T
R 5516	CARBON RES. 1/4W J 390 Ω or CARBON RES. 1/6W J 390 Ω	RCX4JATZ0391 132A391T
R 5517	CARBON RES. 1/4W J 100 Ω or CARBON RES. 1/6W J 100 Ω	RCX4JATZ0101 132A101T
R 5518	CARBON RES. 1/4W J 100 Ω or CARBON RES. 1/6W J 100 Ω	RCX4JATZ0101 132A101T
R 5520	CARBON RES. 1/4W J 390 Ω or CARBON RES. 1/6W J 390 Ω	RCX4JATZ0391 132A391T
R 5521	CARBON RES. 1/4W J 390 Ω or CARBON RES. 1/6W J 390 Ω	RCX4JATZ0391 132A391T
R 5522	CARBON RES. 1/4W J 390 Ω or CARBON RES. 1/6W J 390 Ω	RCX4JATZ0391 132A391T
R 5523	CARBON RES. 1/4W J 10K Ω or CARBON RES. 1/6W J 10K Ω	RCX4JATZ0103 132A103T

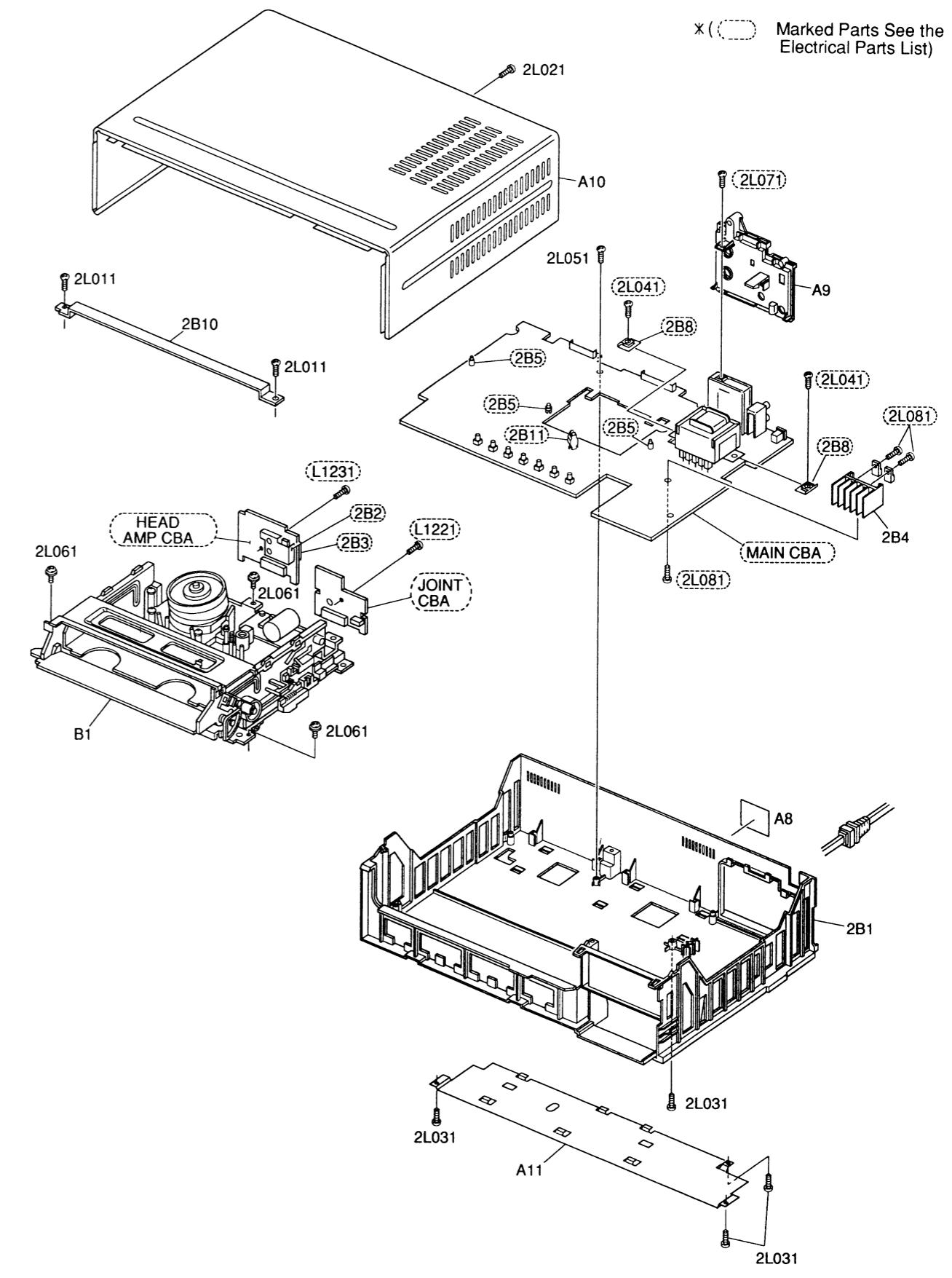
EXPLODED VIEWS



11-1

K4000FEX

Cabinet



11-2

K4000CEX

* () Marked Parts See the Electrical Parts List

MECHANICAL PARTS LIST

Ref. No.	Description	Part No.
A1X	FRONT ASSEMBLY (VIP-8000K MODEL ONLY)	0VM201237
A1X	FRONT ASSEMBLY (VIP-8000AK MODEL ONLY)	0VM201277
A 1	FRONT PANEL ASSEMBLY (VIP-8000K MODEL ONLY)	0VM201237X
A 1	FRONT PANEL ASSEMBLY (VIP-8000AK MODEL ONLY)	0VM201277X
A 2	PLATE	0VM404375
A 3	PLATE, COUNTER	0VM404374
A 4	DOOR, CASSETTE	0VM404510
A 5	BADGE	6D52254
A 6	FOOT	0VM403657
A 8△	LABEL, RATING (VIP-8000K MODEL ONLY)	0VM404543
A 8△	LABEL, RATING (VIP-8000AK MODEL ONLY)	0VM404599
A 9	JACK BOARD (VIP-8000K MODEL ONLY)	0VM201213
A 9	JACK BOARD (VIP-8000AK MODEL ONLY)	0VM201242
A 10	CASE, TOP	0VM100442
A 11	PANEL, BOTTOM	0VM201214
A 12	NOB	0VM404373
B 88	HEAD CLEANING ASSEMBLY	0VSA05119
B 89	CLEANING CALKING ASSEMBLY	0VM403982
B 90	CLEANING BEARING	0VM403208
B 91	CLEANING ROLLER	0VM403613
B 91	CLEANING SPRING	0VM403614
B 92	P.S.W 7.5X2.1X0.5T	0VM403615
B 93	CUT P.S.W 6.1X1.6X0.5T	0VM403616
B 94	IR ARM	0VM301195
B 95	SPRING IR	0VM403211
B 96	SHAFT CIR	0VM403214D
B 97	P.S.W A	0VM402624
2B 1	CHASSIS	0VM000042
2B 7	SPRING, DOOR	0VM403265
2B 10	HOLDER, DECK	0VM301682
L1261	SCREW, SEMS, PAN HEAD M3X5	CPM33050
2L 011	SCREW P-TIGHT BIND HEAD 3X10	GBMP3100
2L 021	P TIGHT SCREW 4X12 BIND +	GBKP4120
2L 031	SCREW, RAMI-TIGHT M3X10 +BIND	DZM23100
2L 041	SCREW, P-TIGHT, BIND HEAD M4X12	GBMP4120
2L 051	SCREW, P-TIGHT, WASHER HEAD M3X8	GCMP3080
2L 061	SCREW, P-TIGHT, WASHER HEAD M3X10	GCMP3100
2L 091	SCREW P-TIGHT BIND HEAD 3X10 (VIP-8000AK MODEL ONLY)	GBMP3100
ACCESSORY KIT		
X 1	REMOCON BOX RRS2000-1401R	UREMT12SR011
X 2△	OWNER'S MANUAL (VIP-8000K MODEL ONLY)	0VMN01135
X 2△	OWNER'S MANUAL (VIP-8000AK MODEL ONLY)	0VMN01148

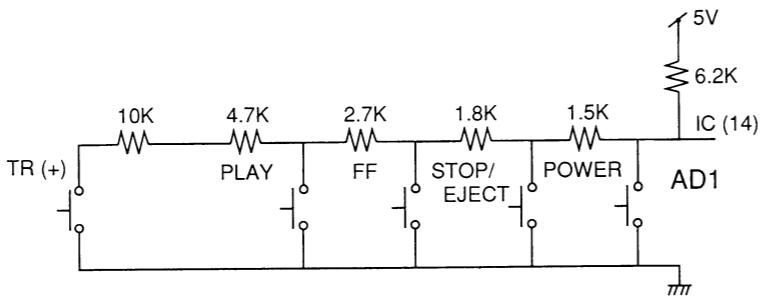
IC PIN FUNCTION DESCRIPTION

SYSTEM CONTROL/TIMER IC (M37471M4-124SP)

Pin No.	Signal Name	Function	I/O	Level
1	REMOCON	Remote Control Signal Input	I	—
2	PAL/NTSC	PAL or NTSC Switch Signal	O	—
3	S-CLK	Servo IC Timing Clock	O	—
4	S-DATA	Servo IC Signal (Data)	O	—
5	P-ON	Power On Signal	O	L
6	LED-P	Pulse Output Signal for Sensor (for ST/END Sensor)	O	H/L
7	A-MUTE	Audio Mute Signal	O	H
8	DM-ON	Drum Rotate Instruction	O	H
9	PAUSE	Still Mode Output	O	L
10	V-ENV	Video Envelope Level Input	I	—
11	CAS/SENS INH	Cassette SW or Sensor INH A/D Input Port	I	—
12	MODE	A/D Input Port	I	—
13	DEW/S-MODE	Dew or Speed Mode A/D Input Port	I	—
14	AD 1	Keydata A/D Input Port	I	—
15	AD 2	Keydata A/D Input Port	I	—
16	LD-FWD	Loading Motor Control Output (FWD)	O	H
17	LD-REV	Loading Motor Control Output (REV)	O	H
18	V-REF	A/D Reference Voltage Input	I	—
19	OSC IN	Serial Resonator 4MHz Input	I	—
20	OSC OUT	Serial Resonator 4MHz Output	O	—
21	VSS	Digital Power GND	—	GND
22	VDD	Digital Power Source (+5V)	—	5V
23	END-S	Tape End Sensor Signal Input	I	L
24	ST-S	Tape Start Sensor Signal Input	I	L
25	RESET	Reset at Reset Signal Input 'L' Normal 'H'	I	L
26	RF-SW	Head Switching Pulse	O	H/L
27	CTL	Control Pulse	I	—
28	C-FG	Speed Data of Capstan Motor	I	—
29	LD-D	Tape Loading Position Detector	I	H/L
30	LD-B	Tape Loading Position Detector	I	H/L
31	LD-A	Tape Loading Position Detector	I	H/L
32	LD-C	Tape Loading Position Detector	I	H/L
33	A-REP	Auto Repeat Mode Display Output	O	H
34	ATR	Auto Tracking Mode Display Output	O	H
35	REW	Rew Mode Display Output	O	H
36	FF	FF Mode Display Output	O	H
37	PLAY	Play Mode Display Output	O	H
38	RENTAL	Rental Select Mode Display Output	O	H
39	D-PB	Video/Audio Playback Instruction Signal	O	H
40	C-F/R	Capstan Foward?Reserve Signal	O	H/L
41	C-DRIVE	Capstan Drive Signal	O	H
42	REEL	Reel Rotation Signal Input	I	H/L

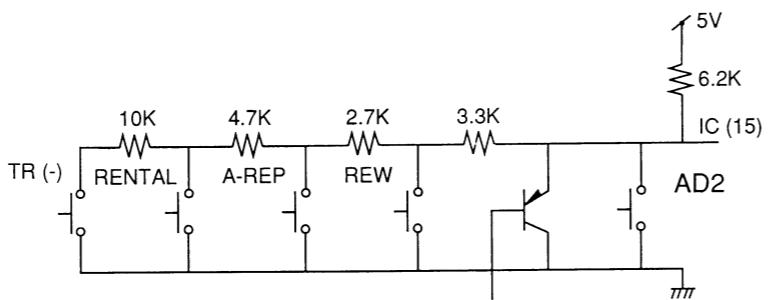
AD 1 Level

SW	INPUT	LEVEL
Power	0 ~ 0.7V	6.2kΩ
Stop/Eject	0.7V ~ 1.4V	1.5kΩ
FF	1.4V ~ 2.1V	1.3kΩ
Play	2.1V ~ 2.8V	2.7kΩ



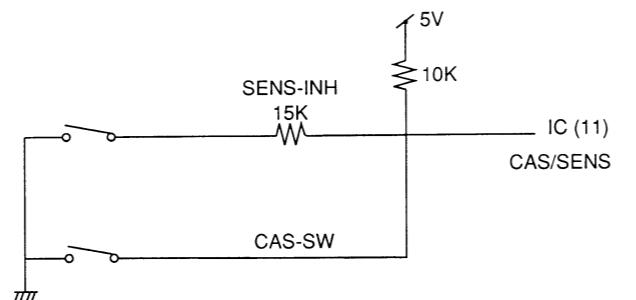
AD 2 Level

SW	INPUT	LEVEL
P-SFT	0 ~ 1.4V	6.2kΩ
Rew	1.4V ~ 2.1V	3.3kΩ
A-REP	2.1V ~ 2.8V	2.7kΩ
Rental	2.8V ~ 3.5V	4.7kΩ



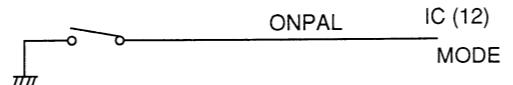
CAS/SENS Level

CAS-SW	SENS-INH	INPUT
OFF(H)	OFF(H)	3.6V ~ 5.0V
OFF(H)	ON(L)	2.5V ~ 3.5V
ON(L)	OFF(H)	0V ~ 2.4V
ON(L)	ON(L)	



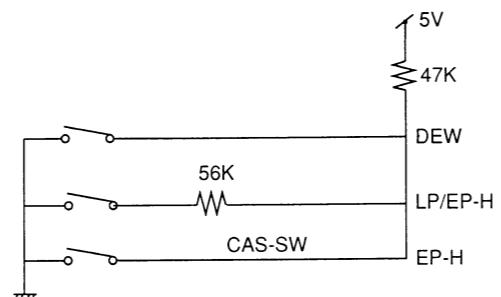
MODE Level

MODE	INPUT
Servo 1 NTSC	3.5V ~ 5.0V
Servo 1 PAL	2.5V ~ 3.4V
Servo 2 PAL	1.5V ~ 2.4V
Servo ON PAL	0V ~ 1.4V

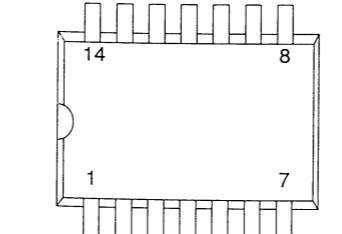
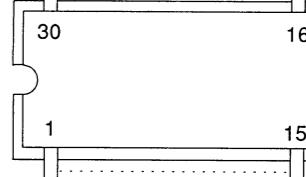
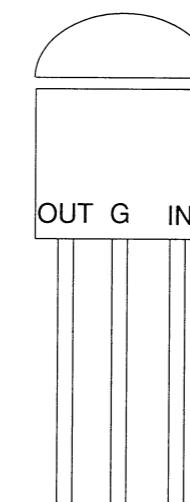
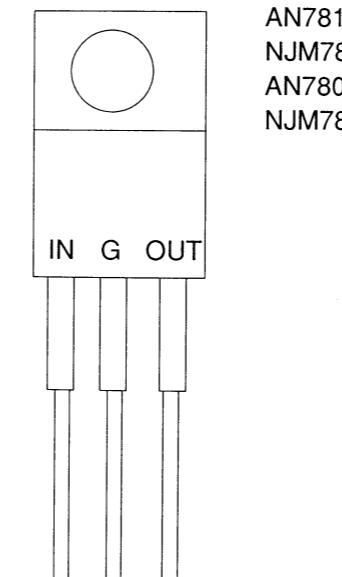
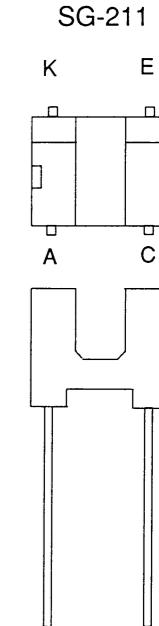
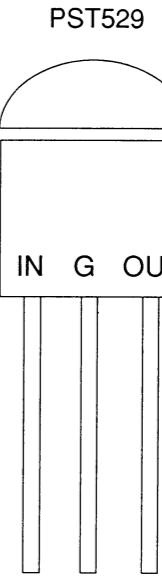
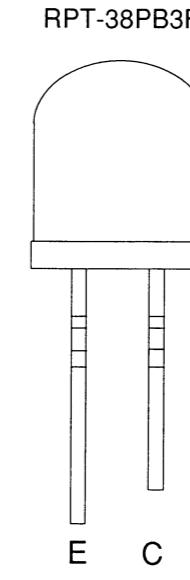
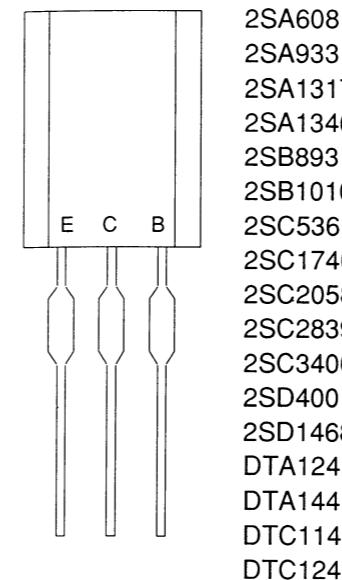


DEW/S-MODE Level

DEW	LP/EP-H	EP-H	INPUT
OFF(H)	L	L	1.0V ~ 2.5V
OFF(H)	H	L	2.5V ~ 4.0V
OFF(H)	H	H	4.0V ~ 5.0V
ON(L)	—	—	0 ~ 1.0V



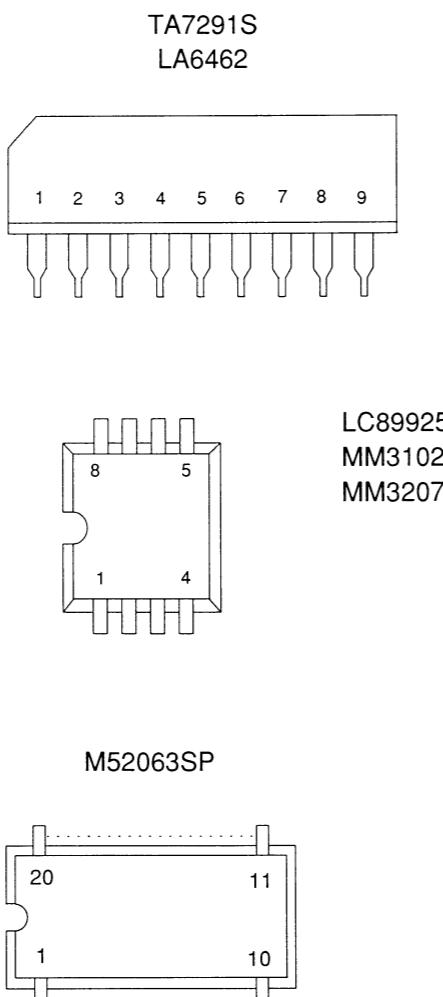
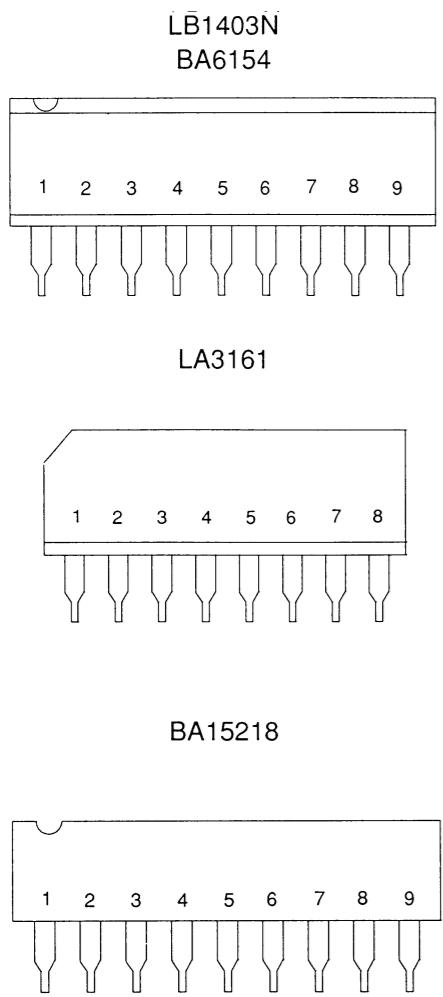
LEAD IDENTIFICATION



BA10324A
NJM324D
LA6339
NJM2901N
BA10339

DECK MECHANISM SECTION

MODEL NO. VIP-8000K/8000AK



Note:
A: Anode
K: Cathode
E: Emitter
C: Collector
B: Base

K4000LE

Video Cassette Player

CONTENTS

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STANDARD MAINTENANCE

Service Schedule of Components

H: Hours O: Check ●: Change

Deck		Periodic Service Schedule			
Ref. No.	Parts Name	1,000 H	2,000 H	3,000 H	4,000 H
B2	Cylinder Assembly	O	●	O	●
B3	Loading Motor			●	
B6	Pinch Roller Arm Assembly		●		●
B8	Pulley Assembly		●		●
B21	Belt LDG		●		●
B26	Clutch Block Assembly		●		●
B27	Band Break Assembly		●		●
B28	Main Brake S Assembly		●		●
B29	Main Brake T Assembly		●		●
B30	T Break Arm Assembly		●		●
B31	AC Head Assembly			●	
B32	Reel Assembly			●	
B37	Capstan Motor		●		●
B52	Belt FWD		●		●
B54	Ground Brush Assembly			●	
* B73	Full Erase Head			●	
☆ B86	F Break Assembly		●		●

Note:

1. Clean all parts for the tape transport (Upper Drum with Video Head / Pinch Roller / Audio Control Head / Full Erase Head) using 90% Isopropyl Alcohol.
2. After cleaning the parts, do all DECK ADJUSTMENTS.
3. For the reference numbers listed above, refer to Deck Exploded Views.
4. Parts marked ☆ are used in 4-head models only.
5. Parts marked * are used in VCR models only.

Cleaning

Cleaning of Video Head

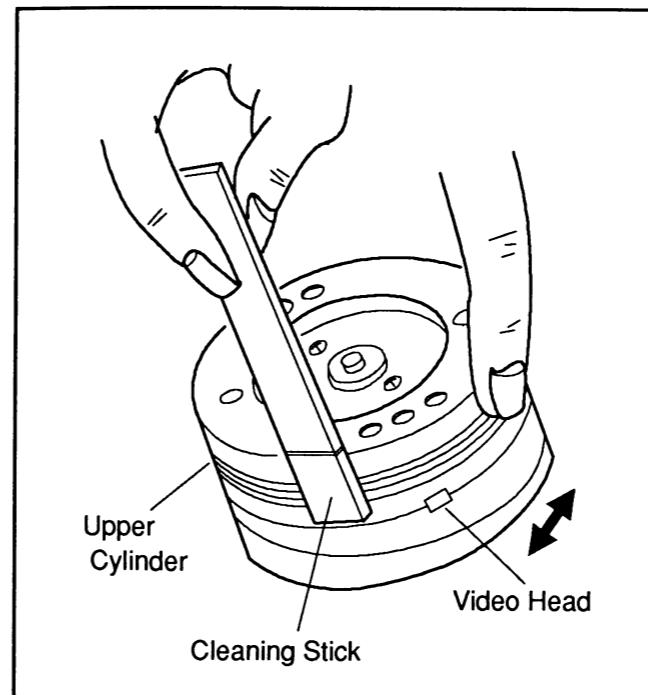
Clean the head with a head cleaning stick or chamois skin.

Procedure

1. Remove the top cabinet.
2. Put on a glove (thin type) to avoid touching the upper and lower drum with your bare hand.
3. Put a few drops of 90% Isopropyl alcohol on the head cleaning stick or on the chamois skin and, by slightly pressing it against the head tip, turn the upper drum to the right and to the left.

Notes:

1. The video head surface is made of very hard material, but since it is very thin, avoid cleaning it vertically.
2. Wait for the cleaned part to dry thoroughly before operating the unit.
3. Do not reuse a stained head cleaning stick or a stained chamois skin.



Cleaning of Audio Control Head

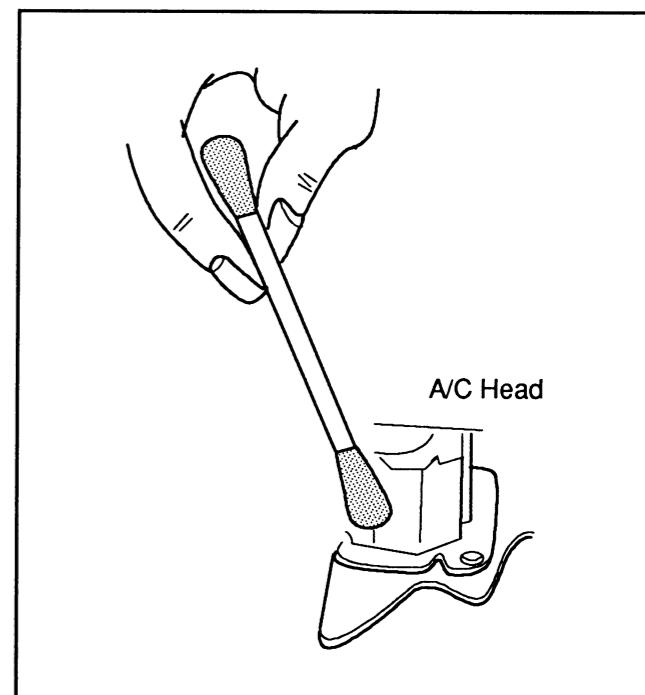
Clean the head with a cotton swab.

Procedure

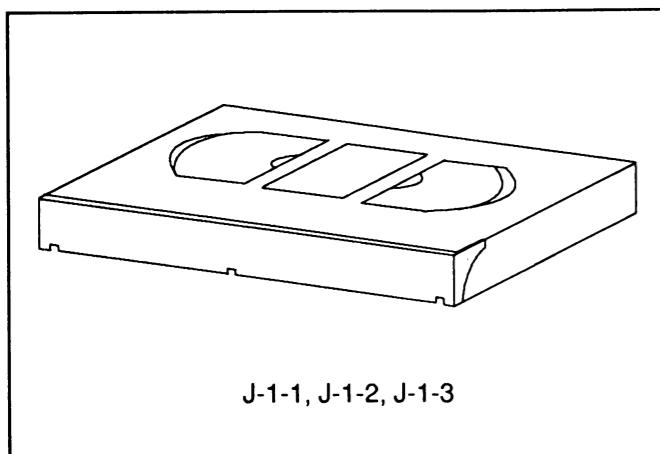
1. Remove the top cabinet.
2. Dip the cotton swab in 90% isopropyl alcohol and clean the audio control head. Be careful not to damage the upper drum and other tape running parts.

Notes:

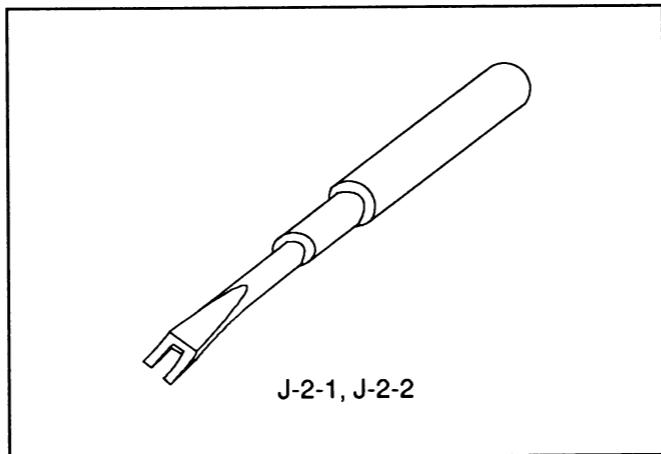
1. Avoid cleaning the audio control head vertically.
2. Wait for the cleaned part to dry thoroughly before operating the unit or damage may occur.



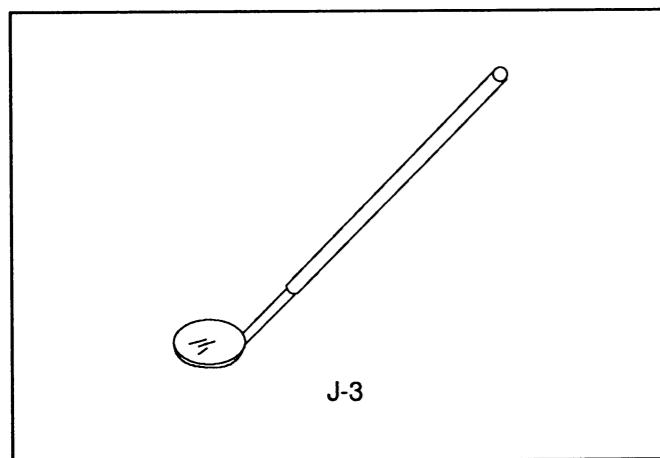
SERVICE FIXTURES AND TOOLS



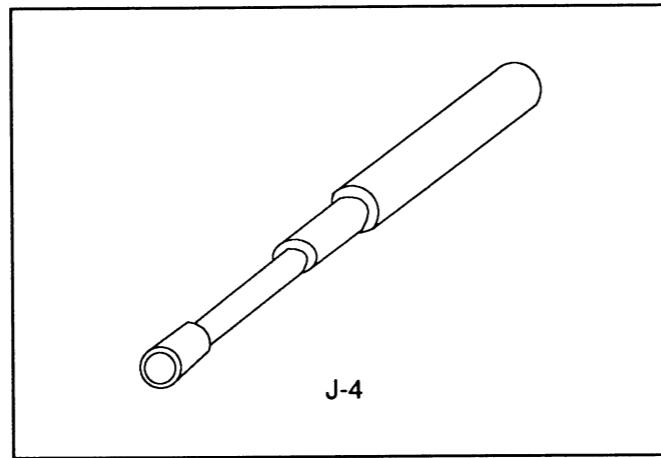
J-1-1, J-1-2, J-1-3



J-2-1, J-2-2



J-3



J-4

Ref. No.	Name	Adjustment
J-1-1	Alignment Tape (F6-A)	Head Adjustment of Audio Control Head
J-1-2	Alignment Tape (F6-N) : 2-head 1-speed, 4-head Model	Azimuth & X Value Adjustment of Audio Control Head / Adjustment of Envelope Waveform
J-1-3	Alignment Tape (F6-NS) : 2-head 2-speed Model	
J-2-1	Special Driver, Large (FSJ-0001)	X Value
J-2-2	Special Driver, Small (FSJ-0006)	Guide Roller
J-3	Mirror (FSJ-0004)	Tape Transportation Check
J-4	Box Driver, Mx3 (FSJ-0005)	A/C Head Height

MECHANICAL ALIGNMENT PROCEDURES

Service Information

A. Method for Manual Tape Loading/Unloading of VCR.

To place the Cassette Holder in the down position, turn the Pulley Assembly clockwise as viewed from the back of Deck. To place the Cassette Holder in the up position, turn the Pulley Assembly counterclockwise as viewed from the back of the Deck.

B. How to place the Cassette Holder in the down position without a cassette tape.

METHOD

1. Disconnect the AC Plug and remove the Top Cover.
2. Cover the LED Sensors located below Prism L and Prism R.

Note: The tape sensor is extremely susceptible to damage from static electricity. When handling the tape sensor use a conductive mat, a grounded soldering iron, and so on, to protect the tape sensor from static damage.

3. Turn the Pulley Assembly clockwise as viewed from the back of the Deck.

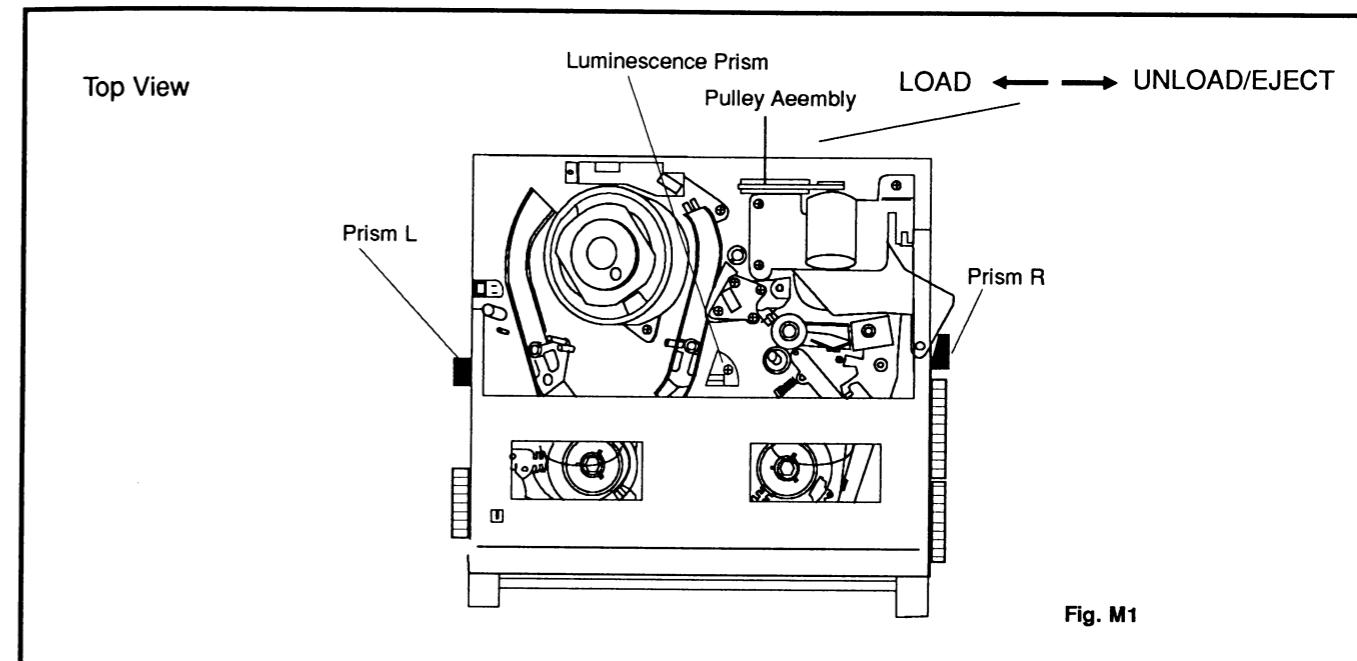
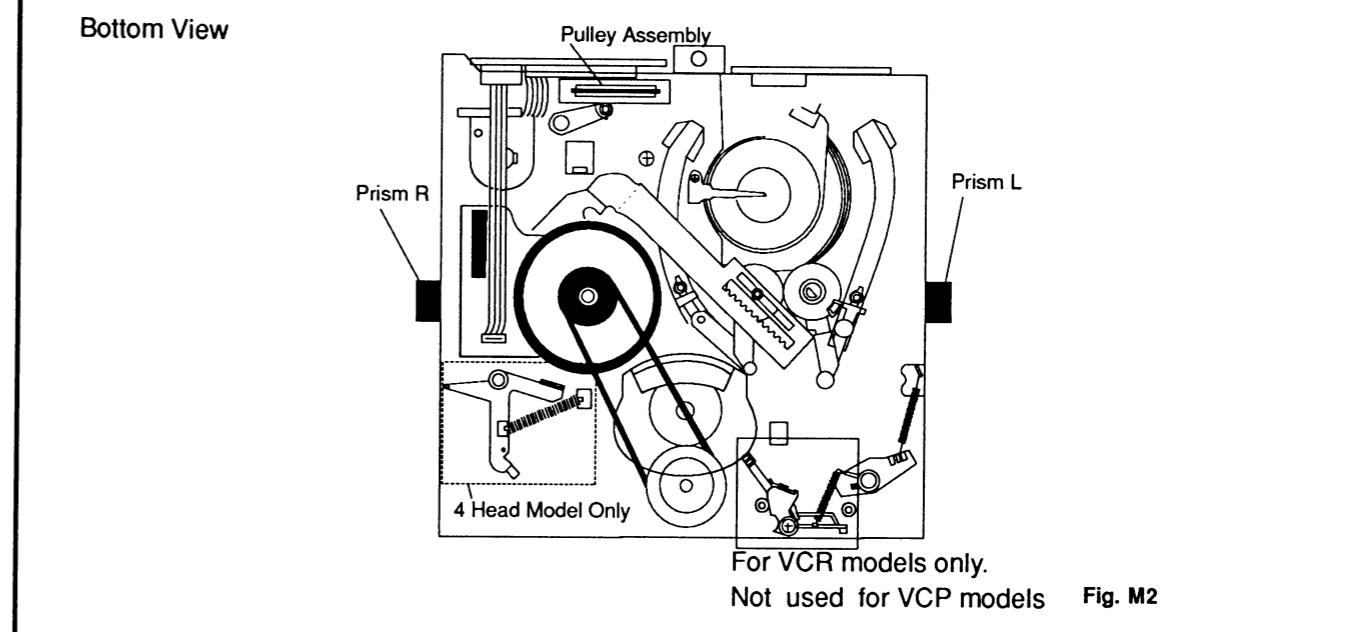


Fig. M1



For VCR models only.

Not used for VCP models

Fig. M2

1. Tape Interchangeability Alignment (Final Alignment)

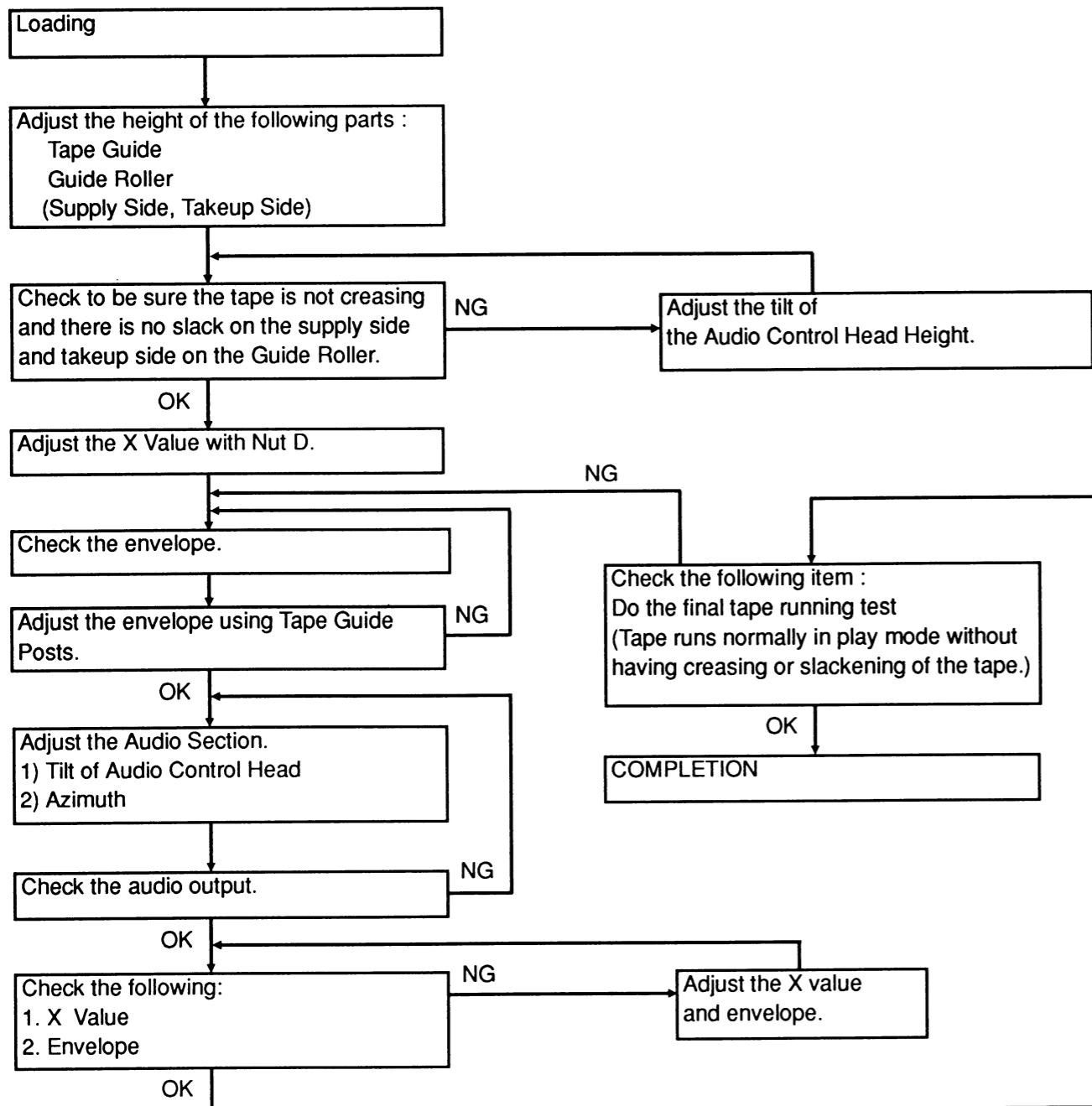
Note: To do these alignment/checking procedures, be sure that the Tracking Control Circuit is set to the Neutral mode.

Equipment required :

- Dual Trace Oscilloscope
- VHS Alignment Tape (F6-A, F6-N: 2-head 1-speed, 4-head model F6-NS: 2-head 2-speed)
- Post Alignment Screwdriver
- X-Position Alignment Fixture
- Screwdriver (For the Tape Guide Rollers)
- Box Driver M3

Note: After this Mechanical Alignment is completed, do the Electrical Adjustment.

Tape Running Alignment Flowchart



1-A. Preliminary Checking and Alignment of Tape Running

Purpose:

To be sure that the tape running is well stabilized.

Symptom of Misalignment:

If the tape runs unstably, the tape will be damaged.

1. Play back a cassette tape and check that the tape runs without creasing at guide rollers [2] and [3], and at points A and B on the lead surface. (Refer to Fig M3 and M4)
2. If creasing is apparent, align the height of the guide rollers by turning the top of guide rollers [2] and [3] with a Post Adjustment Screwdriver. (Refer to Fig. M3 and M5)

Note: Before turning the Guide Rollers, loosen the Lock Screw using a lock screw wrench.

Note: Do not use an Alignment Tape for this procedure. If the unit is not correctly aligned, the tape may get damaged.

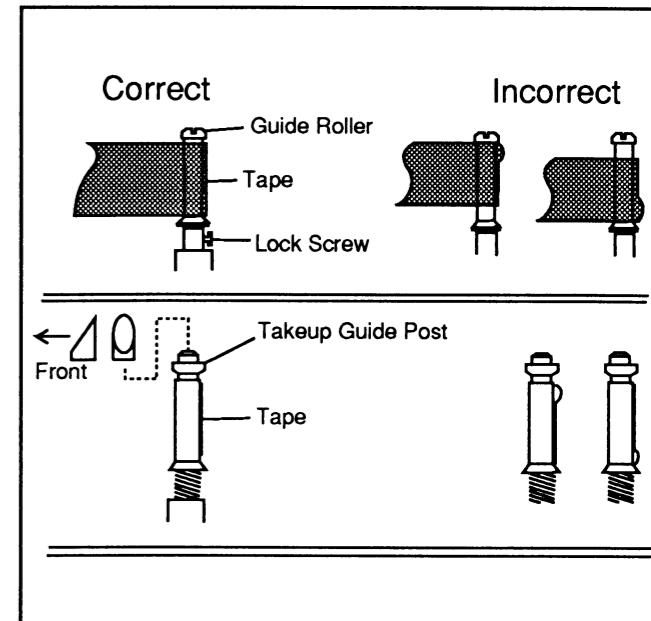


Fig. M5

1-B. Preliminary Checking of Audio/Control Head Height

Purpose :

To be sure that the tape runs properly along the Control Head.

Symptom of Misalignment:

If the control signal is not properly picked up, proper Servo Operation cannot be achieved.

The head height adjustment is required when the Audio/Control Head is replaced.

For final alignment, do the adjustments described in 1-C and 1-D.

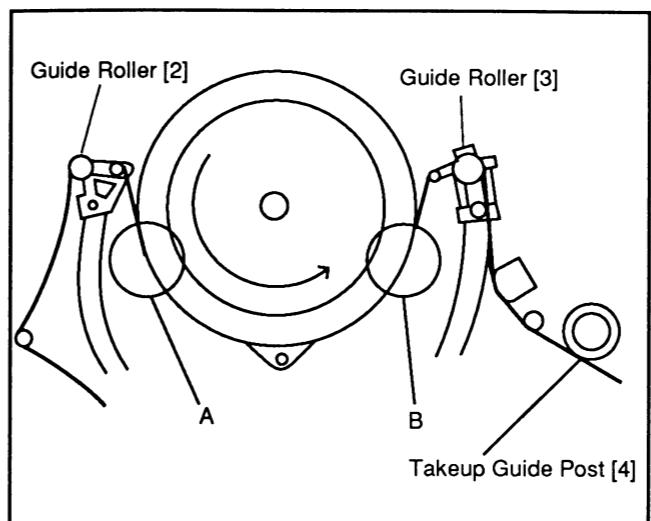


Fig. M3

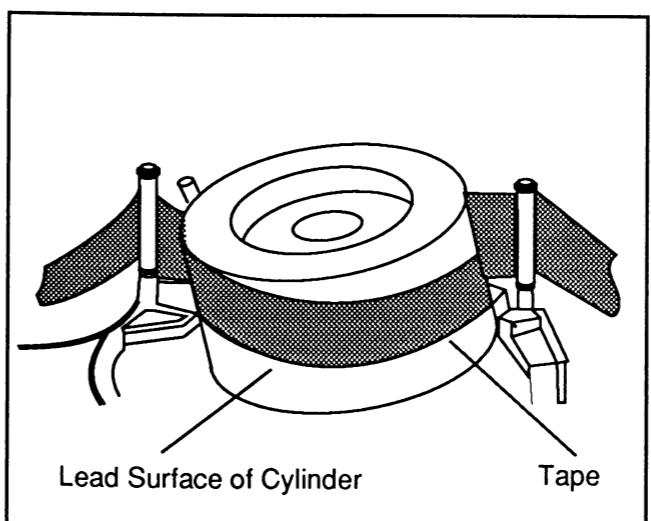


Fig. M4

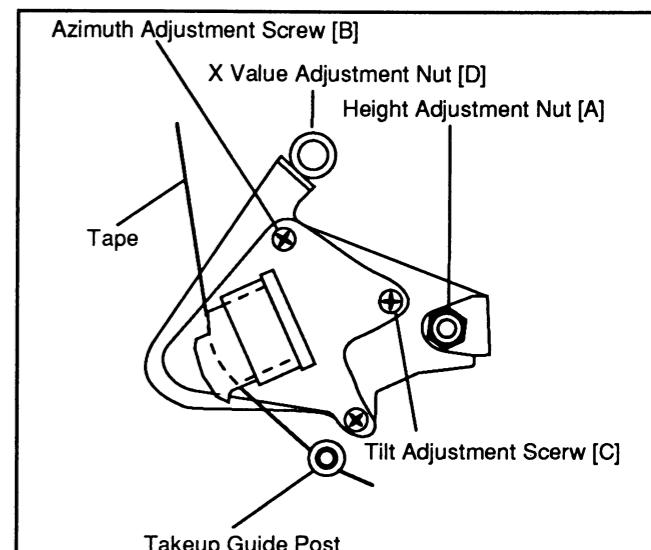


Fig. M6

Note: Play back a cassette tape. Looking at the lower edge of the Control Head with the tape in motion, ensure that the lower edge of the tape runs 0.15~0.25mm above the lower edge of the Control Head. If it does not run properly, turn Height Adjustment Nut [A] slightly in either direction as necessary to correct it. Turn clockwise, as viewed from the top, to lower the head and counterclockwise to raise it. (Refer to Fig. M6 and M7.)

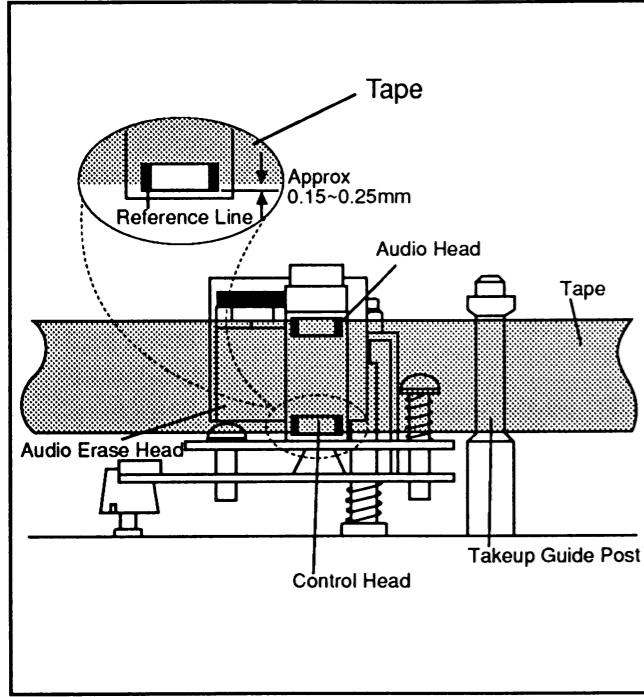


Fig. M7

1-C. Preliminary Checking of Tilt of Audio/Control Head

Purpose:

To check that the tape running is well stabilized. In particular, check that the signals on the tape are properly picked up by the Audio Head at the upper part and by the Control Head at the lower part.

Symptom of Misalignment:

If the tilt of the Audio/Control Head is poorly aligned, the tape will eventually be damaged.

Play back a cassette tape and check that there is no tape slack between Takeup Guide Post [4] in Fig. M3 and the Audio/Control Head. If there is any slack, align the Audio/Control Head by turning tilt adjustment screw [C] in Fig. M6 so that the tape has no slack.

1-D. Final Alignment of Audio/Control Head Height

Purpose:

To align the position and height of the Audio/Control Head so that it meets the tape tracks properly.

Symptom of Misalignment:

If the position of the Audio/Control Head is not properly aligned, the Audio S/N Ratio or Frequency Response is poor.

1. Connect the oscilloscope to the audio output jack on the rear side of the deck.
2. Check that there is no tape slack between the Takeup Guide Roller and the Audio/Control Head. If there is any tape slack, remove it by turning Tilt Adjustment screw [C]. Then realign the height of the Guide Rollers (Refer to 1-A).
3. Play back the Color Bar (1kHz, Audio) on the alignment tape (F6-A) and check that the audio signal output level is 1kHz. Finally, adjust Height Adjustment Nut [A] so that the output level is at maximum.(Fig. M6, Fig. M8[b])
4. Adjust Azimuth Adjustment Nut [B] so that the output level on the AC Voltmeter is at maximum.(Fig. M6)

Note: Secure screw [C] with lock paint after realignment.

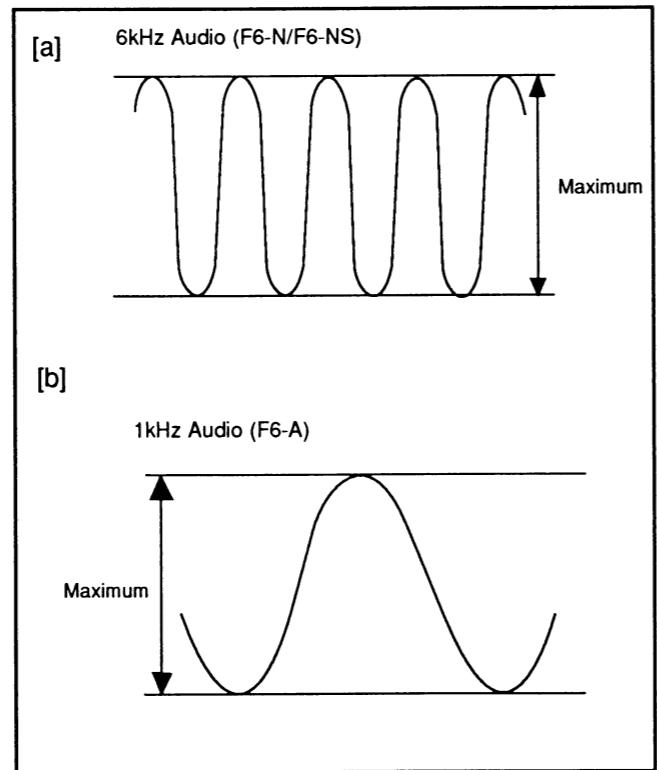


Fig. M8

Azimuth Alignment of Audio/Control Head

Purpose:

To correct the Azimuth alignment so that the Audio/Control Head angle meets tape tracks properly.

Symptom of Misalignment:

If the position of the Audio/Control Head is not properly aligned, the Audio S/N Ratio or Frequency Response is poor.

1. Connect the oscilloscope to the audio output jack on the rear side of the deck.
2. Play back the Gray Scale (6kHz, audio) on the alignment tape (F6-N, F6-NS), and adjust Height Adjustment Nut [A] so that the output level on the AC Voltmeter or the waveform of the oscilloscope is at maximum. (Fig. M6, Fig. M8[a])

Note: Secure screw [C] with lock paint after realignment.

1-E. X Value Alignment

Purpose:

To align the Horizontal Position of the Audio/Control Head.

Symptom of Misalignment:

If the Horizontal Position of the Audio/Control Head is not properly aligned, maximum envelope cannot be obtained at the Neutral mode of the Tracking Control Circuit.

1. Set the Tracking Control to the Neutral mode by pressing CH UP and DOWN buttons on VCR simultaneously.
2. Connect the oscilloscope to TP of C-PB on the Main CBA. Use TP of RF-SW as a trigger.
3. Play back the Gray Scale of the Alignment Tape (F6-N, F6-NS) and confirm if the PB FM signal is present.
4. Adjust X Value adjustment Nut [D] with the X Position Adj-Fixture so that the PB FM signal at the TP of C-PB or at the audio output terminal is maximum.

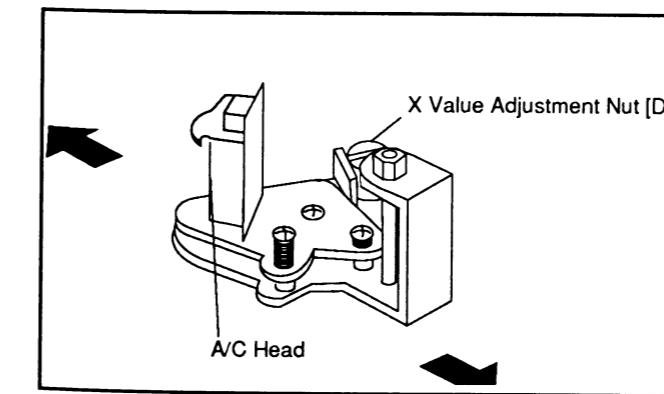


Fig. M9

1-F. Final Checking/Adjustment of Envelope Waveform

Purpose:

To achieve a satisfactory picture and secure precise tracking.

Symptom of Misalignment:

If the envelope output is poor, noise will appear in the picture. Then the tracking will lose precision and the playback picture will be distorted by any slight variation of the Tracking Control.

1. Turn the Tracking Control Circuit to the Neutral mode by pressing both CH UP and DOWN buttons on VCR at the same time.
2. Connect the oscilloscope to TP of C-PB on the Main CBA. Use TP of RF-SW as a trigger.
3. Play back the Gray Scale on the Alignment Tape (F6-N, F6-NS). Adjust the height of Guide Rollers [2] and [3] watching the oscilloscope display so that the envelope becomes as flat as possible. If adjustment is required, turn the top of the Guide Roller with the Post Adjustment Screwdriver.

Dropping envelope level at the beginning of track.

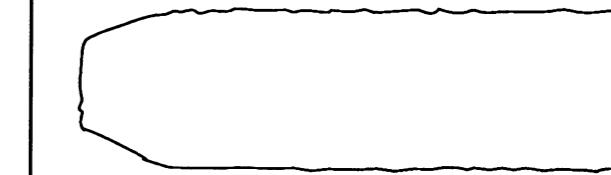


Fig. M10

4. When the envelope is as shown in Fig. M10, adjust the height of Guide Roller [2] (Refer to Fig.M3) so the waveform looks like the one shown in Fig. M12.

Dropping envelope level at the end of track.

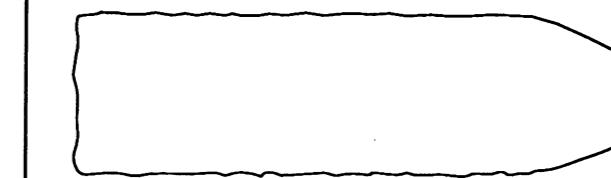


Fig. M11

5. When the envelope is as shown in Fig. M11, adjust the height of Guide Rolloer [3] (Refer to Fig.M3) so the waveform looks like the one shown in Fig. M12.

Envelope is adjusted properly. (No envelope drop)

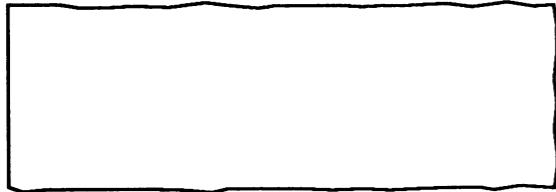


Fig. M12

6. When Guide Rollers [2] and [3] (Refer to Fig.M3) are aligned properly, there is no envelope drop either at the beginning or end of track as shown in Fig. M12.

Note: Upon completion of the adjustment of Guide Rollers [2] and [3] (Refer to Fig.M3), tighten the Lock Screws on these Guide Rollers [2] and [3], using a lock screw wench. Then check the X VALUE by pushing the Tracking Control Up or Down buttons alternately, to check the symmetry of the envelope. If required, do "X VALUE ALIGNMENT."

DISASSEMBLY/ASSEMBLY PROCEDURES OF DECK MECHANISM

Main Mechanism

This procedure starts with the condition that the Cabinet Parts, Cassette Up Unit, and Head Amp CBA have been removed. (Refer to the Disassembly Instructions of the Main Section.) Also, all the following procedures for adjustment and parts replacement should be done in Stop mode. When reassembling, follow the steps in reverse order.

STEP /LOC. NO.	START NO.	PART	REMOVAL		INSTALLATION ADJUSTMENT CONDITION
			Fig. NO.	REMOVE*UNHOOK/ UNLOCK/RELEASE/ UNPLUG/DESOLDER	
[1]	[1]	MOTOR HOLDER ASSEMBLY	T	DM1 DM4	3(S-2), Belt
[2]	[1]	LDG MOTOR PREPARATION	T	DM1 DM4	2(S-3), CN2902
[3]	[1]	CASSETTE DRIVE LEVER ASSEMBLY	T	DM1 DM4	
[4]	[1]	PINCH ROLLER ARM ASSEMBLY	T	DM1 DM4	(C-1) Pinch Roller Spring
[5]	[1]	PINCH ARM ASSEMBLY	T	DM1 DM4	
[6]	[1]	CAM	T	DM1 DM4	
[7]	[7]	JOINT CBA	T	DM1 DM2 DM8	(S-8), CN2903 CN2801, *CL2901 For Connection, refer to Connector Points
[8]	[1]	PULLEY ASSEMBLY	T	DM1 DM5	*(L-5), LDG BELT (W-1)
[9]	[9]	CLUTCH BLOCK ASSEMBLY	T	DM1 DM2 DM7	2(S-7) CAPSTAN BELT
[10]	[10]	HEAD AMP CBA	T	DM1 DM2 DM8	(S-9), CN02, CN03 CN1(CYL MTR) For Connection, refer to Connetor Points.
[11]	[10]	CAPSTAN MOTOR UNIT	B	DM2 DM10	3(S-10)
[12]	[7]	MODE SW	B	DM2 DM8	(L-5), *CL2901 For Connection, refer to Connector Points.
[13]	[1]	M LEVER HOLDER ASSEMBLY	T	DM2 DM9	(S-14) (+)
[14]	[1]	KICK ARM HOLDER ASSEMBLY	B	DM2 DM9	
[15]	[1]	KICK ARM	B	DM2 DM9	(+)
[16]	[16]	MODE CHANGE LEVER	T	DM1 DM11	*2(L-2)
[17]	[1]	MAIN LEVER ASSEMBLY	T	DM1 DM12	*(L-3)
[18]	[18]	TAPE GUIDE ASSEMBLY	T	DM1 DM12	*(P-5), *(L-4), (M5.5) See Fig. DM12
[19]	[19]	A/C HEAD ASSEMBLY	T	DM1 DM13	Nylon Nut, Head Height Adjustment Spring See Fig. DM13
[20]	[20]	TENSION LEVER SUBASSEMBLY	T	DM1 DM14	*(L-1) (+)
[21]	[20]	BAND BRAKE SUBASSEMBLY	T	DM1 DM14	(S-1), (L-6)
[22]	[16]	M BRAKE (S)	T	DM1 DM15	*(P-2), (L-7) (+) When reassembling, hook the Spring after instal- lation of Mode Change Lever.
[23]	[16]	M BRAKE (S) LEVER	T	DM1 DM15	
[24]	[9]	S BRAKE ARM	T	DM1 DM15	*(P-3) When reassembling, hook the Spring after installation of Mode Change Lever.
[25]	[9]	M BRAKE (T) ASSEMBLY	T	DM1 DM15	
[26]	[16]	T BRAKE ARM ASSEMBLY	T	DM1 DM15	*(P-4) When reassembling, hook the Spring after installation of Mode Change Lever
[27]	[16]	REEL BASE ASSEMBLIES (S+T)	T	DM1 DM16	2 Poly Slider Washers (+)

STEP /LOC. NO.	START NO.	PART	REMOVAL		INSTALLATION CONDITION
			Fig. NO.	REMOVE*UNHOOK/UNLOCK/RELEASE/UNPLUG/DESOLDER	
[28]	[28]	EARTH BRUSH ASSEMBLY	B	DM2 DM17	(S-4)
[29]	[10]	CYLINDER DRUM ASSEMBLY	T	DM1 DM17	3(S-5), 3(S-6), CN02
[30]	[1]	MOVING GUIDE ASSEMBLY	T	DM1 DM20	(S-15)
[31]	[1]	MOVING GUIDE T ASSEMBLY	T	DM1 DM20	(S-15)
[32]	[1]	LOADING ARM M ASSEMBLY	B	DM2 DM21	(C-3)
[33]	[1]	LOADING GEAR B	B	DM2 DM21	(P-8)
[34]	[1]	LOADING GEAR A	B	DM2 DM21	(P-9)
[35]☆	[35]	REC ARM	B	DM2 DM19	(S-16), (P-6)
[36]	[35]	BT DRIVE ARM	B	DM2 DM19	(S-16), (P-7)
[37]☆	[37]	FE HEAD	T	DM2 DM20	(S-12)
[38]	[38]	MAIN PRISM	T	DM2 DM20	(S-13)
[39]*	[39]	F BREAK ASSEMBLY	B	DM2 DM10	F Break Spring

↓ ↓ ↓ ↓ ↓ ↓ ↓

① ② ③ ④ ⑤ ⑥ ⑦

Note :

- Order of steps in Procedure. When reassembling, follow the steps in reverse order. These numbers are also used as the identification (Location) No. of parts in Figures.
- The start No. followed by corresponding part to be removed at this stage. For example, Clutch Block Assembly [9] can be removed without removing any other parts. But BT Drive Arm [36] can be removed only after removing Rec Arm [35].
- Parts to be removed or installed.
- Location of part
T=Top B=Bottom R=Right L=Left
- Fig. No. shows Procedure or Part Location
- Identification of part to be removed, unhooked, unlocked, released, unplugged, unclamped, or desoldered.
P=Spring, W=Washer, C=Cut Washer, S=Screw, *=Unhook, Unlock, Release, Unplug, or Desolder
2(C-2) = 2 Cut Washer(C-2), 2(L-2) = 2 Locking Clips(L-2), (N-1) = 1 Locking Pin(N-1)
- Adjustment Information for Installation
(+): Refer to Deck Exploded Views for lubrication information.

☆[35] ----- For VCR models only, not used for VCP models

☆[37] ----- For VCR models only, not used for VCP models!

*[39] ----- For 4-head models only, not used for 2-head models

Note: This unit is a 2-head VCP model.

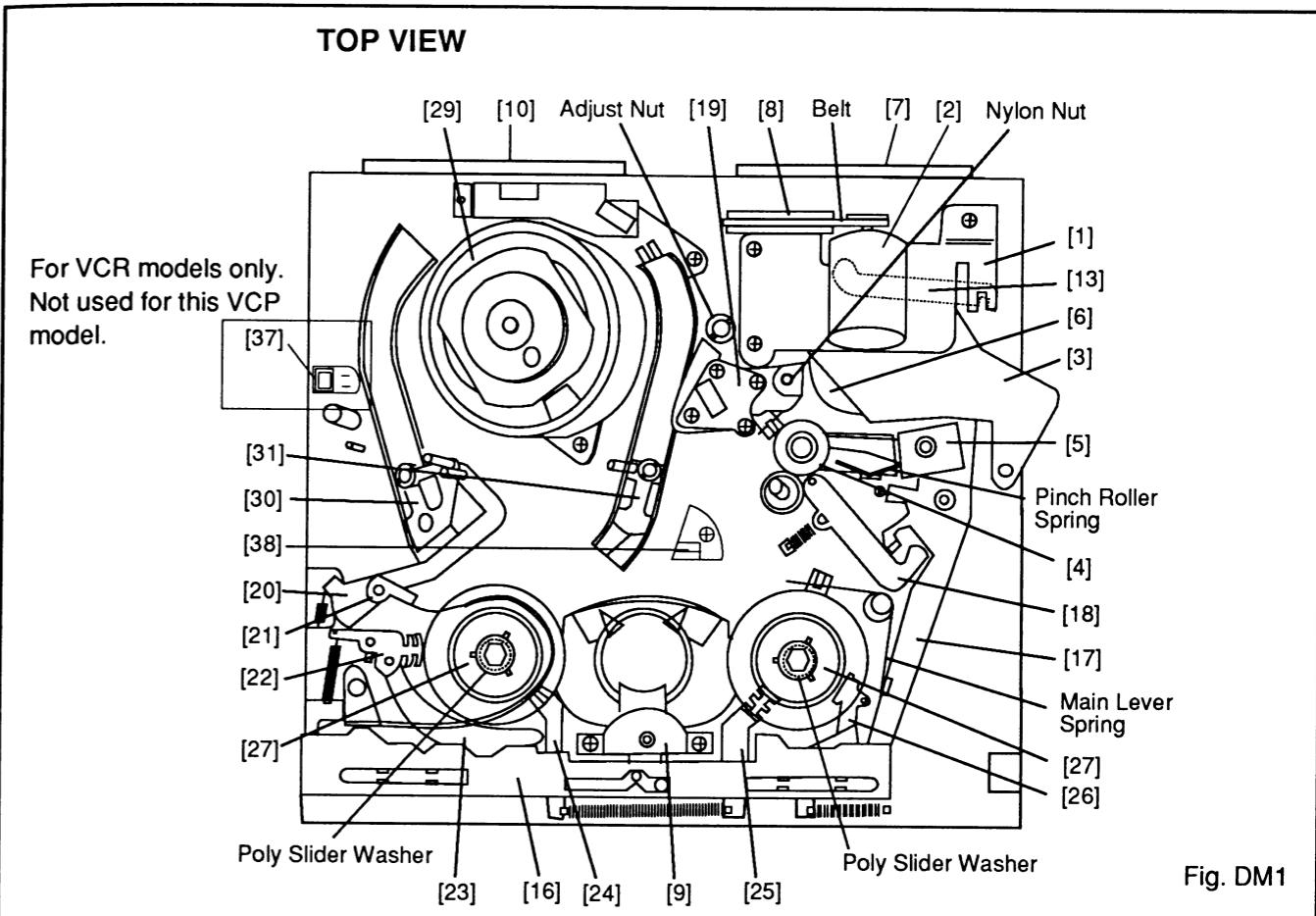


Fig. DM1

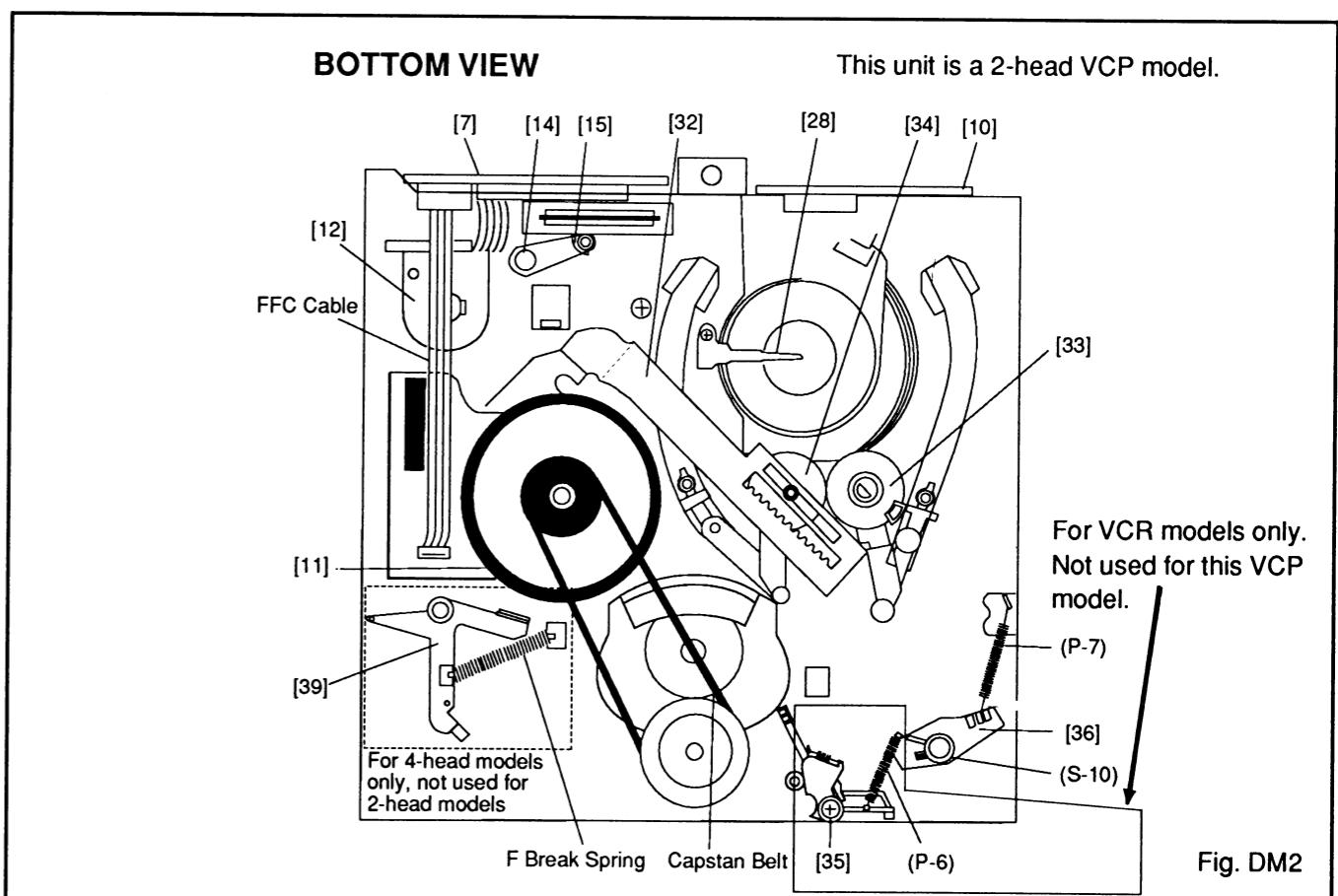


Fig. DM2

Deck Connectors

Note: Disconnect Connectors shown below before disassembling the Deck.

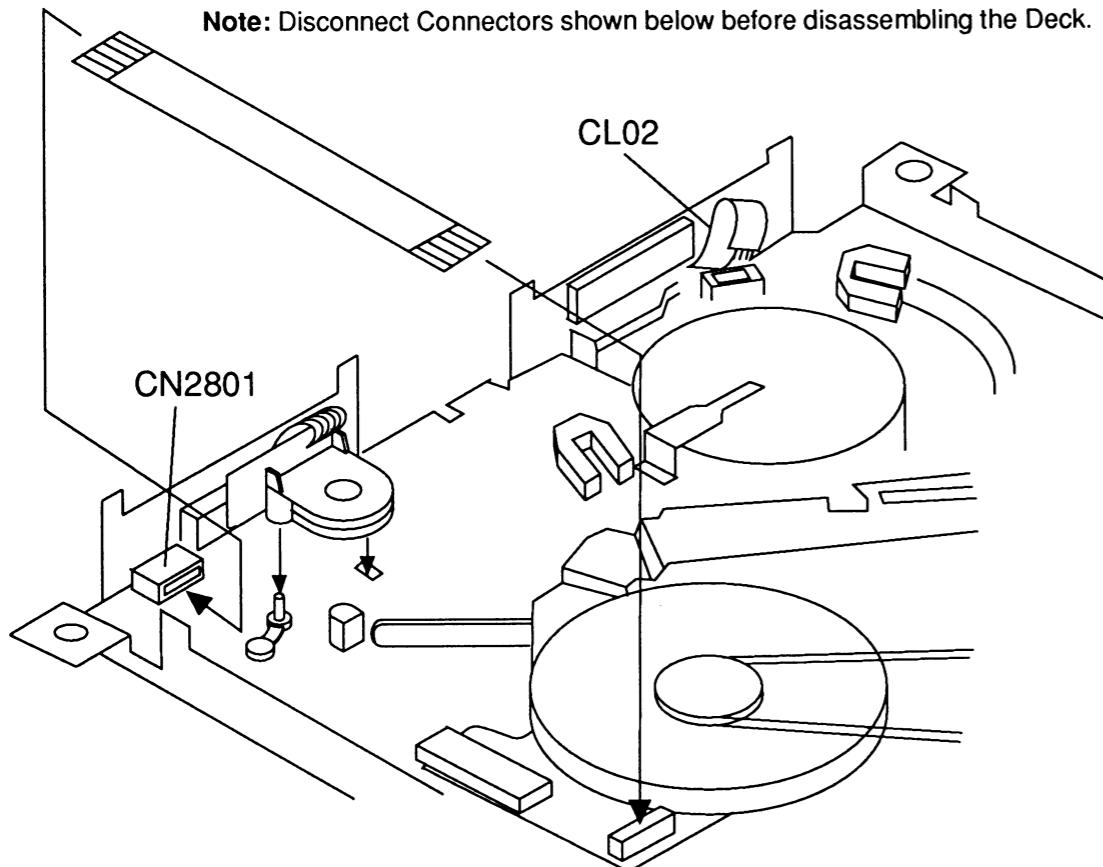
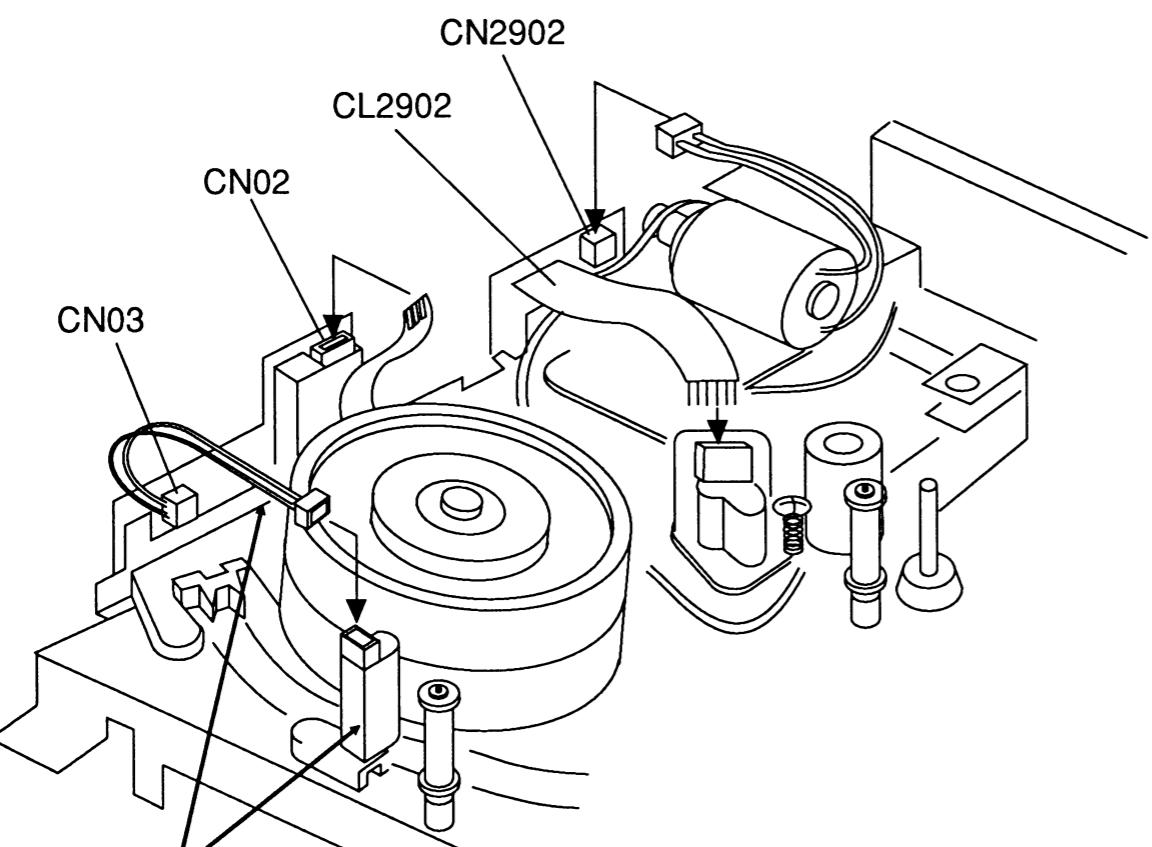


Fig. DM3



RSU5DNP1

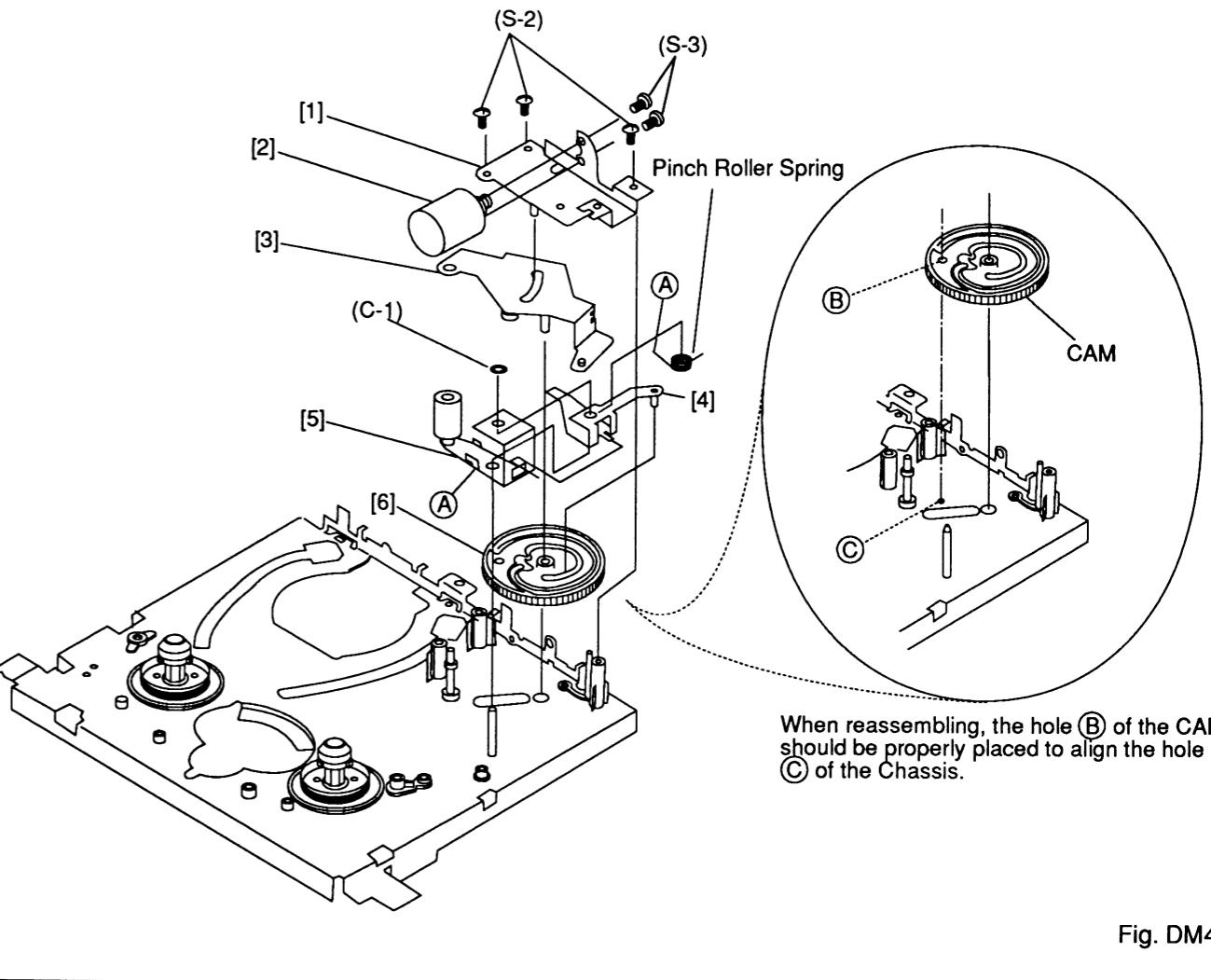


Fig. DM4

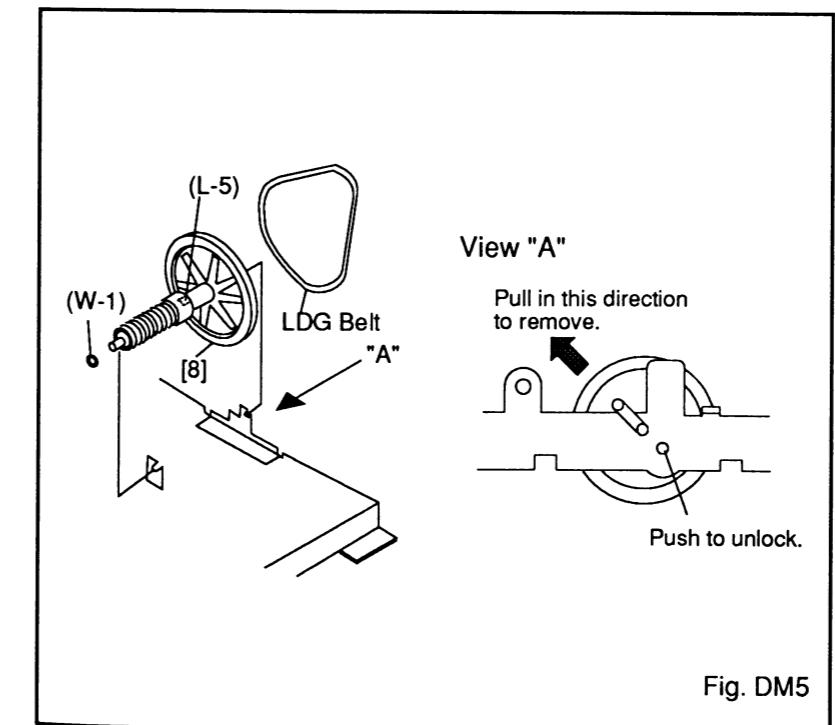


Fig. DM5

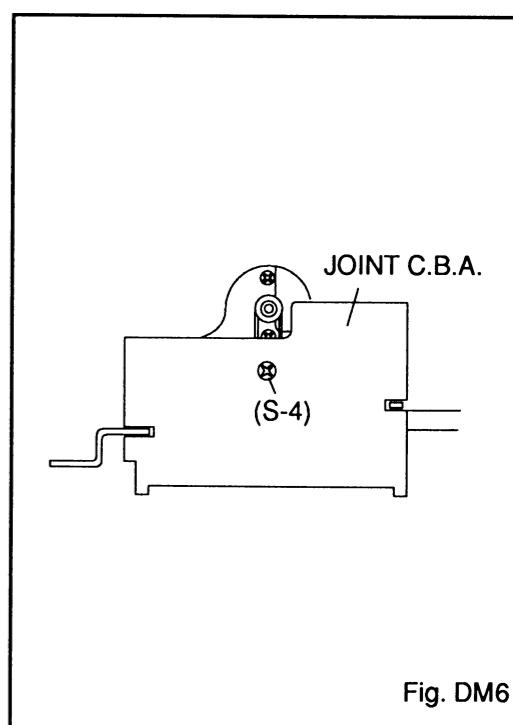


Fig. DM6

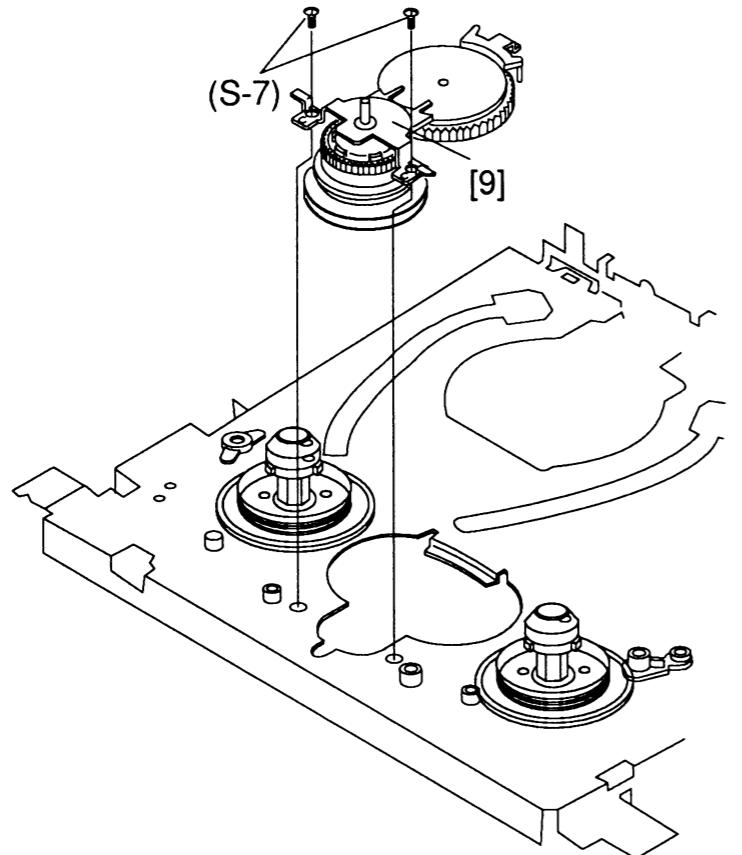


Fig. DM7

Kick Arm Position

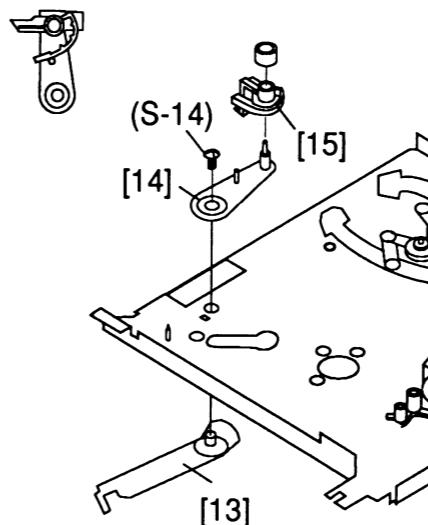


Fig. DM9

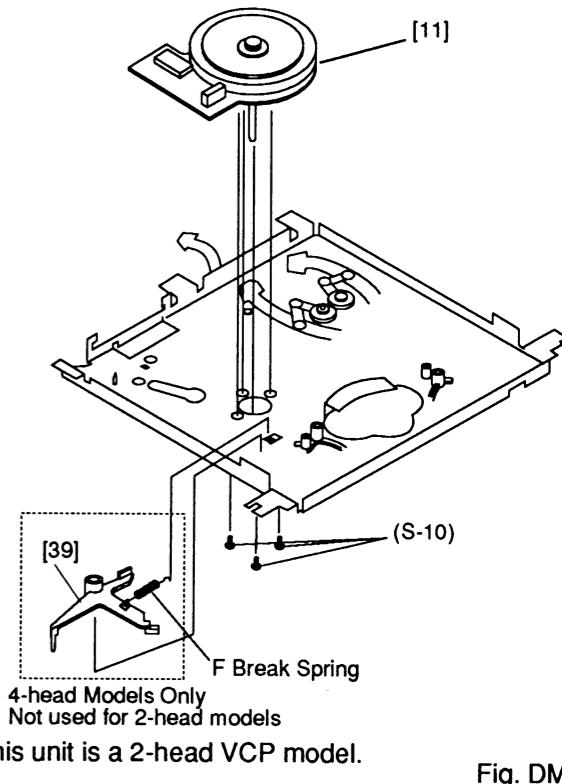


Fig. DM10

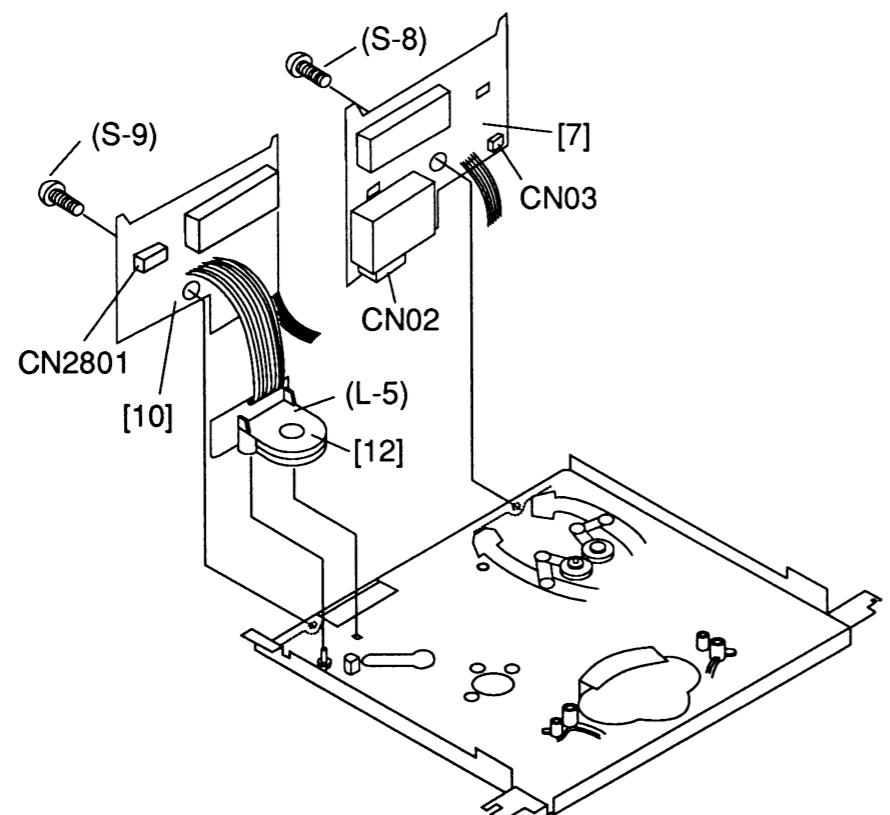


Fig. DM8

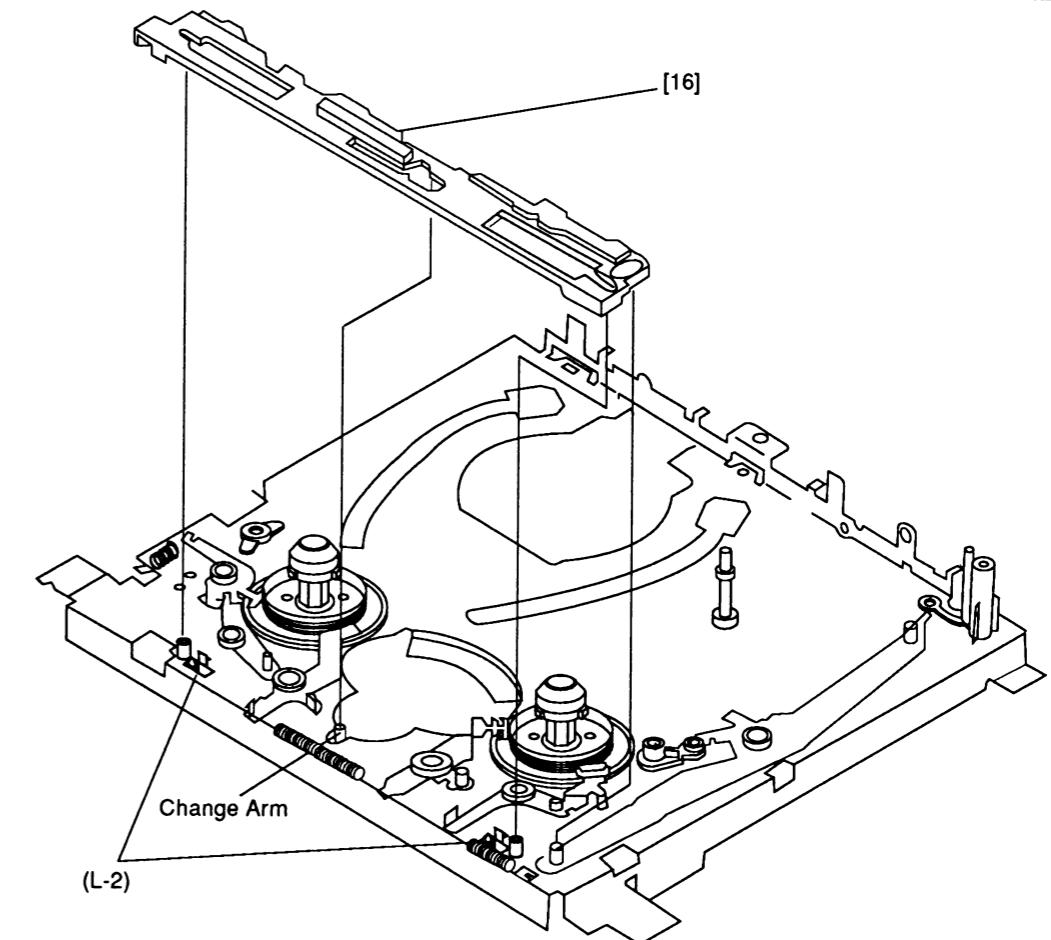


Fig. DM11

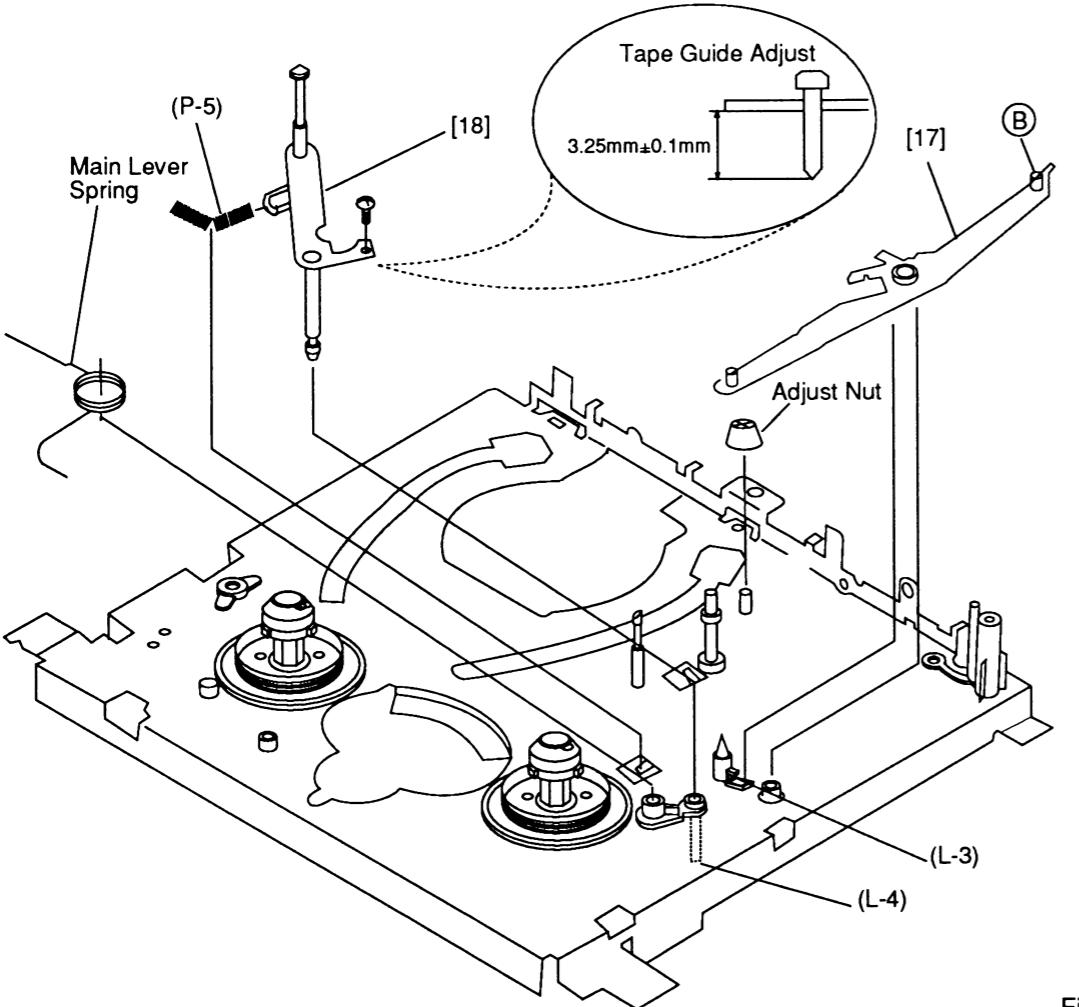


Fig. DM12

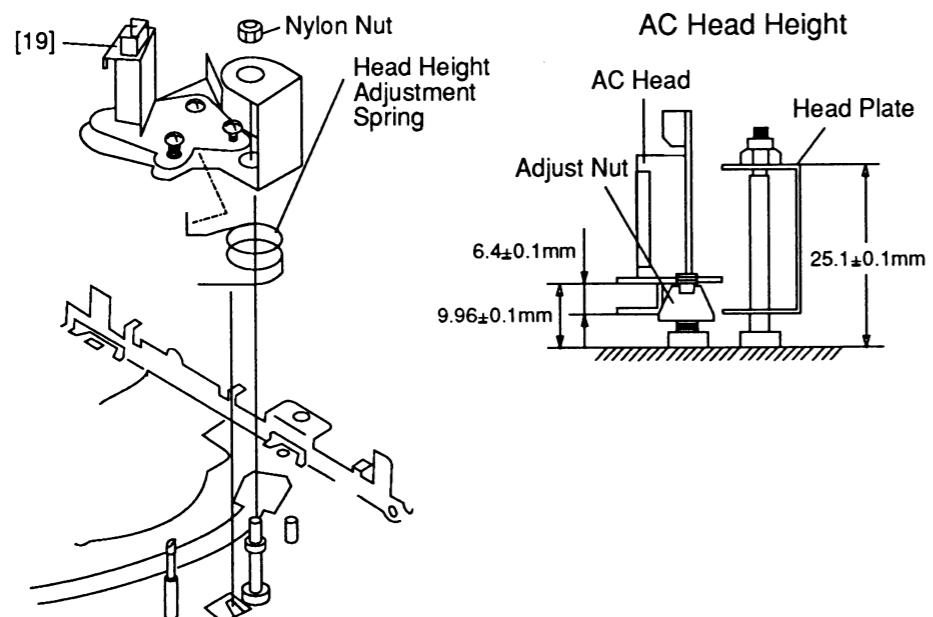


Fig. DM13

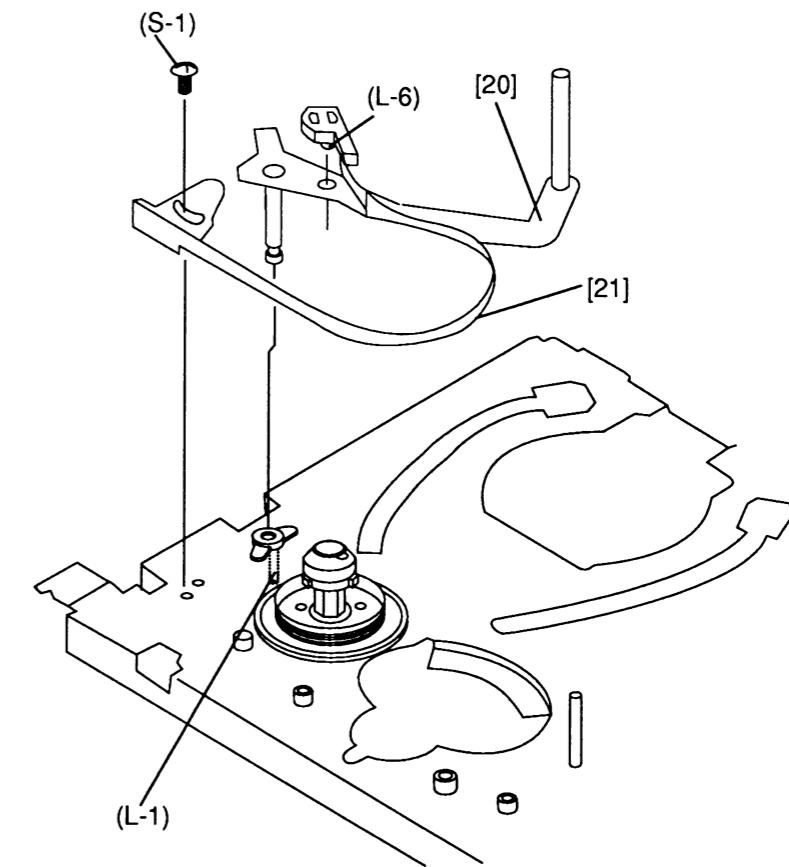


Fig. DM14

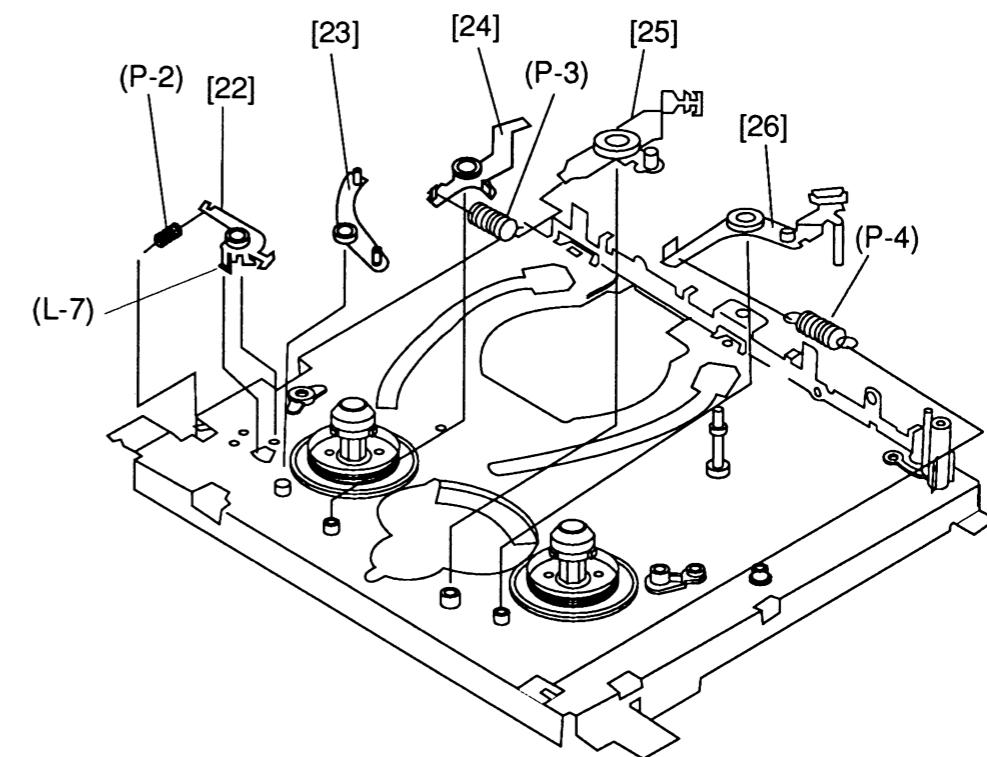


Fig. DM15

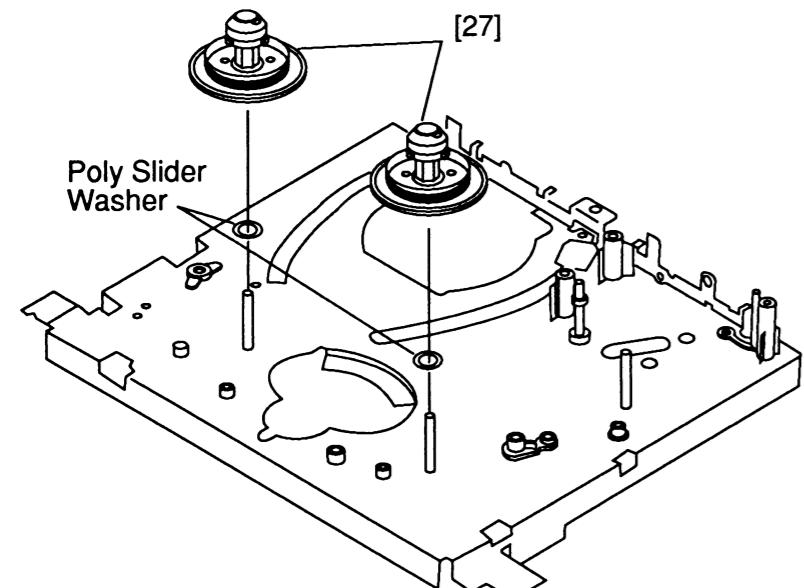
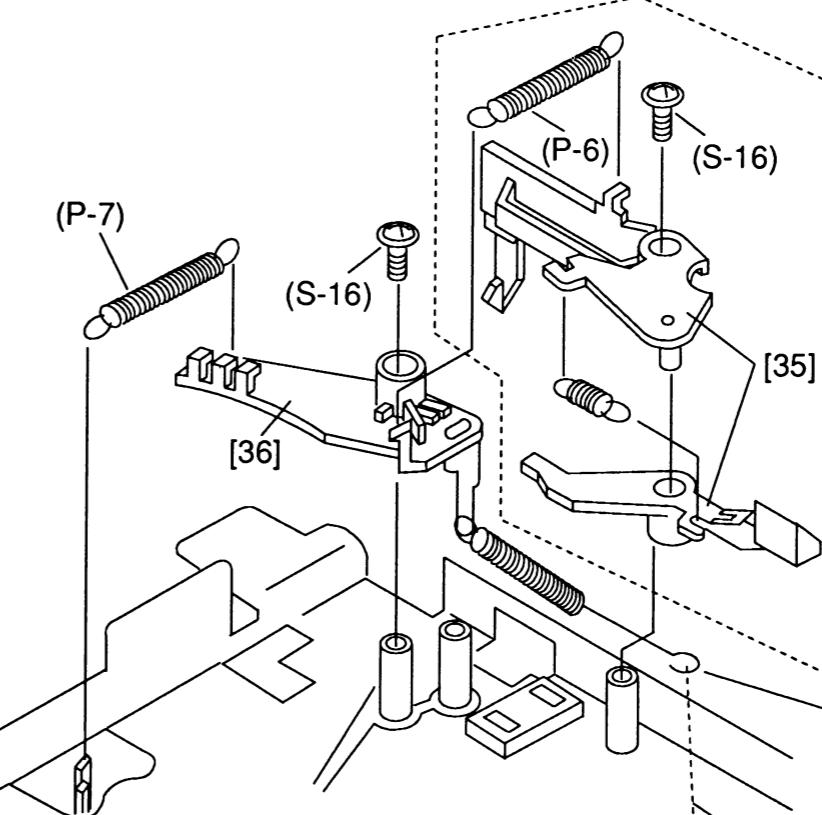


Fig. DM16



For VCR models only
Not used for VCP models

For VCP models only
Not used for VCR models

Fig. DM19

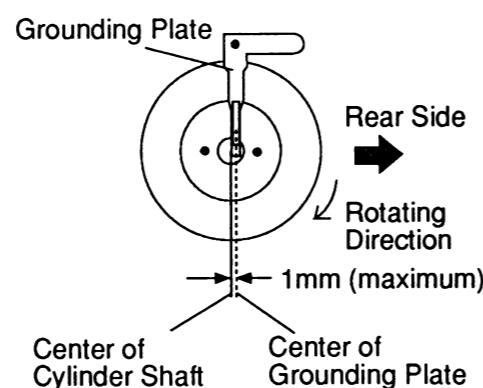
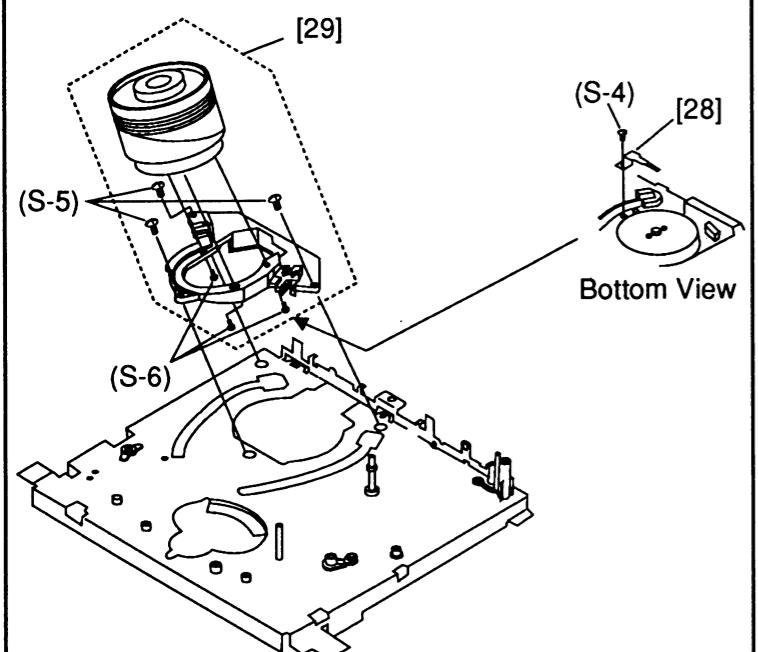
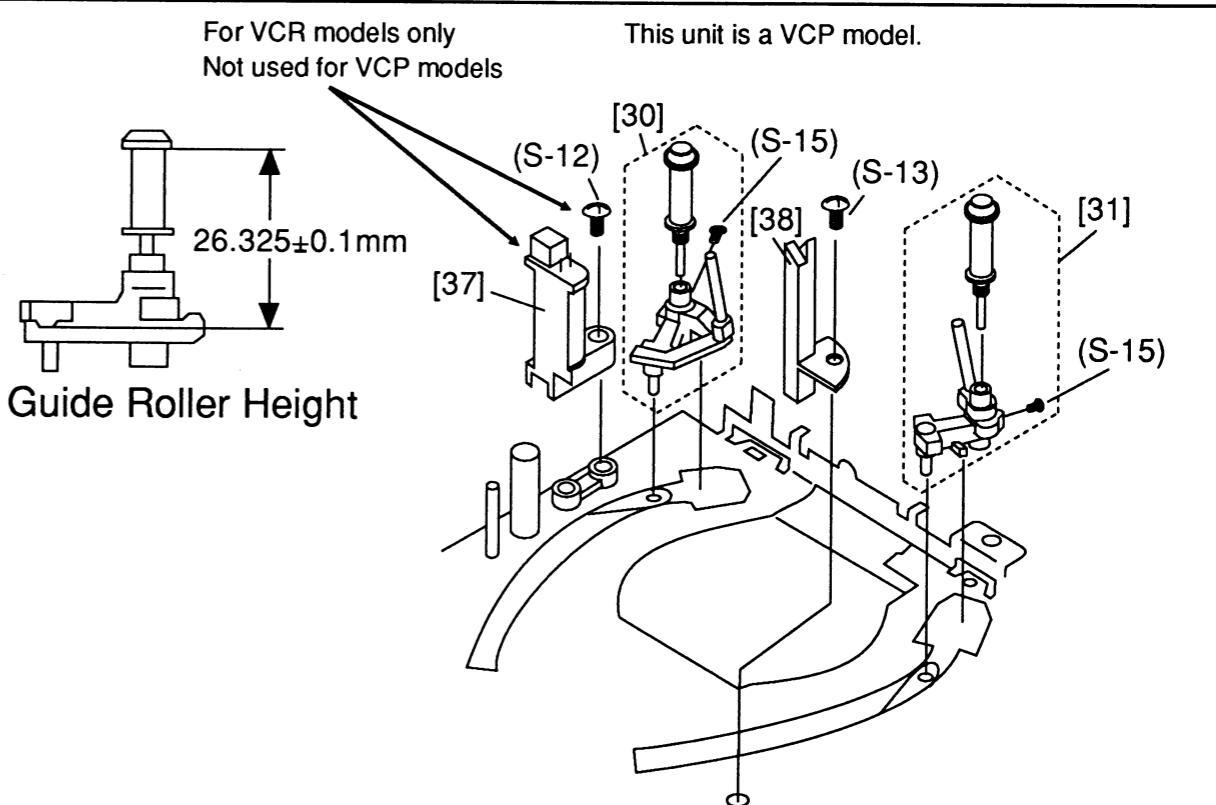


Fig. DM17

Fig. DM18



This unit is a VCP model.

Guide Roller Height

Fig. DM20

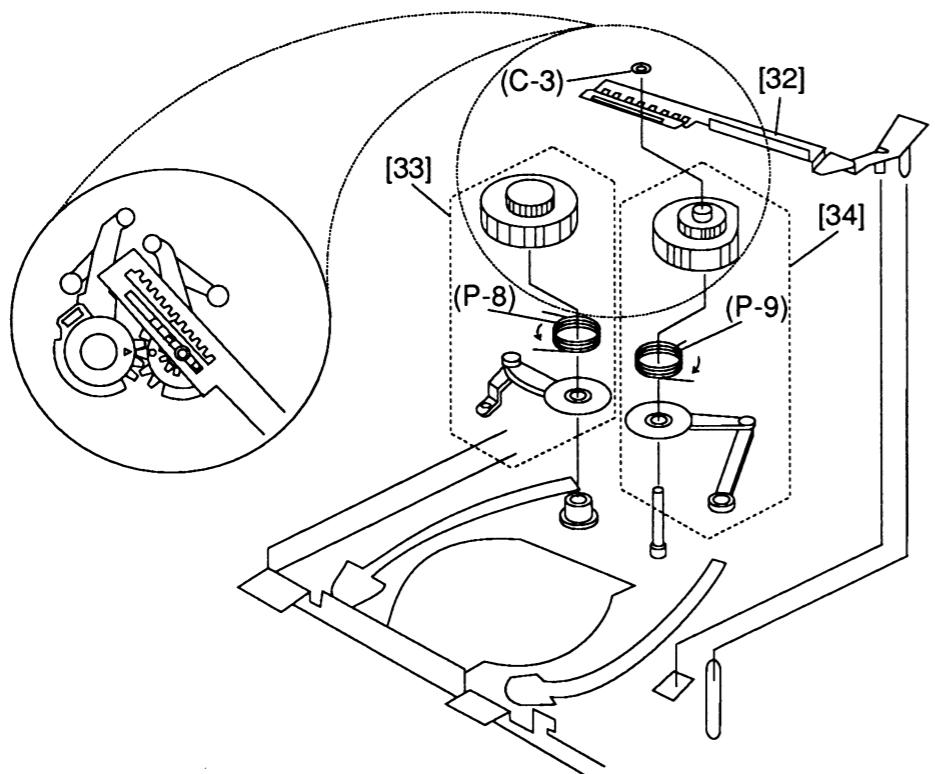


Fig. DM21

Cassette Up Unit

This procedure starts with the condition that the Cassette Up Unit has removed from the chassis. When reassembling, follow the steps in reverse order.

STEP /LOC. NO.	START NO.	PART	REMOVAL		INSTALLATION ADJUSTMENT CONDITION
			Fig. NO.	REMOVE *UNHOOK/UNLOCK/RELEASE/UNPLUG/DESOLDER	
[1]	[1]	DRIVE GEAR REINFORCEMENT	R	DM22 (S-1)	
[2]	[1]	CASSETTE DRIVE GEAR (R)	R	DM22 *(L-1) Cassette Drive Gear Spring(R)	Refer to the setting condition in Fig. DM22.
[3]	[3]	PRISM (R)	R	DM22 *2(L-6)	
[4]	[3]	DOOR OPENER	R	DM22 Door Opener Spring	When installing the Door Opener Spring, refer to the setting condition in Fig. DM22.
[5]	[4]	CASSETTE DRIVE GEAR (L)	(L)	DM23 *(L-3)	
[6]	[4]	INTERLOCKING GEAR (L)	L	DM23 *(L-4)	
[7]	[4]	FRONT DOOR OPENER	L	DM23 Front Door Opener Spring	When installing, refer to the setting condition in Fig. DM23.
[8]	[7]	CASSETTE HOLDER PLATE	T	DM24 *2(L-5), 2(S-2)	
[9]	[1]	RACK ASSEMBLY	R	DM22 *2(L-7)	
[10]	[10]	PRISM (L)	L	DM23 *2(L-7)	



Note :

1. Order of steps in Procedure. When reassembling, follow the steps in reverse order. These numbers are also used as the identification (Location) No. of parts in Figures.
2. The start No. followed by corresponding part to be removed at this stage. For example, Prism (R) [3] can be removed without removing any other parts. But Cassette Holder Plate [8] can be removed only after removing Front Door Opener [7].
3. Parts to be removed or installed.
4. Location of part
T=Top B=Bottom R=Right L=Left
5. Fig. No. shows Procedure or Part Location
6. Identification of part to be removed, unhooked, unlocked, released, unplugged, unclamped, or desoldered.
P=Spring, W=Washer, C=Cut Washer, S=Screw, *=Unhook, Unlock, Release, Unplug, or Desolder
2(C-2) = 2 Cut Washer(C-2), 2(L-2) = 2 Locking Clips(L-2), (N-1) = 1 Locking Pin(N-1)
7. Adjustment Information for Installation
(+): Refer to Deck Exploded Views for lubrication information.

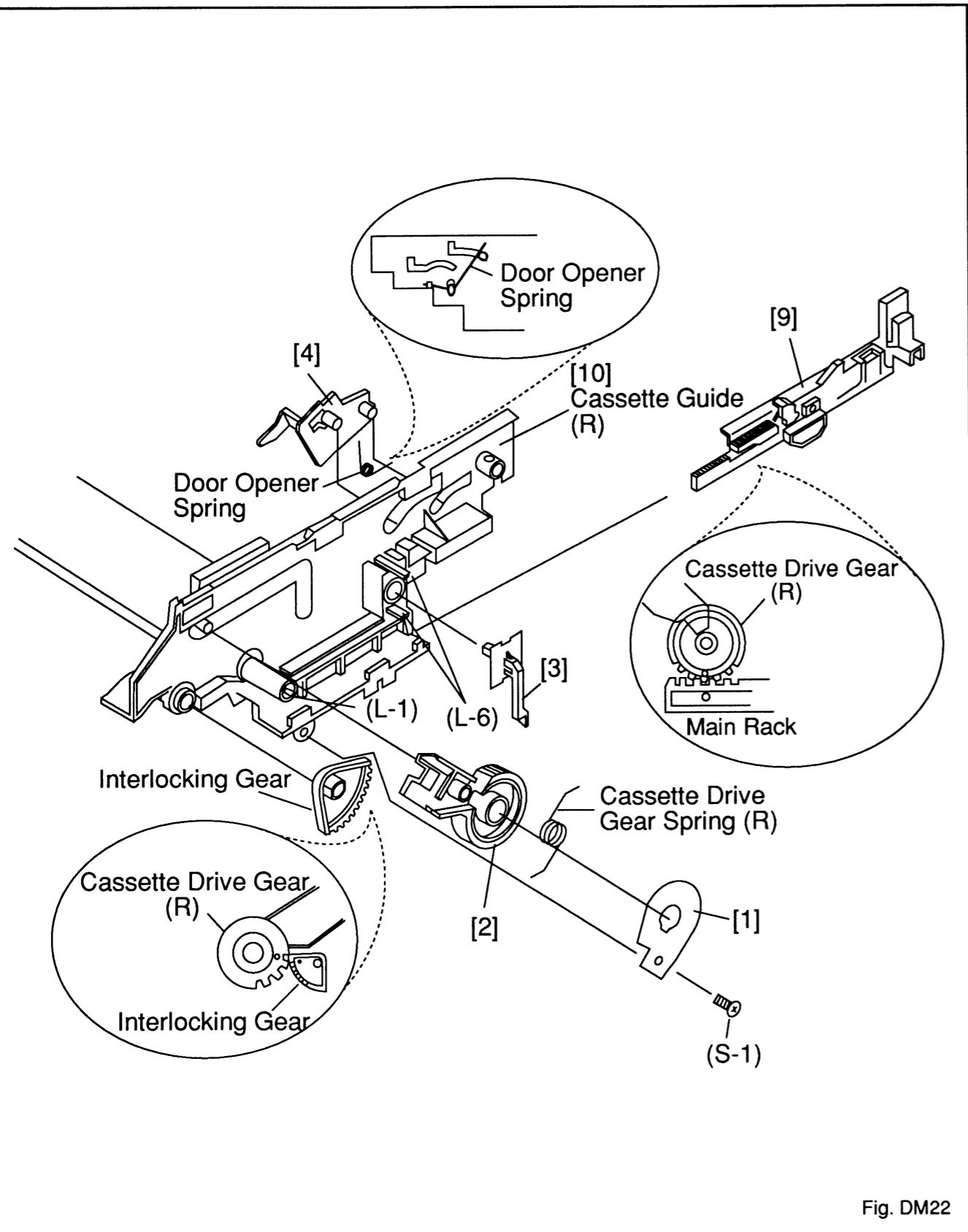


Fig. DM22

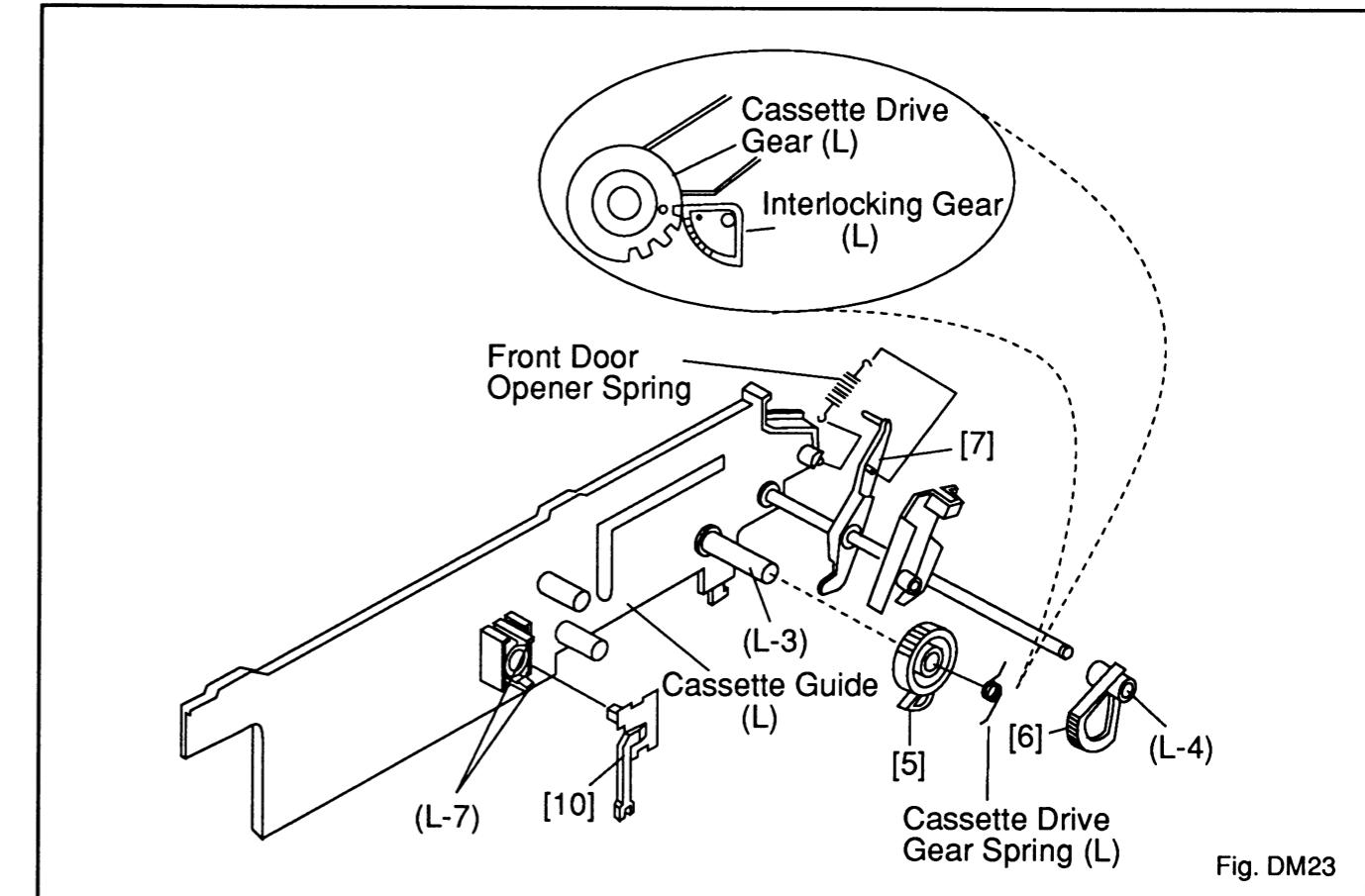


Fig. DM23

When disassembling the Cassette Up Unit,
perform the procedures above.

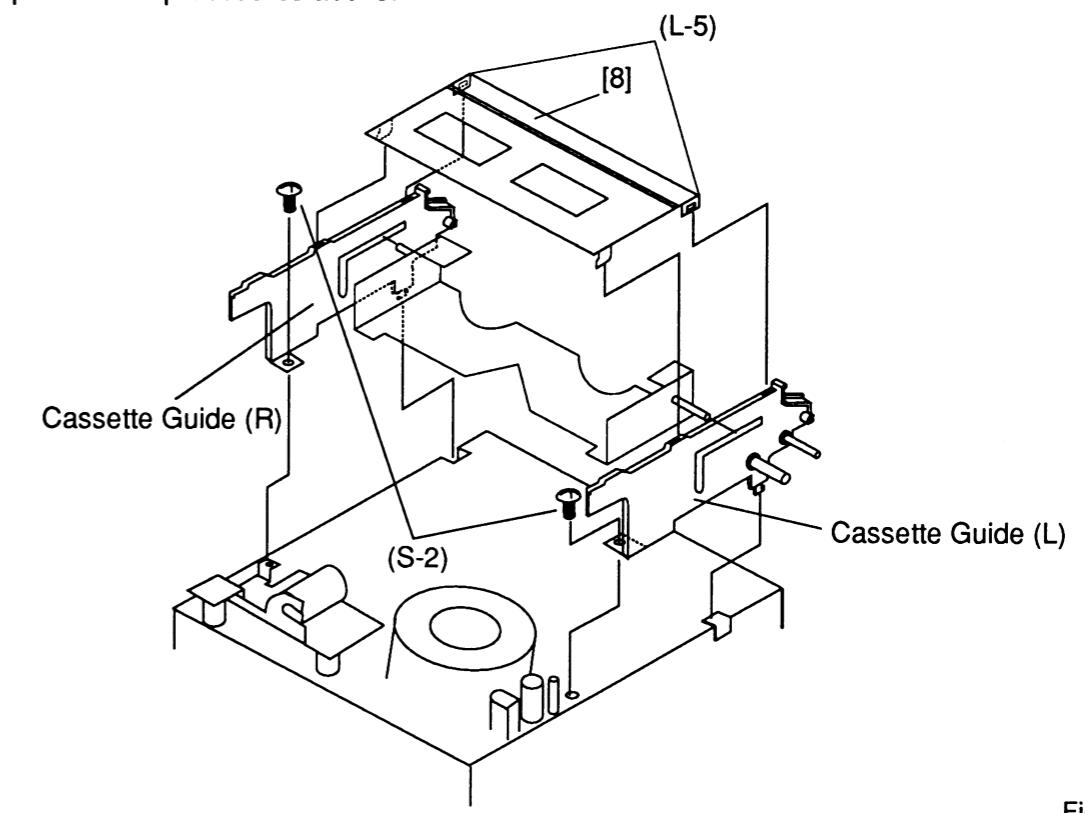
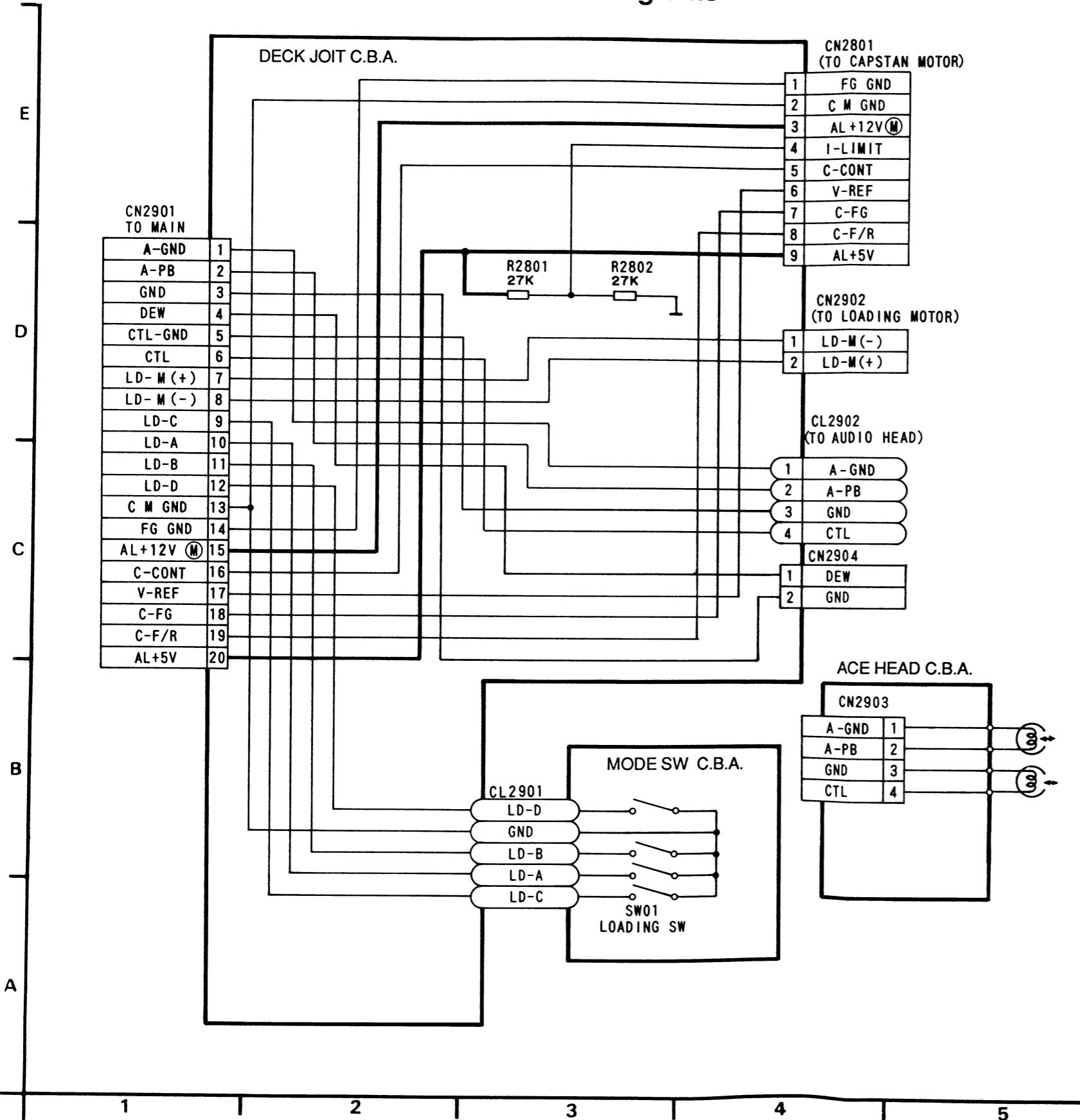


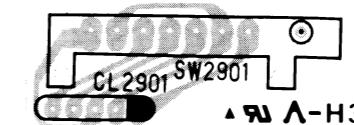
Fig. DM24

SCHEMATIC DIAGRAM AND C.B.A.

Joint/Mode SW /Ace Head Schematic Diagrams

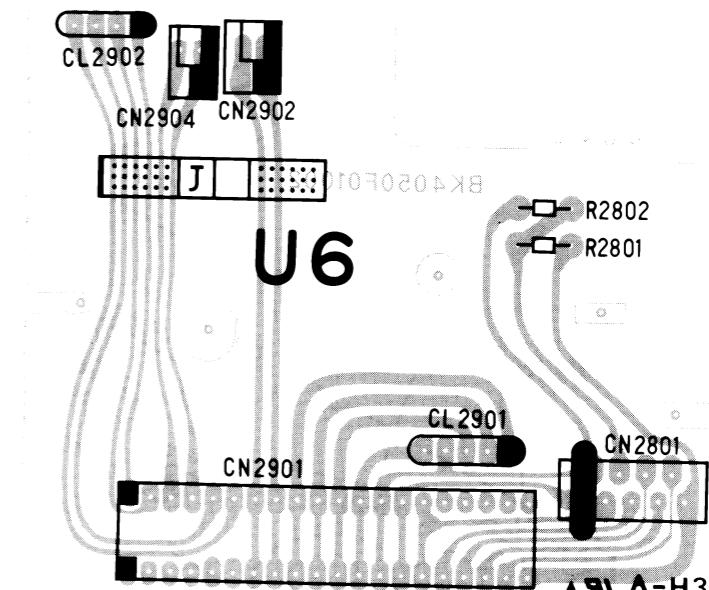


Mode SW CBA



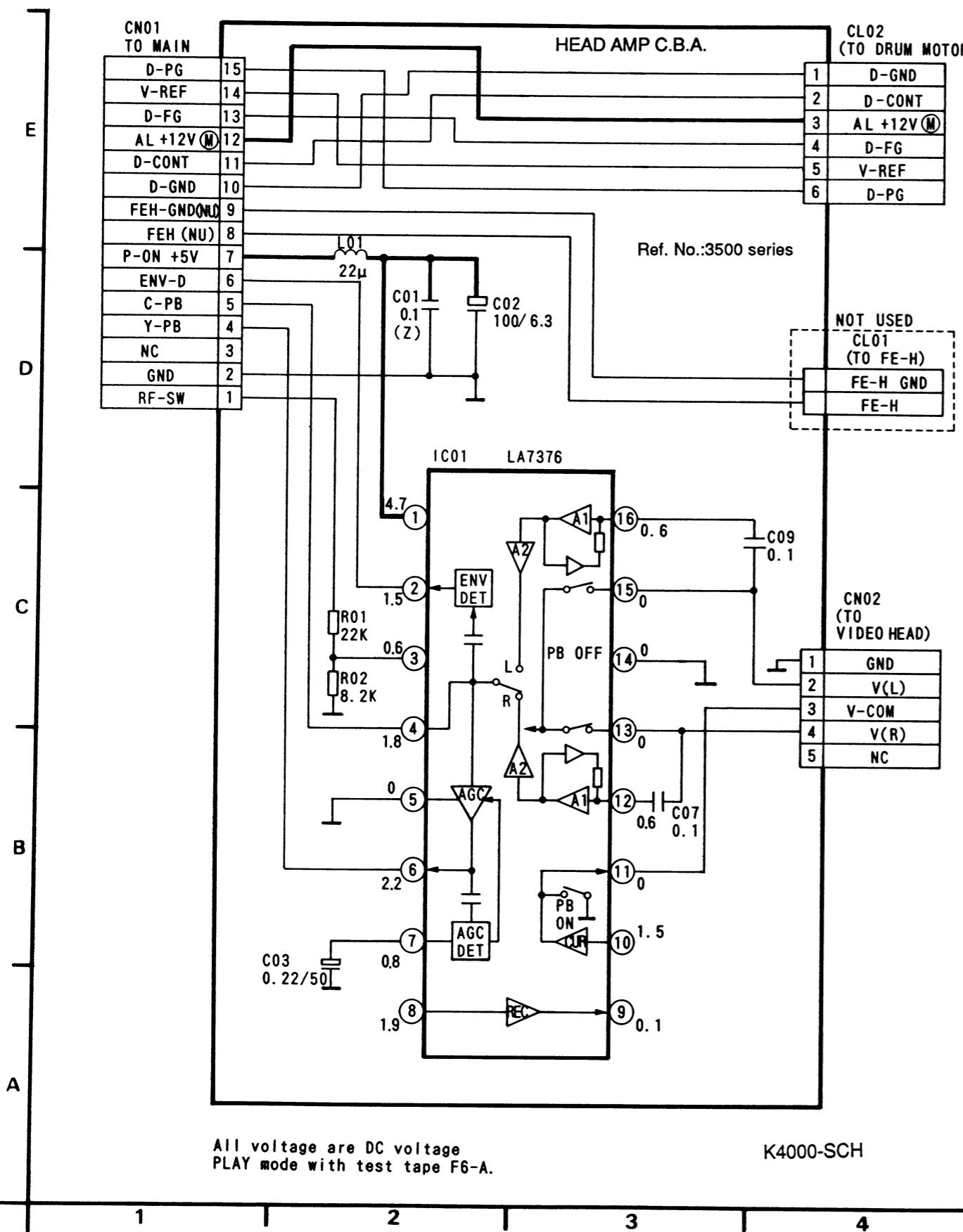
BK4050F01002-B

Joint CBA

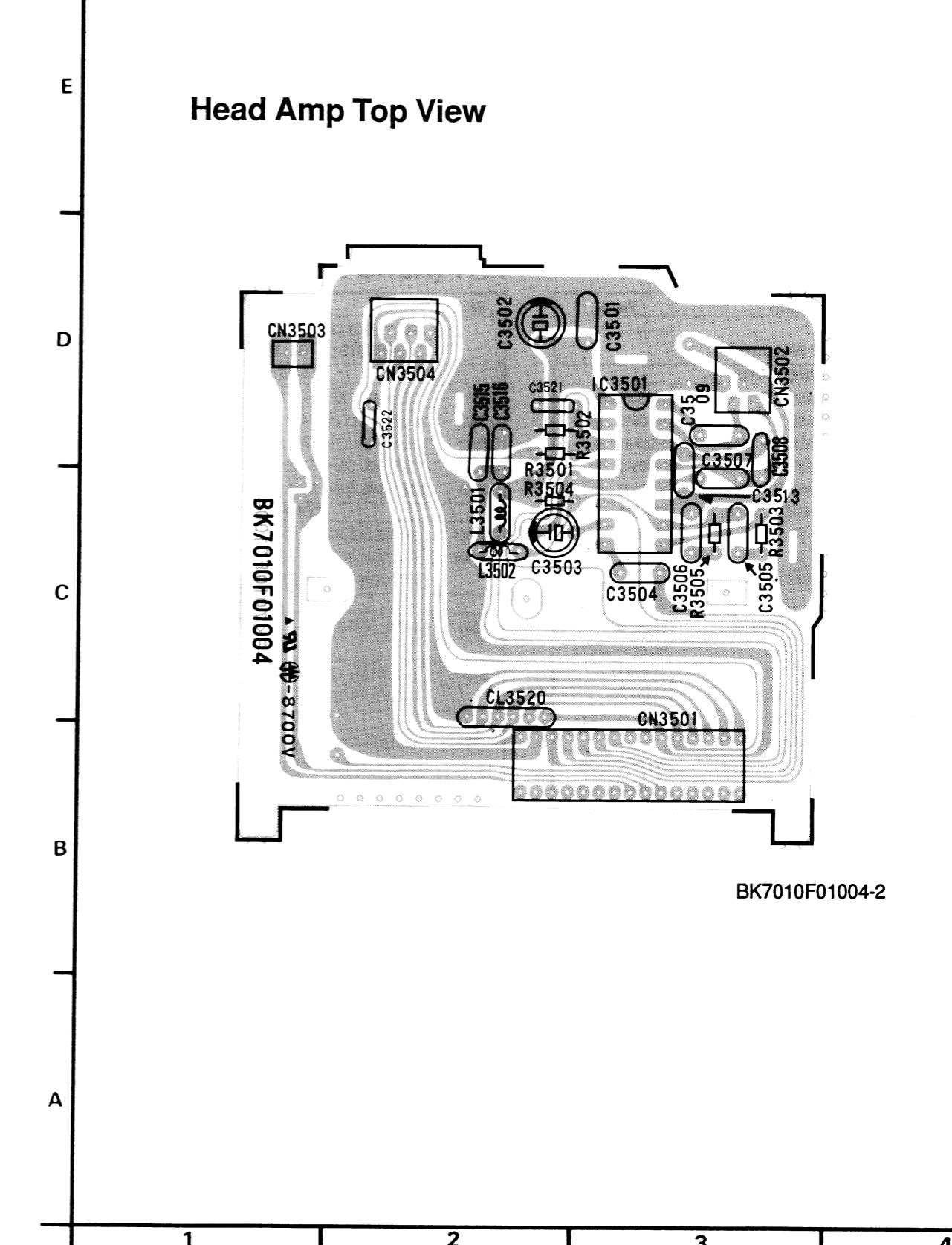


BK4050F01002

Head Amp



Head Amp Top View



DECK ELECTRICAL REPLACEMENT PARTS LIST

DECK EXPLODED VIEWS

PRODUCT SAFETY NOTE: Products marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice of this service manual. Don't degrade the safety of the product through improper servicing.

NOTE: Parts that not assigned part number (-----) are not available.

C.....±0.25%

D.....±0.5%

F.....±1%

G.....±2%

J.....±5%

K.....±10%

M.....±20%

N.....±30%

JOINT CBA0VSA05531
(CONSISTS OF JOINT, MODE SW)

JOINT CBA

Ref.No.	Description	PartNo.
JOINT CBA CONSISTS OF THE FOLLOWING:		
CONNECTORS		
CN2801	FFC CONNECTOR BASE TOP 9P or FFC CONNECTOR BASE TOP 9P or	JC2SJ09ERH0C
	1700915	
CN2901	FFC CONNECTOR BASE TOP 9P or	1700449
CN2902	FFC CONNECTOR BASE TOP 9P or	1700515
CN2904	FFC CONNECTOR BASE TOP 9P	1700986
RESISTORS		
R 2801	CARBON RES. 1/5W J 27KΩ or CARBON RES. 1/6W J 27KΩ or	1324273T
	132A273T	
R 2802	CARBON RES. 1/4W J 27KΩ	RCX4JATZ0273
	CARBON RES. 1/5W J 27KΩ or	1324273T
	CARBON RES. 1/6W J 27KΩ or	132A273T
	CARBON RES. 1/4W J 27KΩ	RCX4JATZ0273
MISCELLANEOUS		
CL2901	JUMPER WIRE 5P FFC CABLE 9P FFC/P1.25/120	WX1K7010-003
	CONNECTOR ASS'Y 4P	WX3909QZ4413
	P.C.B.	WX1K4050-002
		BK4050F01002

MODE SW CBA

Ref.No.	Description	PartNo.
MODE SW CBA CONSISTS OF THE FOLLOWING:		
SW2901	MODE SWITCH	SSR0401HD001

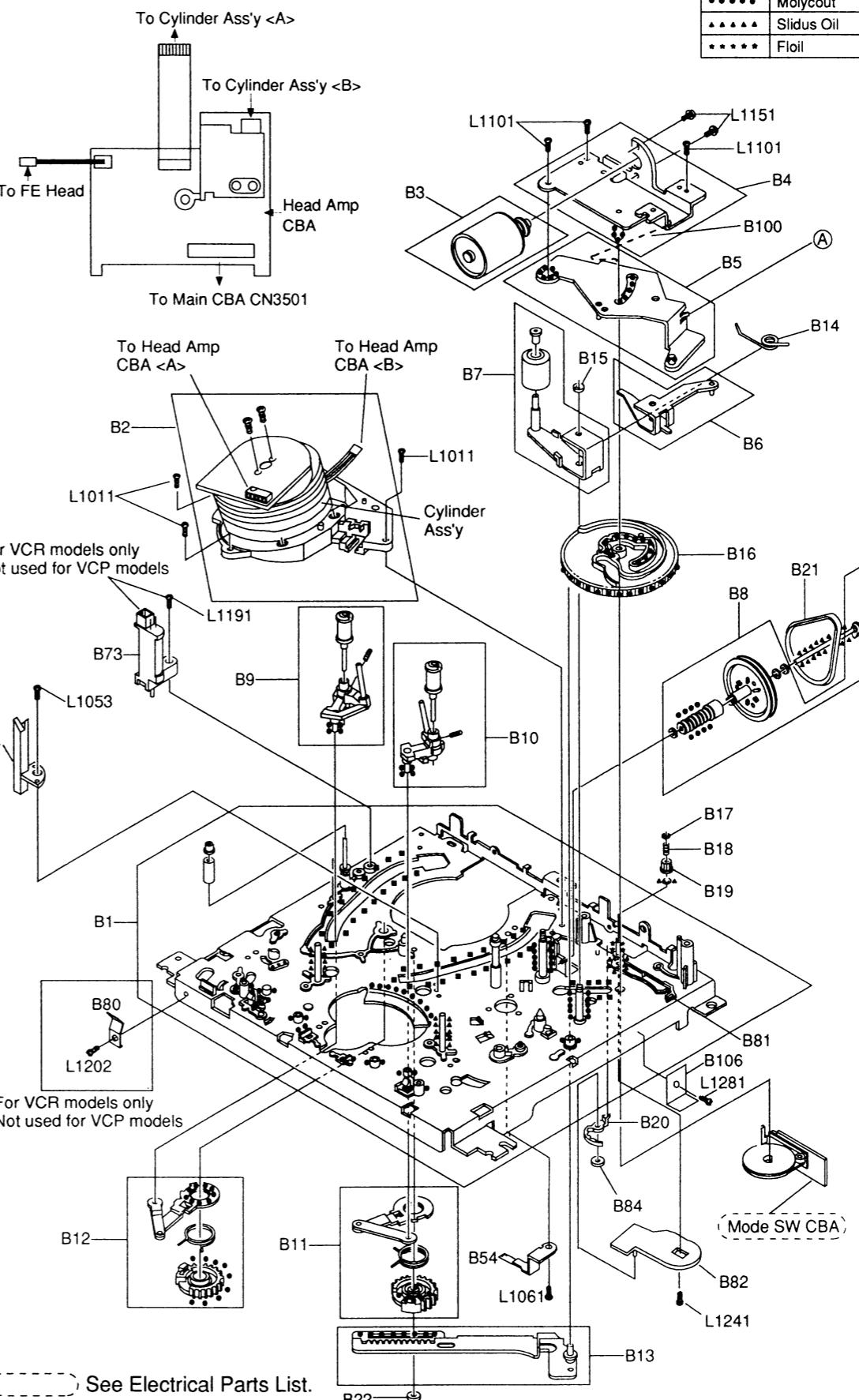
PRV (HEAD AMP) CBA0VSA05559

PRV (HEAD AMP) CBA

Ref.No.	Description	PartNo.
PRV (HEAD AMP) CBA CONSISTS OF THE FOLLOWING:		
CAPACITORS		
C 3501	CERAMIC CAP. F Z 0.1μF/50V	3F40104T
C 3502	ELECTROLYTIC CAP. 100μF/6.3V M H7	526R107S
C 3503	ELECTROLYTIC CAP. 0.22μF/50V M H7	526W224S
C 3507	CERAMIC CAP. F Z 0.1μF/50V	3F40104T
C 3509	CERAMIC CAP. F Z 0.1μF/50V	3F40104T
CONNECTORS		
CN3501	ANGLE SOCKET CONNECTOR 15P	1770610
CN3502	FFC CONNECTOR BASE SIDE 5P or FFC CONNECTOR BASE SIDE 5P	JC96J05ERC0C 1700471
IC		
IC3501	IC VIDEO H-AMP	GLA737600000
COIL		
L 3501	INDUCTOR 22UH-K-26T or INDUCTOR 22UH-K-26T	LLAXKDTKA220 LLAXKATTU220
RESISTORS		
R 3501	CARBON RES. 1/5W J 22KΩ or CARBON RES. 1/6W J 22KΩ or	1324223T
	CARBON RES. 1/4W J 22KΩ	132A223T
R 3502	CARBON RES. 1/5W J 8.2KΩ or CARBON RES. 1/6W J 8.2KΩ or	RCX4JATZ0223 1324822T
	CARBON RES. 1/4W J 8.2KΩ	132A822T
SW2901	MODE SWITCH HMW0420-510010	RCX4JATZ0822 SSR0401HD001
MISCELLANEOUS		
2B 2	SHIELD TOP (A)	0VM301599A
2B 3	SHIELD BOTTOM (A)	0VM301600
CL3520	JUMPER WIRE 6P	WX1K7010-002
	P.C.B.	BK7010F01004

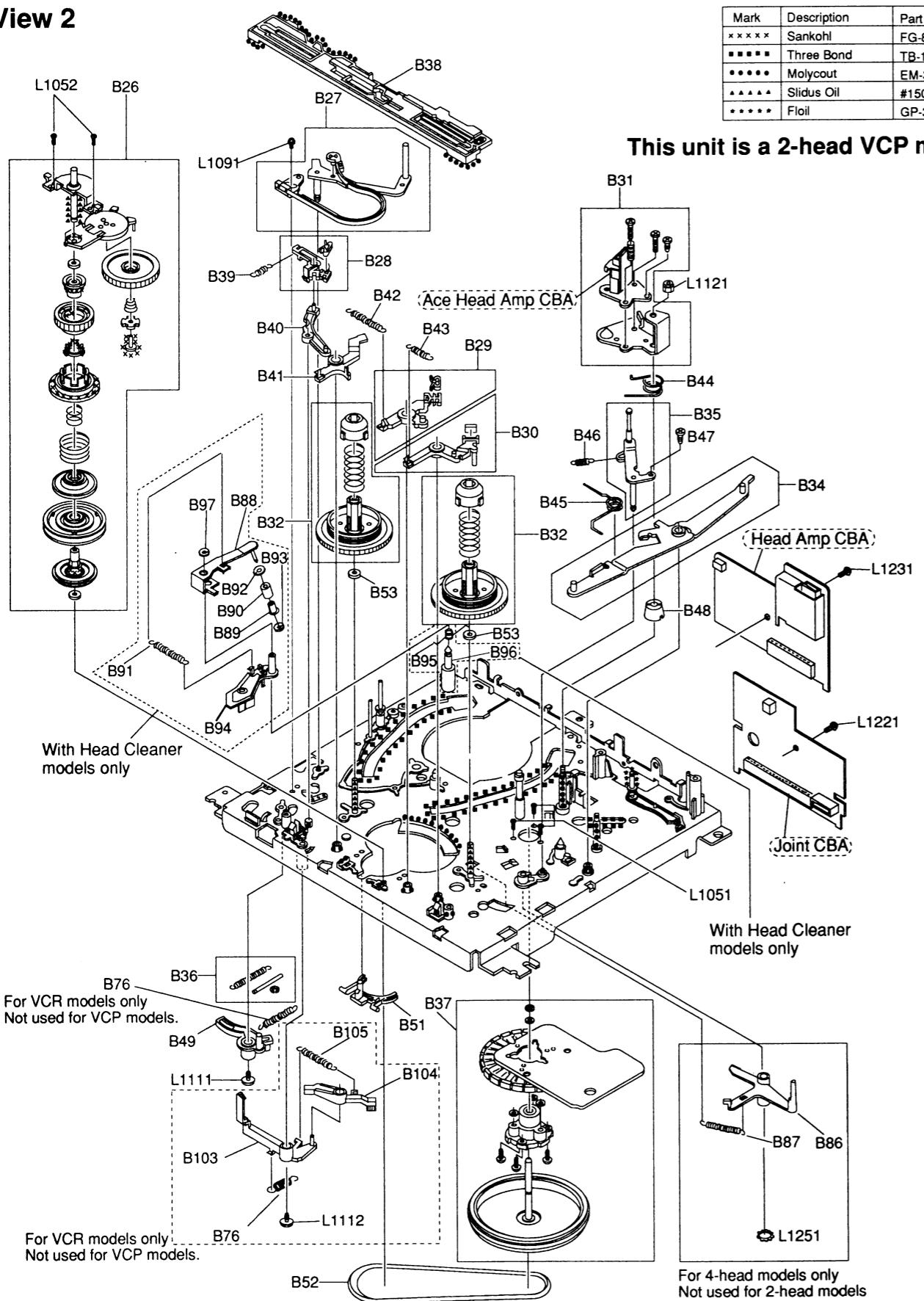
View 1

This unit is a 2-head VCP model.



See Electrical Parts List.

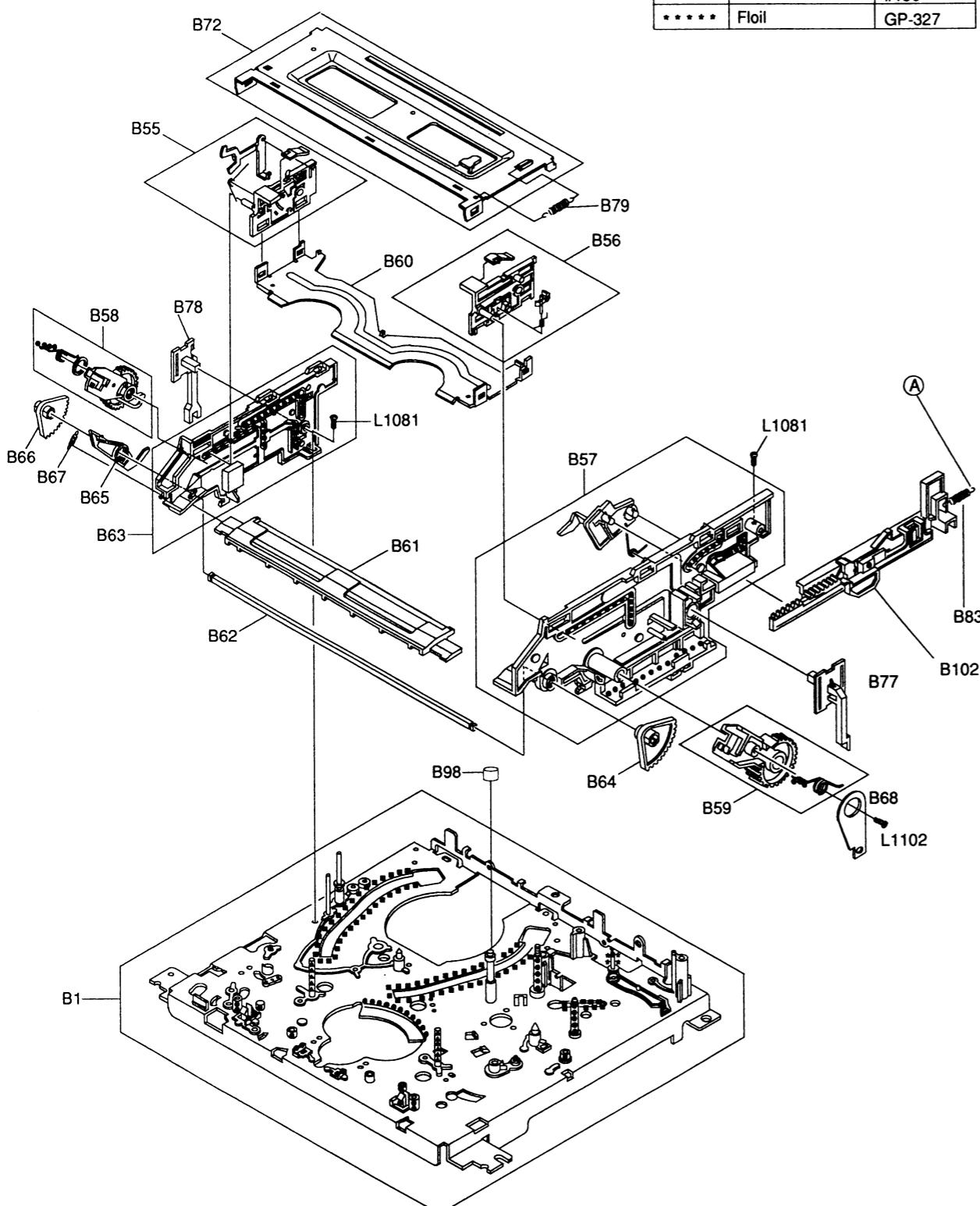
View 2



See Electrical Parts List.

DECK MECHANICAL REPLACEMENT PARTS LIST

Mark	Description	Part No.
xxxxx	Sankohl	FG-84M
▪▪▪▪▪	Three Bond	TB-1901
•••••	Molycout	EM-30LG
▲▲▲▲	Slidus Oil	#150
* * * *	Foil	GP-327

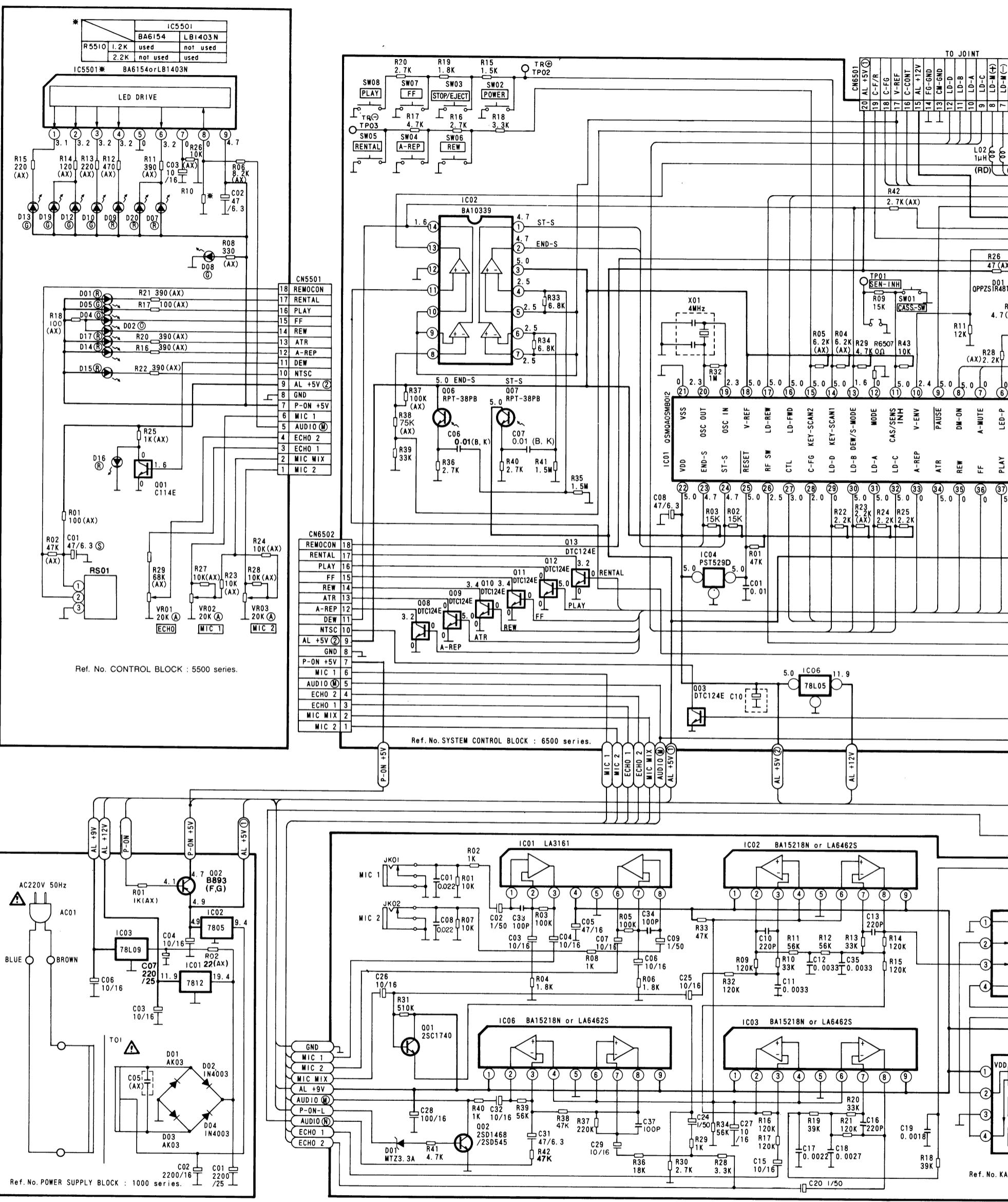


Ref. No.	Description	Parts No.	Q'ty
B 1	CHASSIS ASS'Y	OVS05533	1
B 2	SYLINDER ASS'Y	OVM301380	1
B 3	LDG MOTOR PREPARATION	OVS04781	1
B 4	MOTOR HOLDER CALKING ASS'Y	OVM403364	1
B 5	CASSETTE DRIVE LEVER ASS'Y	OVM403507	1
B 6	PINCH ROLLER ARM ASS'Y	OVM402563	1
B 7	PINCH ARM ASS'Y	OVM402387	1
B 8	PULLEY ASS'Y	OVS04757	1
B 9	MOVING GUIDE S ASS'Y	OVS04237	1
B 10	MOVING GUIDE T ASS'Y	OVS04240	1
B 11	LOADING ARM A ASS'Y	OVS04214	1
B 12	LOADING ARM B ASS'Y	OVS04215	1
B 13	LOADING ARM M ASS'Y	OVM402559	1
B 15	LUMIRROR WASHER 3.1X6X0.35	OVM403269	1
B 16	CAM	OVM200960	1
B 17	P.S.W 1.7X3.2X0.5T	OVM403678	1
B 18	FRICTION SP(B)	OVM404511	1
B 19	FRICTION GEAR	OVM404459	1
B 20	KICK ARM	OVM402662E	1
B 22	P.S.W A	OVM402624	1
B 25	DEW SENSOR or DEW SENSOR	PCZHUMZHH003 PCZHUMZMS004	1
B 26	CLUTCH BLOCK ASS'Y	OVS05171	1
B 27	BAND BRAKE ASS'Y	OVS04658	1
B 28	MAIN BRAKE S ASS'Y	OVS04212	1
B 29	MAIN BRAKE T ASS'Y	OVS04213	1
B 30	T BRAKE ARM ASS'Y	OVS04641	1
B 32	REEL BASE ASS'Y	OVS04759	1
B 34	MAIN LEVER ASS'Y	OVM402558	1
B 35	TAPE GUIDE ASS'Y	OVM402560	1
B 36	TENSION LEVER SP ASS'Y	OVS04550	1
B 37	CAPSTAN MOTOR	MMDB5ZSJ002	1
B 38	MODE CHANGE LEVER	OVM201139	1
B 39	M BRAKE(S)SPRING	OVM402579	1
B 40	M BRAKE(S)LEVER	OVM300753	1
B 41	S BRAKE ARM	OVM300754	1
B 42	M BRAKE T ARM SPRING	OVM402582	1
B 43	T BRAKE SPRING	OVM402580	1
B 44	HEAD ADJUST SPRING	OVM402567A	1
B 45	M LEVER SPRING	OVM402570	1
B 46	TAPE GUIDE ARM SPRING	OVM402581	1
B 47	TAPE GUIDE ARM ADJUST SCREW	OVM403242	1
B 48	ADJUST NUT	OVM403698	1
B 49	BT DRIVE ARM	OVM300756	1
B 51	CHANGE ARM	OVM402441	1
B 52	BELT FWD	OVM402397	1
B 53	P.S.W 3.1X6X0.3T or P.S.W 3.1X6X0.4T	OVM403737 OVM403738	2
B 55	C.SLIDER L ASS'Y	OVS04487	1
B 56	C.SLIDER R ASS'Y	OVS04488	1
B 57	CASSETTE GUIDE R ASS'Y	OVS04778	1
B 58	C.D. GEAR L ASS'Y	OVS04494	1
B 59	C.D. GEAR R ASS'Y	OVS04495	1
B 60	CASSETTE PLATE	OVM300779E	1
B 61	FRONT GUIDE	OVM300776	1
B 62	GEAR CONNECT SHAFT	OVM402506	1

Ref. No.	Description	Parts No.	Q'ty
B 63	CASSETTE GUIDE L	OVM200689D	1
B 64	INTERLOCKING GEAR R	OVM300786	1
B 65	FRONT DOOR OPENER	OVM300781	1
B 66	INTERLOCKING GEAR L	OVM300787	1
B 67	FRONT DOOR OPENER SPRING	OVM403962	1
B 68	DRIVING GEAR REINFORCEMENT	OVM402961	1
B 72	UPPER PLATE	OVM201033	1
B 74	LUMINESCENCE PRISM	OVM301291	1
B 76	REC ARM SPRING	OVM402578	1
B 77	PRISM R	OVM301292	1
B 78	PRISM L	OVM301293D	1
B 79	EARTH SPRING	OVM403524	1
B 81	M LEVER HOLDER	OVM301741	1
B 82	KICK ARM HOLDER	OVM301397C	1
B 83	RACK SPRING	OVM403894	1
B 84	PRESS FIT BUSH	OVM403652	1
B 98	TG CAP	OVM403733	1
B 100	HOLDER SPRING	OVM403852	1
B 102	FL RACK	OVM201022	1
B 106	BRACKET CHASSIS	OVM404502	1
L1011	SCREW C-TIGHT M3X9 PAN HEAD +	GPMC3090	3
L1051	SCREW S-TIGHT M2.6X6 PAN HEAD +	GPMS9060	3
L1052	SCREW S-TIGHT M2.6X6 PAN HEAD +	GPMS9060	1
L1053	SCREW S-TIGHT M2.6X6 PAN HEAD +	GPMS9060	2
L1061	SCREW S-TIGHT M2.6X4 PAN HEAD +	GPMS9040	1
L1081	SCREW S-TIGHT BIND HEAD 3X6	GBMS3060	2
L1091	S TIGHT SCREW M3X6 CUP+	GCMS3060	1
L1101	P TIGHT SCREW 3X8 BIND+	GBMP3080	3
L1102	P TIGHT SCREW 3X8 BIND+	GBMP3080	1
L1111	SCREW P-TIGHT WASHER HEAD M3X6	GCMP3060	1
L1121	HEXAGON NUT M3	NHMN030	1
L1151	SCREW SEMS M3X4 PAN HEAD +	CPM33040	2
L1161	ACCURATE SCREW M2X2.8	MPNE2028	1
L1162	ACCURATE SCREW M2X2.8	MPNE2028	1
L1221	SCREW SPECIAL	OVM403688	1
L1231	SPACER SCREW ASS'Y	OVM403752	1
L1241	SCREW P-TIGHT M2X6 BIND +	GBMP2060	1
L1281	SCREW S-TIGHT M2.6X5 PAN HEAD +	GPMS9050	1

Main

PRODUCT SAFETY NOTE: Products marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice of this service manual. Don't degrade the safety of the product through improper servicing.

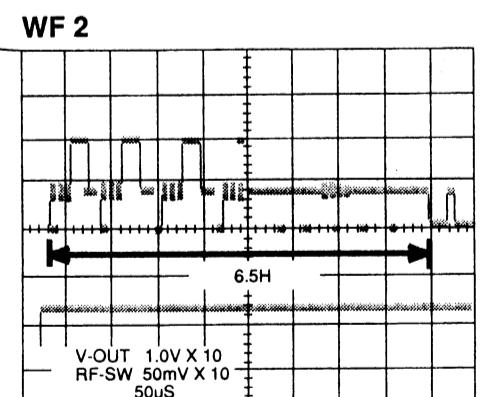
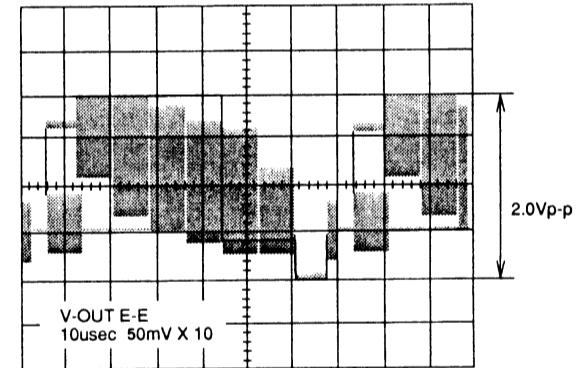
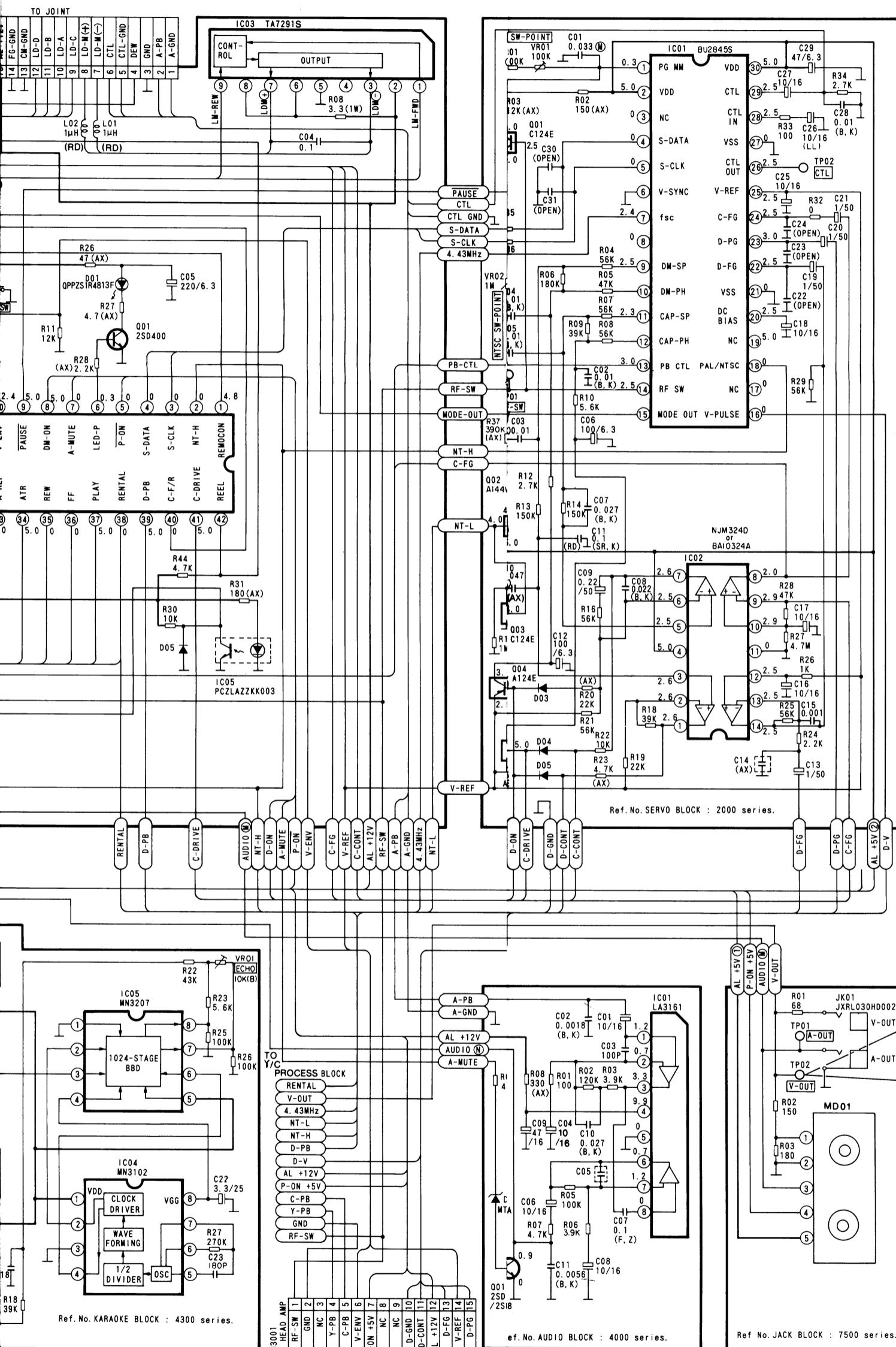


CAUTION : FOR CONTINUED PROTECTION AGAINST FIRE HAZARD.
REPLACE ONLY WITH THE SAME TYPE 1.6A 250V FUSE.



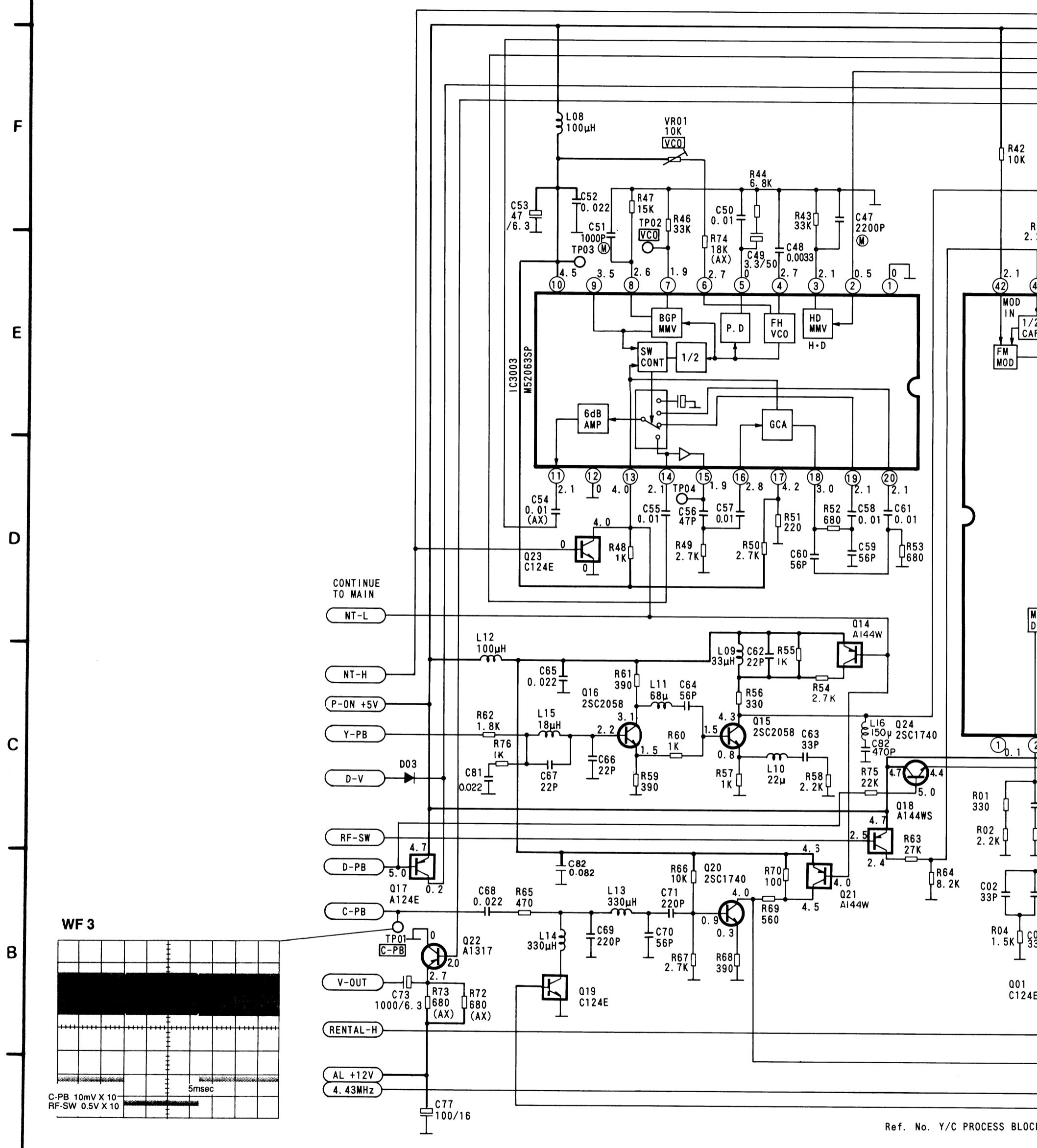
ATTENTION : POUR UNE PROTECTION CONTINUE CONTRE LES RISQUES D'INCENDIE NE UTILISER QU'UN FUSIBLE DE MEMO TYPE 1.6A 250V.

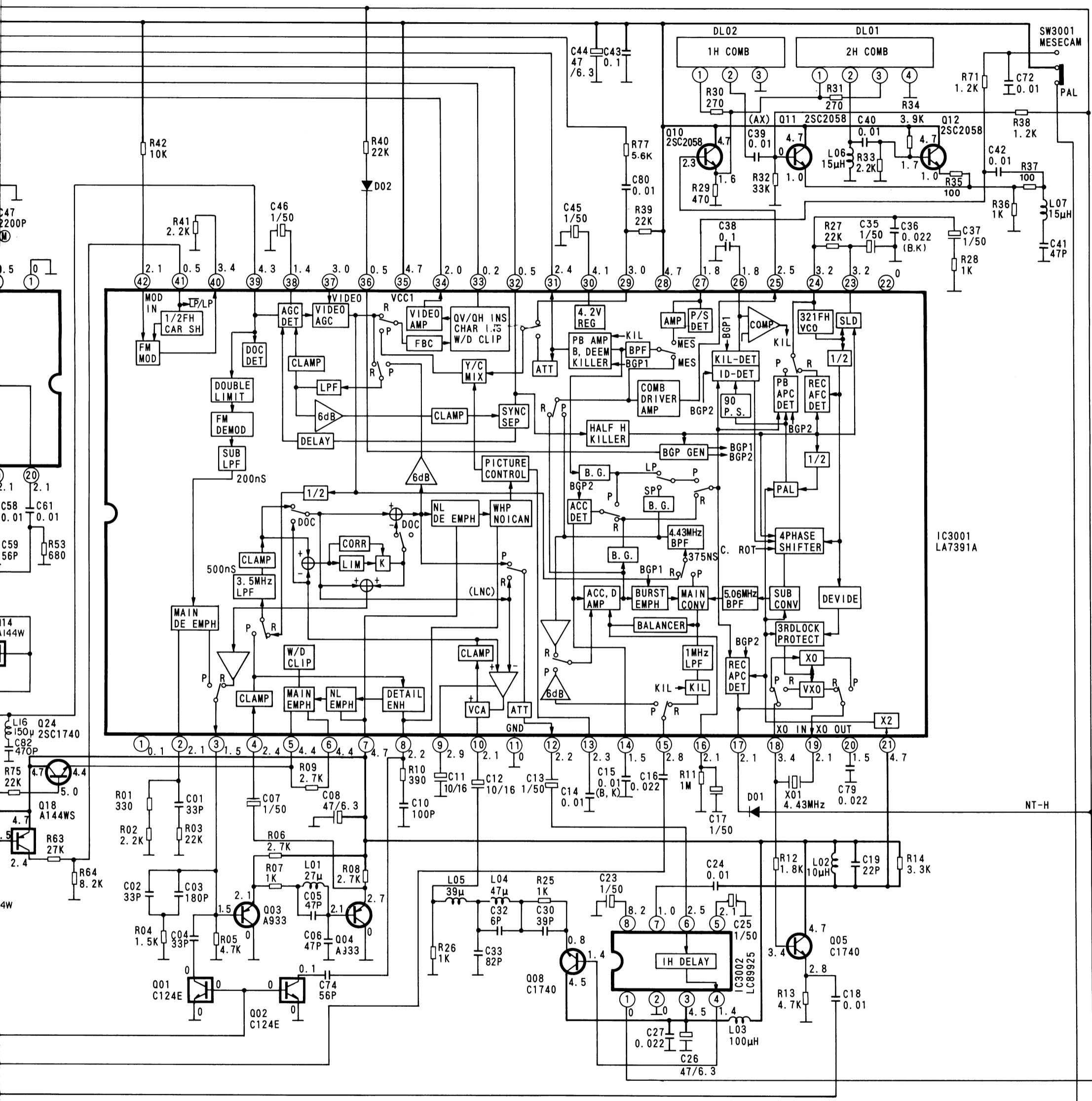
RISK OF FIRE - REPLACE FUSE AS MARKED.



G

Y/C Process





Ref. No. Y/C PROCESS BLOCK : 3000 series.

All voltage are DC voltage:
PLAY mode with test tape F6-A.

K4000-SCY