



LG

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COLOR MONITOR **SERVICE MANUAL**

CHASSIS NO. : CL-32

MODEL: FLATRON L1520B(L1520BL-ALR)**

***() **Same model for Service**

CAUTION

**BEFORE SERVICING THE UNIT,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.**



***To apply the Mstar Chip.**

CONTENTS

| | | | |
|------------------------------------|---|------------------------------|----|
| SPECIFICATIONS | 2 | ADJUSTMENT | 9 |
| PRECAUTIONS | 3 | TROUBLESHOOTING GUIDE | 10 |
| TIMING CHART | 4 | PRINTED CIRCUIT BOARD..... | 14 |
| OPERATING INSTRUCTIONS | 5 | EXPLODED VIEW..... | 16 |
| WIRING DIAGRAM | 6 | REPLACEMENT PARTS LIST | 18 |
| BLOCK DIAGRAM | 7 | PIN CONFIGURATION..... | 20 |
| DESCRIPTION OF BLOCK DIAGRAM | 8 | SCHEMATIC DIAGRAM..... | 21 |

SPECIFICATIONS

1. LCD CHARACTERISTICS

| | |
|----------------------|-----------------------------------|
| Type | : TFT XGA LCD Module |
| Size | : 352.0(H) x 263.5(V) x 14.0(T) |
| Pixel Pitch | : 0.297mm x 0.297mm |
| Color Depth | : 6bits(with FRC)/ 16M colors |
| Active Video Area | : 15.0inch (304.128 x 228.096) |
| Surface Treatment | : Anti-Glare, Hard Coating (3H) |
| Backlight Unit | : Top/Bottom edge side 2CCFL |
| Electrical Interface | : LVDS interface |

2. OPTICAL CHARACTERISTICS

| | |
|---|-------------------|
| 2-1. Viewing Angle by Contrast Ratio ≥ 10 | |
| Left : 55° min. | Right : 55° min. |
| Top : 40° min. | Bottom : 40° min. |

2-2. Luminance

: 200(min.), 250(typ.) at Center point

2-3. Contrast Ratio

: 250(min.), 350(typ.)

3. SIGNAL (Refer to the Timing Chart)

3-1. Sync Signal

- 1) Type : Separate Sync. (Horizontal & Vertical)
- 2) Input Voltage Level : Low=0~0.8V, High=2.1~5.5V
- 3) Sync Polarity : Positive or Negative

3-2. Video Input Signal

- 1) Type : R, G, B Analog
- 2) Voltage Level : 0~0.7 V
- a) Color 0, 0 : 0 Vp-p
- b) Color 7, 0 : 0.35 Vp-p
- c) Color 15, 0 : 0.7 Vp-p
- 3) Input Impedance : 75 Ω

3-3. Operating Frequency

- Horizontal : 30 ~ 63kHz
 Vertical : 56 ~ 75Hz

4. POWER SUPPLY

4-1. Power
100-240V~, 50/60Hz 0.6A

4-2. Power Consumption

| MODE | H/V SYNC | VIDEO | POWER CONSUMPTION | LED COLOR |
|-------------------|----------|--------|-------------------|-----------|
| POWER ON (NORMAL) | ON/ON | ACTIVE | less than 25 W | BLUE |
| STAND-BY | OFF/ON | OFF | less than 3 W | AMBER |
| SUSPEND | ON/OFF | OFF | less than 3 W | AMBER |
| DPM OFF | - | - | less than 3 W | AMBER |

5. ENVIRONMENT

- 5-1. Operating Temperature: 10°C~35°C (50°F~95°F)
(Ambient)
- 5-2. Relative Humidity : 10%~80%
(Non-condensing)
- 5-3. MTBF : 50,000 Hours (Min.)
Lamp Life : 40,000 Hours (Min.)

6. DIMENSIONS (with TILT/SWIVEL)

FullUp Position

- Width : 363.8mm (14.32")
 Depth : 220mm (8.66")
 Height : 330.7mm (13.02")



Folded Position

- Width : 363.8mm (14.32")
 Depth : 113.7mm (8.66")
 Height : 358mm (14.09")



7. WEIGHT (with TILT/SWIVEL)

- Net. Weight : 3.2kg (7.05 lbs)
 Gross Weight : 5.5kg (12.13 lbs)

PRECAUTION

WARNING FOR THE SAFETY-RELATED COMPONENT.

- There are some special components used in LCD monitor that are important for safety. **These parts are marked  on the schematic diagram and the replacement parts list.** It is essential that these critical parts should be replaced with the manufacturer's specified parts to prevent electric shock, fire or other hazard.
- Do not modify original design without obtaining written permission from manufacturer or you will void the original parts and labor guarantee.

TAKE CARE DURING HANDLING THE LCD MODULE WITH BACKLIGHT UNIT.

- Must mount the module using mounting holes arranged in four corners.
- Do not press on the panel, edge of the frame strongly or electric shock as this will result in damage to the screen.
- Do not scratch or press on the panel with any sharp objects, such as pencil or pen as this may result in damage to the panel.
- Protect the module from the ESD as it may damage the electronic circuit (C-MOS).
- Make certain that treatment person's body are grounded through wrist band.
- Do not leave the module in high temperature and in areas of high humidity for a long time.
- The module not be exposed to the direct sunlight.
- Avoid contact with water as it may a short circuit within the module.
- If the surface of panel become dirty, please wipe it off with a softmaterial. (Cleaning with a dirty or rough cloth may damage the panel.)

CAUTION

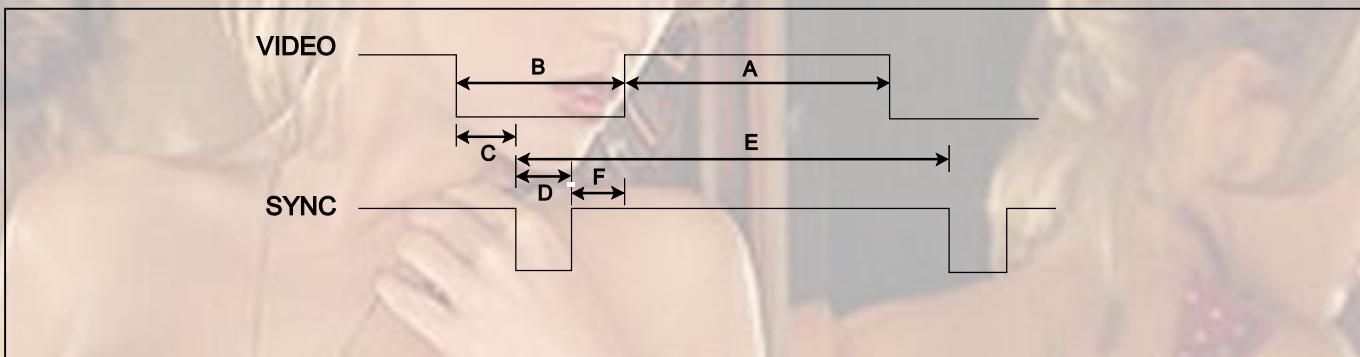
Please use only a plastic screwdriver to protect yourself from shock hazard during service operation.

WARNING

BE CAREFUL ELECTRIC SHOCK !

- If you want to replace with the new backlight (CCFL) or inverter circuit, must disconnect the AC adapter because high voltage appears at inverter circuit about 650Vrms.
- Handle with care wires or connectors of the inverter circuit. If the wires are pressed cause short and may burn or take fire.

TIMING CHART



| MODE | H / V | Sync Polarity | Dot Clock | Frequency | Total Period (E) | Video Active Time (A) | Blanking Time (B) | Sync Duration (D) | Back Porch (F) | Front Porch (C) | Resolution |
|------|------------|---------------|-----------|------------|------------------|-----------------------|-------------------|-------------------|----------------|-----------------|------------------|
| 1 | H (Pixels) | + | 25.175 | 31.468 KHz | 800 | 640 | 160 | 96 | 48 | 16 | 640 x 350 |
| | V (Lines) | - | | 70.0 Hz | 449 | 350 | 99 | 2 | 60 | 37 | |
| 2 | H (Pixels) | - | 28.322 | 31.468 KHz | 900 | 720 | 180 | 108 | 55 | 17 | 720 x 400 (TEXT) |
| | V (Lines) | + | | 70.0 Hz | 449 | 400 | 49 | 2 | 34 | 13 | |
| 3 | H (Pixels) | - | 25.175 | 31.469 KHz | 800 | 640 | 160 | 96 | 48 | 16 | 640 x 480 |
| | V (Lines) | - | | 60.0 Hz | 525 | 480 | 45 | 2 | 33 | 10 | |
| 4 | H (Pixels) | - | 30.24 | 35.00 KHz | 864 | 640 | 224 | 64 | 96 | 64 | 640 x 480 |
| | V (Lines) | - | | 66.67 Hz | 525 | 480 | 45 | 3 | 39 | 3 | |
| 5 | H (Pixels) | - | 31.5 | 37.861 KHz | 832 | 640 | 192 | 40 | 128 | 24 | 640 x 480 |
| | V (Lines) | - | | 72.8 Hz | 520 | 480 | 40 | 3 | 28 | 9 | |
| 6 | H (Pixels) | - | 31.5 | 37.50 KHz | 840 | 640 | 200 | 64 | 120 | 16 | 640 x 480 |
| | V (Lines) | - | | 75.0 Hz | 500 | 480 | 20 | 3 | 16 | 1 | |
| 7 | H (Pixels) | + | 36.0 | 35.156KHz | 1024 | 800 | 224 | 72 | 128 | 24 | 800 x 600 |
| | V (Lines) | + | | 56.25 Hz | 625 | 600 | 25 | 2 | 22 | 1 | |
| 8 | H (Pixels) | + | 40.0 | 37.879 KHz | 1056 | 800 | 256 | 128 | 88 | 40 | 800 x 600 |
| | V (Lines) | + | | 60.3 Hz | 628 | 600 | 28 | 4 | 23 | 1 | |
| 9 | H (Pixels) | + | 50.0 | 48.077 KHz | 1040 | 800 | 240 | 120 | 64 | 56 | 800 x 600 |
| | V (Lines) | + | | 72.188 Hz | 666 | 600 | 66 | 6 | 23 | 37 | |
| 10 | H (Pixels) | + | 49.5 | 46.875 KHz | 1056 | 800 | 256 | 80 | 160 | 16 | 800 x 600 |
| | V (Lines) | + | | 75.0 Hz | 625 | 600 | 25 | 3 | 21 | 1 | |
| 11 | H (Pixels) | - | 57.2832 | 49.725 KHz | 1152 | 832 | 320 | 64 | 224 | 32 | 832 x 624 (MAC) |
| | V (Lines) | - | | 74.55 Hz | 667 | 624 | 43 | 3 | 39 | 1 | |
| 12 | H (Pixels) | - | 65 | 48.363 KHz | 1344 | 1024 | 320 | 136 | 160 | 24 | 1024 x 768 |
| | V (Lines) | - | | 60.0 Hz | 806 | 768 | 38 | 6 | 29 | 3 | |
| 13 | H (Pixels) | - | 75 | 56.476 KHz | 1328 | 1024 | 304 | 136 | 144 | 24 | 1024 x 768 |
| | V (Lines) | - | | 70.0 Hz | 806 | 768 | 38 | 6 | 29 | 3 | |
| 14 | H (Pixels) | + | 78.75 | 60.023 KHz | 1312 | 1024 | 288 | 96 | 176 | 16 | 1024 x 768 |
| | V (Lines) | + | | 75.0 Hz | 800 | 768 | 32 | 3 | 28 | 1 | |

OPERATING INSTRUCTIONS

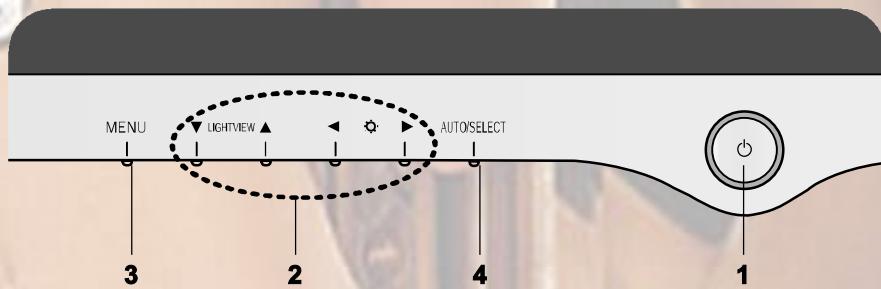
FRONT VIEW



REAR VIEW



Front Control Panel



1. Power Button

Use this button to turn the display on or off.

<Power (DPMS) Indicator>

This Indicator lights up blue when the display operates normally. If the display is in DPM (Energy Saving) mode, this indicator color changes to amber.

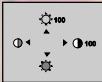
2. ▲▼/◀▶ Button

Use these buttons to choose or adjust items in the On Screen Display.



▼ LightView ▲ This function optimizes the brightness, contrast or color value to the surrounding conditions and settings and enables you to enjoy the most suitable picture by adjusting the surroundings (DAY/NIGHT/USER MODE).

- TEXT: For viewing letters
- MOVIE: For viewing movies
- PHOTO: For viewing pictures or the photographs
- USER MODE: This function memorizes the manual adjustment -Brightness, Contrast and Color value on the On Screen Display.



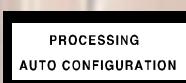
Bring up Contrast and Brightness adjustment.
: ▲ ▼ ▶ ▷ → ▵ ▲ ▶ ▷ → MENU

3. Menu Button

Use this button to enter or exit the On Screen Display.

4. AUTO/SELECT Button

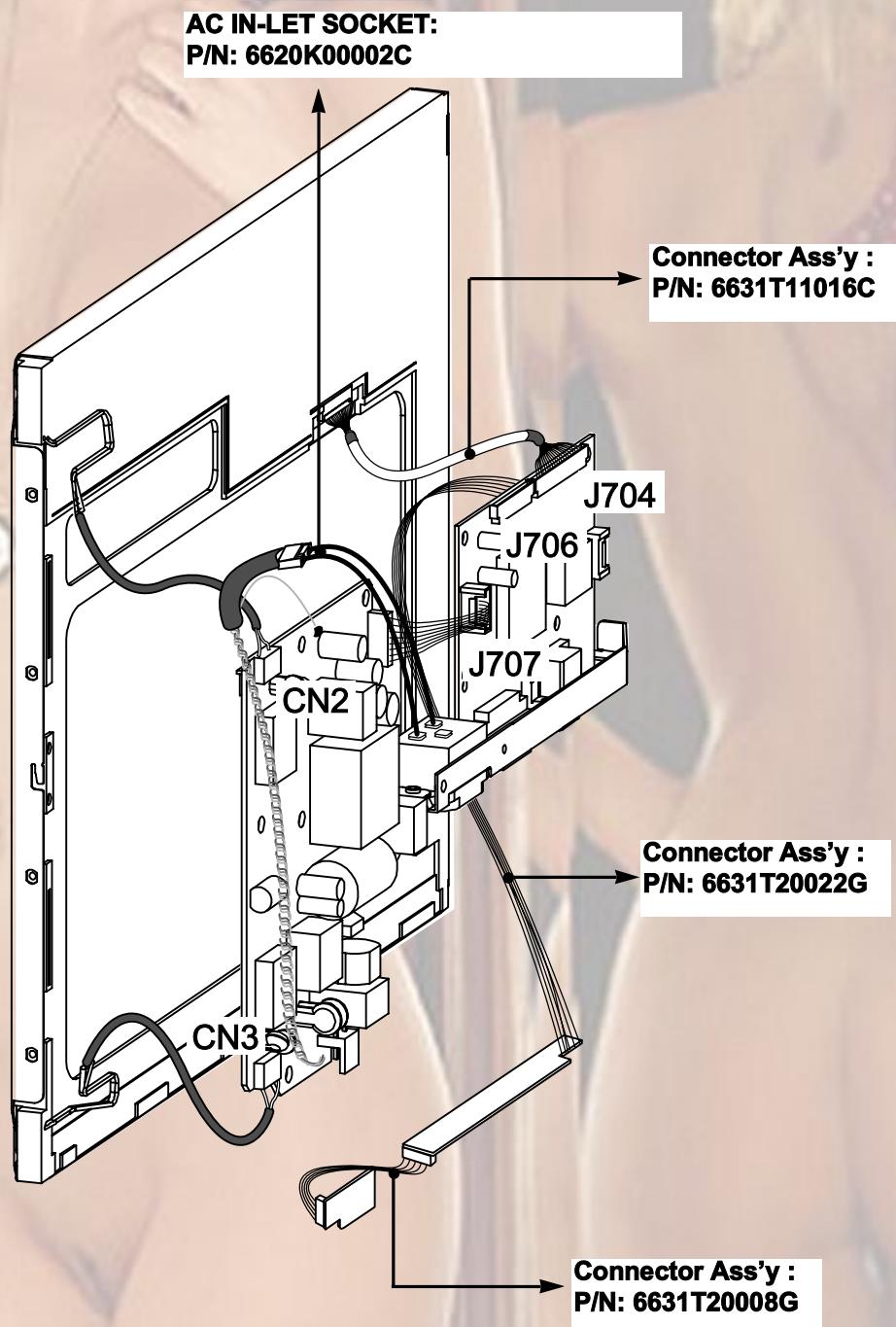
Use this button to enter a selection in the On Screen Display.



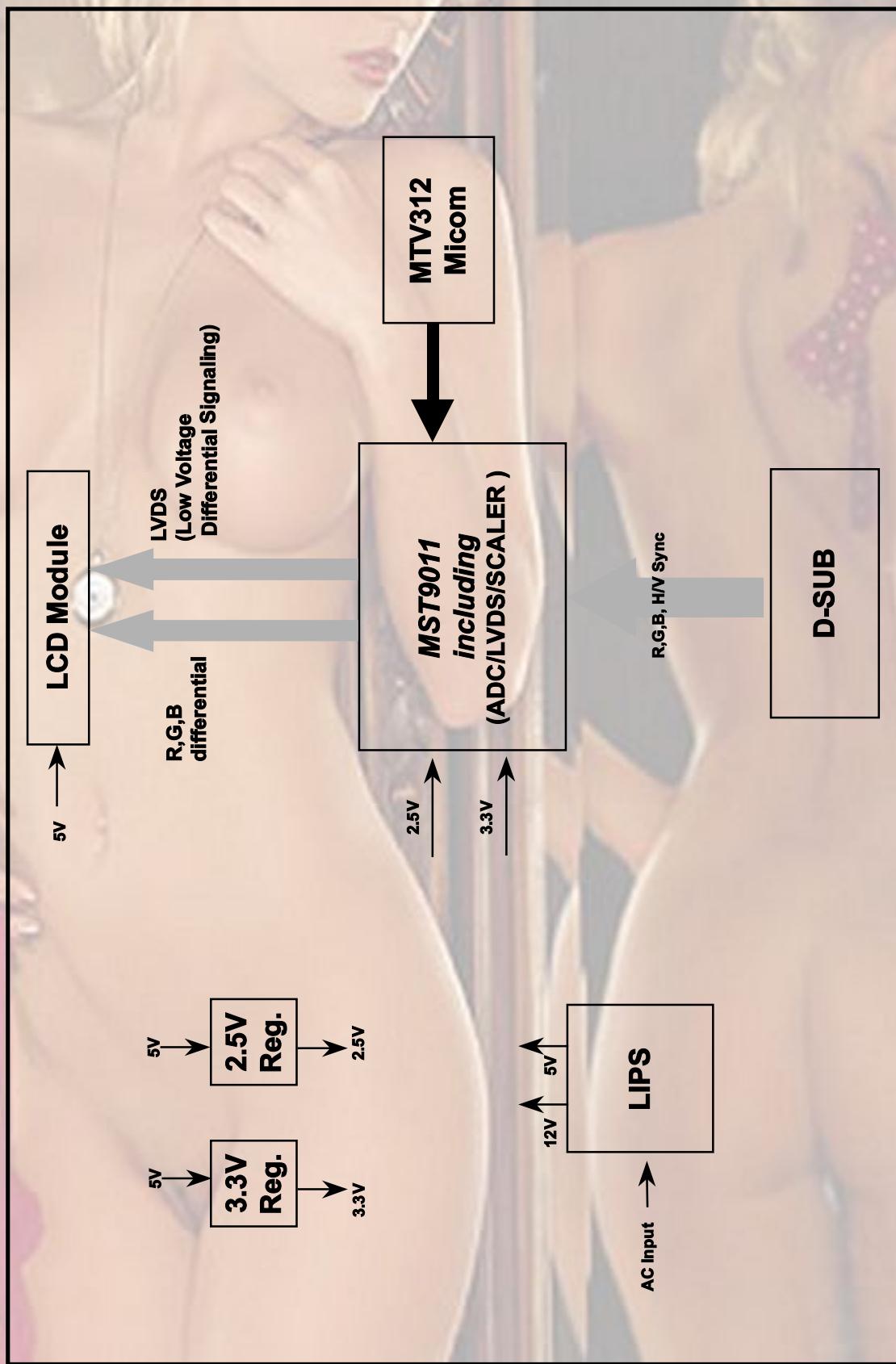
When adjusting your display settings, always press the AUTO/SELECT button before entering the On Screen Display(OSD). This will automatically adjust your display image to the ideal settings for the current screen resolution size (display mode).

The best display mode is 1024x768/60Hz.

WIRING DIAGRAM



BLOCK DIAGRAM



DESCRIPTION OF BLOCK DIAGRAM

1. Video Controller Part & Display Data Transmitter Part.(MST9011)

This part amplifies the level of video signal for the digital conversion and converts from the analog video signal to the digital video signal using a pixel clock.

The pixel clock for each mode is generated by the PLL.

The range of the pixel clock is from 25MHz to 80MHz.

This part consists of the Scaler.

The Scaler gets the video signal converted analog to digital, interpolates input to 1024 x 768 resolution signal and outputs 8-bit R, G, B signal to transmitter.

Especially pre-amp / ADC / Video controller/ Transmitter are merged to one chip "MST9011" by MSTAR.

This part transmit digital signal from the Scaler to the receiver of module.

2. Micom Part

This Part consists of EEPROM IC which stores control data, Reset IC and the Micom.

The Micom distinguishes polarity and frequency of the H/V Sync are supplied from signal cable.

The controlled data of each modes is stored in EEPROM.

3. Power Part

This part consists of the one 3.3V and one 2.5 regulators to convert power which is provided 5V in LIPS Board.

5V is provided for LCD Panel and Micom part.

Also, 5V is converted 3.3V and 2.5V by regulator. Converted power is provided for IC in the main board.

ADJUSTMENT

All adjustment are thoroughly checked and corrected when the monitor leaves the factory, but sometimes several minor adjustment may be required. Adjustment should be following procedure and after warming up for a minimum of 10 minutes. Alignment appliances and tools.

- IBM Compatible PC
- Programmable Signal Generator.
(eg. VG-819 made by Astrodesign Co.)
- E(E)PROM with each mode data saved.
- Alignment Adapter and Software.

1. Adjustment for Factory Preset Mode

- 1) Run alignment program for L1520BL on the IBM compatible PC.
- 2) Select EEPROM All Init. command and Enter.
- 3) Display cross hatch pattern at Mode 1.
- 4) Select EDID WRITE command and Enter.

2. Adjustment for White Balance

- 1) Display color 0,0 pattern at Mode 12.
- 2) Set External Bright to MAX position and Contrast to MAX Position.
- 3) Select PRESET START → BIAS CAL command and Enter.
- 4) No attempt to manually adjust, BIAS data is automatically adjusted and saved to the EEPROM.
- 5) Display color 15,0 pattern at Mode 13.
- 6) Select DRIVE CAL command and Enter.
- 7) Color 1 (9300K) and Color 2 (6500K) are automatically adjusted and saved to the EEPROM.
- 8) Select PRESET EXIT command and Enter.

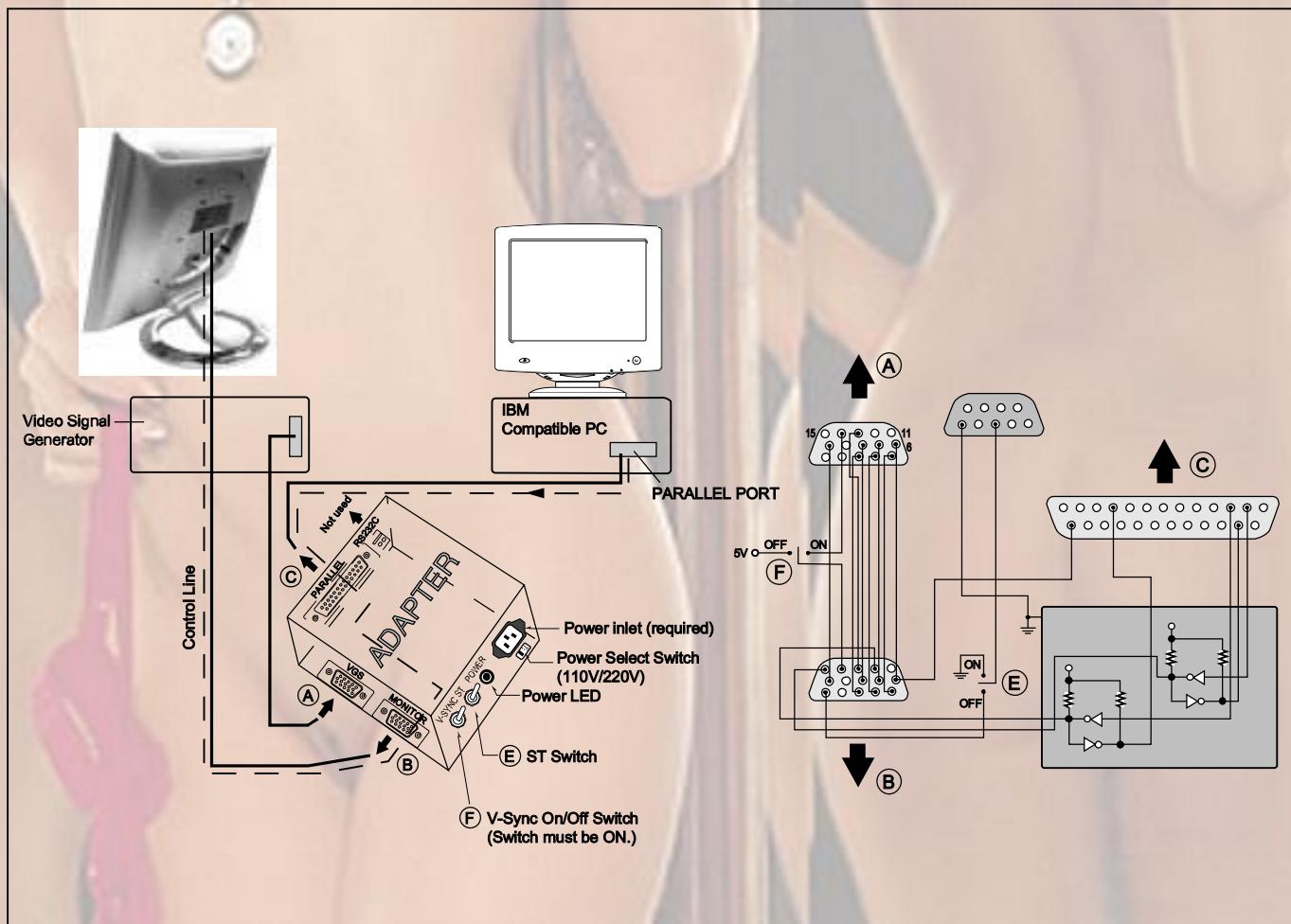
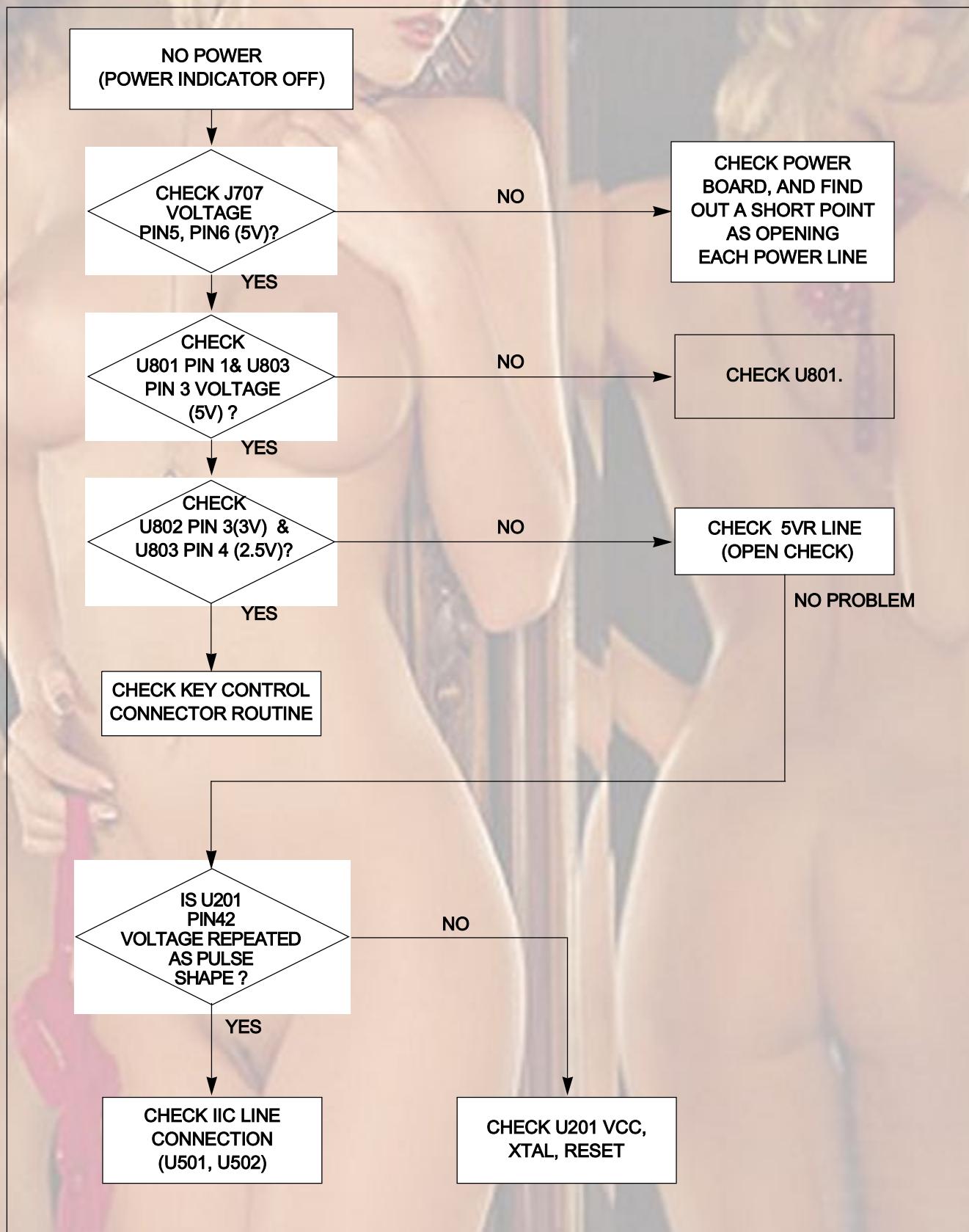


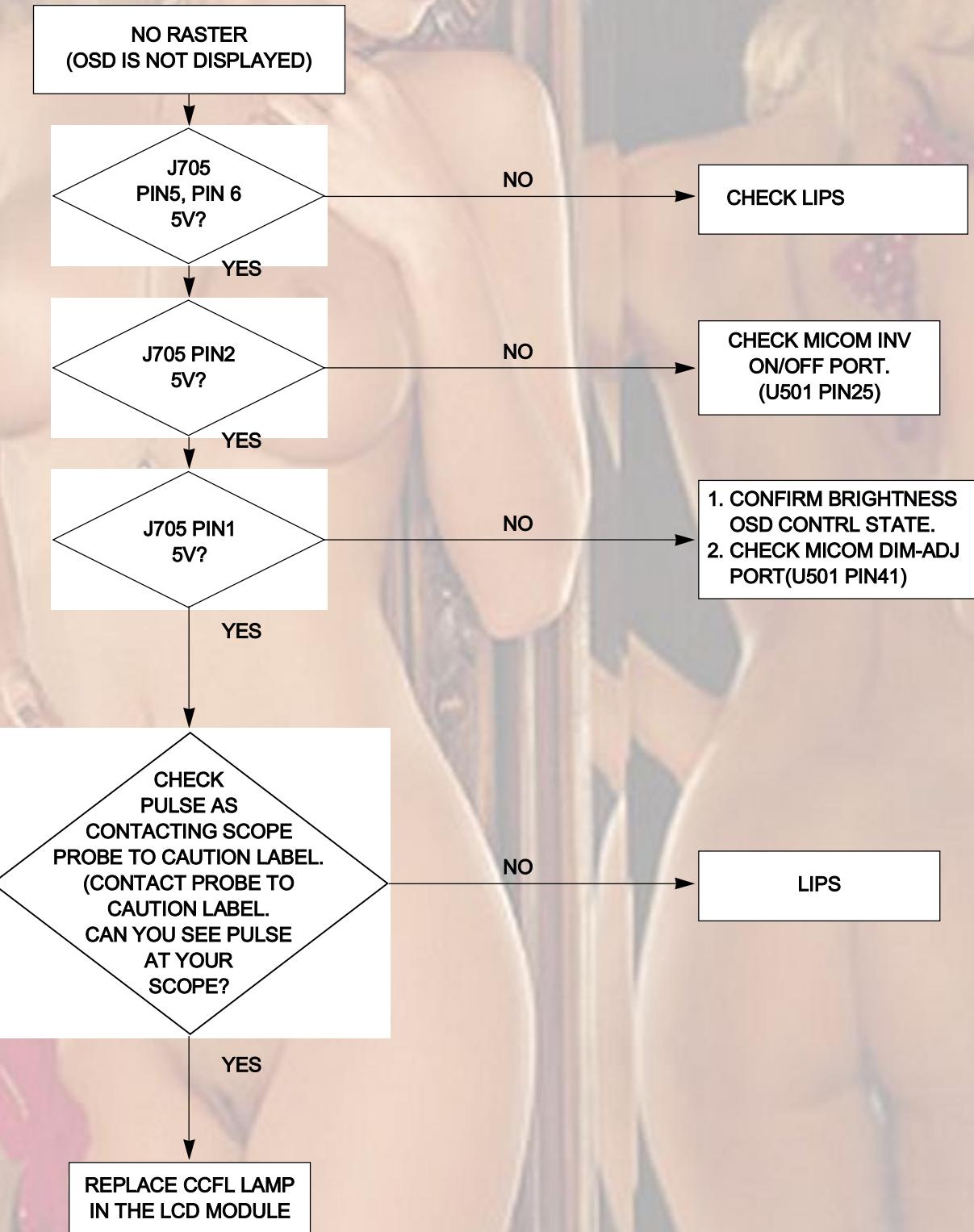
Figure 1. Cable Connection

TROUBLESHOOTING GUIDE

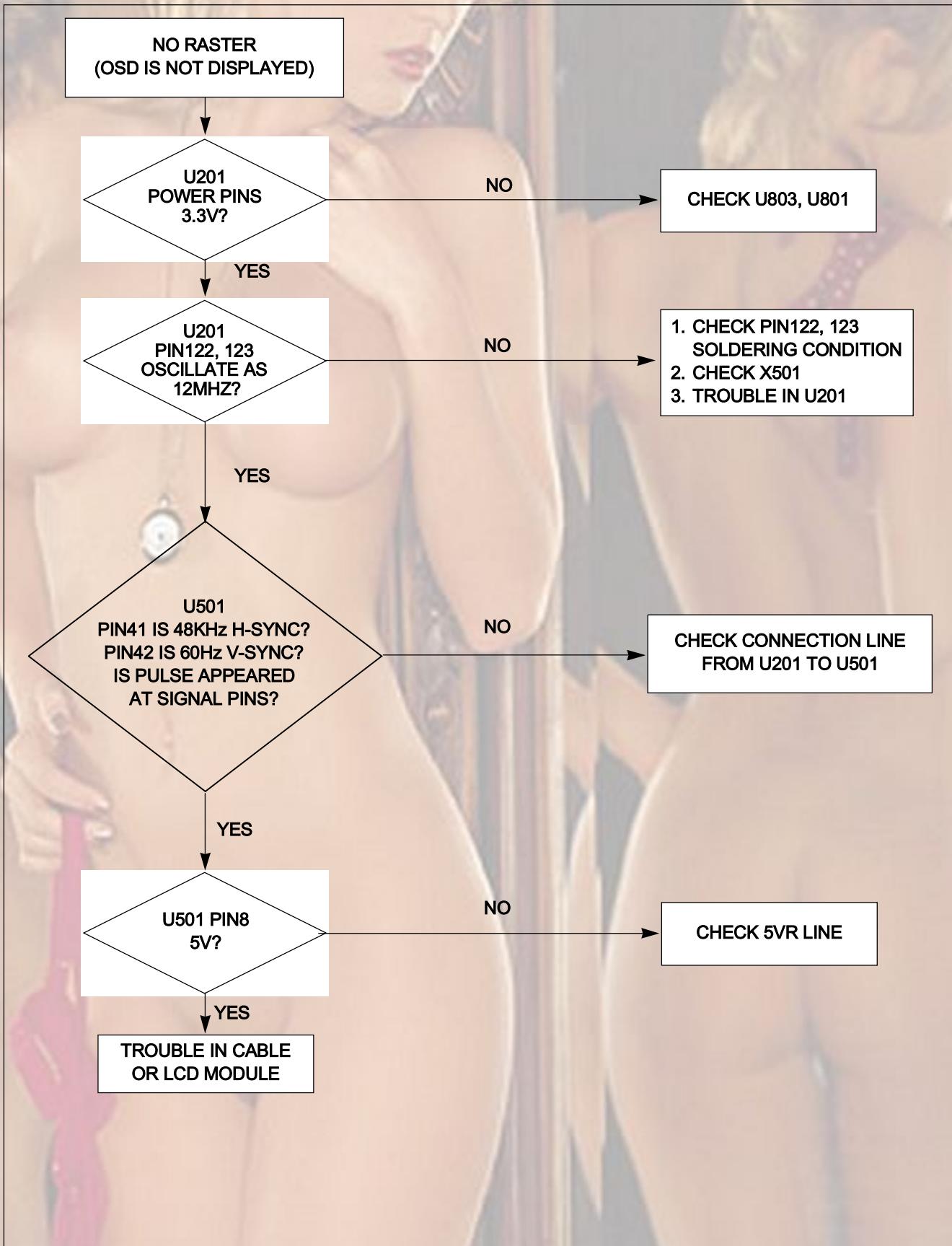
1. NO POWER



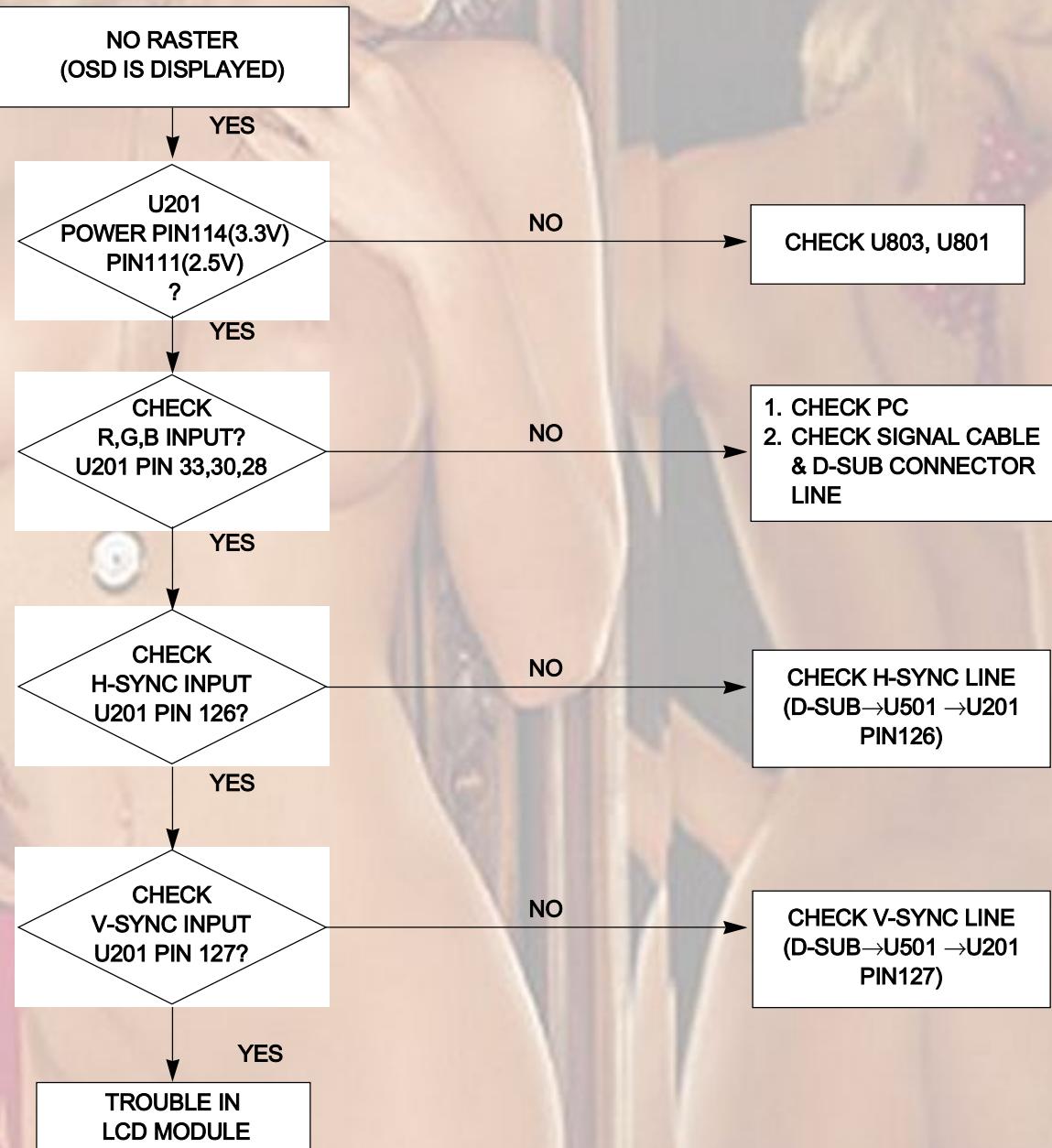
2. NO RASTER (OSD IS NOT DISPLAYED) – LIPS



3. NO RASTER (OSD IS NOT DISPLAYED) – MST9011

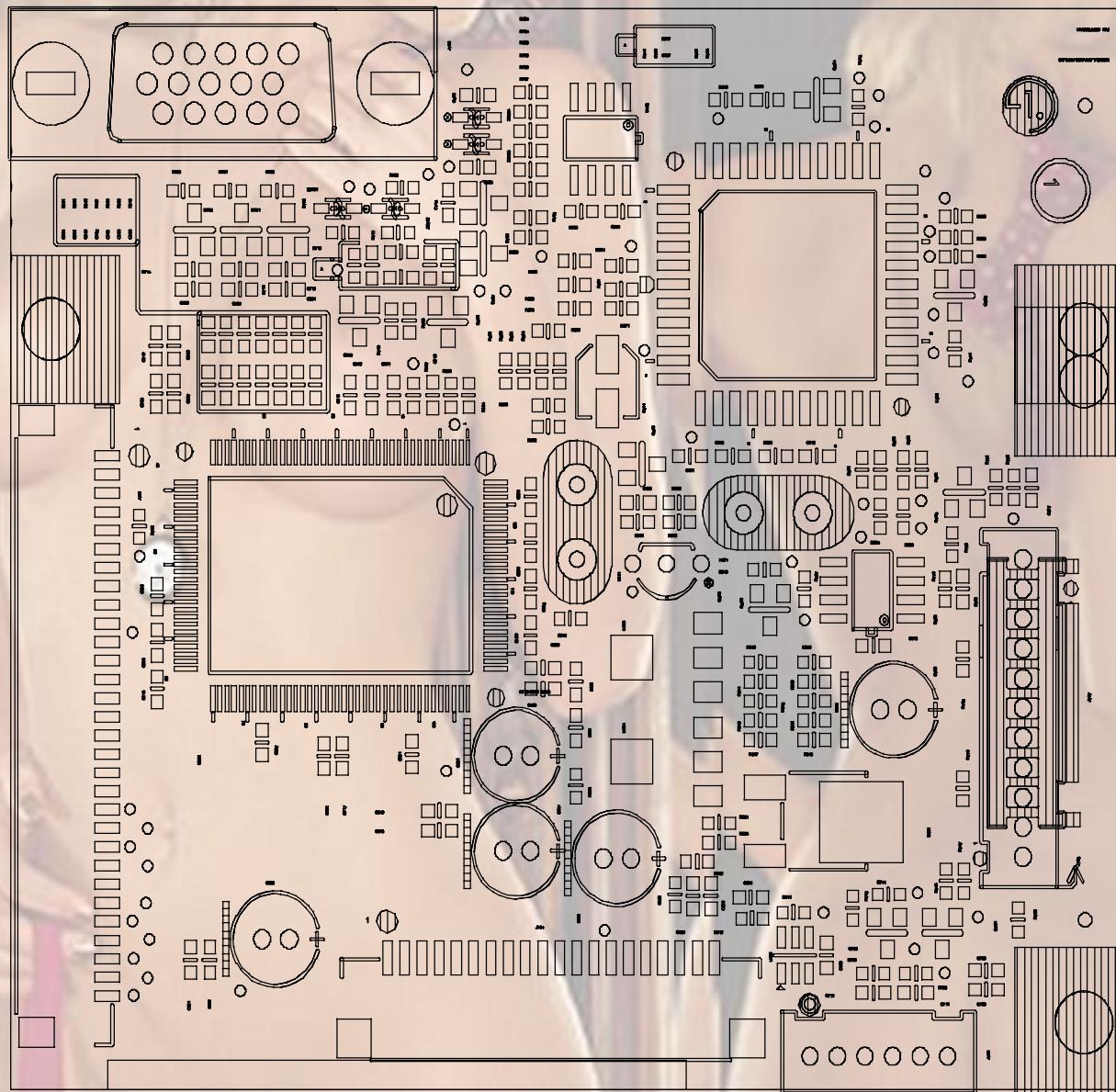


4. NO RASTER (OSD IS DISPLAYED) – MST9011

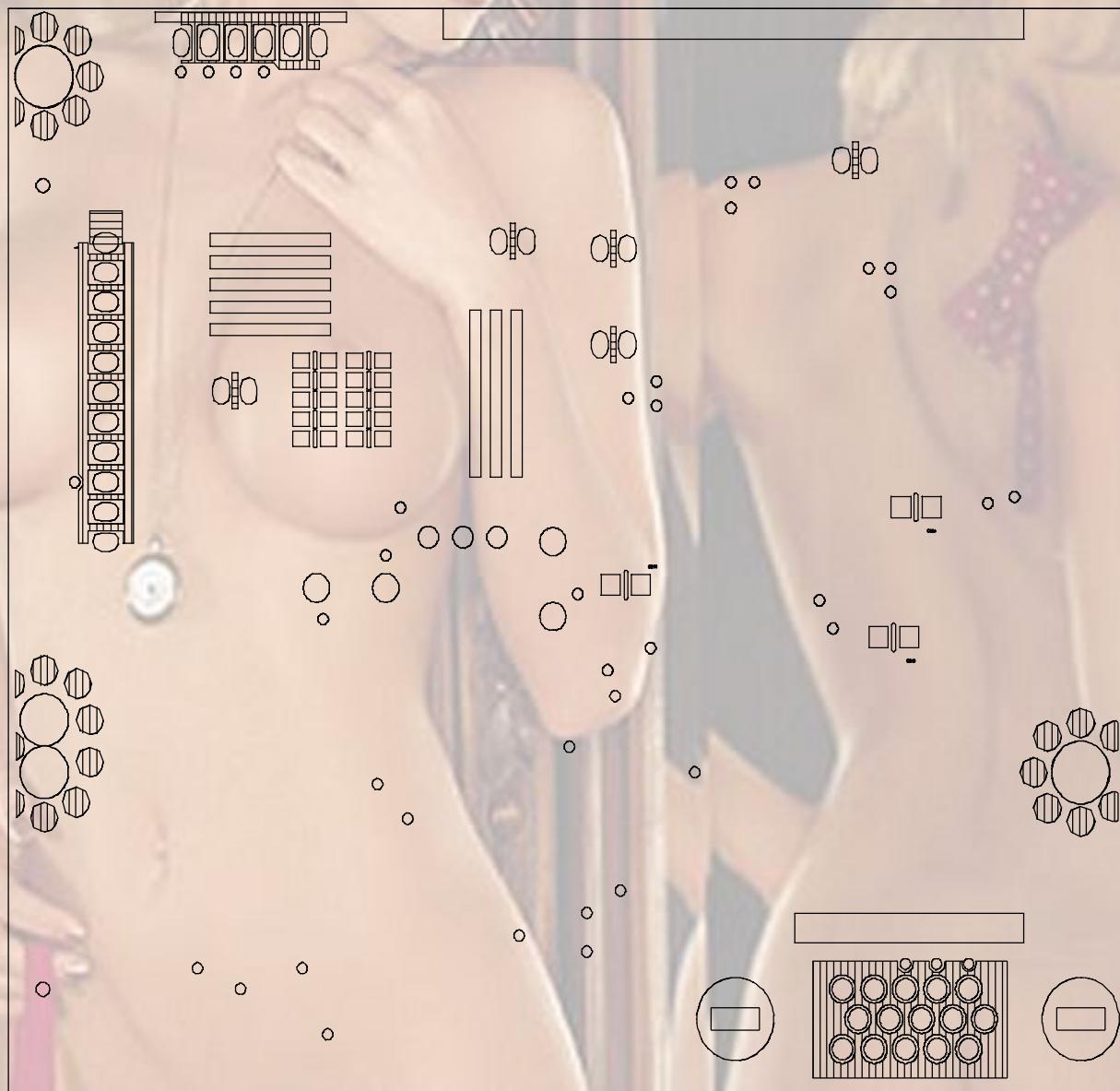


PRINTED CIRCUIT BOARD

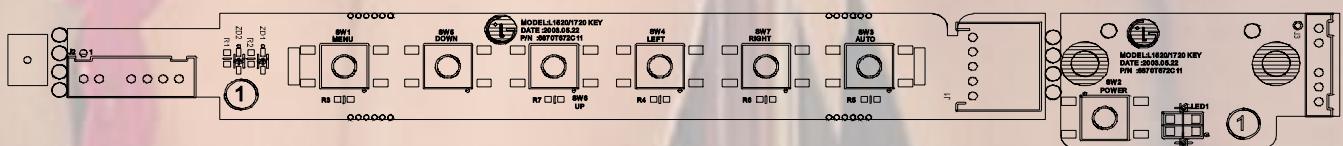
1. MAIN BOARD (Component Side)



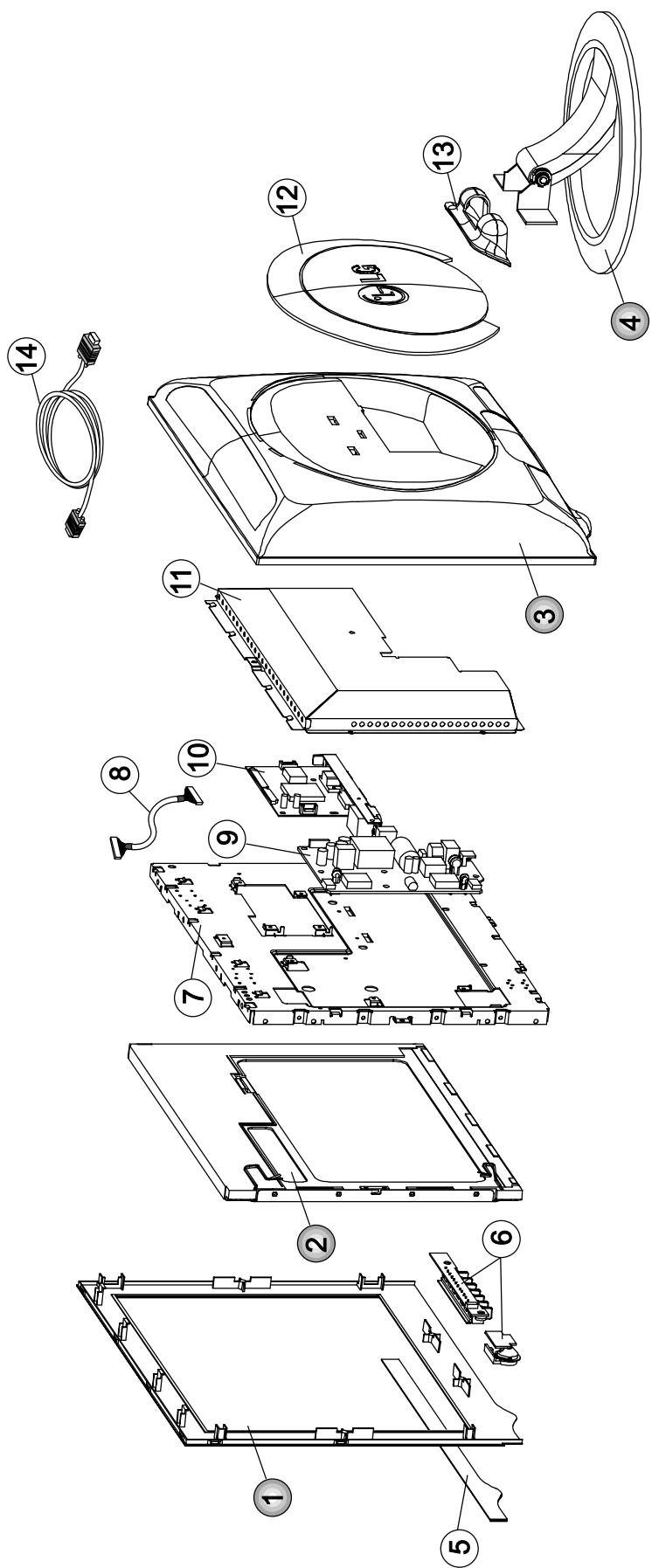
2. MAIN BOARD (Solder Side)



3. CONTROL BOARD (Component Side)



EXPLODED VIEW



EXPLODED VIEW PARTS LIST

| Ref. No. | Part No. | Description |
|----------|-------------------------------|--|
| 1 | 3091TKL085A | CABINET ASSEMBLY, L1520 BRAND |
| 2 | 6304FLP068A | LCD(LIQUID CRYSTAL DISPLAY), LM150X06-A4C3 LG PHILIPS TFT COLOR LPL |
| 3 | 3809TKL058A | BACK COVER ASSEMBLY, L1520. SILVER SPRAY |
| 4 | 3043TKK133A | TILT SWIVEL ASSEMBLY L1520BL . SILVER+CR |
| 5 | 3550TKK395A | COVER, L1520 PIECE DECO |
| 6 | 6871TST436A | PWB(PCB) ASSEMBLY, SUB, L1520BL CONTROL TOTAL BRAND CL-32 |
| 7 | 4951TKS112A | METAL ASSEMBLY, FRAME L1520BL |
| 8 | 6631T11016C | CONNECTOR ASSEMBLY, 20P H-H 100MM UL20276 I/FACE CABLE LB500K |
| 9 | 6871TPT234F | PWB(PCB) ASSEMBLY, POWER, 1520 POWER TOTAL POWERNET 15" LIPS |
| 10 | 6871TMT462A | PWB(PCB) ASSEMBLY, MAIN, L1520BL ALRDR BRAND CL-32 TOTAL |
| 11 | 4951TKK141A | METAL ASSEMBLY, SHIELD CKD(NT) |
| 12 | 3550TKK397A | COVER, L1520. BACK CAP |
| 13 | 3550TKK399A | COVER, L1520. HINGE CAP |
| 14 | 6850TD9004D or 6850TD9004A | CABLE, D-SUB, UL20276-9C(5.8MM) DT 1560MM GRAY(85964) LB500L DM CABLE, D-SUB, UL20276-9C(5.8MM) DT 1870MM GRAY(85964) LB500K DM |

PIN CONFIGURATION

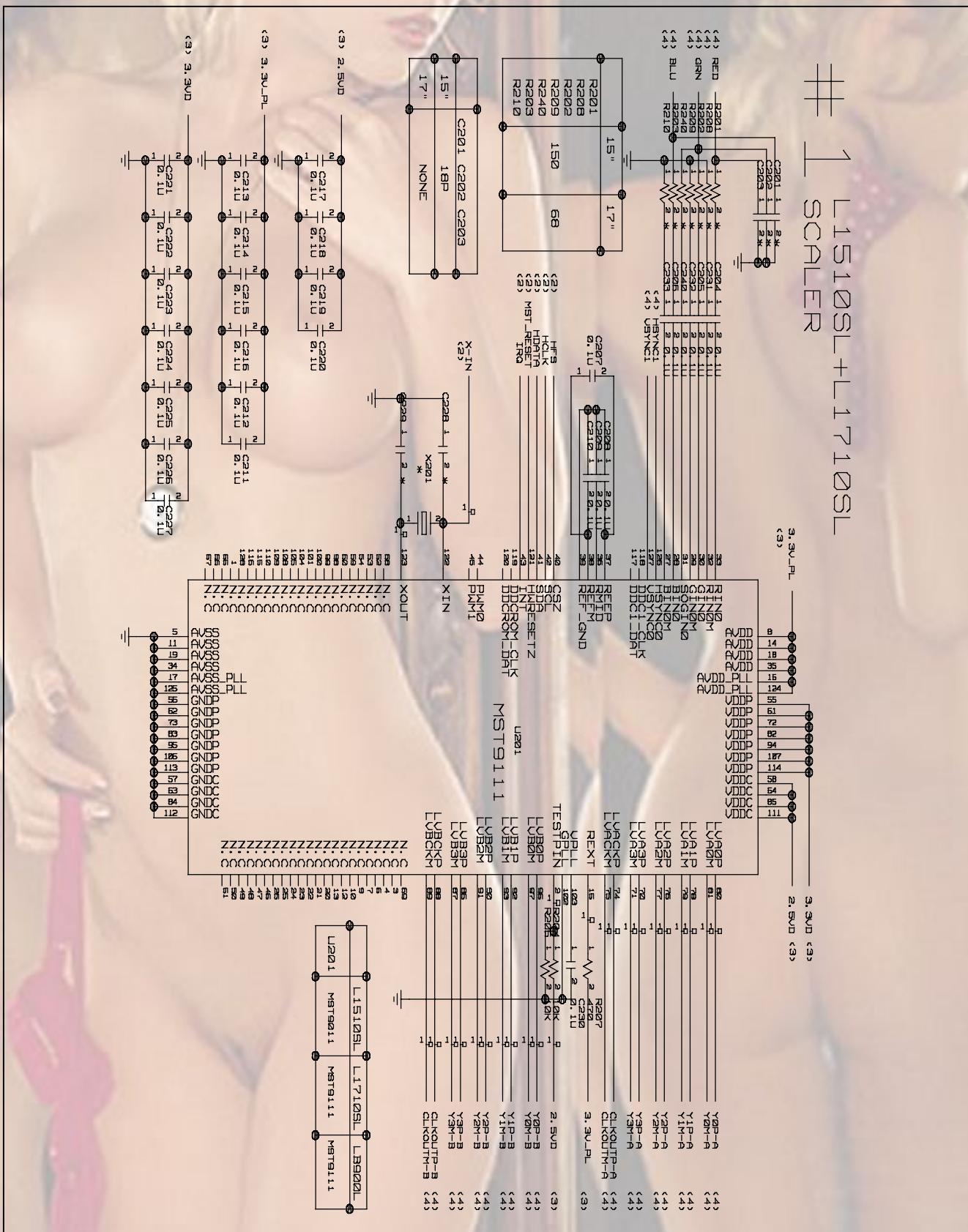
MST9011 ANALOG MSTAR 128P

| | | | | |
|----------|----|--|-----|------------|
| VSYNC1 | 1 | | 128 | HSYNC1 |
| TESTPIN | 2 | | 127 | VSYNC0 |
| NC | 3 | | 126 | HSYNC0 |
| NC | 4 | | 125 | AVSS_PLL |
| AVSS | 5 | | 124 | AVDD_PLL |
| NC | 6 | | 123 | XOUT |
| NC | 7 | | 122 | XIN |
| HWRESETZ | | | 121 | HWRESETZ |
| | | | 120 | DDCROM_CLK |
| | | | 119 | DDCROM_DAT |
| | | | 118 | DDC1_CLK |
| | | | 117 | DDC1_DAT |
| | | | 116 | NC |
| | | | 115 | NC |
| | | | 114 | VDDP |
| | | | 113 | GNDP |
| | | | 112 | GNDC |
| | | | 111 | VDDC |
| | | | 110 | NC |
| | | | 109 | NC |
| | | | 108 | NC |
| | | | 107 | VDDP |
| | | | 106 | GNDP |
| | | | 105 | NC |
| | | | 104 | NC |
| | | | 103 | AVDD_PLL |
| AVSS | 39 | | 102 | AVSS_PLL |
| CSZ | 40 | | 101 | NC |
| SDA | 41 | | 100 | NC |
| SCL | 42 | | 99 | NC |
| INT | 43 | | 98 | NC |
| PWM0 | 44 | | 97 | NC |
| PWM1 | 45 | | 96 | NC |
| AVSS | 46 | | 95 | GNDP |
| NC | 47 | | 94 | VDDP |
| NC | 48 | | 93 | NC |
| NC | 49 | | 92 | NC |
| NC | 50 | | 91 | NC |
| NC | 51 | | 90 | NC |
| NC | 52 | | 89 | NC |
| NC | 53 | | 88 | NC |
| NC | 54 | | 87 | NC |
| NC | 55 | | 86 | NC |
| VDDP | 56 | | 85 | VDDC |
| GNDP | 57 | | 84 | GNDC |
| GND | 58 | | 83 | GNDP |
| VDDC | 59 | | 82 | VDDP |
| NC | 60 | | 81 | LVA0M |
| NC | 61 | | 80 | LVA0P |
| NC | 62 | | 79 | LVA1M |
| NC | 63 | | 78 | LVA1P |
| NC | 64 | | 77 | LVA2M |
| | | | 76 | LVA2P |
| | | | 75 | LVACKM |
| | | | 74 | LVACKP |
| | | | 73 | GNDP |
| | | | 72 | VDDP |
| | | | 71 | LVA3M |
| | | | 70 | LVA3P |
| | | | 69 | NC |
| | | | 68 | NC |
| | | | 67 | NC |
| | | | 66 | NC |
| | | | 65 | NC |

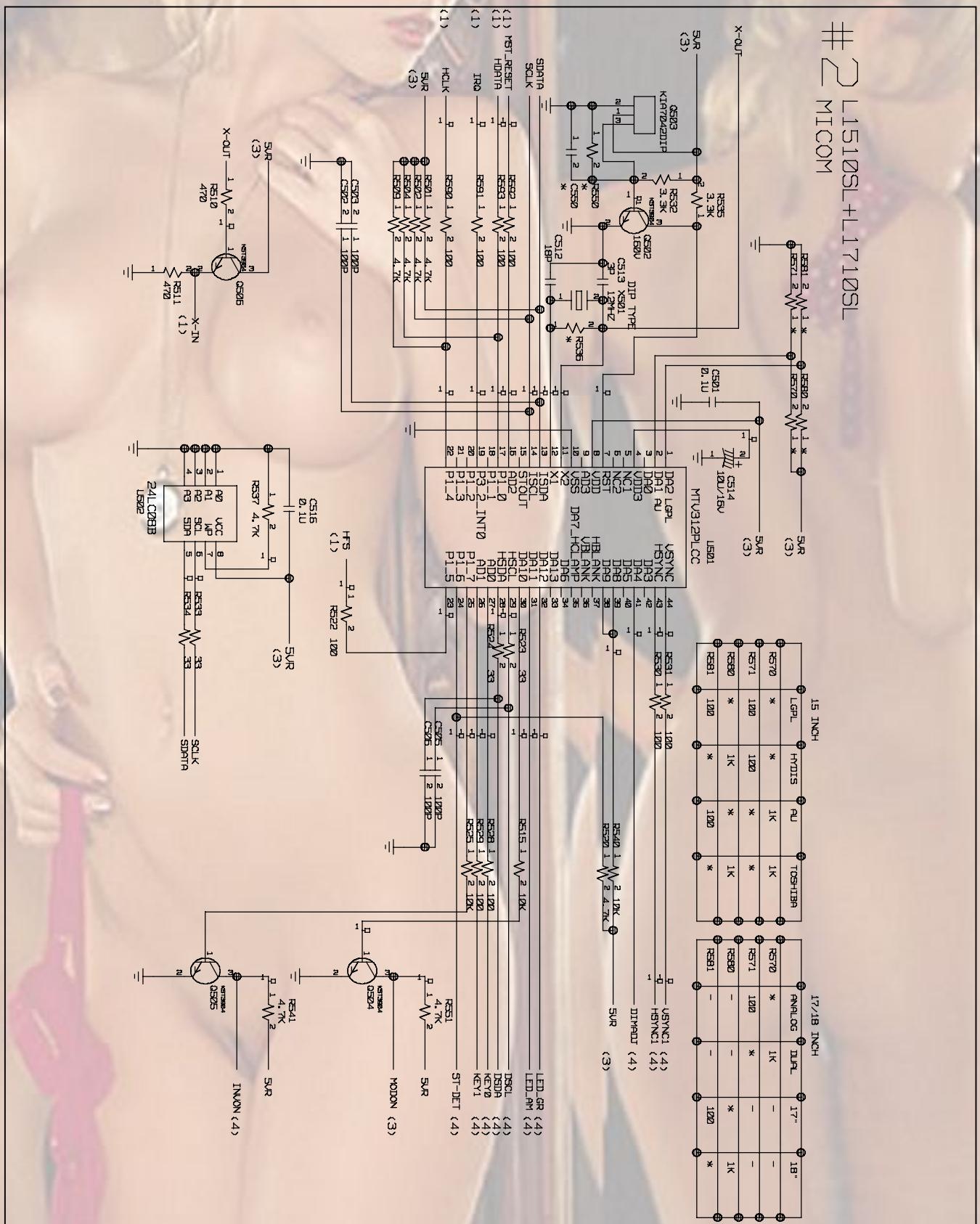
M
MST9011
VCG69690210E

SCHEMATIC DIAGRAM

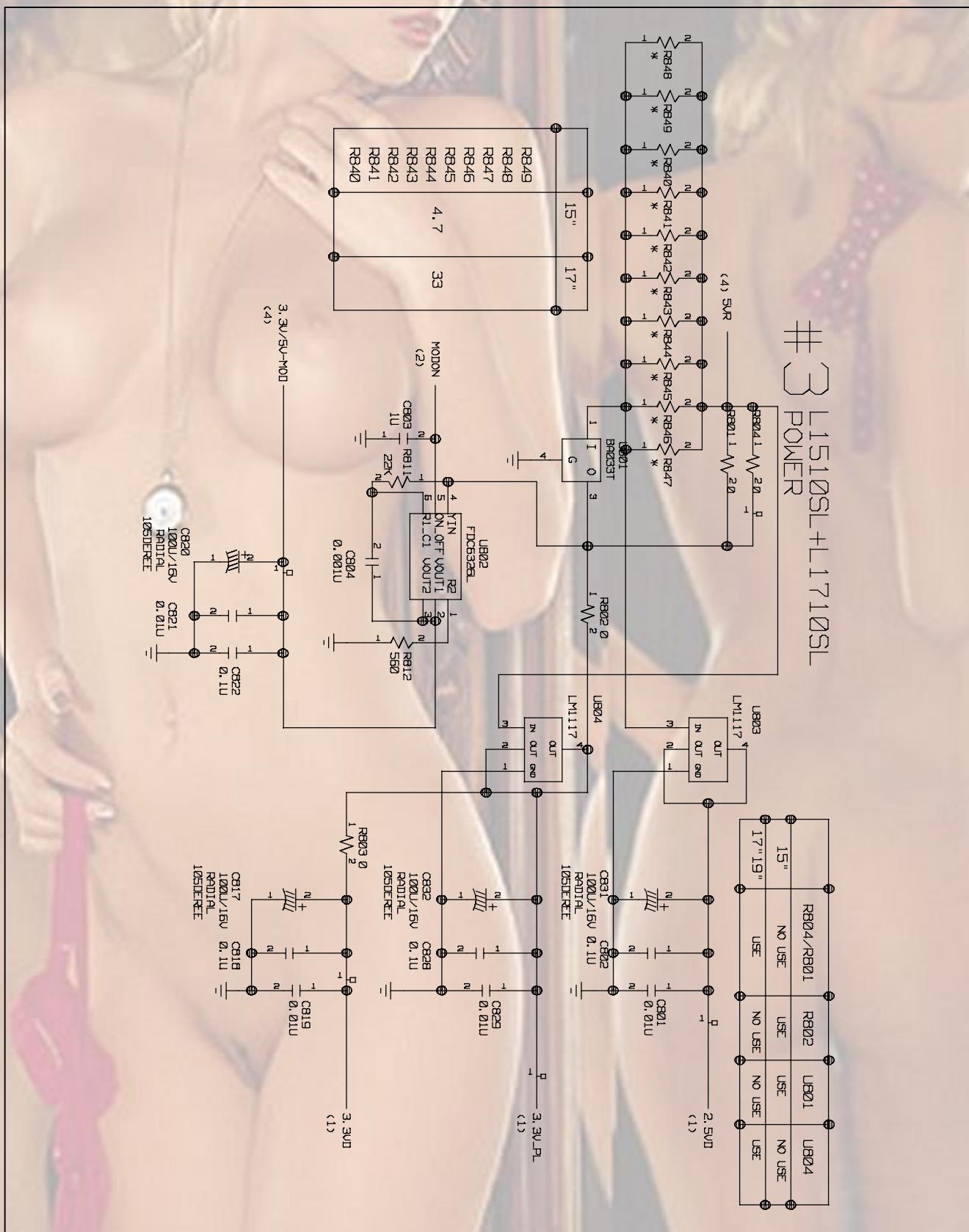
1. SCALER



2. MICOM

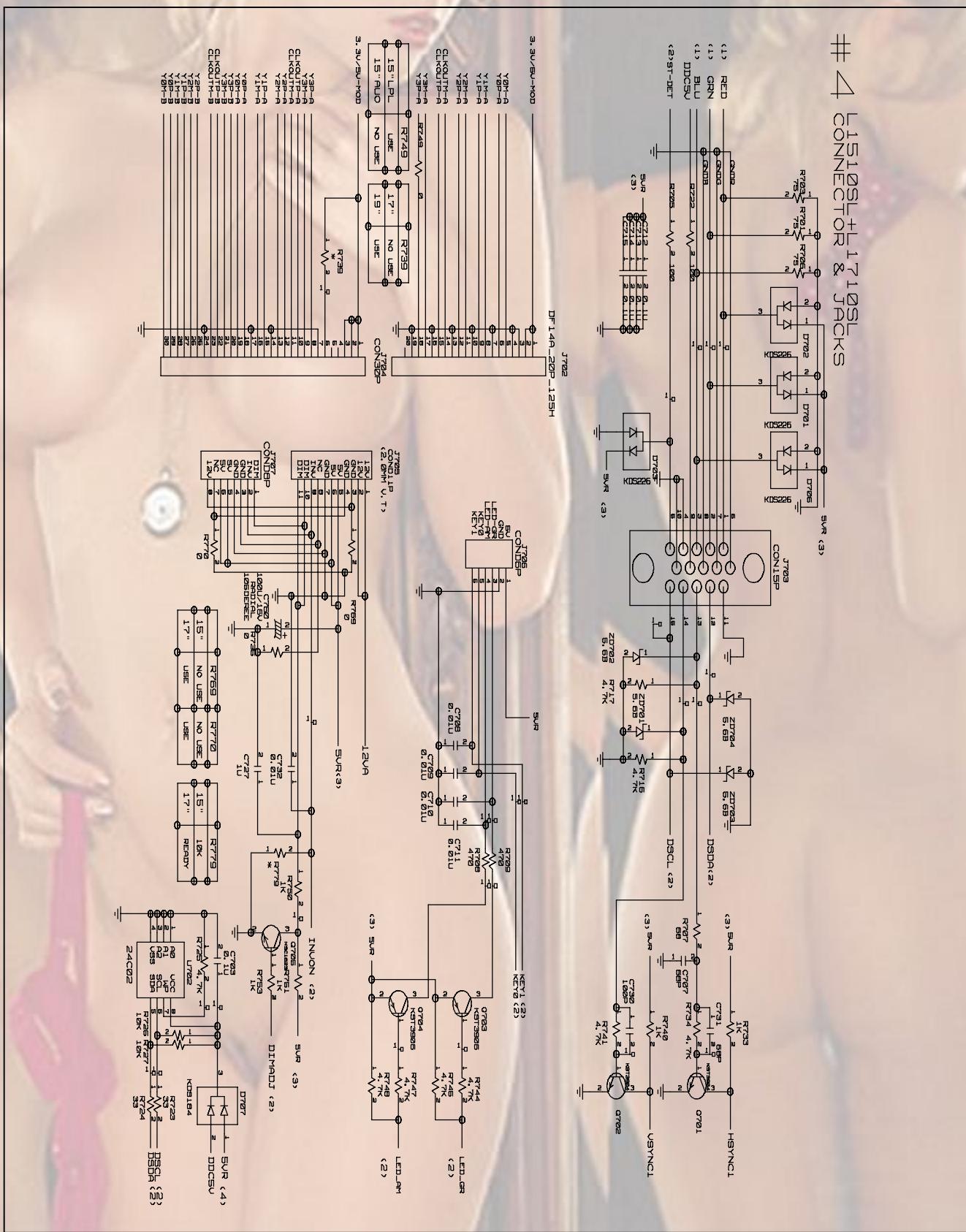


3. POWER

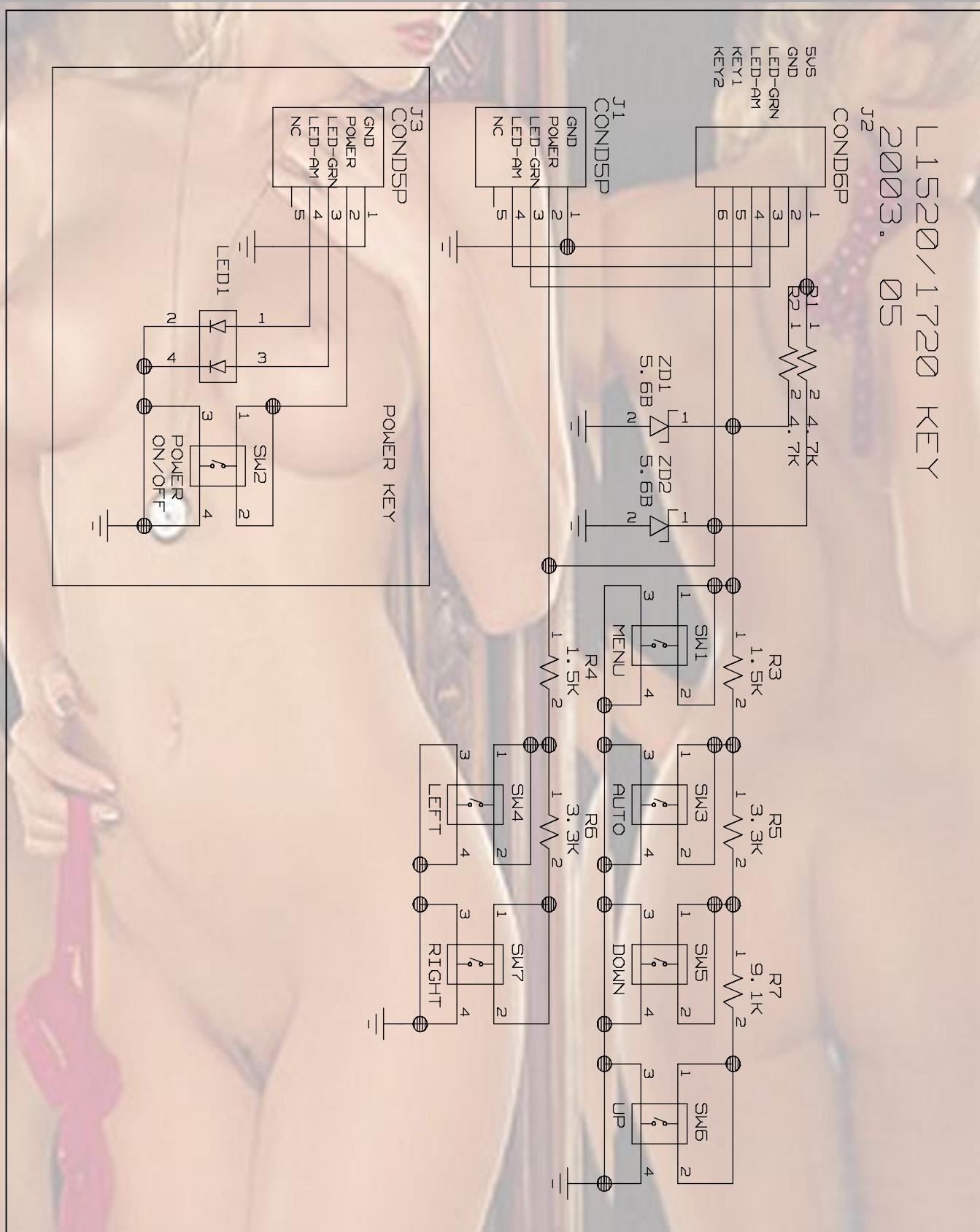


4. CONNECTOR & JACKS

#4 1510SL CONNECTOR & JACKS



L1520/1720 KEY
2003. 05





P/NO : 3828TSL097A

Jun. 2003
Printed in Korea