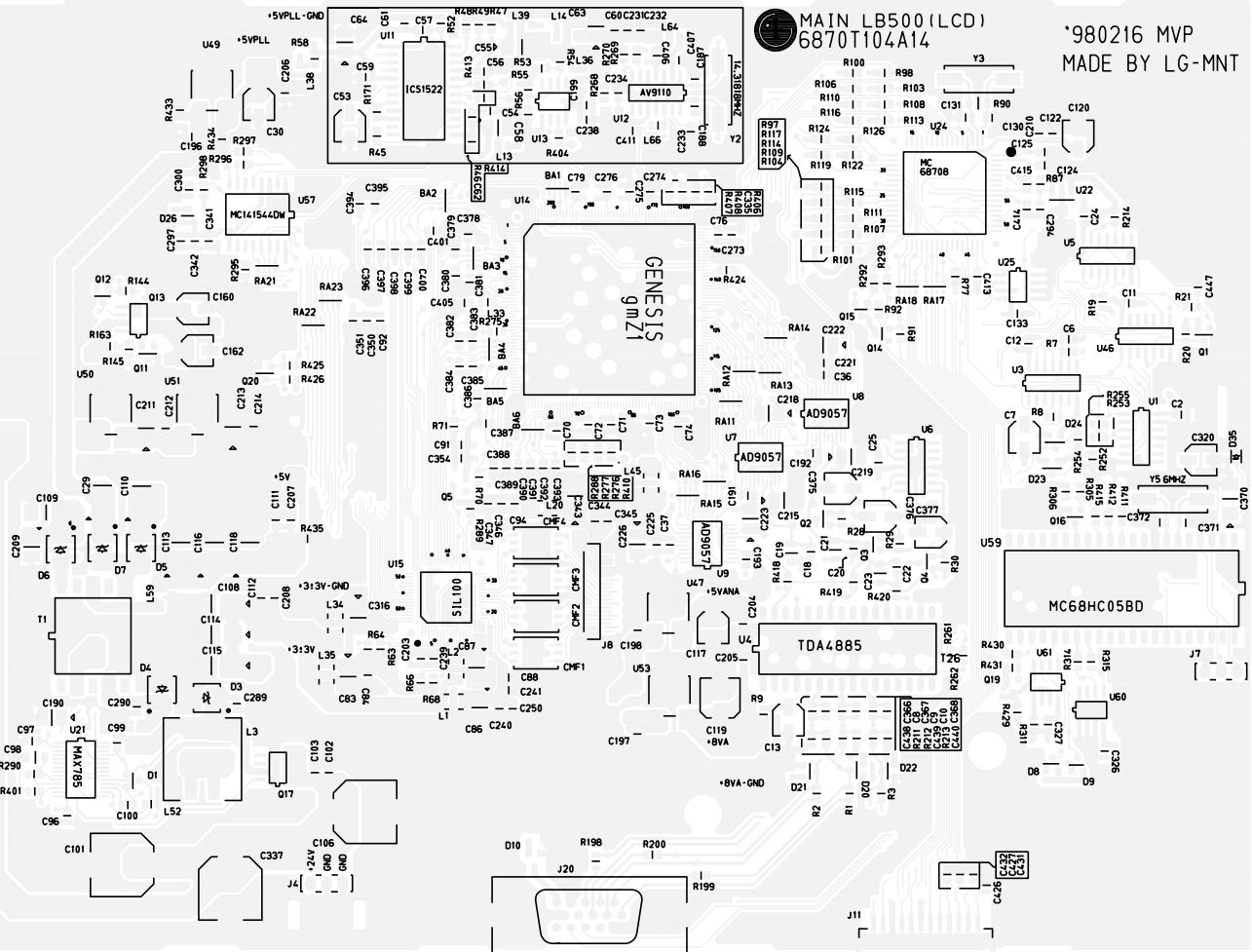
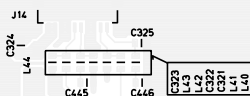




SOLDERING DIRECTION