

Service Manual

Supplement



Colour Television

TX-15AT1

Z-M3L Chassis

NOTE:

This supplement should be used in conjunction with the Service Manual for the model **TX-15AT1 (SM-02012)**.

**ORIGINAL
MFR'S VERSION A**

Design and specifications are subject to change without notice.

Panasonic

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SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

IMPORTANT

Inferior silicon grease can damage IC's and transistors.

When replacing an IC's or transistors, use only specified silicon grease (YG6260M).

Remove all old silicon before applying new silicon.

GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	15 inch / 357mmV
			CRT Type	Flat
			Deflection	90 degree
			Magnetic Field BV/BH	+0.45G/0.18G
		Color System		PAL
		Speaker		1 Speaker
			Position	Front
			Size	1.5 x2.5 Inch
			Impedance	8 ohm
		Sound Output	MAX	3.0 W
			10%(Typical)	3.0 W
		DDR SECAM		No
		NTSC3.58(AV)+NTSC4.43		Yes
		PAL60Hz		Yes
G-2	Tuning System	Broadcasting System		U.K. System I
		Tuner and	System	1Tuner
		Receive CH	Destination	Others
			Tuning System	F-Synth
			Input Impedance	VHF/UHF 75 ohm
			CH Coverage	21 - 68
		Intermediate	Picture(FP)	39.5MHz
		Frequency	Sound(FS)	33.5MHz
			FP-FS	6.0MHz
		Preset CH		99
G-3	Power	Power Source	AC	220V-240V AC 50Hz
			DC	
		Power Consumption	at AC	46 W at AC 230 V 50 Hz
			Stand by (at AC)	1 W at AC 230 V 50 Hz
			Per Year	-- kWh/Year
G-4	Regulation	Protector	Power Fuse	Yes
			Safety	CE(EN60065:98),BEAB
			Radiation	CE
			X-Radiation	-
G-5	Temperature		Operation	+5oC ~ +40oC
			Storage	-20oC ~ +60oC
G-6	Operating Humidity			Less then 80% RH

GENERAL SPECIFICATIONS

G-7	On Screen Display	Menu		Yes
		Menu Type		Matsushita Character
		Contrast		Yes
		Brightness		Yes
		Colour		Yes
		Tint (NTSC Only)		Yes
		Sharpness		Yes
		Off Timer Set		No
		SOUND menu		No
		Bass		No
		Treble		No
		Balance		No
		BBE On/Off		No
		Stable Sound On/Off		No
		Set UP		Yes
		TEXT Language		No
		Aspect		Yes
		Color Balance		Yes
		Colour System(AV only)		No
		Tuning Menu		Yes
		OSD Language		No
		Volume Correc		Yes
		Tuning Menu		Yes
		Auto Setup		Yes
		Manual Tuning		Yes
		Fine Tuning		No
		SWAP		Yes
		Colour System		No
		Decoder		No
		Volume Correc		No
		Chilid Lock		Yes
		Shipping Condition		Yes
		OWNER ID		Yes
		Clock Set		No
		On Timer Set		No
		Pin Code Registration		No
		Panel Lock		No
		Nicam Auto Off		No
		Colour System		No
		Sound System		No
		Auto 4:3 Default		No
		AV2 Output Source		No
		Control Level		Yes
		Volume		Yes
		Brightness		Yes
		Contrast		Yes
		Colour		Yes
		Tint (NTSC Only)		Yes
		Sharpness		Yes
		Tuning		Yes
		Volume Correc. (For AV)		Yes
		Bass		No
		Treble		No
		Balance		No
		Back Light		No
		Nicam ST		No
		Tone 1/2 (A/B)		No
		Surround On/Off		No
		Pin Code		No
		AV		Yes
		Skip		No
		Channel		Yes
		Hotel Lock		No
		Sleep Timer		Yes
		Wide Mode		No
		Broadcasting Station Name		Yes
		Sound Mute		Yes
G-8	OSD Language		English	
G-9	Clock and Timer	Sleep Timer	Max Time	90 Min
			Step	15 Min
		Clock		No
		On Timer	Program(On Tim)	No
		Off Timer	Program(Off Tim)	No
		Wake Up Timer		No
		Timer Back-up (at Power Off Mode)	more than	-- Min Sec

GENERAL SPECIFICATIONS

G-10	Remote Control	Unit	RC-FL
		Glow in Dark Remocon	No
		Format	KASEIKYO
		Custom Code	
		Power Source	3V
		Voltage(D.C)	UM-3 x 2 pcs
		UM size x pcs	
		Total Keys	42 Keys
		Keys	Power
		1	Yes
		2	Yes
		3	Yes
		4	Yes
		5	Yes
		6	Yes
		7	Yes
		8	Yes
		9	Yes
		0	Yes
		/...	Yes
		C	Yes
		Volume Up / +	Yes
		Volume Down / -	Yes
		TV/AV	Yes
		N	Yes
		F	Yes
		SLEEP TIMER	Yes
		CALL	Yes
		Mute	Yes
		TEXT / TV	Yes
		CH Up	Yes
		CH Down	Yes
		Red	Yes
		Green	Yes
		Yellow	Yes
		Cyan	Yes
		F/T/B	Yes
		Reveal	Yes
		TIMED PAGE	Yes
		TEXT INDEX	Yes
		TEXT HOLD	Yes
		VCR	VCR POWER
		PLAY	Yes
		STOP	Yes
		FF	Yes
		REW	Yes
		REC	Yes
		VCR CH Up	Yes
		VCR CH Down	Yes
		PAUSE	Yes

GENERAL SPECIFICATIONS

G-11	Features	Auto Degauss	Yes
		Auto Shut Off	Yes
		Canal+	No
		CATV	No
		Anti-theft(Back Up 30 Min.)	No
		Memory(Last CH)	Yes
		Memory(Last Volume)	Yes
		BBE	No
		Auto Search	Yes
		CH Allocation	No
		Just Clock Function	No
		Game Position	No
		CH Label	No
		VM Circuit	No
		Full OSD	No
		Unitext	No
		Fastext	Yes
		Top Text	No
		Premiere	No
		Comb Filter	No
			____ Lines
		Auto CH Memory	No
		Stable Sound	No
		Auto Set Up	Yes
		FBT Leak Test Protect	Yes
		Previous (Quick View)	No
		Panel Lock	No
		Child Lock	Yes
		Double Focus & Dynamic Focus	No
		Wss Signal Wide Change	No
		Virtual Dolby Surround	No
		Power ON Memory	Yes
		Hotel Lock	No
G-12	Accessories	Owner's Manual	Language
			w/Guarantee Card
			English
		Remote Control Unit	No
		Rod Antenna	Yes(Supplied by a Buyer)
			No
			Pole
			type
		Loop Antenna (W/ Antenna Change Plug)	Yes
			-
		U/V Mixer	No
		DC Car Cord (Center+)	No
		Guarantee Card	Yes(Supplied by a Buyer)
		Warning Sheet	Yes
		Circuit Diagram	No
		Antenna Change Plug	No
		Service Facility List	No
		Important Safeguard	No
		Dew/AHC Caution Sheet	No
		AC Plug Adapter	No
		Quick Set-up Sheet	No
		Battery	Yes(Supplied by a Buyer)
			UM size x pcs
			UM-3 x 2 pcs
			OEM Brand
			Yes
		AC Cord	No
		AV Cord (2Pin-1Pin)	No
		Registration Card	No
		PTB Sheet	No
		300 ohm to 75 ohm Antenna Adapter	No

GENERAL SPECIFICATIONS

G-13	Interface	Switch	Front	Power (Tact Sw)	No
				System Select	No
				Main Power SW	Yes
				TV/AV	Yes
				Up	Yes
				Down	Yes
				Function	Yes
				STR	Yes
			Rear	AC/DC	No
				TV/CATV Selector	No
				Degauss	No
				Main Power SW	No
		Indicator		Power	No
				Stand-by	No
				Stand-by/Remocon	Yes
				Stand-by/ON	No
		Terminals	Front	On Timer	No
				Video Input	Yes
				Audio Input	Yes
			Rear	Other Terminal	Head Phone
				Video Input(Rear1)	No
				Video Input(Rear2)	No
				Audio Input(Rear1)	No
				Audio Input(Rear2)	No
				Video Output	No
				Audio Output	No
				Euro Scart(21Pin)	Yes
				RGB-INPUT	Yes
				Component Input	No
				Diversity	No
				Ext Speaker	No
				DC Jack 12V(Center +)	No
				VHF/UHF Antenna Input	D Type
				AC Outlet	No

G-14	Set Size	Approx. W x D x H (mm)		388.5x 387 x 368
G-15	Weight	Net (Approx.)		11.0 kg (--- lbs)
		Gross (Approx.)		13.0kg (---lbs)

G-16	Carton	Master Carton			No
			Content		--- Sets
			Material		--- /--
			Dimensions W x D x H(mm)		-- x -- x --
		Gift Box	Description of Origin		No
					Yes
			Material		Double/Brown
			Dimensions W x D x H(mm)		454 x 472 x 452
		Drop Test	Design		As per Buyer's
			Description of Origin		Yes
					Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces
			Height (cm)		62
	Container Stuffing			630 Sets/40' container	

G-17	Cabinet Material	Cabinet Front	PS 94HB
		Cabinet Rear	PS 94V0 NON-HALOGEN

DISASSEMBLY INSTRUCTIONS

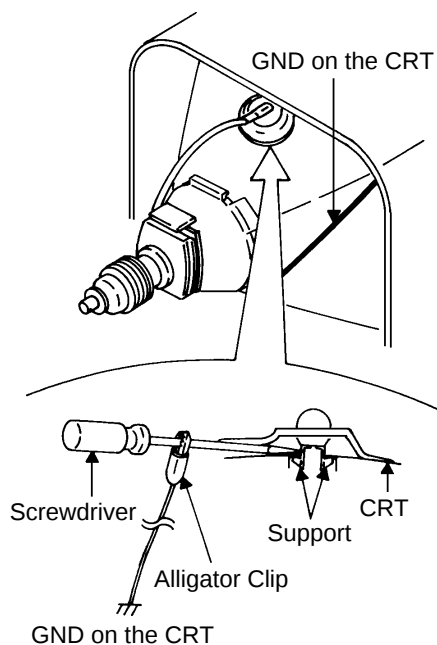
1. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

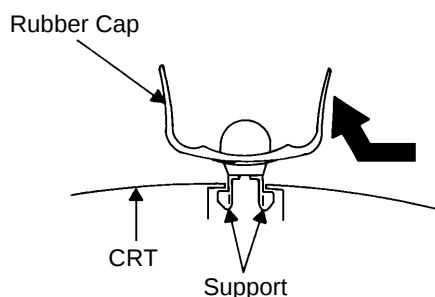
- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap.
Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.
A cracking noise will be heard as the voltage is discharged.



2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support.



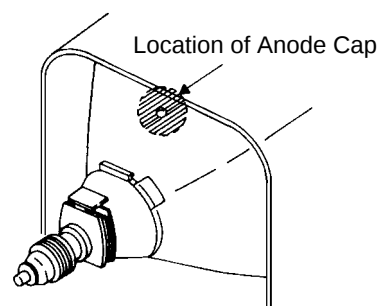
3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

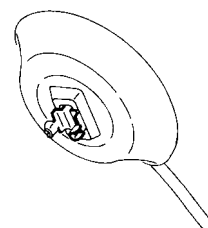
1. Clean the spot where the cap was located with a small amount of alcohol.



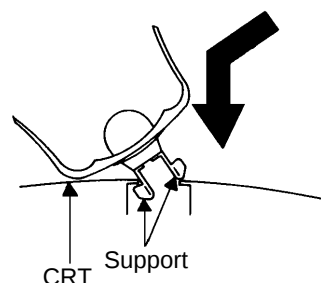
NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap.



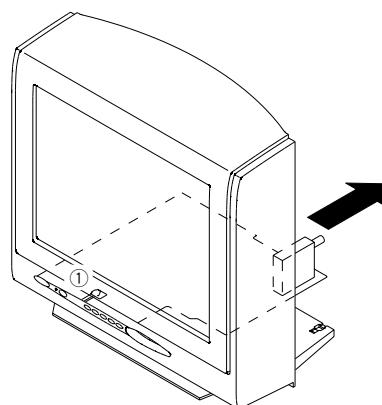
4. Insert one end of the Anode Support into the anode button, then the other as shown in the figure below.



5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

2. NOTE FOR THE REMOVAL OF THE MAIN PCB

When the removal of the Main PCB, remove the hook ① first, then draw it in the direction of the arrow.



WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1 (For TX-15AT1 (PAL-I)).

	bit 0	bit 1	bit 2	bit 3	bit 4	bit 5	bit 6	bit 7
Option 1	0	0	0	0	0	0	0	0
Option 2	0	0	0	0	0	0	0	0

Table 1

1. Adjust the unit to channel 99.
2. Select the sharpness setting screen by the FUNCTION button on the unit. Set the sharpness setting to the minimum.
3. While pressing the DOWN button on the unit, press the MUTE button on the remote control at the sharpness setting screen. The adjustment mode screen will appear.
In this case, release the DOWN button on the unit first. Because, the adjustment mode screen may disappear.
4. Press the STATUS button on the remote control. The Option 1 setting screen will appear as shown Fig. 1.

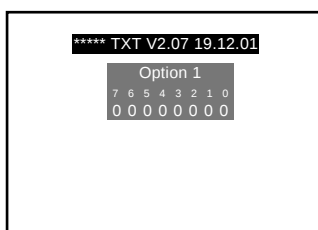


Fig. 1

5. Check if the DATA for each bit are set as shown on the Table 1.
6. If not, set to the correct DATA by the direct channel button on the remote control. Then enter it by the TV/AV button on the remote control.
7. Set to the Option 2 setting screen by the UP button on the remote control.
8. Repeat steps 5 to 6.
9. Press the FUNCTION button on the remote control to return the normal screen.

ELECTRICAL ADJUSTMENTS

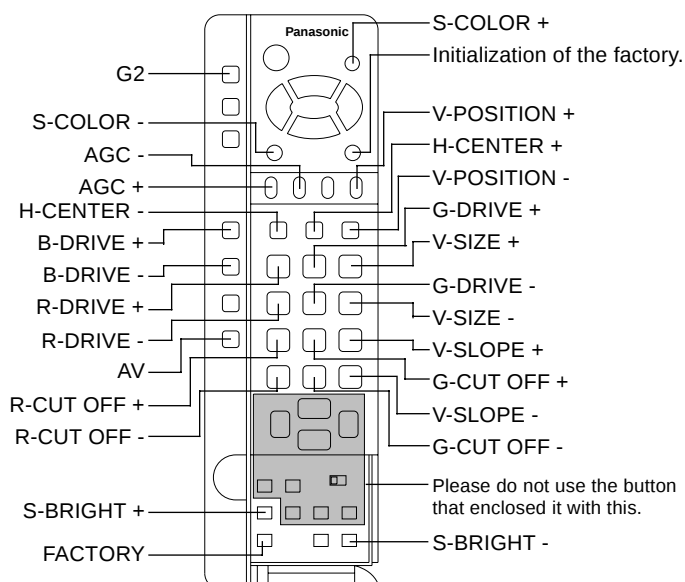
1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor for a heat sink, apply the silicon grease (**YG6260M**) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

For this unit, adjust using the Jig Remocon.



Prepare the following measurement tools for electrical adjustments.

1. Oscilloscope
2. Digital Voltmeter
3. Pattern Generator

On-Screen Display Adjustment

1. Press the FACTORY button on the Jig Remocon. The adjustment mode screen will appear as shown **Fig. 1-1**.

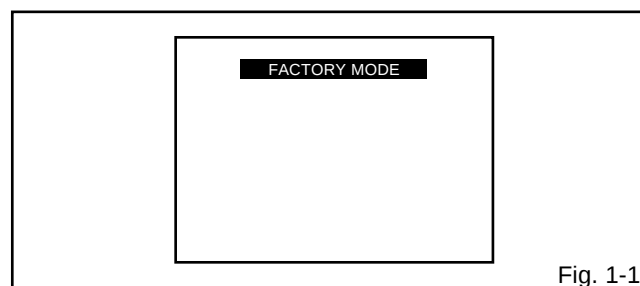


Fig. 1-1

2. When finishing the adjustment, press the FACTORY button on the Jig Remocon.

2. BASIC ADJUSTMENTS

2-1: CONSTANT VOLTAGE (AV)

NOTE: Adjust it at the AV mode.

1. Place the set with Aging Test for more than 15 minutes.
2. Connect the digital voltmeter to **TP401**.
3. Set condition is AV MODE without signal.
4. Adjust the **VR501** until the digital voltmeter is $115 \pm 0.5V$.

2-2: RF AGC (RF)

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the UHF (63dB).
3. Connect the digital voltmeter to the **TP002**.
4. Press the FACTORY button on the Jig Remocon.
5. Press the AGC +/- button on the Jig Remocon until the digital voltmeter is $2.5 \pm 0.1V$.

2-3: CUT OFF (UG2) (AV)

NOTE: Adjust it at the AV mode.

1. Set condition is AV MODE without signal.
2. Place the set with Aging Test for more than 15 minutes.
3. Press the FACTORY button on the Jig Remocon.
4. Adjust the unit to the following settings.
R-Cut=32, G-Cut=32, R-Drv=32, G-Drv=32, B-Drv=32
5. Press the G2 button on the Jig Remocon.
6. Adjust the **Screen Volume** until the indicator on the unit will light up.

2-4: WHITE BALANCE (RF)

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 10 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Set the color balance to normal position.
4. Press the FACTORY button on the Jig Remocon.
5. Adjust the +/- button on the Jig Remocon to whiten the R-Cut, G-Cut, R-Drv and G-Drv at each step tone sections equally. B-Drv step number is fixed "32".

2-5: FOCUS (RF)

1. Receive a broadcast.
2. Set the color balance to normal position.
3. Turn the Focus Volume fully counterclockwise once.
4. Adjust the **Focus Volume** until picture is distinct.

2-6: HORIZONTAL POSITION (RF)

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the center cross signal from the Pattern Generator.
3. Set the color balance to normal position.
4. Press the FACTORY button on the Jig Remocon.
5. Press the H-CENTER +/- button on the Jig Remocon until the right and left screen size of the vertical line becomes the same.

ELECTRICAL ADJUSTMENTS

2-7: VERTICAL SIZE (RF)

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the cross hatch signal from the Pattern Generator.
3. Set the color balance to normal position.
4. Press the FACTORY button on the Jig Remocon.
5. Press the V-SIZE +/- button on the Jig Remocon until the rectangle on the center of the screen becomes square.
6. Receive a broadcast and check if the picture is normal.

2-8: VERTICAL SLOPE (RF)

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the center cross signal from the Pattern Generator.
3. Set the color balance to normal position.
4. Press the FACTORY button on the Jig Remocon.
5. Press the V-SLOPE +/- button on the Jig Remocon until the horizontal line becomes to the blanking top.

2-9: VERTICAL POSITION (RF)

NOTE: Adjust after performing VERTICAL SLOPE adjustment.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the center cross signal from the Pattern Generator.
3. Set the color balance to normal position.
4. Press the FACTORY button on the Jig Remocon.
5. Press the V-POSITION +/- button on the Jig Remocon until the horizontal line becomes fit to the notch of the shadow mask.

2-10: SUB BRIGHT (RF)

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the black pattern*.
3. Set the color balance to normal position.
4. Press the FACTORY button on the Jig Remocon.
5. Press the S-BRIGHT +/- button on the Jig Remocon until the screen begin to shine.

* The Black Pattern means the whole black raster signal. Select the "RASTER" of the pattern generator, set to the OFF position for each R, G and B.

2-11: COLOR CENT (RF)

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the color bar pattern.
3. Set the color balance to normal position.
4. Connect the oscilloscope to **TP801**.
5. Press the FACTORY button on the Jig Remocon.
6. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
7. Press the S-COLOR +/- button on the Jig Remocon until the red color level is adjusted to $80 \pm 10\%$ of the white level. (Refer to Fig. 2-1)

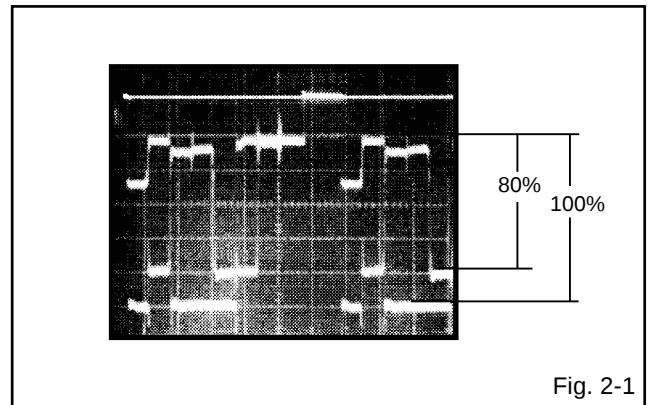


Fig. 2-1

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue color.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

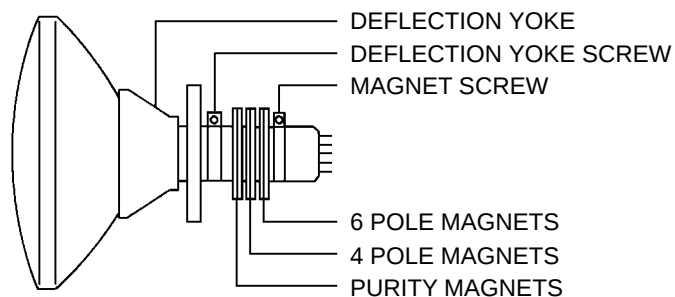


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left.
(Refer to Fig. 3-2-a)
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke.
(Refer to Fig. 3-2-b)

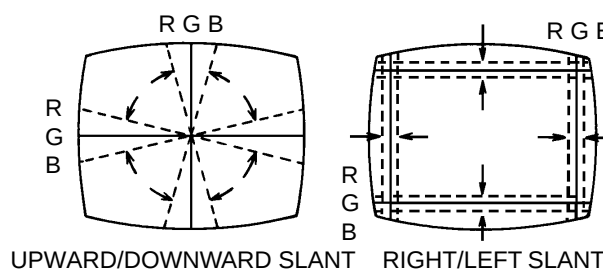
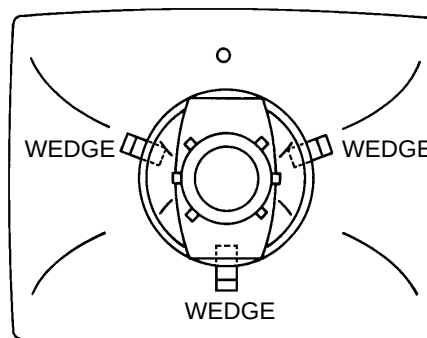


Fig. 3-2-a

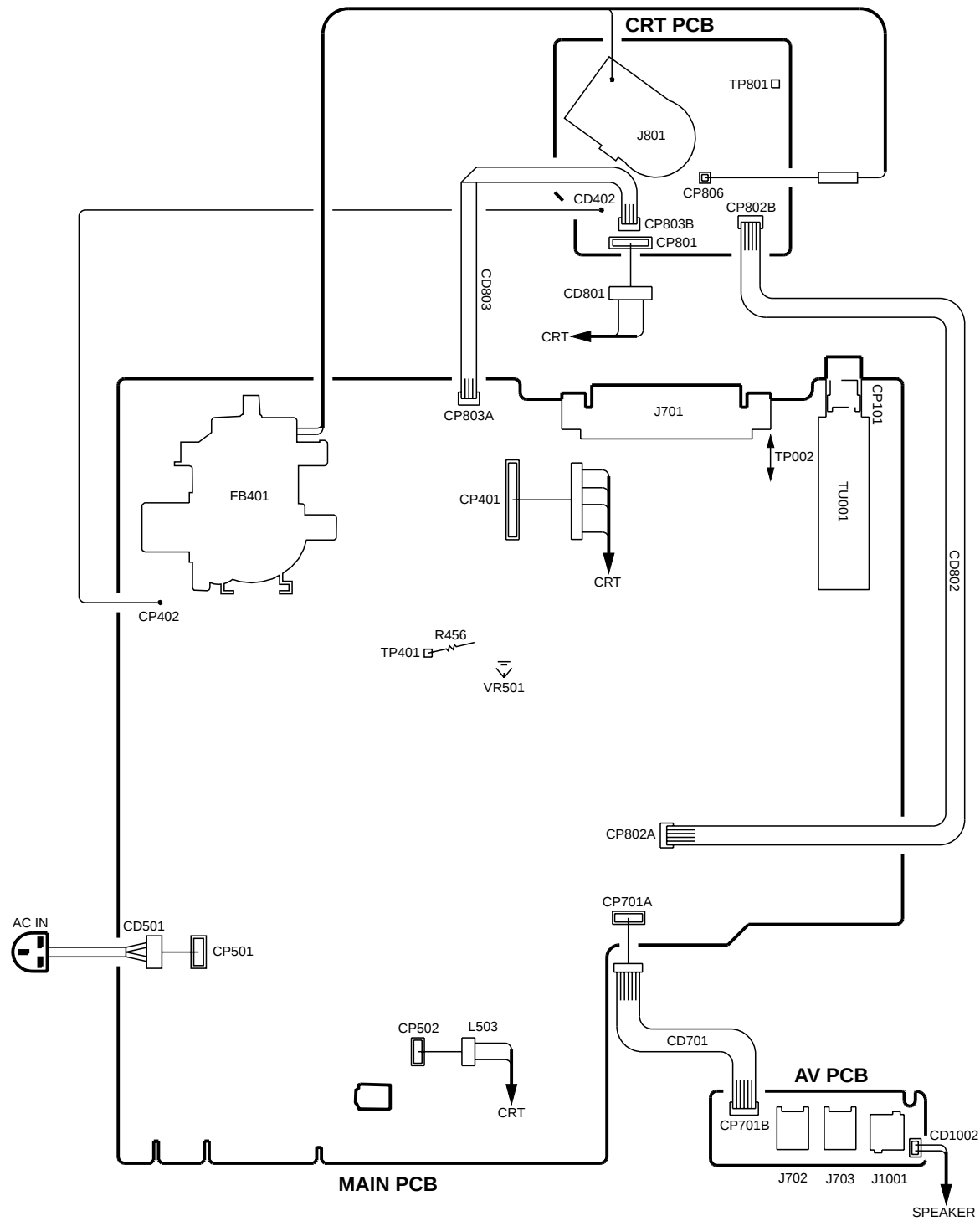


WEDGE POSITION

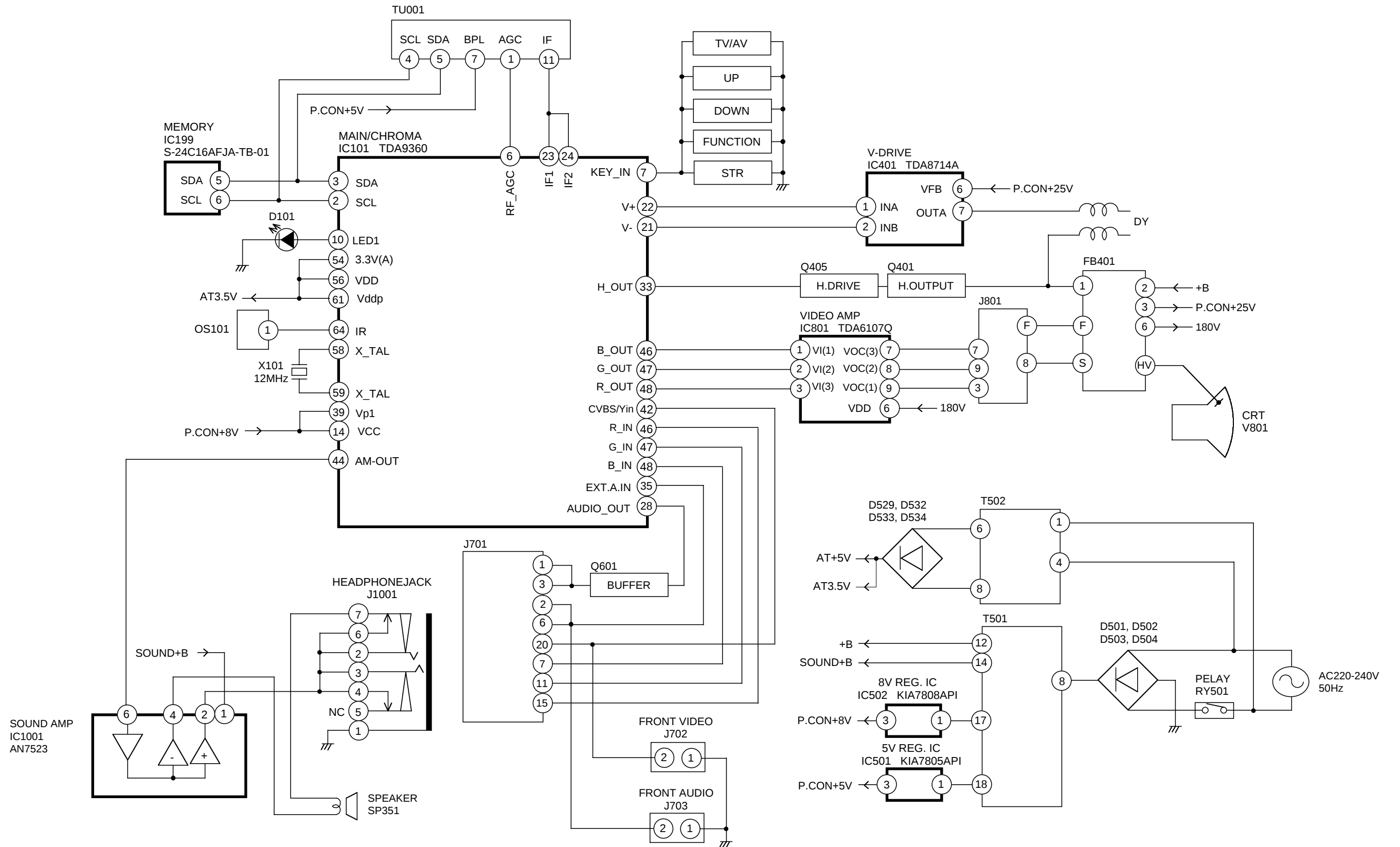
Fig. 3-2-b

ELECTRICAL ADJUSTMENTS

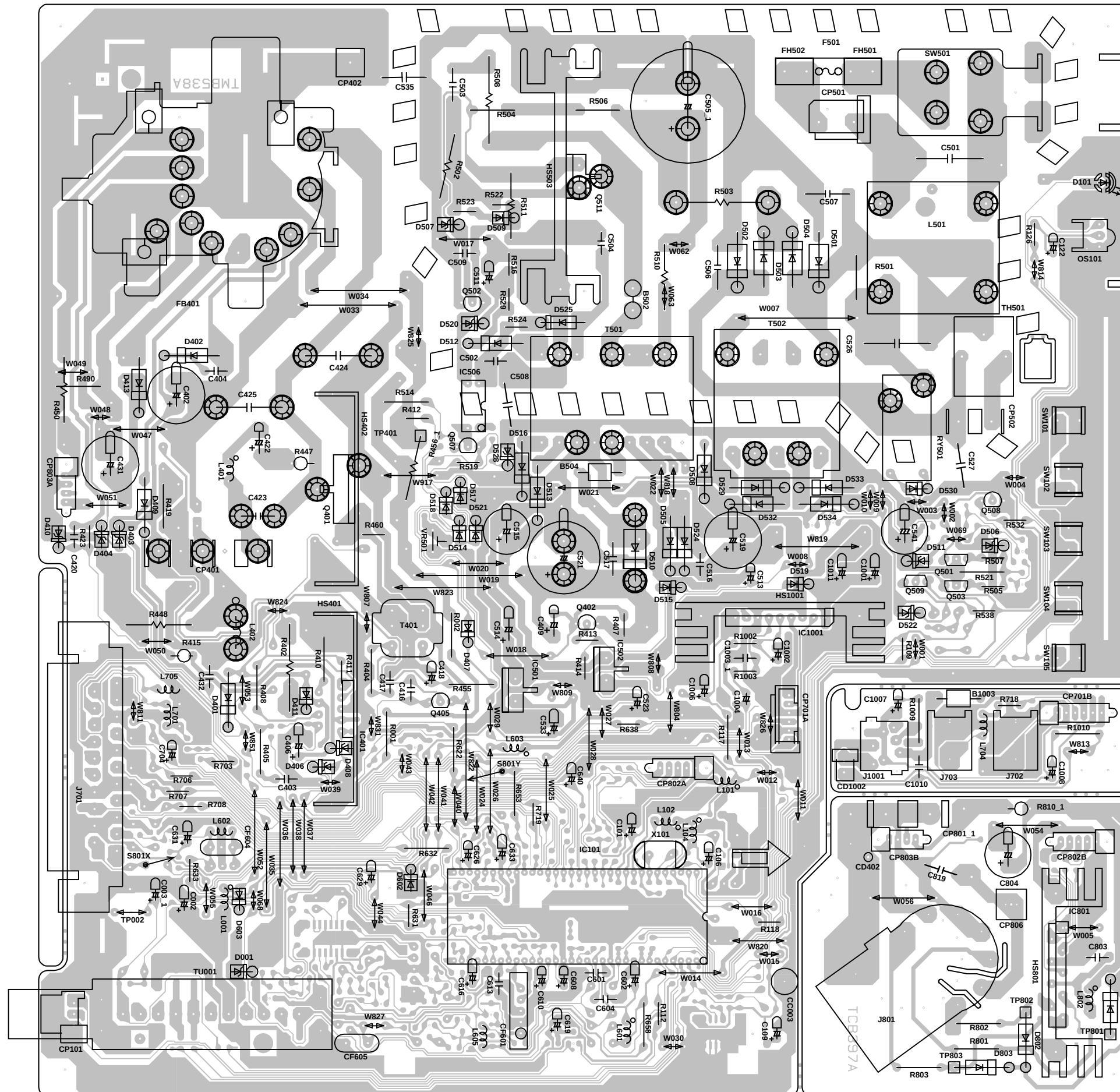
4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



BLOCK DIAGRAM



**PRINTED CIRCUIT BOARDS
MAIN/CRT/AV (INSERTED PARTS)
SOLDER SIDE**



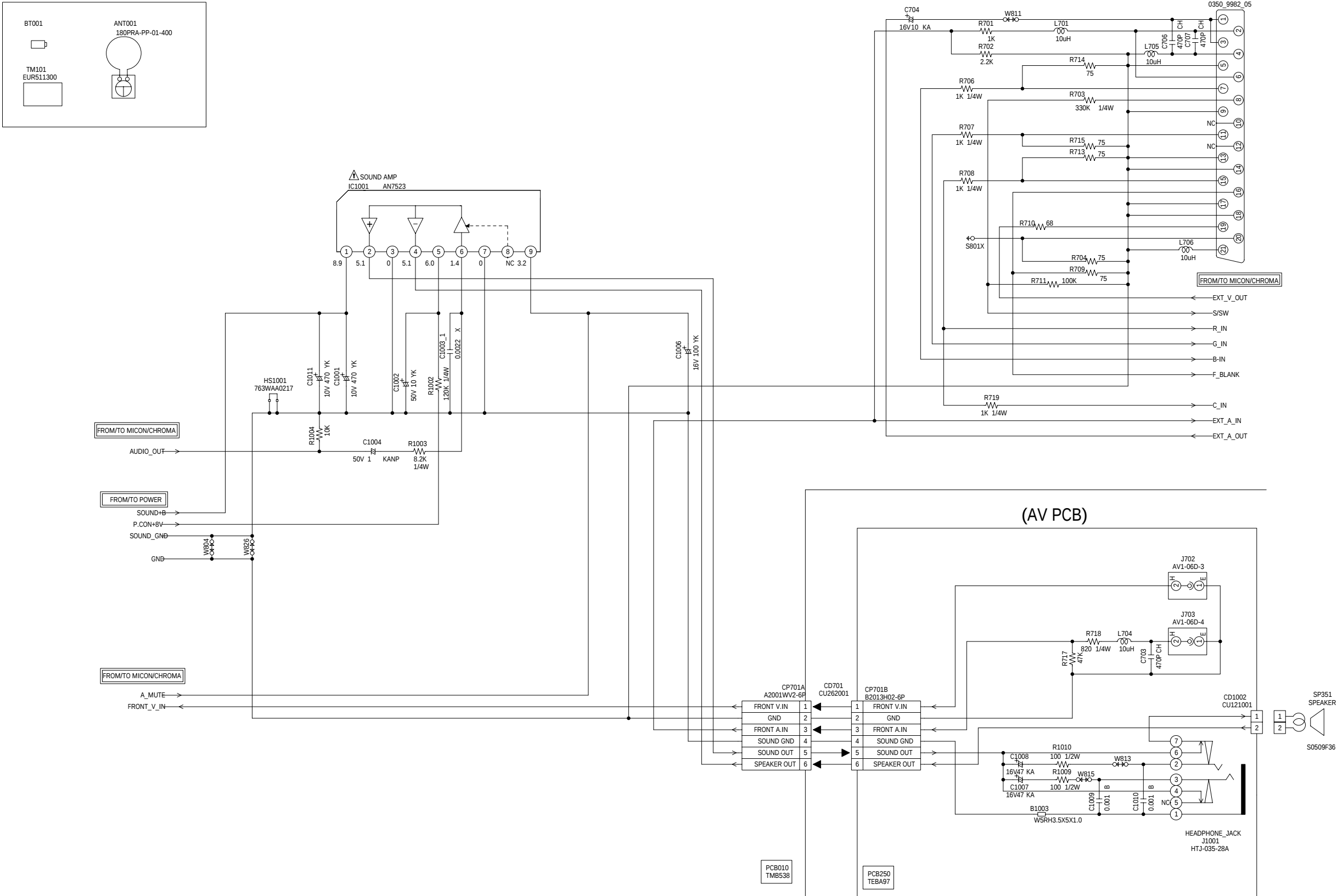
MICON/CHROMA SCHEMATIC DIAGRAM (MAIN PCB)

NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE:THE DC VOLTAGE AT EACH PART WAS MEASURED
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

SOUND AMP/21PIN SCHEMATIC DIAGRAM (MAIN PCB)



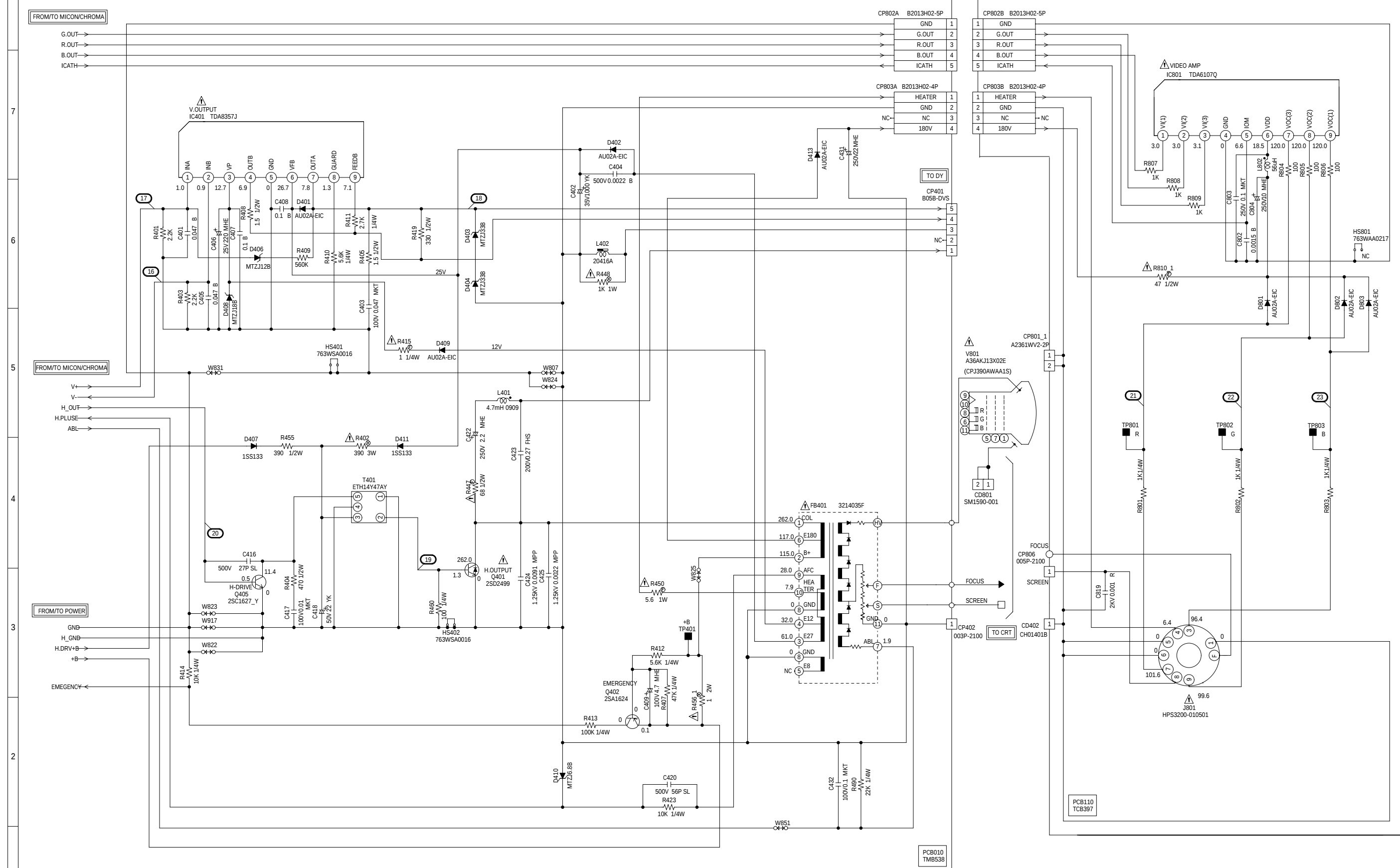
NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.
THE ALUMI ELECTROLYTIC CAPACITOR MARKED N
IS NON POLAR ONE.

NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL

(MAIN PCB)

(CRT PCB)



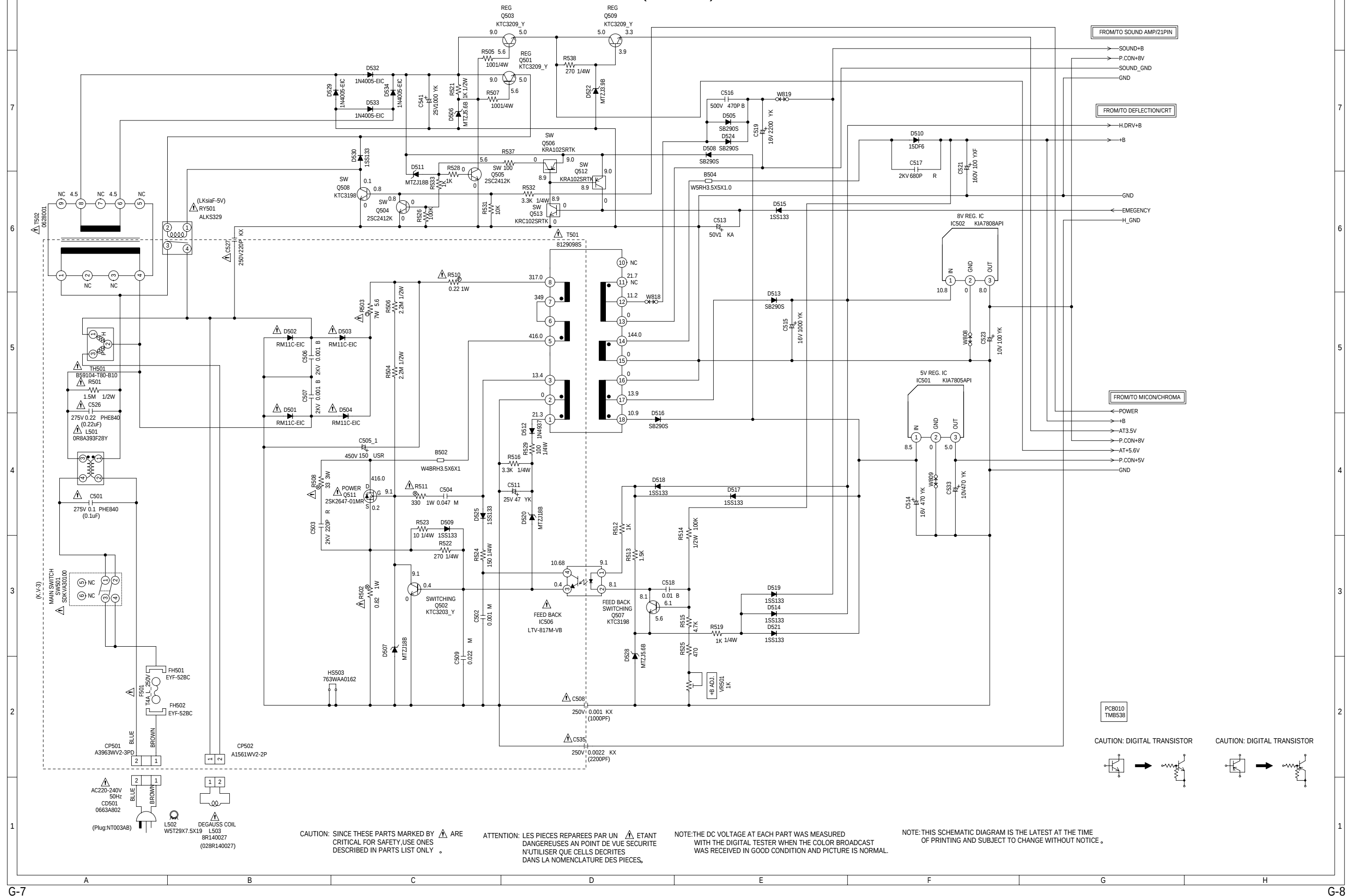
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

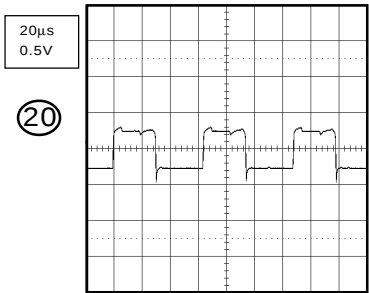
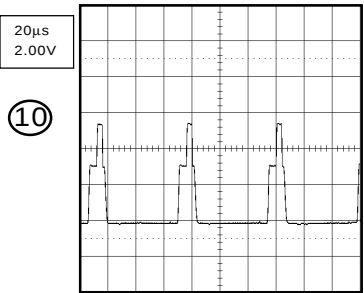
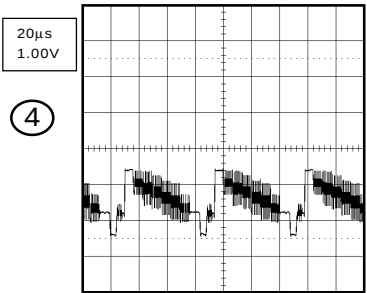
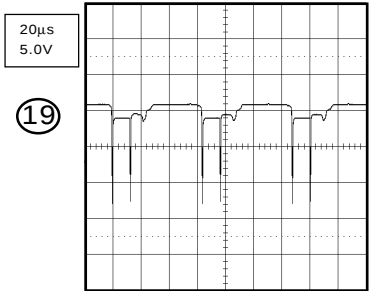
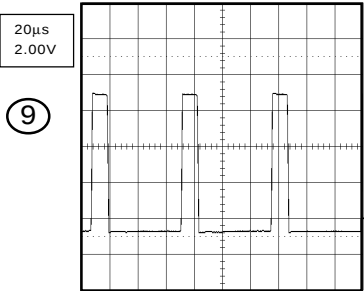
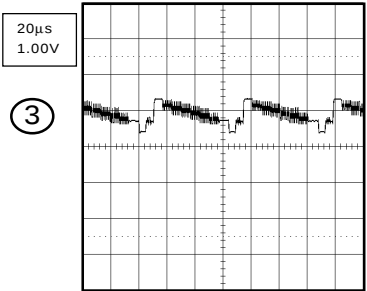
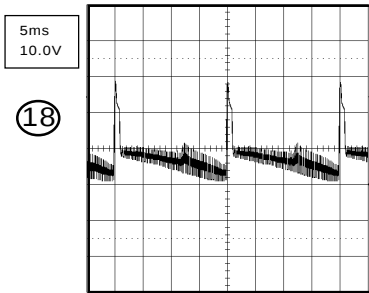
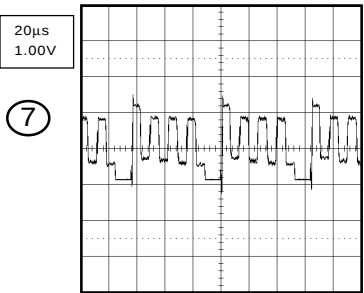
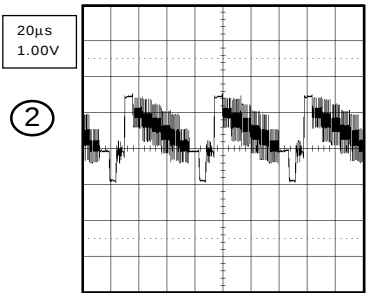
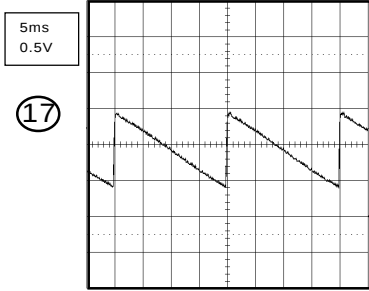
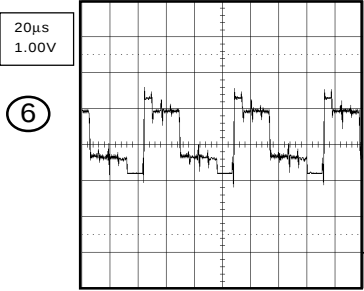
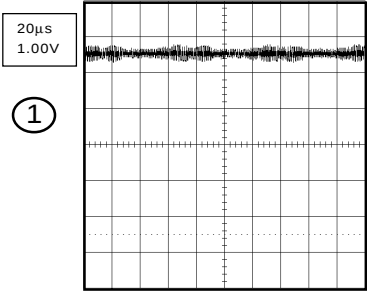
ATTENTION: LES PIECES REPARÉES PAR UN  ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

POWER SCHEMATIC DIAGRAM (MAIN PCB)

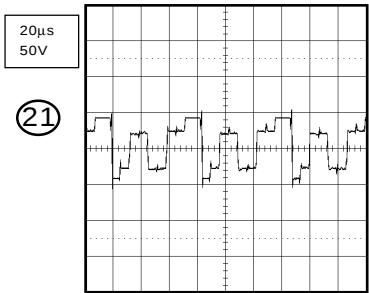
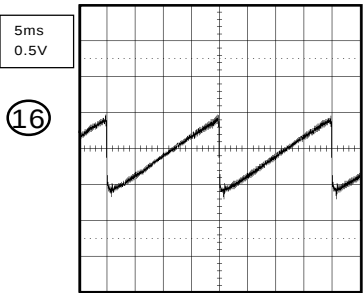
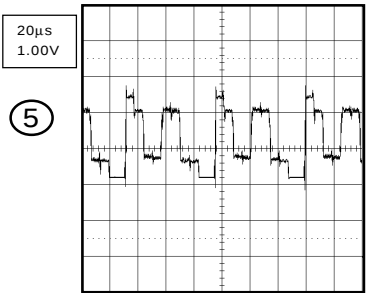


WAVEFORMS

MICON/CHROMA

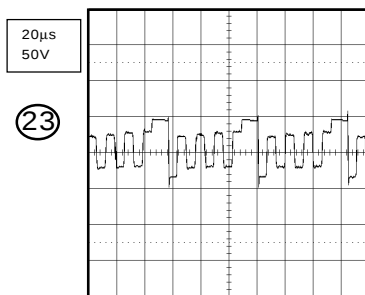
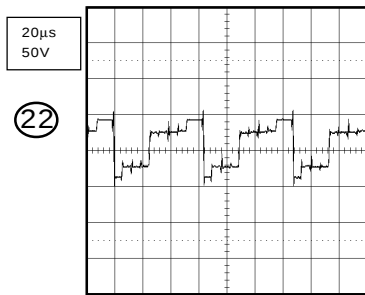


DEFLECTION/CRT



NOTH: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS



NOTH: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

Service Manual



Colour Television TX-15AT1 Z-M3L Chassis

SPECIFICATIONS

Power Source: 220-240V a.c., 50Hz

Power Consumption: 46W

Stand-by Power Consumption: 1W

Aerial Impedance: 75Ω unbalanced, Coaxial Type

Receiving System: PAL-I , PAL-525/60 UHF
M.NTSC
NTSC (AV only)

Receiving Channels: UHF E21-E68

Intermediate Frequency:

Video/Audio

Video 39.5MHz
Audio 33.5MHz
Colour 35.07MHz (PAL)

Video/Audio Terminals:

AV1 IN Video (21 pin) 1V p-p 75Ω
Audio (21 pin) 500mV rms 10kΩ
RGB (21 pin)
Audio (RCAx1) 500mV rms 10kΩ
Video (RCAx1) 1V p-p 75Ω

AV1 OUT Video (21 pin) 1V p-p 75Ω
Audio (21 pin) 500mV rms 1kΩ

High Voltage: 26.5kV $\pm$ 1kV

Picture Tube: A36AKJ13X02E 37cm

Audio Output: 3W (Music Power)
8Ω Impedance

Headphones: 8Ω Impedance
3.5mm

Accessories supplied : Remote Control
2 x R6 (UM3) Batteries

Dimensions:

Height: 368mm
Width: 388mm
Depth: 387mm

Net weight: 11kg

Specifications are subject to change without notice.
Weights and dimensions shown are approximate.

CONTENTS

SAFETY PRECAUTIONS.....	2
SERVICE HINTS	3
ALIGNMENT SETTINGS.....	4
WAVEFORM PATTERN TABLE	5
BLOCK DIAGRAMS	6
PARTS LOCATION	7
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SCHEMATIC DIAGRAMS	12
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SAFETY PRECAUTIONS

GENERAL GUIDE LINES

1. It is advisable to insert an isolation transformer in the a.c. supply before servicing a hot chassis.
2. When servicing, observe the original lead dress in the high voltage circuits. If a short circuit is found, replace all parts that have been overheated or damaged by the short circuit.
3. After servicing, see that all the protective devices such as insulation barriers, insulation papers, shields and isolation R-C combinations are correctly installed.
4. When the receiver is not being used for a long period of time, unplug the power cord from the a.c. outlet.
5. Potentials as high as 27.5kV are present when this receiver is in operation. Operation of the receiver without the rear cover involves the danger of a shock hazard from the receiver power supply. Servicing should not be attempted by anyone who is not familiar with the precautions necessary when working on high voltage equipment. Always discharge the anode of the tube.
6. After servicing make the following leakage current checks to prevent the customer from being exposed to shock hazard.

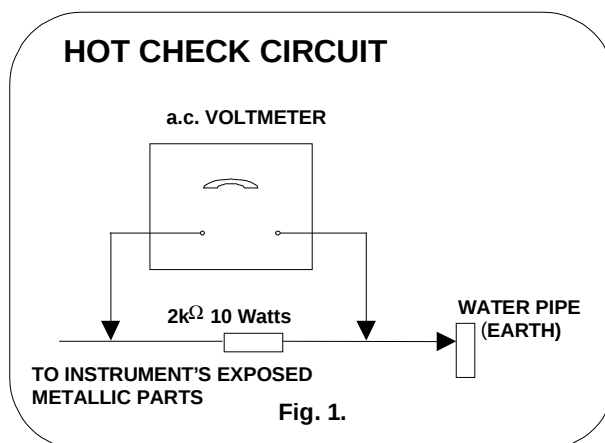
LEAKAGE CURRENT COLD CHECK

1. Unplug the a.c. cord and connect a jumper between the two prongs of the plug.
2. Turn on the receiver's power switch.
3. Measure the resistance value with an ohmmeter, between the jumpered a.c. plug and each exposed metallic cabinet part on the receiver, such as screw heads, aerials, connectors, control shafts etc. When the exposed metallic part has a return path to the chassis, the reading should be between 4M ohm and 20M ohm. When the exposed metal does not have a return path to the chassis, the reading must be infinite.

LEAKAGE CURRENT HOT CHECK

1. Plug the a.c. cord directly into the a.c. outlet. Do not use an isolation transformer for this check.
2. Connect a 2k Ω 10W resistor in series with an exposed metallic part on the receiver and an earth, such as a water pipe.
3. Use an a.c. voltmeter with high impedance to measure the potential across the resistor.

4. Check each exposed metallic part and check the voltage at each point.
5. Reverse the a.c. plug at the outlet and repeat each of the above measurements.
6. The potential at any point should not exceed 1,4Vrms. In case a measurement is outside the limits specified, there is a possibility of a shock hazard, and the receiver should be repaired and rechecked before it is returned to the customer.



X-RADIATION WARNING

1. The potential sources of X-Radiation in TV sets are the high voltage section and the picture tube.
2. When using a picture tube test jig for service, ensure that the jig is capable of handling 27.5kV without causing X-Radiation.

NOTE: It is important to use an accurate periodically calibrated high voltage meter.

1. Set the brightness to minimum.
2. Measure the high voltage. The meter should indicate. 26.5kV $\pm$ 1kV.
If the meter indication is out of tolerance, immediate service and correction is required to prevent the possibility of premature component failure.
3. To prevent any X-Radiation possibility, it is essential to use the specified tube.

SERVICE HINTS

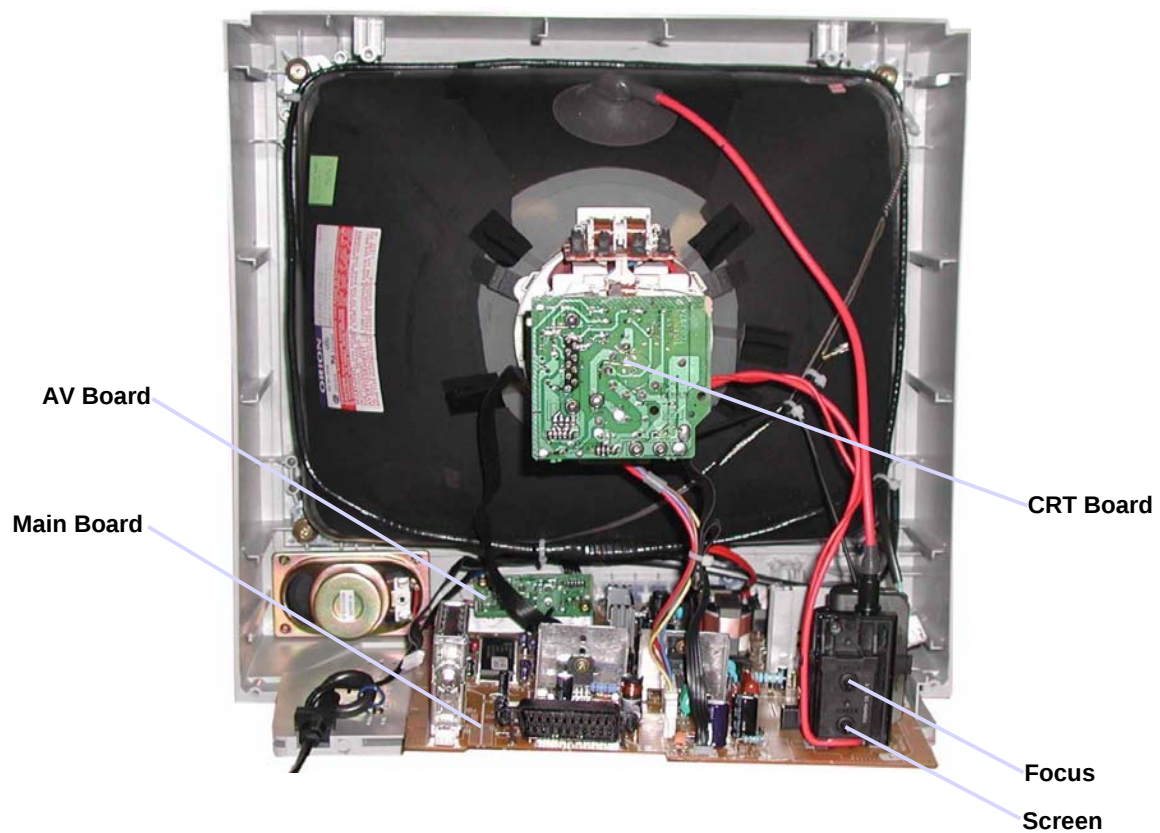
How to remove the rear cover

1. Remove the 5 screws as shown in Fig.2.



Fig. 2.

LOCATION OF CONTROLS



ALIGNMENT PROCEDURE AND OPTION SETTING

Entering SERVICE mode

To enter the On-Screen display adjustment, adjust the unit to channel 99, select the sharpness setting using the function (F) button. Set the sharpness to a minimum using the minus button. Press function key again to store the sharpness setting. Then press the DOWN button on the unit whilst pressing the MUTE button on the remote control. Select the adjustment items by the UP/DOWN button on the remote control, then adjust them by the +/- button. After adjustment, be sure to press the TV/AV button to confirm the required values. Press the function key to store all adjustment values

Service mode navigation

- Up /Down remote keys :cycle through the service items available.
- +/- remote keys :Decrement/Increment the values within range.
- TV/AV :Store the current data.

Order	Item	Optimum setting
1	Cut off (UG2)	TEST
2	Vertical slope (V-slo)	031
3	Vertical position (V-pos)	033
4	Vertical amplitude (V-Amp)	029
5	Horizontal position (H-Ctr)	030
6	Red Cut (R-Cut)	035
7	Green Cut (G-Cut)	028
8	Red Drive (R-Drv)	026
9	Green Drive (G-Drv)	037
10	Blue Drive (B-Drv)	029
11	AGC	031
12	Sub-Colour (S-Col)	019
13	Sub-Brightness (S-Bri)	029

Cut Off UG2 alignment:

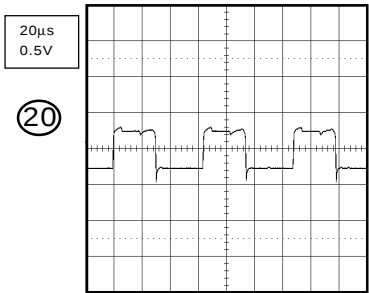
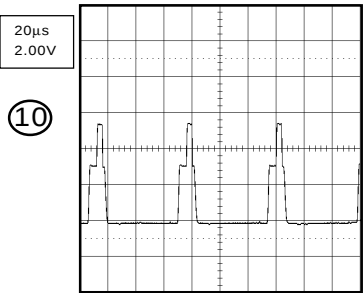
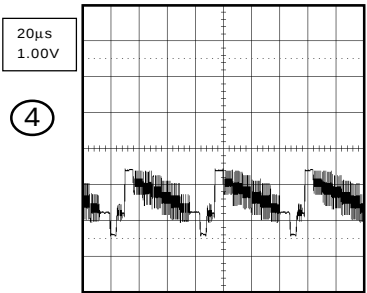
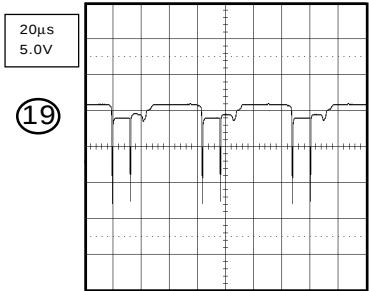
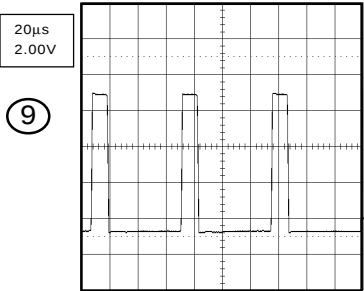
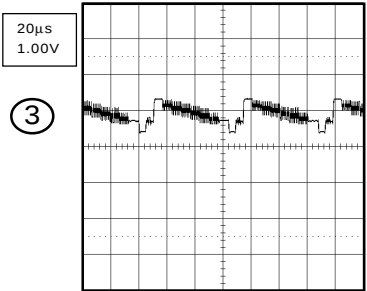
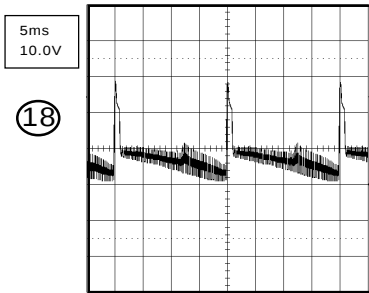
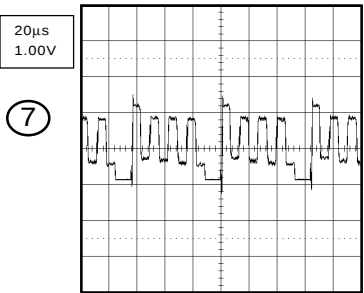
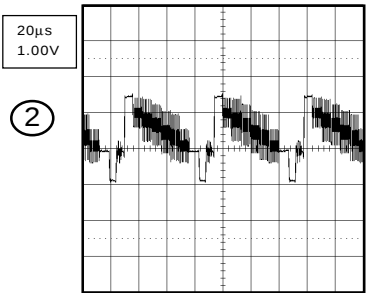
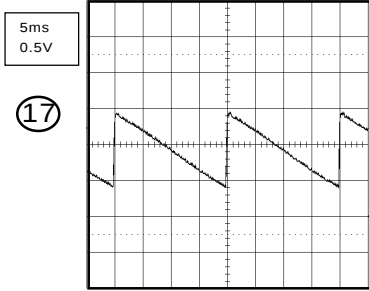
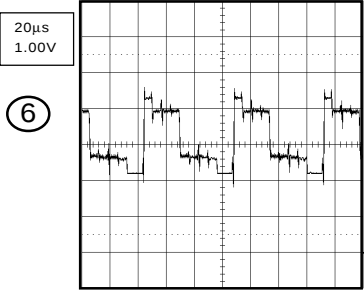
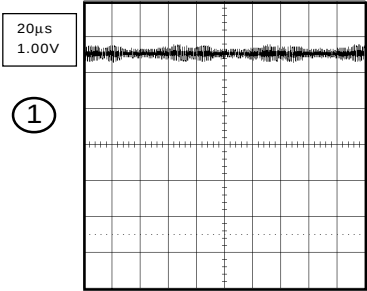
Adjust the unit to the following settings, R-Cut=32, G-Cut=32, R-Drv=32, G-Drv=32, B-Drv=32. Place the set into an ageing test for >15 minutes. Activate the UG2 display adjustment mode. Adjust the SCREEN VOLUME until the indicator on the unit will light up.

White Balance:

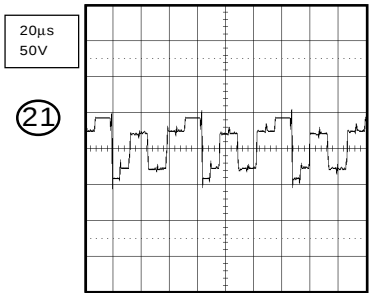
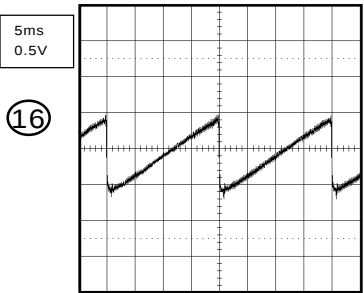
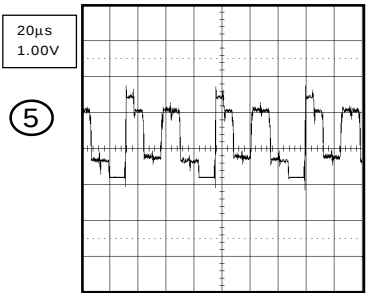
Adjust after performing UG2 CUT OFF adjustment. Place the set into an ageing test for >10 minutes. Receive the gray scale from a pattern generator. Set the colour balance to normal position. Activate the adjustment mode, press the UP/DOWN button on the remote to select R-Cut, G-Cut, R-Drv, G-Drv, and B-Drv and adjust accordingly using +/- button on the remote to whiten. Perform the adjustment until the white colour seems white.

WAVEFORMS

MICON/CHROMA

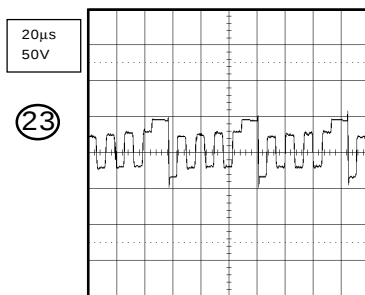
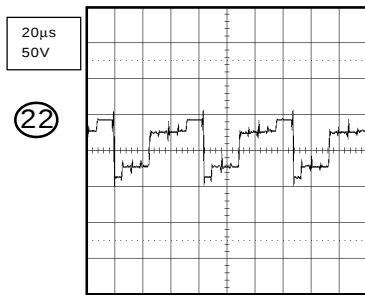


DEFLECTION/CRT



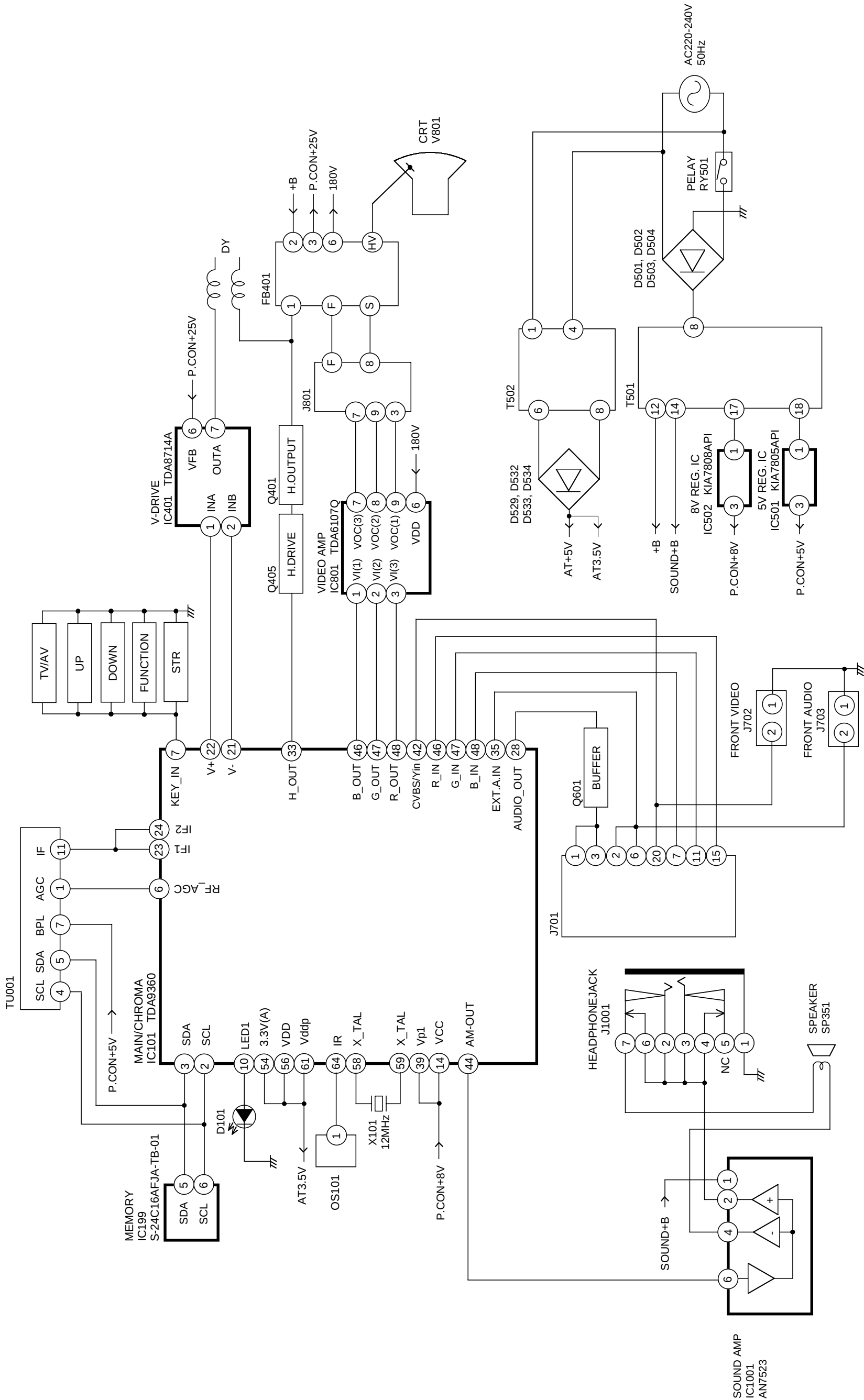
NOTH: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS



NOTH: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

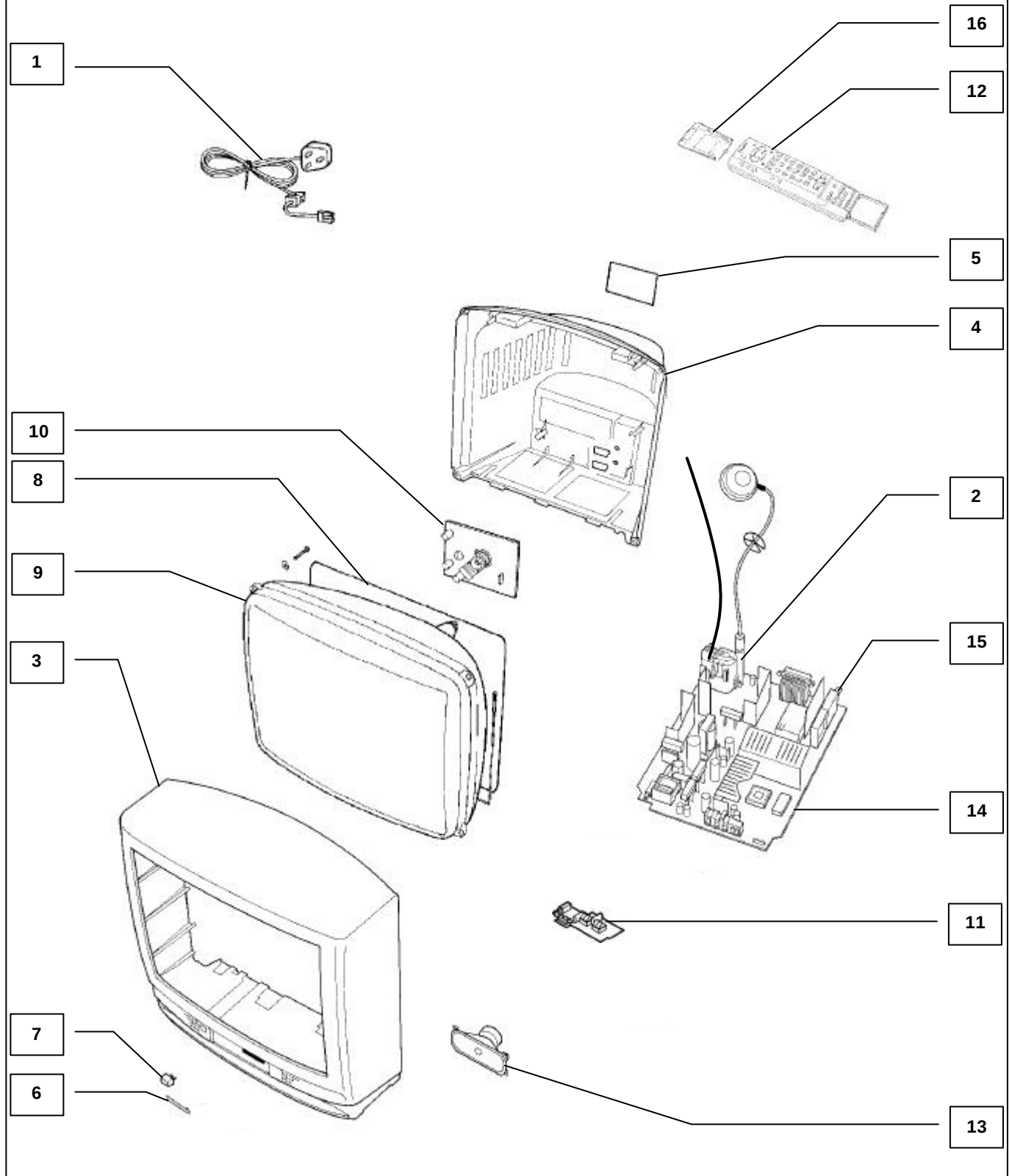
BLOCK DIAGRAM



PARTS LOCATION

NOTE:

The numbers on the exploded view below refer to the mechanical section of the Replacement Parts List. This diagram is used for representative purposes only.



REPLACEMENT PARTS LIST

Important Safety Notice

Components Identified by  mark have special characteristics important for safety.
 * When replacing any of these components, use only manufacturers specified parts.
 In case of ordering these spare parts, please always add the complete Model-Type number to your order.

Cct Ref	Parts Number	Description	
EXPLODED VIEW			
1	0663A802	AC POWER CORD	
2	3214035F	FLY BACK TRANSFORMER	
3	701UPJ0306	CABINET	
4	702UPA0233	BACKCOVER	
5	7225760001	MODEL LABEL	
6	7235760001	PANASONIC BADGE	
7	735UPA0100	POWER BUTTON	
8	8R140027	DEGAUSS COIL	
9	A36AKJ13X02E	CRT	
10	A3L007C110K	CRT P.C.B.	
11	A3L007C250K	AV P.C.B.	
12	EUR511300	REMOTE CONTROL	
13	S0509F36	SPEAKER	
14	TMB538A	MAIN P.C.B.	
15	TUWRF4EK-778	TUNER	
16	UR51EC904A	BATTERY COVER (REMOTE)	
MISCELLANEOUS COMPONENTS			
.	711UPA0022	I.R. WINDOW	
.	713UPA0022	REMOCON GUIDE	
.	713UPB0003	AV COVER	
.	735UPA0099	KEY BUTTONS	
.	793UCD1175	CARTON	
.	800UF00001	CUSHION LEG	
.	UM-3DEP-2P	BATTERY PACK	
ANT001	125C500026	ANTENNA LOOP	
CUS011	800WFAA008	CUSHION	
RY501	ALKS329	RELAY	
I.C.s			
IC101	TDA9360	MICON/CHROMA	
IC199	X24C16X15AT1	EAROM*	
IC401	TDA8357J	VERTICAL AMPLIFIER	
IC501	KIA7805API	5V REGULATOR	
IC502	KIA7808API	8V REGULATOR	
IC801	TDA6107Q	RGB OUTPUT	
IC1001	AN7523	AUDIO AMPLIFIER	
OS101	PIC-37142SY	REMOTE RECEIVER	
FUSES			
F501	50T040HCC	FUSE	
DIODES			
D001	MTZJT-7733/B	ZENER DIODE	
D101	SLR-342VCT32	LED	
D401	AU02A-EIC	DIODE	
D402	AU02A-EIC	DIODE	
D403	MTZJT-7733/B	ZENER DIODE	
D404	MTZJT-7733/B	ZENER DIODE	
D406	MTZJ12BT-77	ZENER DIODE	
D407	MA165TA5	DIODE	
D408	MTZJ18BT-77	ZENER DIODE	
D409	AU02A-EIC	DIODE	
D410	MTZJT-776.8B	ZENER DIODE	

Cct Ref	Parts Number	Description	
D411	MA165TA5	DIODE	
D413	AU02A-EIC	DIODE	
D501	RM11C-EIC	DIODE	
D502	RM11C-EIC	DIODE	
D503	RM11C-EIC	DIODE	
D504	RM11C-EIC	DIODE	
D505	SB290S	DIODE	
D506	MTZJT-775.6B	DIODE	
D507	MTZJ18BT-77	ZENER DIODE	
D508	SB290S	DIODE	
D509	MA165TA5	DIODE	
D510	15DF6	DIODE	
D511	MTZJ18BT-77	ZENER DIODE	
D512	1N4937	DIODE	
D513	SB290S	DIODE	
D514	MA165TA5	DIODE	
D515	MA165TA5	DIODE	
D516	SB290S	DIODE	
D517	MA165TA5	DIODE	
D518	MA165TA5	DIODE	
D519	MA165TA5	DIODE	
D520	MTZJ18BT-77	ZENER DIODE	
D521	MA165TA5	DIODE	
D522	MTZJ3.9BT-77	ZENER DIODE	
D524	SB290S	DIODE	
D525	MA165TA5	DIODE	
D528	MTZJT-775.6B	DIODE	
D529	1N4005-EIC	DIODE	
D530	MA165TA5	DIODE	
D532	1N4005-EIC	DIODE	
D533	1N4005-EIC	DIODE	
D534	1N4005-EIC	DIODE	
D602	MA165TA5	DIODE	
D603	MA165TA5	DIODE	
D801	AU02A-EIC	DIODE	
D802	AU02A-EIC	DIODE	
D803	AU02A-EIC	DIODE	
IC506	LTV-817M-VB	PHOTO COUPLER	
TH501	B59104-T80-B	THERMISTOR(PTC)	
TRANSISTORS			
Q401	2SD2499	TRANSISTOR	
Q402	2SA1624	TRANSISTOR	
Q405	2SC1627Y	TRANSISTOR	
Q501	KTC3209Y-AT	POWER TRANSISTOR	
Q502	KTC3203Y-AT	POWER TRANSISTOR	
Q503	KTC3209Y-AT	POWER TRANSISTOR	
Q504	2SC2412	TRANSISTOR	
Q505	2SC2412	TRANSISTOR	
Q506	KRA102SRTK	SWITCHING TRANSISTOR	
Q507	KTC3198-ATY	POWER TRANSISTOR	
Q508	KTC3198-ATY	POWER TRANSISTOR	
Q509	KTC3209Y-AT	POWER TRANSISTOR	

Cct Ref	Parts Number	Description
Q511	2SK2647-01MR	MOSFET
Q512	KRA102SRTK	SWITCHING TRANSISTOR
Q513	KRC102SRTK	SWITCHING TRANSISTOR
Q601	2SC2412	TRANSISTOR
Q602	2SC2412	TRANSISTOR
Q606	2SC2412	TRANSISTOR
Q607	2SC2412	TRANSISTOR
Q608	2SA1037AKT14	TRANSISTOR
Q609	KTC3881S-RTK	POWER TRANSISTOR
TRANSFORMERS		
T401	ETH14Y47AY	DRIVE TRANSFORMER
T501	048129098S	SWITCHING TRANSFORMER
COILS		
B502	024HT03564	BEAD CORE
B504	024HT03553	BEAD CORE
B1003	024HT03553	BEAD CORE
L001	EL0305RA100J	COIL
L101	EL0305RA100J	COIL
L102	EL0305RA100J	COIL
L104	EL0305RA100J	COIL
L401	EL0909RR472K	COIL
L402	20416A	LINEARITY COIL
L501	0R8A393F28Y	LINE FILTER
L502	02AHB9A972	FERRITE CORE
L601	EL0305RA100J	COIL
L602	LAP02TA120J	COIL
L603	EL0305RA680J	COIL
L605	LAP02TA1R5J	COIL
L701	LAP02TA100J	COIL
L704	LAP02TA100J	COIL
L705	LAP02TA100J	COIL
L706	0216S7100J	COIL
L802	EL0606RA560J	COIL
FILTERS		
CF601	J1981M	SAW FILTER
CF604	TPSRA6M00B00	TRAP FILTER
CF605	MKT40.4MA110	TRAP FILTER
CRYSTALS		
X101	HC-49/U-S	QUARTZ OSCILLATOR
RESISTORS		
R001	ERDS1TJ183	CARBON 0.5W 5% 18K Ω
R002	ERDS1TJ183	CARBON 0.5W 5% 18K Ω
R003	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R004	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R005	ERJ6GEYJ104	S.M.CARB 0.1W 5% 100K Ω
R006	ERJ6GEYJ103	S.M.CARB 0.1W 5% 10K Ω
R008	ERJ6GEYJ123	S.M.CARB 0.1W 5% 12K Ω
R101	ERJ6GEYJ181	S.M.CARB 0.1W 5% 180 Ω
R102	ERJ6GEYJ221	S.M.CARB 0.1W 5% 220 Ω
R103	ERJ6GEYJ331	S.M.CARB 0.1W 5% 330 Ω
R104	ERJ6GEYJ471	S.M.CARB 0.1W 5% 470 Ω
R105	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R106	ERJ6GEYJ332	S.M.CARB 0.1W 5% 3K3 Ω
R107	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R108	ERJ6GEYJ332	S.M.CARB 0.1W 5% 3K3 Ω
R109	ERD25TJ122	CARBON 0.25W 5% 1K2 Ω
R110	ERJ6GEYJ333	S.M.CARB 0.1W 5% 33K Ω
R111	ERJ6GEYJ153	S.M.CARB 0.1W 5% 15K Ω
R112	ERD25TJ101	CARBON 0.25W 5% 100 Ω
R113	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R114	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R115	ERJ6GEYJ221	S.M.CARB 0.1W 5% 220 Ω
R116	ERJ6GEYJ153	S.M.CARB 0.1W 5% 15K Ω
R117	ERD25TJ332	CARBON 0.25W 5% 3K3 Ω
R118	ERD25TJ101	CARBON 0.25W 5% 100 Ω

Cct Ref	Parts Number	Description
R119	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R120	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R123	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R124	ERJ6GEYJ103	S.M.CARB 0.1W 5% 10K Ω
R126	ERD25TJ470	CARBON 0.25W 5% 47 Ω
R401	ERJ6GEYJ222	S.M.CARB 0.1W 5% 2K2 Ω
R402	ERG3FJ471H	RESISTOR 3W 5% 470 Ω
R403	ERJ6GEYJ222	S.M.CARB 0.1W 5% 2K2 Ω
R404	ERDS1TJ471	CARBON 0.5W 5% 470 Ω
R405	ERDS1TJ1R5	CARBON 0.5W 5% 1R5 Ω
R407	ERD25TJ473	CARBON 0.25W 5% 47K Ω
R408	ERDS1TJ1R5	CARBON 0.5W 5% 1R5 Ω
R409	ERJ6GEYJ564	S.M.CARB 0.1W 5% 560K Ω
R410	ERD25TJ562	CARBON 0.25W 5% 5K6 Ω
R411	ERD25TJ272	CARBON 0.25W 5% 2K7 Ω
R412	ERD25TJ562	CARBON 0.25W 5% 5K6 Ω
R413	ERD25TJ104	CARBON 0.25W 5% 100K Ω
R414	ERD25TJ103	CARBON 0.25W 5% 10K Ω
R415	ERQ14AJW2R0E	FUSIBLE 0.25W 5% 2 Ω
R419	ERDS1TJ331	CARBON 0.5W 5% 330 Ω
R423	ERD25TJ103	CARBON 0.25W 5% 10K Ω
R447	ERQ12HJ470P	FUSIBLE 0.5W 5% 47 Ω
R448	ERG1FJ102P	METAL 1W 5% 1K Ω
R450	ERQ1CJ5R6S	FUSIBLE 1W 5% 5R6 Ω
R455	ERDS1TJ391	CARBON 1W 5% 390 Ω
R456	ERDS2TJ1R0T	CARBON 2W 5% 1 Ω
R460	ERD25TJ101	CARBON 0.25W 5% 100 Ω
R490	ERD25TJ223	CARBON 0.25W 5% 22K Ω
R501	ERDSTJ155T	CARBON 1W 5% 1.5M Ω
R502	MOR1WR82JB/B	RESISTOR 1W 5% R82 Ω
R503	ERF7ZK5R6	WOUND 7W 10% 5R6 Ω
R504	ERDS1TJ225	CARBON 0.5W 5% 2M2 Ω
R505	ERD25TJ101	CARBON 0.25W 5% 100 Ω
R506	ERDS1TJ225	CARBON 0.5W 5% 2M2 Ω
R507	ERD25TJ101	CARBON 0.25W 5% 100 Ω
R508	ERG3ANJ330H	METAL 3W 5% 33 Ω
R510	RF1SL15R22J	FUSIBLE 1W 5% 0.22 Ω
R511	ERG1FJ331P	METAL 1W 5% 330 Ω
R512	ERJ6GEYJ102	S.M.CARB 0.1W 5% 1K Ω
R513	ERJ6GEYJ152	S.M.CARB 0.1W 5% 1K5 Ω
R514	ERDS1TJ104	CARBON 0.5W 5% 100K Ω
R515	ERJ6GEYJ472	S.M.CARB 0.1W 5% 4K7 Ω
R516	ERD25TJ332	CARBON 0.25W 5% 3K3 Ω
R519	ERD25TJ102	CARBON 0.25W 5% 1K Ω
R521	ERDS1TJ102	CARBON 0.5W 5% 1K Ω
R522	ERD25TJ271	CARBON 0.25W 5% 270 Ω
R523	ERD25TJ100	CARBON 0.25W 5% 10 Ω
R524	ERD25TJ151	CARBON 0.25W 5% 150 Ω
R525	ERJ6GEYJ471	S.M.CARB 0.1W 5% 470 Ω
R526	ERJ6GEYJ104	S.M.CARB 0.1W 5% 100K Ω
R528	ERJ6GEYJ102	S.M.CARB 0.1W 5% 1K Ω
R529	ERD25TJ101	CARBON 0.25W 5% 100 Ω
R531	ERJ6GEYJ103	S.M.CARB 0.1W 5% 10K Ω
R532	ERD25TJ332	CARBON 0.25W 5% 3K3 Ω
R533	ERJ6GEYJ102	S.M.CARB 0.1W 5% 1K Ω
R537	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω
R538	ERD25TJ271	CARBON 0.25W 5% 270 Ω
R601	ERJ6GEYJ153	S.M.CARB 0.1W 5% 15K Ω
R602	ERJ6GEYJ102	S.M.CARB 0.1W 5% 1K Ω
R603	ERJ6GEYJ102	S.M.CARB 0.1W 5% 1K Ω
R604	ERJ6GEYJ393	S.M.CARB 0.1W 5% 39K Ω
R605	ERJ6GEYJ271	S.M.CARB 0.1W 5% 270 Ω
R606	ERJ6GEYJ751	S.M.CARB 0.1W 5% 750 Ω
R607	ERJ6GEYJ471	S.M.CARB 0.1W 5% 470 Ω
R608	ERJ6GEYJ392	S.M.CARB 0.1W 5% 3K9 Ω
R609	ERJ6GEYJ101	S.M.CARB 0.1W 5% 100 Ω

Cct Ref	Parts Number	Description			
R610	ERJ6GEYJ473	S.M.CARB	0.1W	5%	47K Ω
R621	ERJ6GEYJ561	S.M.CARB	0.1W	5%	560 Ω
R622	ERD25TJ101	CARBON	0.25W	5%	100 Ω
R623	ERJ6GEYJ273	S.M.CARB	0.1W	5%	27K Ω
R624	ERJ6GEYJ223	S.M.CARB	0.1W	5%	22K Ω
R625	ERJ6GEYJ221	S.M.CARB	0.1W	5%	220 Ω
R626	ERJ6GEYJ183	S.M.CARB	0.1W	5%	18K Ω
R627	ERJ6GEYJ104	S.M.CARB	0.1W	5%	100K Ω
R628	ERJ6GEYJ391	S.M.CARB	0.1W	5%	390 Ω
R629	ERJ6GEYJ221	S.M.CARB	0.1W	5%	220 Ω
R630	ERJ6GEYJ331	S.M.CARB	0.1W	5%	330 Ω
R631	ERDS2TJ4R7T	CARBON	2W	5%	4R7 Ω
R632	ERD25TJ271	CARBON	0.25W	5%	270 Ω
R633	ERD25TJ561	CARBON	0.25W	5%	560 Ω
R634	ERJ6GEYJ561	S.M.CARB	0.1W	5%	560 Ω
R635	ERJ6GEYJ102	S.M.CARB	0.1W	5%	1K Ω
R636	ERJ6GEYJ470	S.M.CARB	0.1W	5%	47 Ω
R637	ERJ6GEYJ152	S.M.CARB	0.1W	5%	1K5 Ω
R638	R4X5T6333F	METAL	0.16W	5%	33K Ω ⚠
R639	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R640	ERJ6GEYJ153	S.M.CARB	0.1W	5%	15K Ω
R641	ERJ6GEYJ221	S.M.CARB	0.1W	5%	220 Ω
R642	ERJ6GEYJ224	S.M.CARB	0.1W	5%	220K Ω
R643	ERJ6GEYJ822	S.M.CARB	0.1W	5%	8K2 Ω
R644	ERJ6GEYJ103	S.M.CARB	0.1W	5%	10K Ω
R645	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R646	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R647	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R648	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R649	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R650	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R651	ERJ6GEYJ681	S.M.CARB	0.1W	5%	680 Ω
R652	ERJ6GEYJ472	S.M.CARB	0.1W	5%	4K7 Ω
R653	ERD25TJ221	CARBON	0.25W	5%	220 Ω
R654	ERJ6GEYJ222	S.M.CARB	0.1W	5%	2K2 Ω
R655	ERJ6GEYJ682	S.M.CARB	0.1W	5%	6K8 Ω
R656	ERJ6GEYJ121	S.M.CARB	0.1W	5%	120 Ω
R657	ERJ6GEYJ331	S.M.CARB	0.1W	5%	330 Ω
R658	ERDS1TJ221	CARBON	0.5W	5%	220 Ω
R666	ERJ6GEYJ473	S.M.CARB	0.1W	5%	47K Ω
R701	ERJ6GEYJ102	S.M.CARB	0.1W	5%	1K Ω
R702	ERJ6GEYJ222	S.M.CARB	0.1W	5%	2K2 Ω
R703	ERD25TJ334	CARBON	0.25W	5%	330K Ω
R704	ERJ6GEYJ750	S.M.CARB	0.1W	5%	75 Ω
R706	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R707	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R708	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R709	ERJ6GEYJ750	S.M.CARB	0.1W	5%	75 Ω
R710	ERJ6GEYJ680	S.M.CARB	0.1W	5%	68 Ω
R711	ERJ6GEYJ104	S.M.CARB	0.1W	5%	100K Ω
R713	ERJ6GEYJ750	S.M.CARB	0.1W	5%	75 Ω
R714	ERJ6GEYJ750	S.M.CARB	0.1W	5%	75 Ω
R715	ERJ6GEYJ750	S.M.CARB	0.1W	5%	75 Ω
R717	ERJ6GEYJ473	S.M.CARB	0.1W	5%	47K Ω
R718	ERD25TJ821	CARBON	0.25W	5%	820 Ω
R719	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R801	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R802	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R803	ERD25TJ102	CARBON	0.25W	5%	1K Ω
R804	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R805	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R806	ERJ6GEYJ101	S.M.CARB	0.1W	5%	100 Ω
R807	ERJ6GEYJ102	S.M.CARB	0.1W	5%	1K Ω
R808	ERJ6GEYJ102	S.M.CARB	0.1W	5%	1K Ω
R809	ERJ6GEYJ102	S.M.CARB	0.1W	5%	1K Ω
R810	ERQ12HJ470P	FUSIBLE	0.5W	5%	47 Ω ⚠

Cct Ref	Parts Number	Description			
R1002	ERD25TJ124	CARBON	0.25W	5%	120K Ω
R1003	ERD25TJ822	CARBON	0.25W	5%	8K2 Ω
R1004	ERJ6GEYJ103	S.M.CARB	0.1W	5%	10K Ω
R1009	ERDS1TJ101	CARBON	0.5W	5%	100 Ω
R1010	ERDS1TJ101	CARBON	0.5W	5%	100 Ω
VR501	EVNCYAA03B13	VARIABLE	5W	5%	3.13K Ω
CAPACITORS					
C001	ECUY1H223KBX	CERAMIC	50V		22nF
C002	ECA0JM471GB	ELECT	6.3V		470μF
C003	ECEA1HU2R2	ELECT	50V		2R2μF
C004	ECUV1H221JCG	CERAMIC	50V		220μF
C005	ECUV1H221JCG	CERAMIC	50V		220μF
C101	ECEA0JU101	ELECT	400V		100μF
C102	ECUV1E105KBN	CERAMIC	25V		100nF
C103	ECUV1E105KBN	CERAMIC	25V		100nF
C104	ECUV1H270JCG	CERAMIC	50V	APA	27μF
C105	ECUV1H270JCG	CERAMIC	50V	APA	27μF
C106	ECEA0JU101	ELECT	400V		100μF
C107	ECUV1E105KBN	CERAMIC	25V		100nF
C108	ECUV1E105KBN	CERAMIC	25V		100nF
C109	ECA1CM470B	ELECT	16V		47μF
C122	ECA1CHG100B	ELECT	16V		10μF
C401	ECUV1H473KBX	S.M. CAP	50V		47nF
C402	ECA1VHG102B	ELECT	35V		1pF
C403	P235W1473J	CAPACITO	100V		47nF
C404	C0JTB05H3K	CAPACITO	500V		2.2nF
C405	ECUV1H473KBX	S.M. CAP	50V		47nF
C406	E5EZT3221M	CAPACITO	25V		220μF
C407	ECUV1E105KBN	CERAMIC	25V		100nF
C408	ECUV1E105KBN	CERAMIC	25V		100nF
C409	E5EZT84R7M	CAPACITO	100V		4.7μF
C416	C0JTSLS5K1J	CAPACITO	500V		27pF
C417	ECWH10H103JS	FILM	10V		10nF
C418	ECA1HM220GB	ELECT	50V		22μF
C420	C0JTSLS5S1J	CAPACITO	500V		56pF
C422	ECEA2EN2R2B	ELECT	250V		2.2μF
C423	P447F2274J	CAPACITO	200V		270nF
C424	P4N8FJ912H	CAPACITO	1.25K		9.1nF
C425	P4N8FJ222H	CAPACITO	1.25K		2.2nF
C431	ECEA2EU220	ELECT	250V		22μF
C432	P235W1104J	CAPACITO	100V		100nF
C501	P2472B104M	CAPACITO	275V		100nF
C502	AMZV-102J	CAPACITO	50V		100μF
C503	C03L0R7H2K	CAPACITO	2kV		220pF
C504	AMZV-473J	CAPACITO	50V		47nF
C505	E52DHJ151M	CAPACITO	450V		150μF
C506	HS11VJYB102K	CAPACITO	2kV		100nF
C507	HS11VJYB102K	CAPACITO	2kV		100nF
C508	CD39E0M13M	CAPACITO	250V		100nF ⚠
C509	AMZV-223J	CAPACITO	50V		22nF
C511	ECA1EHG470	ELECT	25V		47μF
C513	ECEA1HU010	ELECT	50V		1pF
C514	ECEA1CU471	ELECT	16V		470μF
C515	ECA1CHGE102B	ELECT	16V		1nF
C516	C0JTB05Q2K	CAPACITO	500V		470pF
C517	C03L0R7U2K	CAPACITO	2kV		680pF
C518	ECUV1H103KBG	CAPACITO	50V		10nF
C519	ECA1CHG222B	ELECT	16V		2.2nF
C521	ECA2CHG101E	ELECT	160V		100μF
C523	ECA1AHG101B	ELECT	10V		100μF
C526	P2472B224M	CAPACITO	275V		220nF ⚠
C527	CD39B0MH2K	CAPACITO	250V		220pF
C533	ECA1AHG471B	ELECT	10V		470μF
C535	CD39E0MH3M	CAPACITO	250V		2.2nF ⚠
C541	ECEA1HG102B	ELECT	50V		1nF
C601	ECQV1H224JL3	FILM	50V		220nF

Cct Ref	Parts Number	Description		
C602	ECA1CHG101	ELECT	16V	100μF
C603	ECUV1E105KBN	CERAMIC	25V	100nF
C604	ECQV1H224JL3	FILM	50V	220nF
C605	ECUV1H222KBN	CERAMIC	50V	2.2nF
C606	CL21B105KONE	CAPACITO	16V	1μF
C607	ECUV1H472KBG	CERAMIC	50V APA	4.7nF
C608	ECA1CM220B	ELECT	16V	22μF
C609	ECUV1E105KBN	CERAMIC	25V	100nF
C610	ECA1HM4R7	ELECT	50V	4R7μF
C611	ECUV1H102KBN	CERAMIC	50V	1nF
C612	ECUV1H102KBN	CERAMIC	50V	1nF
C613	ECQV1H104J	FILM	50V	100nF
C614	ECUV1H103KBG	CAPACITO	50V	10nF
C615	ECUV1H332KBN	CERAMIC	50V	3.3nF
C616	ECA1HM220GB	ELECT	50V	22μF
C617	ECUV1H331JCG	CERAMIC	50V	330μF
C618	ECUV1H122KBN	CERAMIC	50V	1.2nF
C619	ECEA1HU100	ELECT	50V	10μF
C626	ECEA1HU2R2	ELECT	50V	2R2μF
C627	ECUV1H102KBN	CERAMIC	50V	1nF
C628	ECUV1E105KBN	CERAMIC	25V	100nF
C629	ECA1CM101B	ELECT	16V	100μF
C630	ECUV1E105KBN	CERAMIC	25V	100nF
C631	ECEA1HU100	ELECT	50V	10μF
C632	ECUV1E105KBN	CERAMIC	25V	100nF
C633	ECA1CHG101	ELECT	16V	100μF
C634	ECUV1H473KBX	S.M. CAP	50V	47nF
C635	ECUV1H473KBX	S.M. CAP	50V	47nF
C636	ECUV1H102KBN	CERAMIC	50V	1nF
C637	ECUY1H223KBX	CERAMIC	50V	22nF
C638	ECUY1H223KBX	CERAMIC	50V	22nF
C639	ECUY1H223KBX	CERAMIC	50V	22nF
C640	ECA1HM330B	ELECT	50V	33μF
C641	ECUV1H222KBN	CERAMIC	50V	2.2nF
C642	ECUV1H561JCX	S.M. CAP	50V	560pF
C646	ECUV1H560JCG	CERAMIC	50V	56μF
C647	ECUV1H560JCG	CERAMIC	50V	56μF
C648	ECUV1H102KBN	CERAMIC	50V	1nF
C649	ECUY1H223KBX	CERAMIC	50V	22nF
C650	ECUV1H103KBG	CAPACITO	50V	10nF
C703	ECUV1H471JCX	S.M. CAP	50V	470pF
C704	ECA1CHG100B	ELECT	16V	10μF
C706	ECUV1H471JCX	S.M. CAP	50V	470pF
C707	ECUV1H471JCX	S.M. CAP	50V	470pF
C802	ECUV1H152KBN	CERAMIC	50V	1.5nF
C803	P235WB104K	CAPACITO	100V	100nF
C804	E5EZTD100M	CAPACITO	250V	10μF
C819	C03L0R713K	CAPACITO	2kV	100nF
C1001	ECEA1CU471	ELECT	16V	470μF
C1002	ECEA1HU100	ELECT	50V	10μF
C1003	CHGTX02H3M	CAPACITO	16V	2.2nF
C1004	50NW71MT1	CAPACITO	50V	1μF
C1006	ECA1CM101B	ELECT	16V	100μF
C1007	ECA1CM470B	ELECT	16V	47μF
C1008	ECA1CM470B	ELECT	16V	47μF
C1009	ECUV1H102KBN	CERAMIC	50V	1nF
C1010	CHGTB0413J	CAPACITO	50V	100nF
C1011	ECA1AHG471B	ELECT	10V	470μF
TERMINALS AND LINKS				
J701	063G100042	SCART SOCKET		
J702	AV1-06D-3	RCA JACK		
J703	AV1-06D-4	RCA JACK		
J801	0350998205	CRT SOCKET		
J1001	HTJ-035-28A	RCA JACK		
SWITCHES				
SW101	SKHVBED010	SWITCH		

Cct Ref	Parts Number	Description	
SW102	SKHVBED010	SWITCH	
SW103	SKHVBED010	SWITCH	
SW104	SKHVBED010	SWITCH	
SW105	SKHVBED010	SWITCH	
SW501	SDKVA30100	MAIN SWITCH	
INSTRUCTION BOOKS			
	TQB8E3736	ENGLISH	

SCHEMATIC DIAGRAMS FOR MODEL TX-15AT1 (Z-M3L CHASSIS)

IMPORTANT SAFETY NOTICE

Components identified by  mark have special characteristics important for safety. When replacing any of these components, use only manufacturers' specified parts.

NOTE

1. RESISTOR
All resistors are carbon ¼W resistor, unless marked otherwise.
Unit of resistance is OHM (Ω) (k=1,000, M=1,000,000)
2. CAPACITORS
All capacitors are ceramic 50V unless marked otherwise.
Unit of capacitance is μ F unless otherwise stated.
3. COIL
Unit of inductance is μ H, unless otherwise stated.

4. TEST POINT
 Test Point Position

5. EARTH SYMBOL
 Chassis Earth (Cold)
 Line Earth (Hot)

6. VOLTAGE MEASUREMENT
Voltage is measured by a d.c. voltmeter.
Measurement conditions are as follows:
Power source a.c. 220V-240V, 50Hz
Receiving Signal Colour Bar signal (RF)
All customer controls Maximum position

7.
 Indicates the Video signal path
 Indicates the Audio signal path

These schematic diagrams are the latest at time of printing and are subject to change without notice.

REMARKS

- a. Do not touch the hot part, or the hot and cold parts at the same time, as you are liable to a shock hazard.
- b. Do not short circuit the hot and cold circuits as electrical components may be damaged.
- c. Do not connect an instrument, such as an oscilloscope, to the hot and cold circuits simultaneously as this may cause fuse failure. Connect the earth of the instruments to the earth connection of the circuit being measured.
- d. Make sure to disconnect the power plug before removing the chassis.

NOTE

1. The Power Supply Circuit contains a circuit area, which uses a separate power supply to isolate the earth connection. The circuit is defined by HOT and COLD indications in the schematic diagram. All circuits, except the Power Circuit, are COLD.