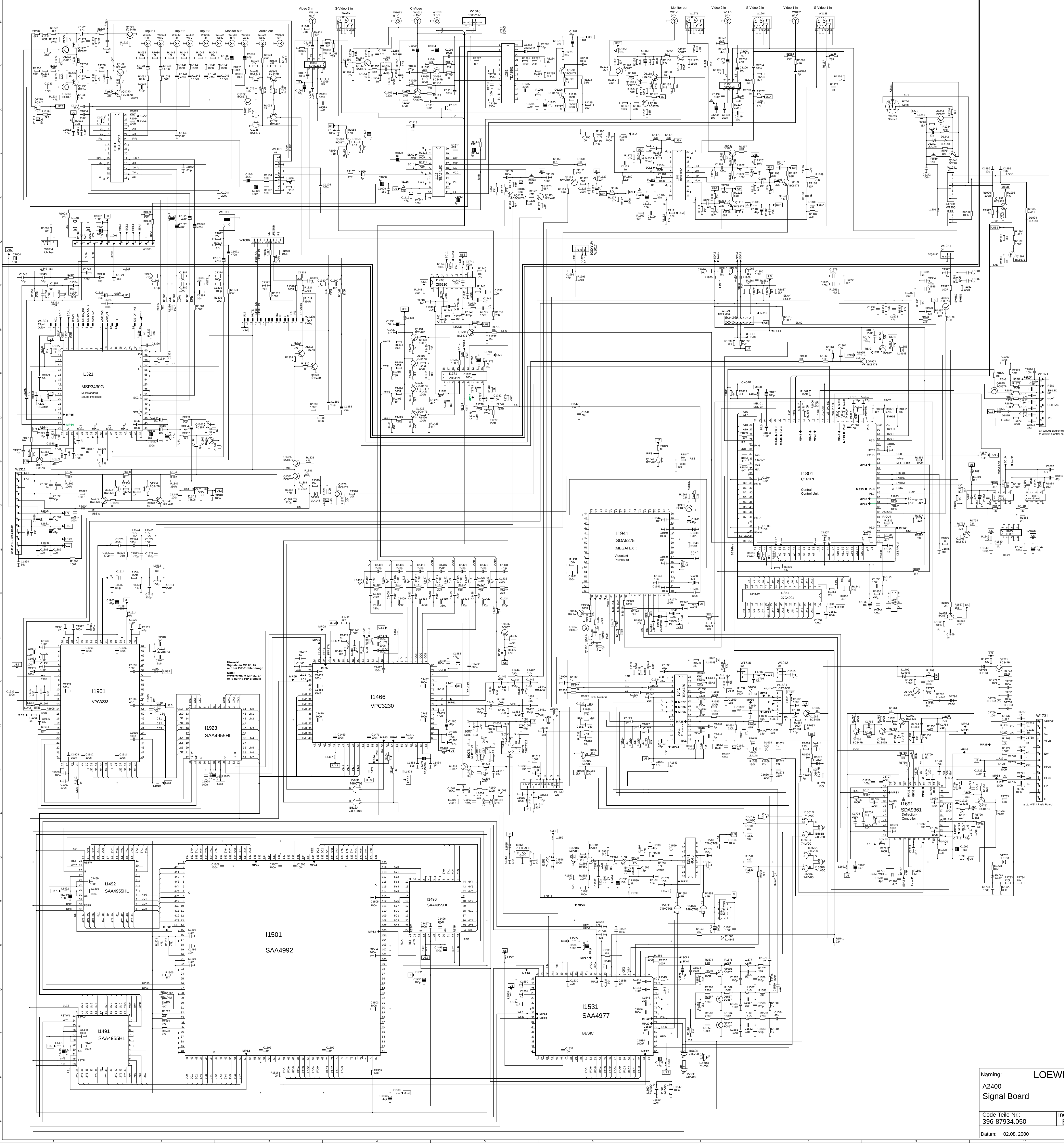


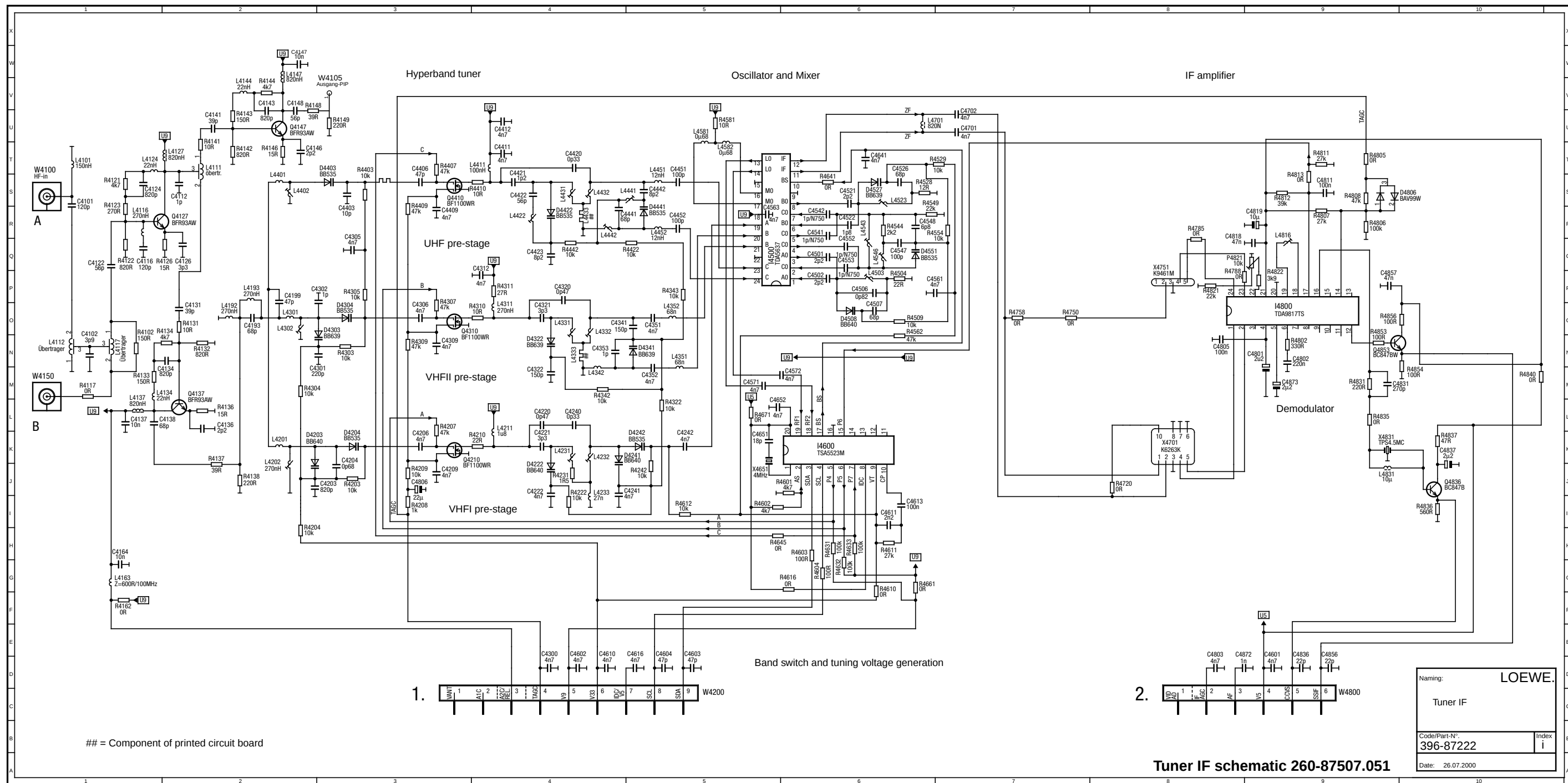
Naming: **LOEWE.**

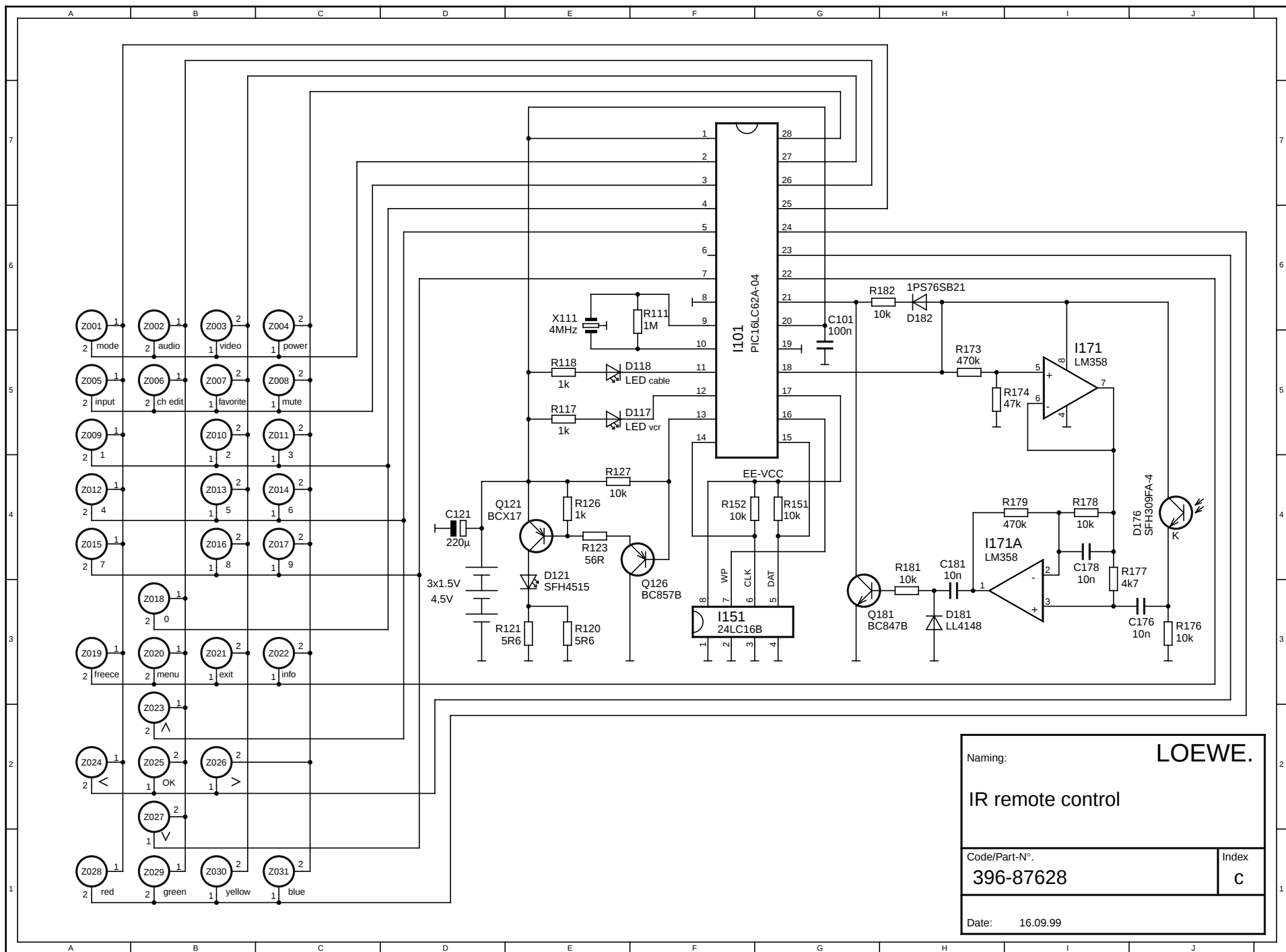
A2400
Signal Board

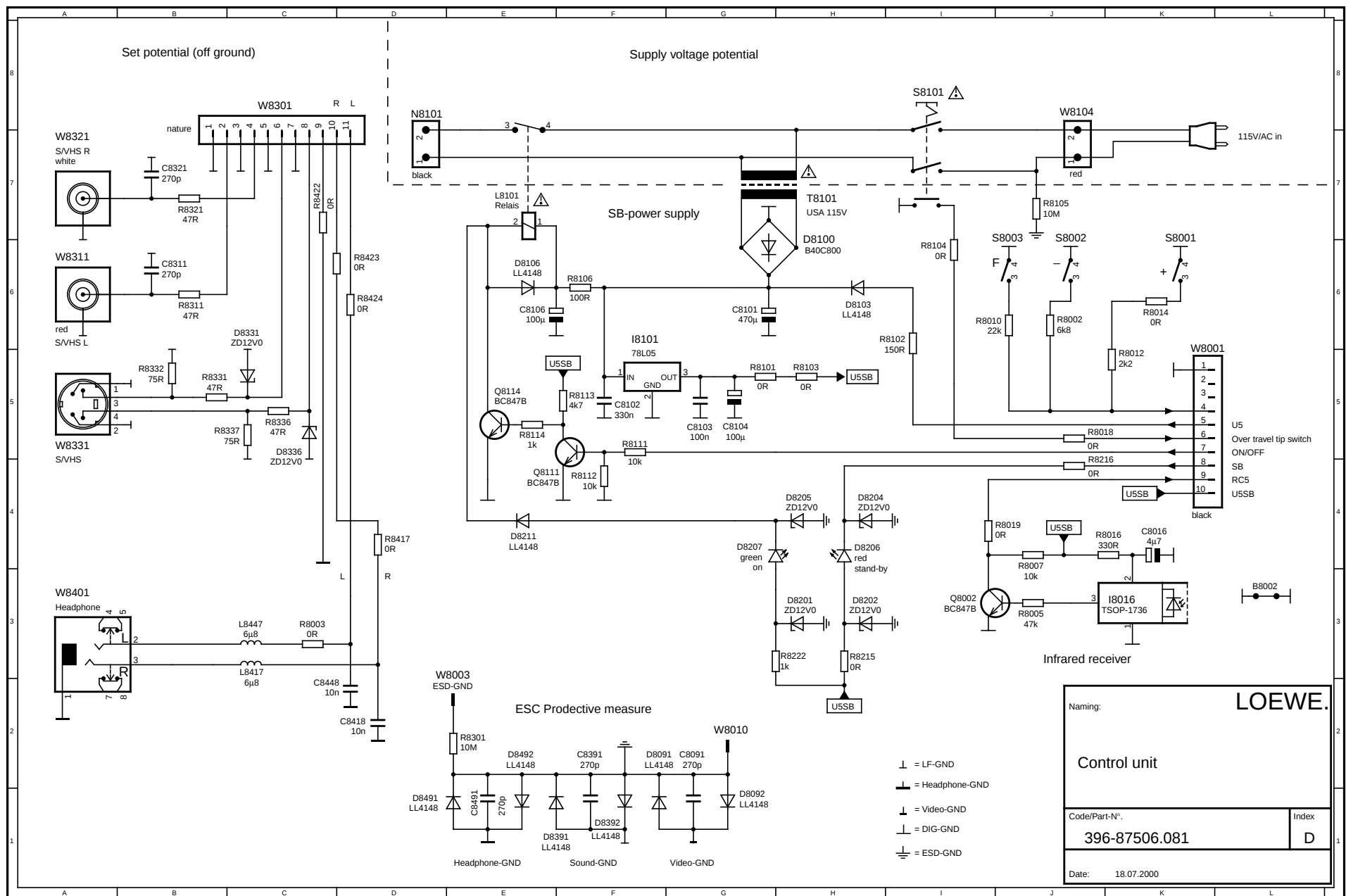
Code-Teile-Nr.: 396-87934.050

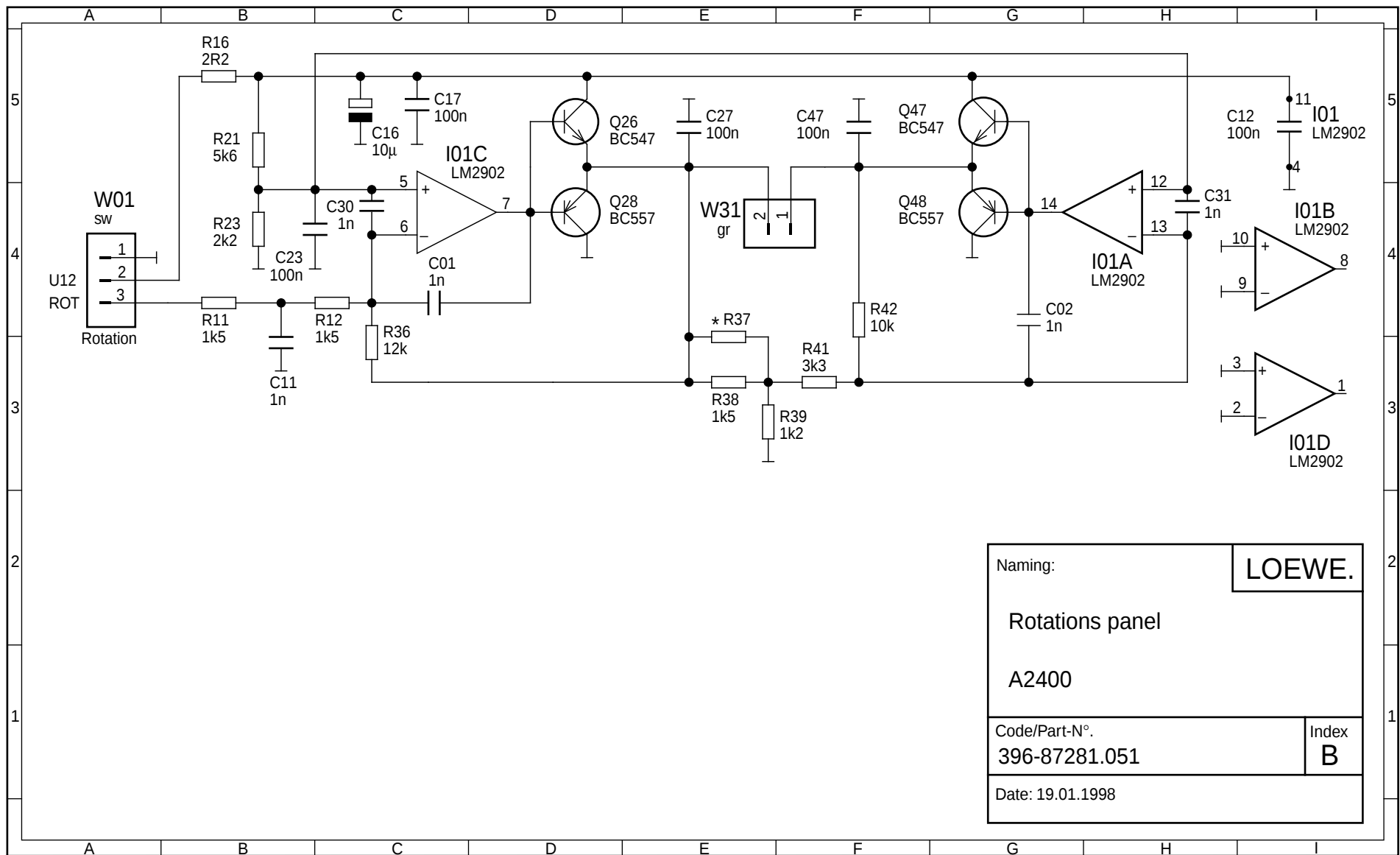
Datum: 02.08.2000

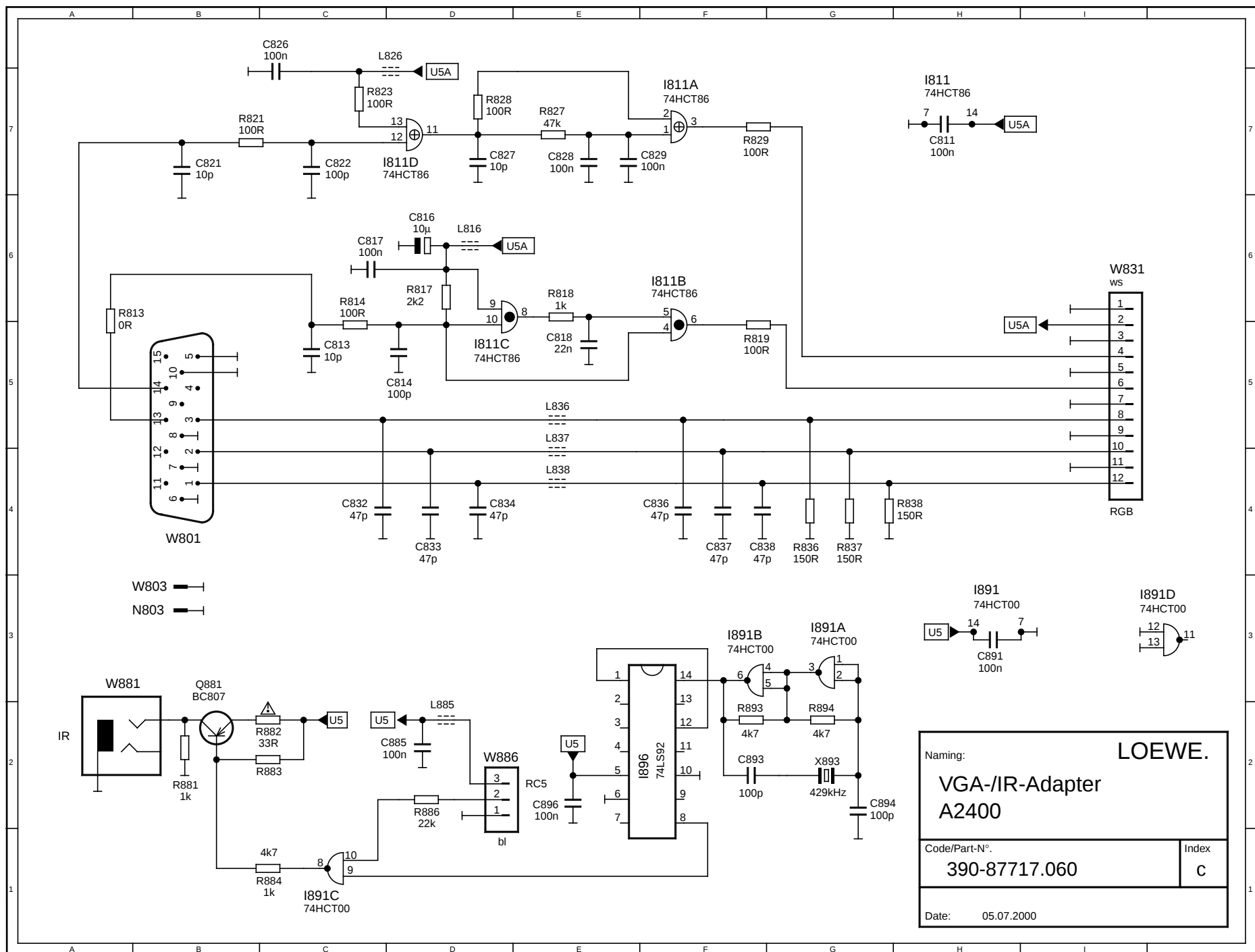
Index **B**

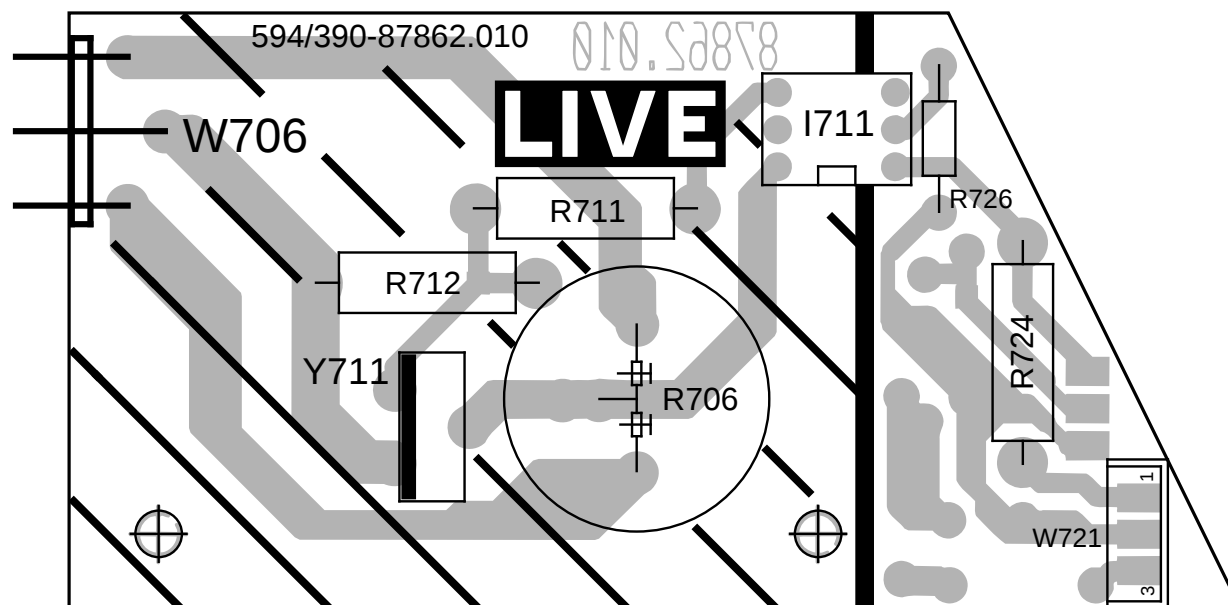
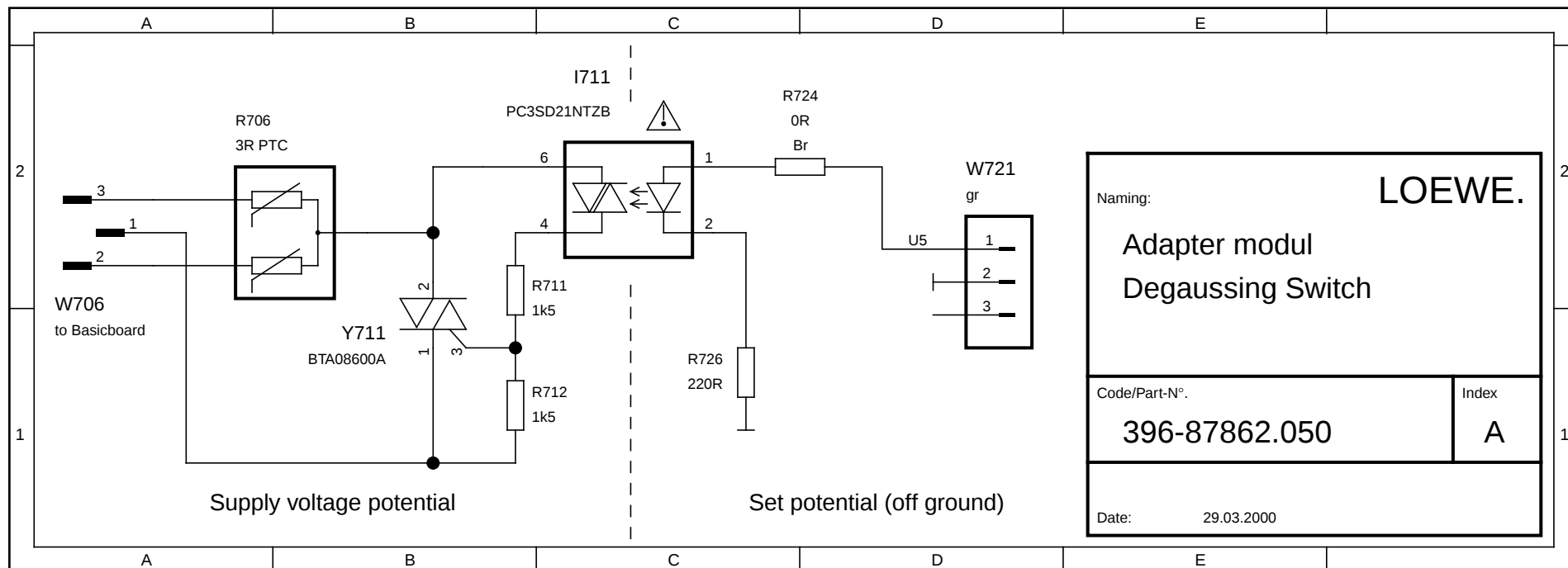






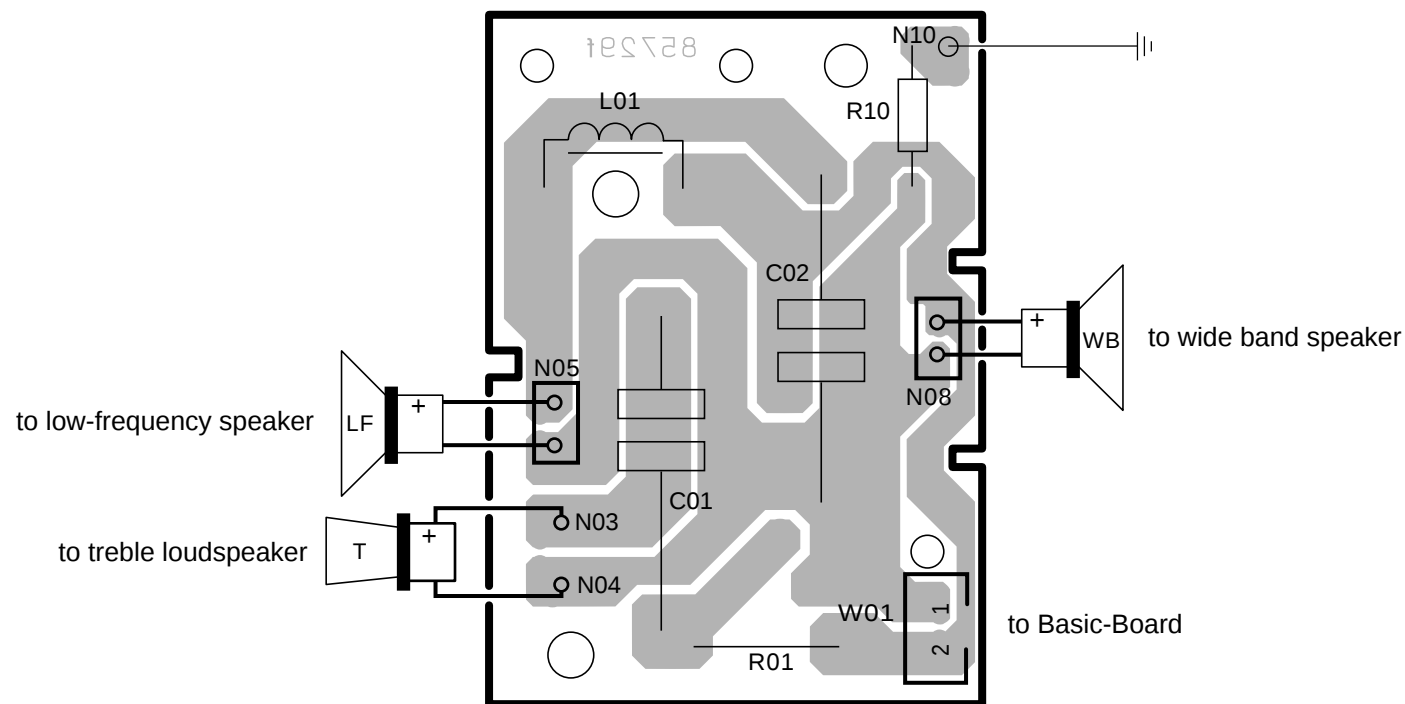
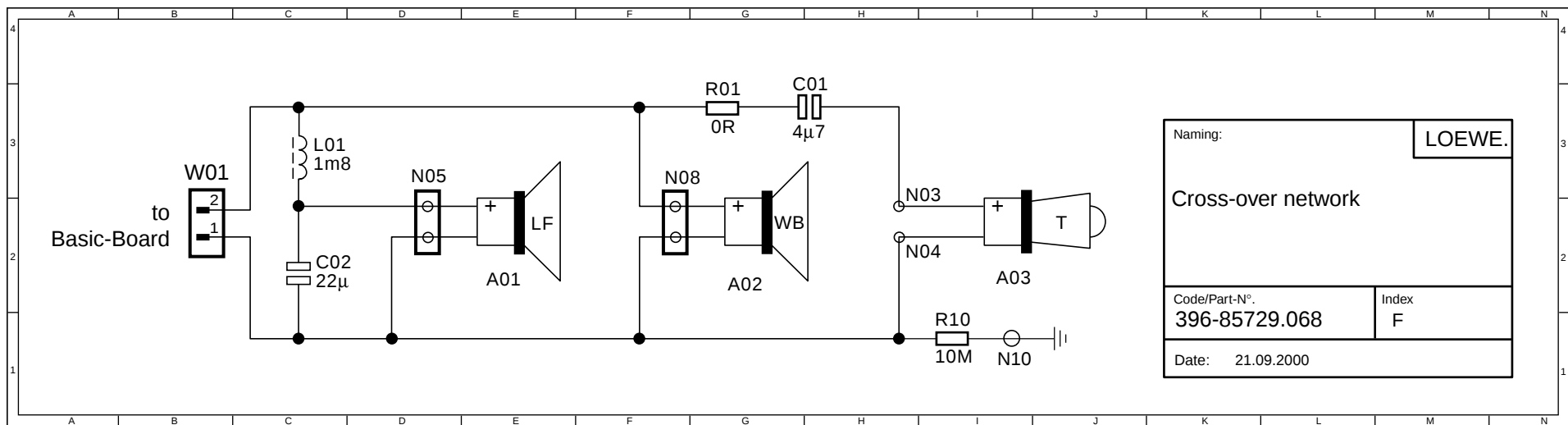






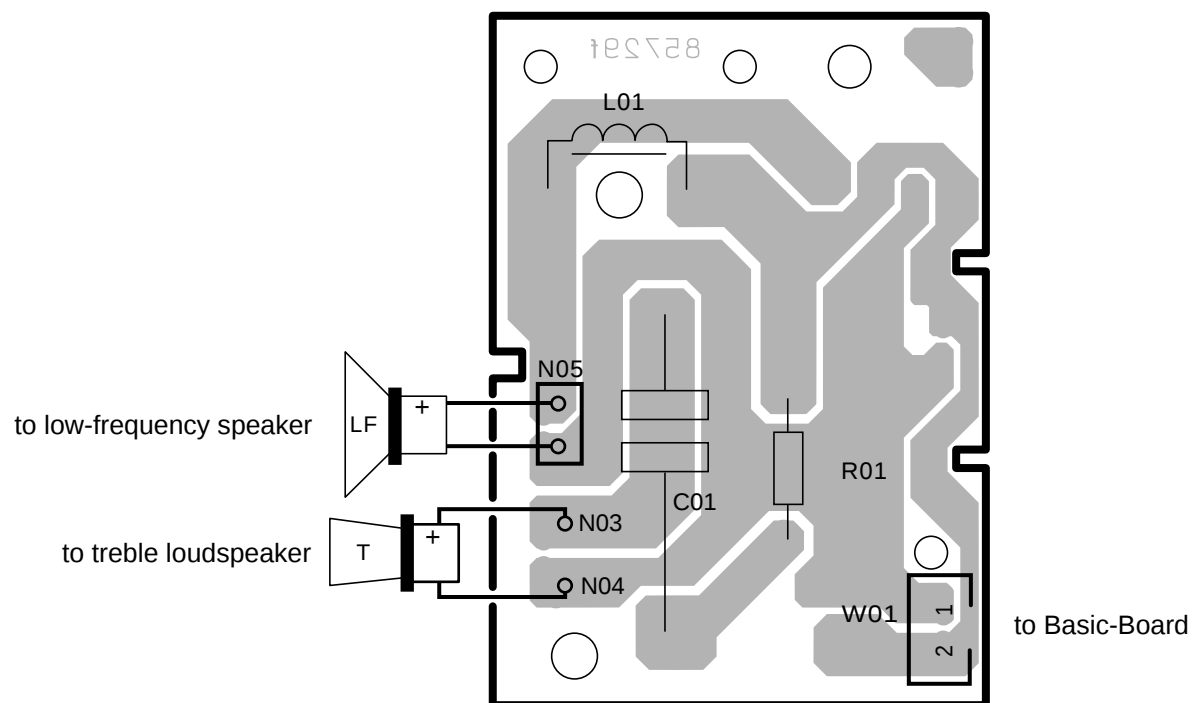
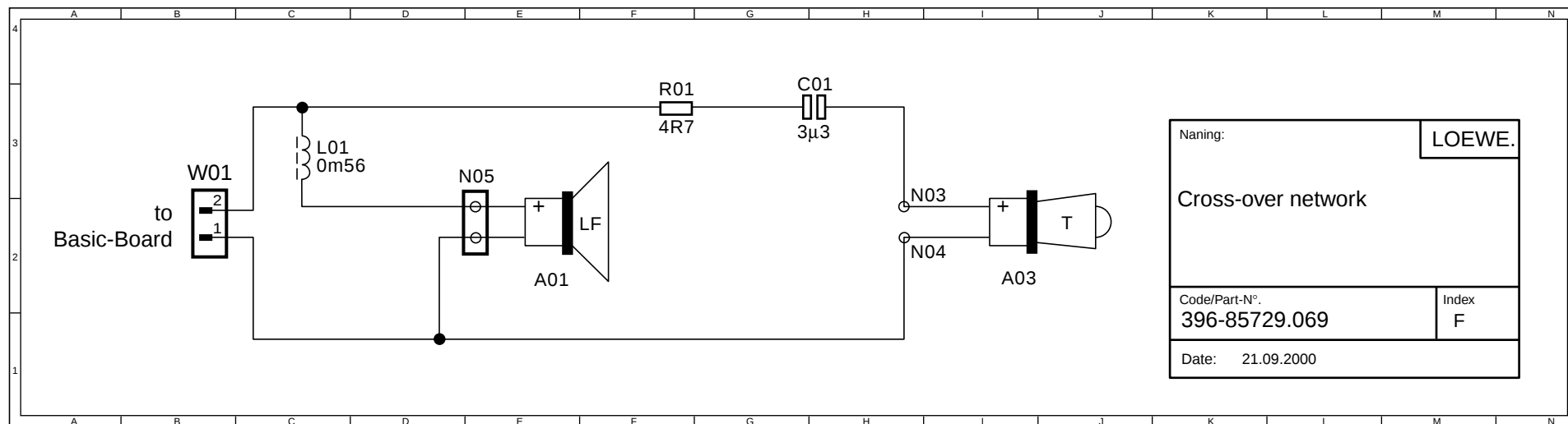
Degaussing switch
Components side

396-87862A



Cross-over network PCB
Component side

396-85723.068



Cross-over network PCB
Component side

396-85723.069

Technical specifications

CAL 2323 MB

with micro digital chassis A 2400 / 8 bit

Picture tube:	Philips 33" 4:3, picture diagonal length: 84cm (visible 79cm), deflection angle 110°, heating voltage 6.3 Vrms (28Vp-p)/310 mA, degaussing each time the set is switched on
Power requirement:	96 to 132 V~, 60 Hz
Power consumption:	185 W (SB mode 1 W)
Vertical frequency:	60 Hz NTSC-M (progressive scan)
Horizontal freq.:	31500 Hz NTSC-M
Dimensions:	79 x 73 x 54 (W x H x D)
Weight:	54 kg
Connections	
(front):	Headphones jack with separate setting from loudspeaker, two cinch jacks for sound input, hosiden jack for video input
(back)	Input signals: S-Video (AV I & AV II), Component Video (Y, R-Y, B-Y), video/sound (AV I & AV II), VGA (synch. & RGB), Audio VGA Output signals: S-Video (AV II), video/sound (AV I Tuner), video/sound (AV II Monitor), Audio, ext. speaker 1 & 2
Features:	Dialogue control system, MTS-sound decoder, tuning and memory system digital, digital channel selector ACP, OSD indication, Sharpness Control System (SCS), DTI Plus, Automatic Volume Control AVC, Parental Lock, Digital Line Control (DLC), Digital Noise Control (DNC), Digital Line Interpolation (DLI), Automatic Movie Detection (AMD), Digital Comb Filter, Photo CD, electronic alignment with the remote control, hyperband tuner USA-PIP/hyperband tuner USA: 47 MHz - 861 MHz NTSC-M (3,58) Standard selection by means with the remote control, Closed Caption, Extended Data System (XOS)
Audio system:	2 x 40 W for an impedance of 4 ohms, 4 loudspeakers, base broadening for stereo, spatial sound for mono

ACO 9303 MB

Technical specifications (deviating from CAL 2323MB)

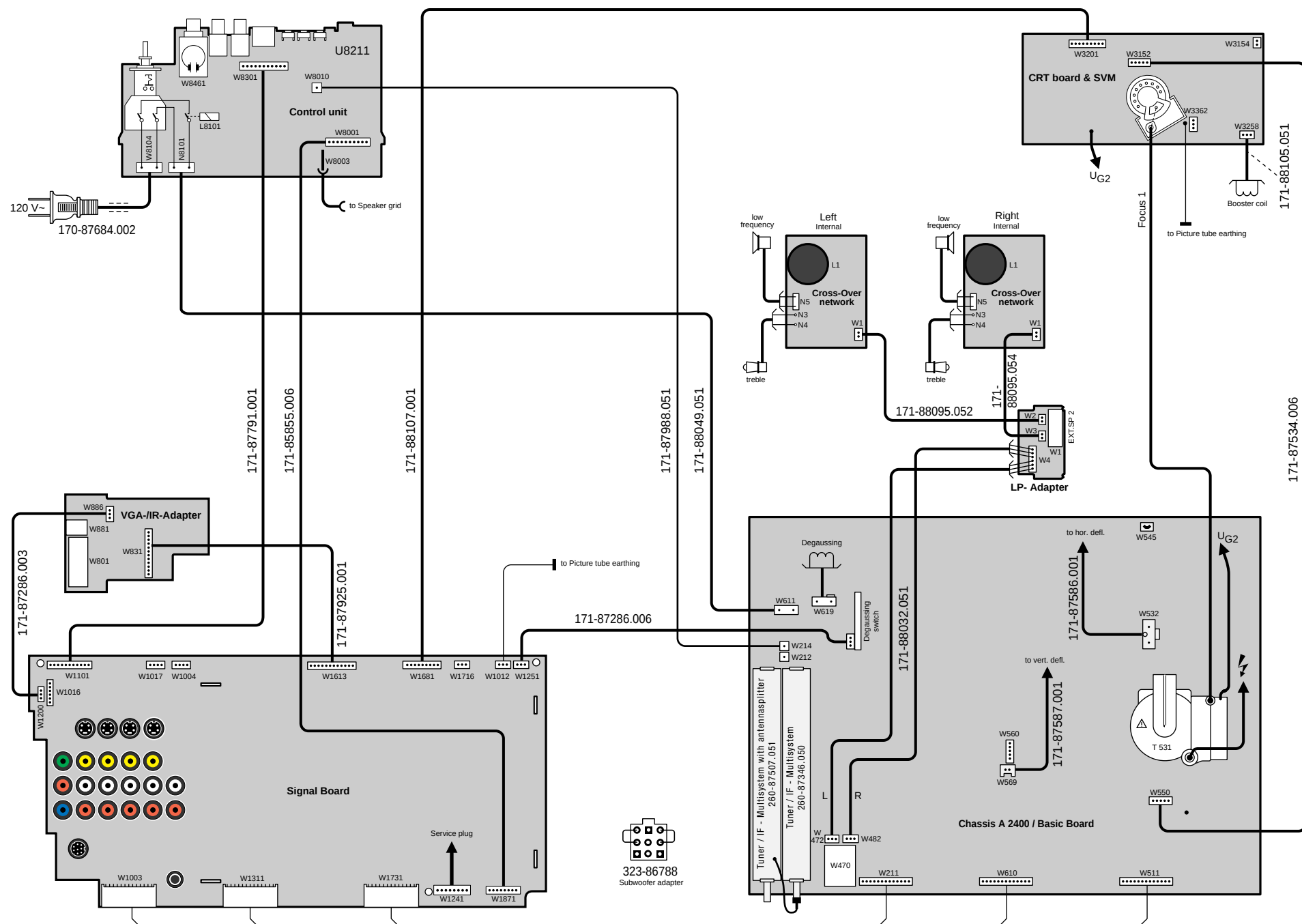
Picture tube:	Philips 32" 16:9 Real Flat, picture diagonal length: 81cm (visible 76cm)
Dimensions:	85,5 x 62,5 x 57,5 (W x H x D)
Weight:	55 kg
Connections	
(front):	cinch jack for video input

PLA 5303

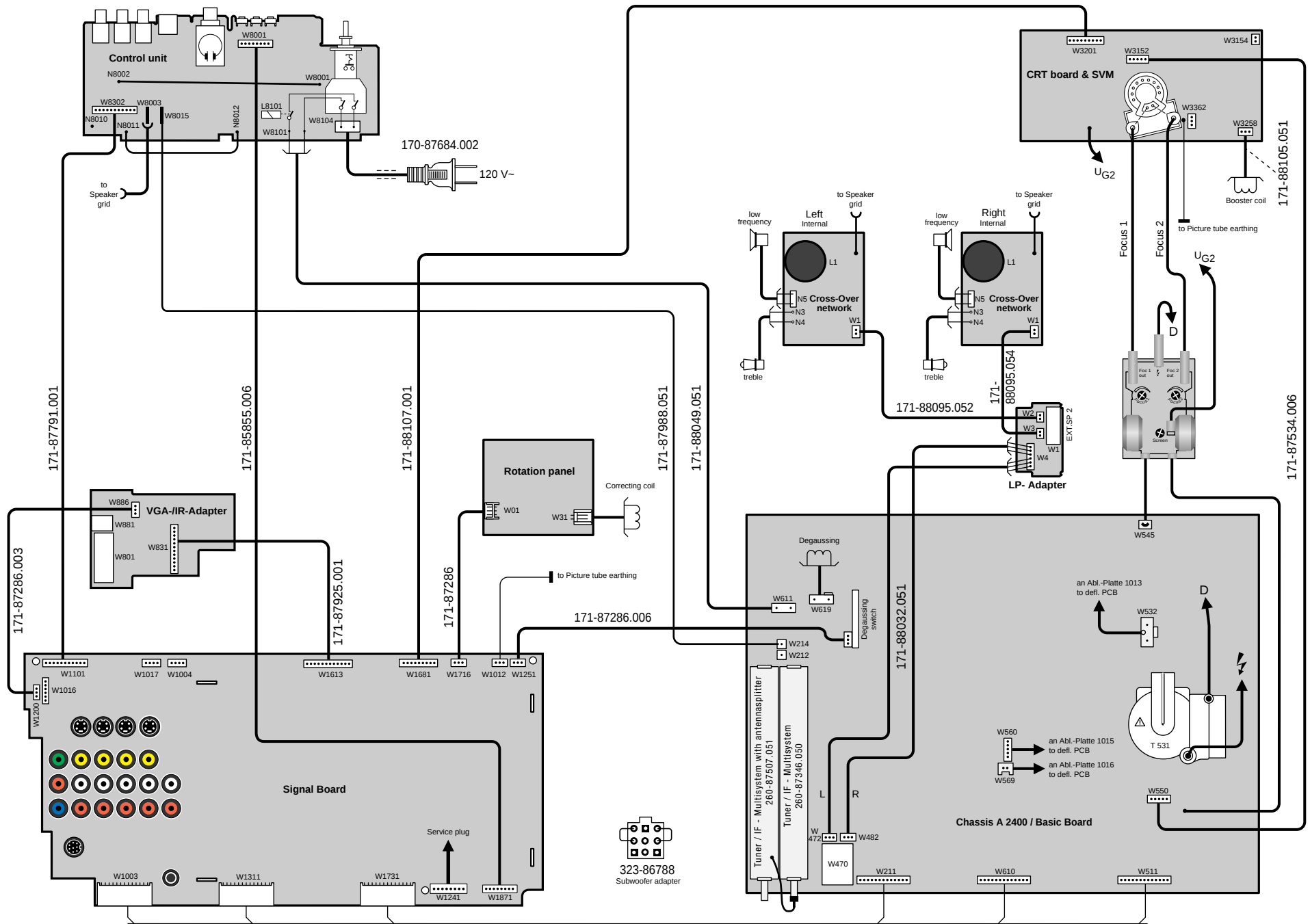
Technical specifications (deviating from CAL 2323MB)

Picture tube:	Philips 32" 16:9 Real Flat, picture diagonal length 81cm (visible 76cm)
Dimensions:	99 x 59,5 x 57,5 (W x H x D)
Weight:	52,5 kg
Connections	
(front):	Cinch jack for video input
Audio system:	6 loudspeakers

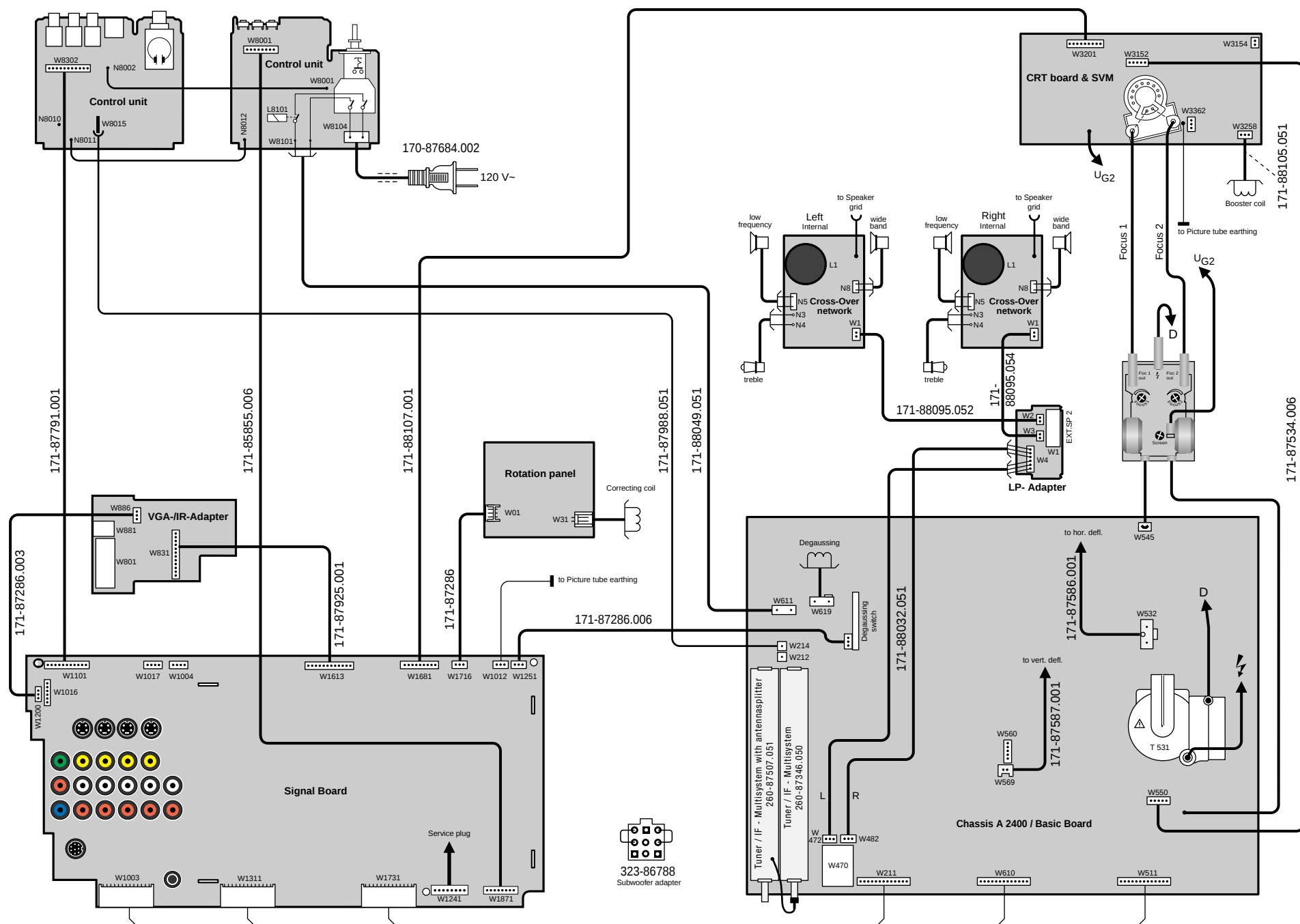
Wiring diagram • CAL 2323 MB



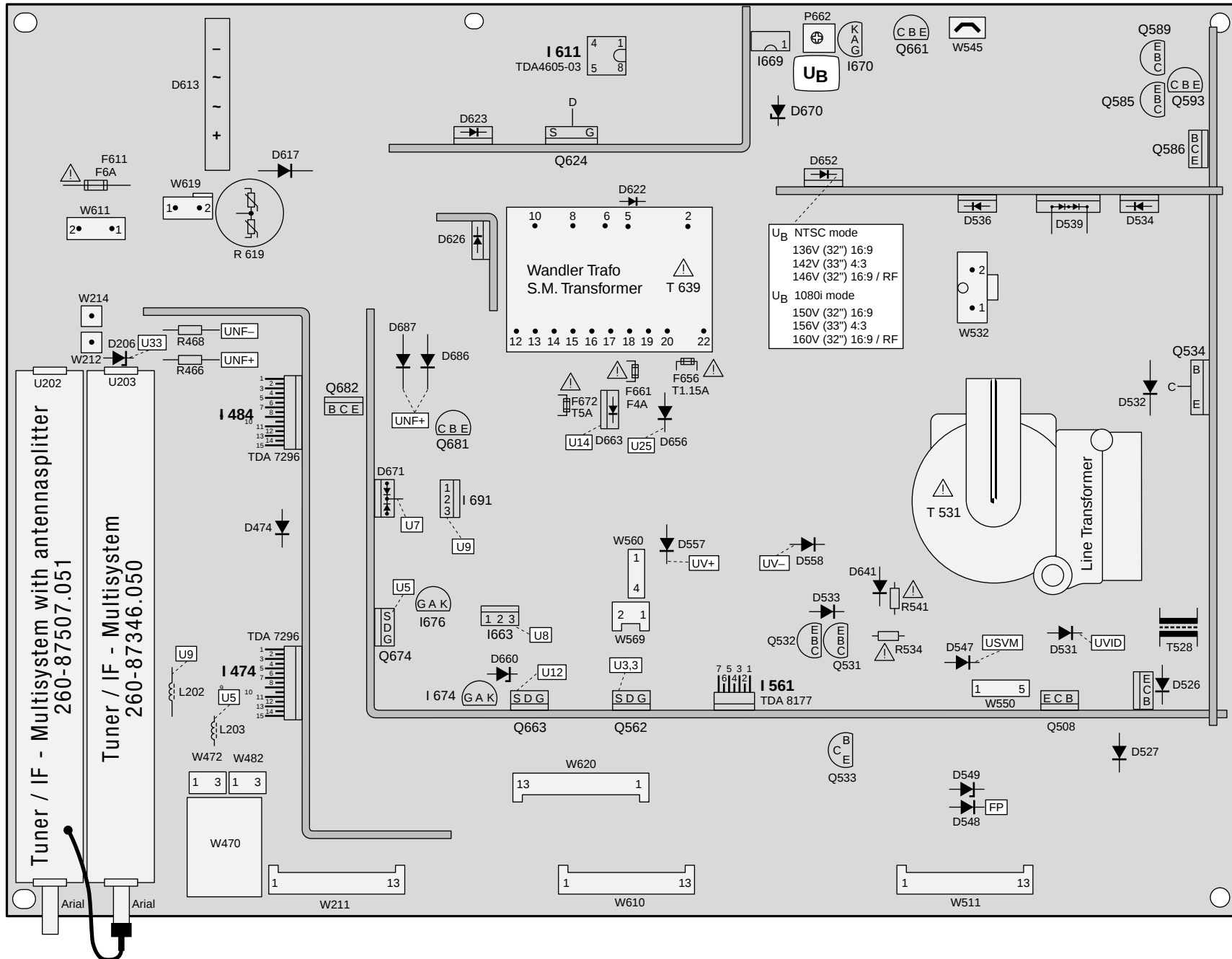
Wiring diagram • ACO 9323 MB



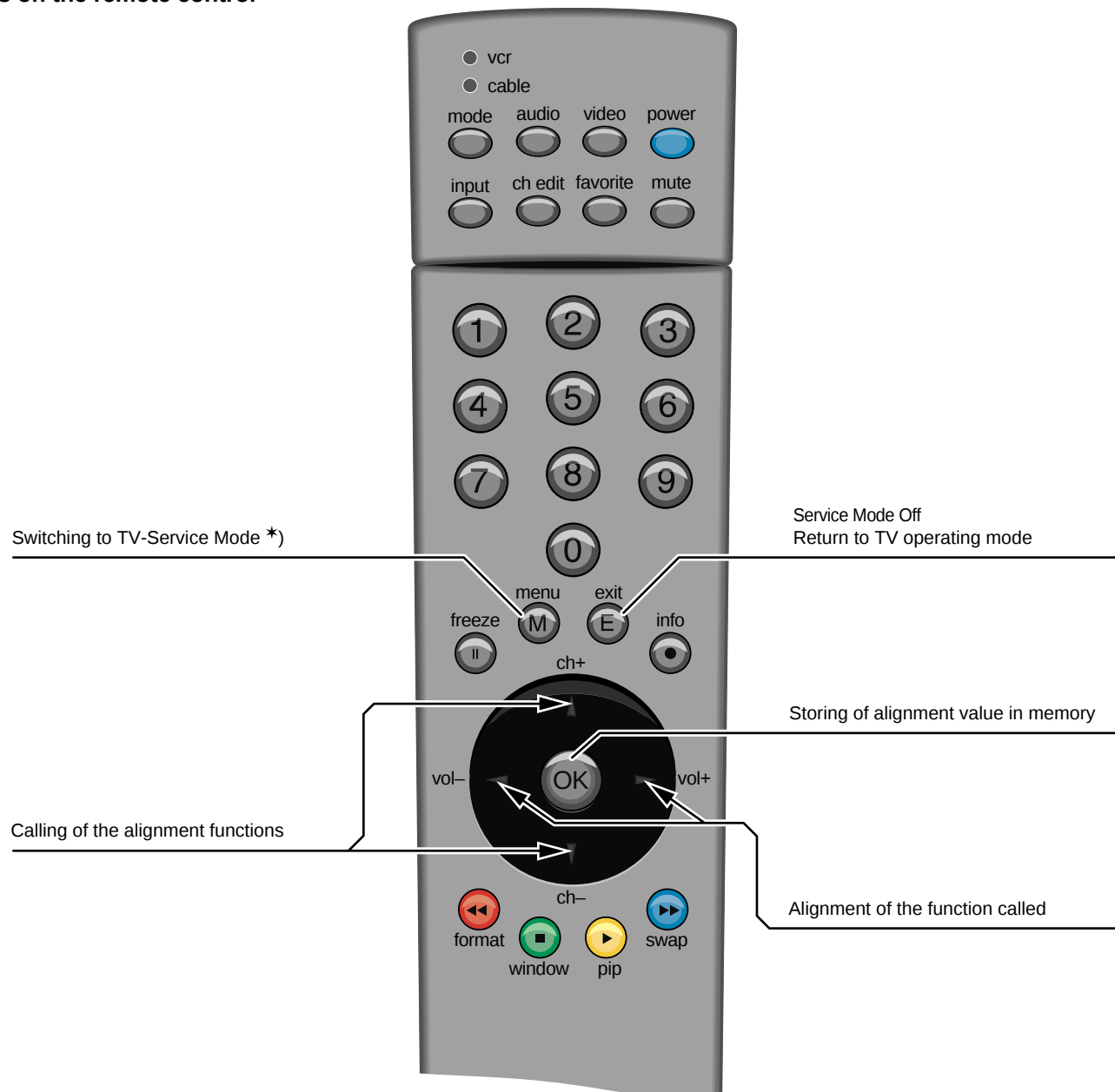
Wiring diagram • PLA 5303



Basic Board (A 2400)



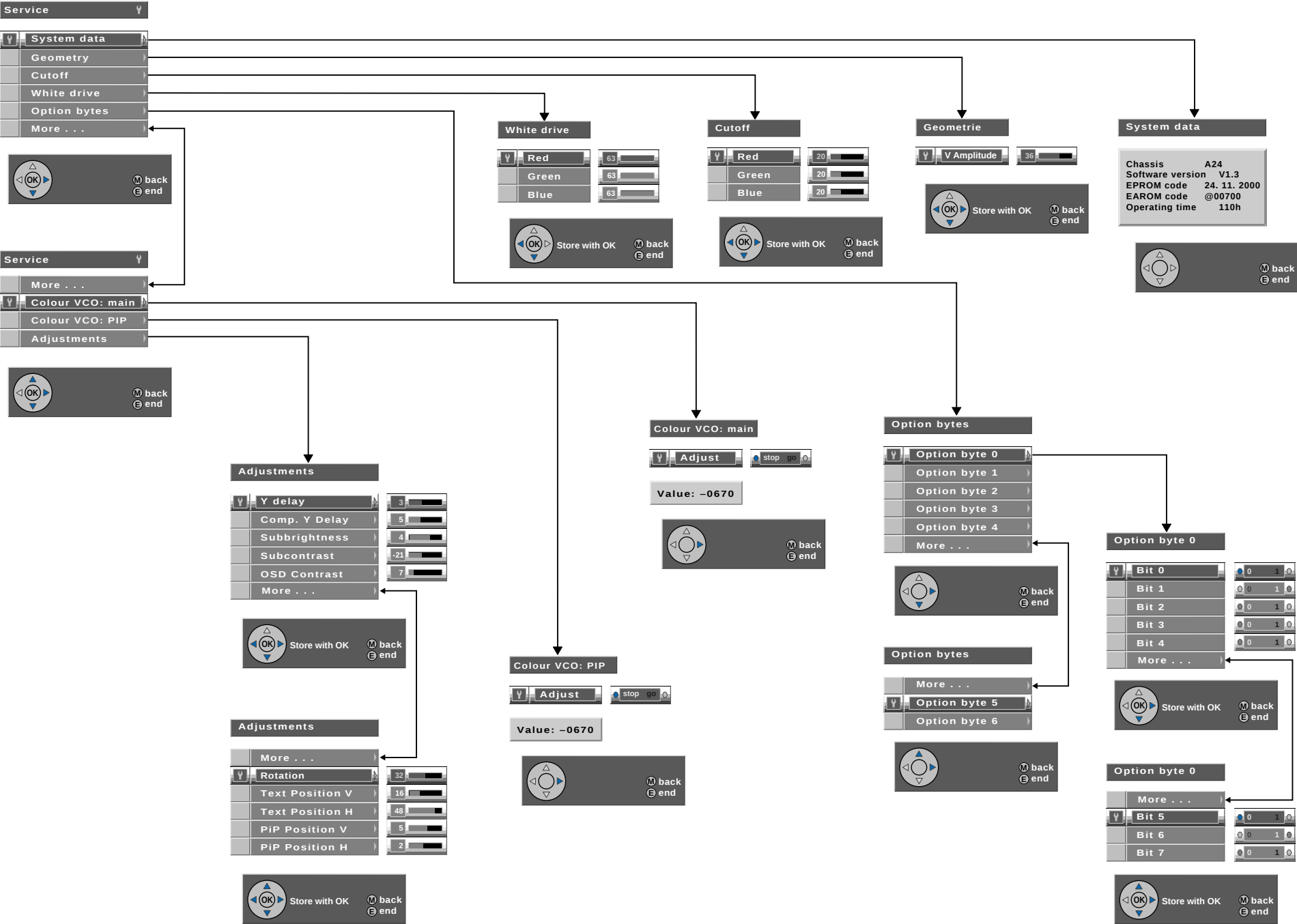
Arrangement of the SERVICE Mode commands on the remote control



Entering Service Mode

- *) On the local control press function key  four times (indication „Service“ will appear), afterwards within a sec. press key  on the remote control.

Service menu (A 2400)



Adjustment procedures

Service Mode A 2400

30.05.2000

High voltage at zero beam: (A)		Max high voltage: (B)	
Picture size	UB (NTSC Mode)	High voltage	
33" / 4:3	142 V	(A) 31,0 kV	(B) 32,0 kV
32" / 16:9	136 V	(A) 33,0 kV	(B) 34,0 kV
32" / 16:9 Real flat	146 V	(A) 33,0 kV	(B) 34,0 kV

Measuring UB parallel to C651

High voltage at zero beam: (A)		Max high voltage: (B)	
Picture size	UB (1080i Mode)	High voltage	
33" / 4:3	150 V	(A) 31,0 kV	(B) 32,0 kV
32" / 16:9	156 V	(A) 33,0 kV	(B) 34,0 kV
32" / 16:9 Real flat	160 V	(A) 33,0 kV	(B) 34,0 kV

Measuring UB plus pole C651 to Chassis GND

Table-1

1. Function

Service mode permits the calibration of variable EAROM values.

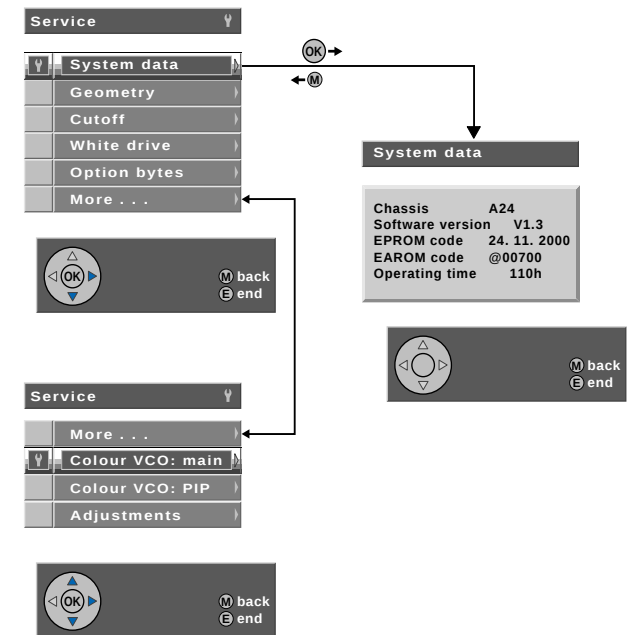
2. Entering Service Mode

The Adjustment sequence for the service mode is indicated in the pictures: "Arrangement of the service mode commands on the remote control" (p. 11). The set is now in the service mode basic routine and documents this with the following on-screen display.

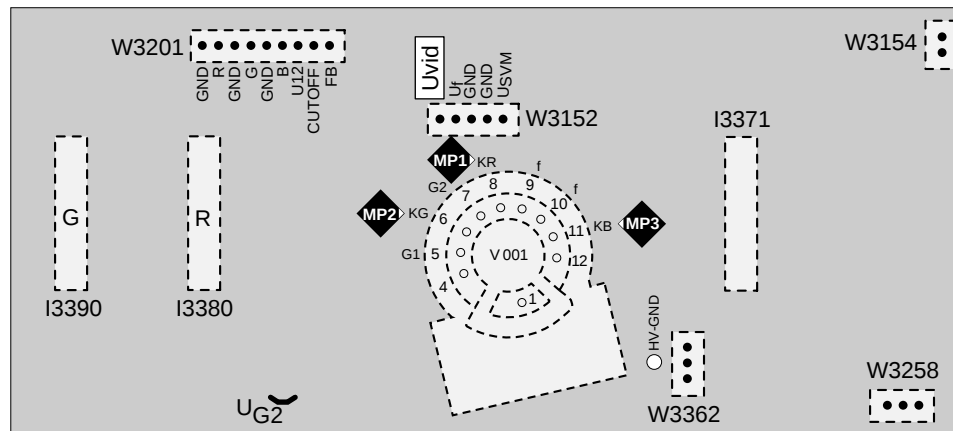
3. Instructions on Geometry Alignment

Vertical amplitude, Vertical position, Vertical linearity, Vertical symmetrie, Hor. amplitude, Hor. phase, E-W corr., Trapezium comp., etc will be adjustet separately for 50/60Hz vertical frequencies. Therefore they have to be regulated separately.

CRT:	4:3	16:9
- 50Hz	Test pattern: 4:3	Test pattern: 16:9
- 60Hz	4:3	16:9



Service Layout diagram

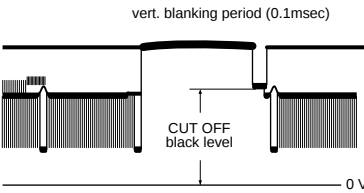


Picture tube board & SVM
Solder side

4. Alignment functions (0-12)

Alignment functions		Display - Screen e.g.	Settings / special features
0	Vertical Amplitude	Geometrie V Amplitude xx	Optimum setting Color test pattern (FuBK)
1	Vertical Position	Geometrie V Position xx	
2	Vertical Symmetry	Geometrie V Symmetry xx	
3	Vertical Linearity	Geometrie V Linearity xx	
4	Horizontal Amplitude	Geometrie H Amplitude xx	
5	Horizontal Position	Geometrie H Position xx	Separate adjustments for the various screen settings.
6	EW Amplitude	Geometrie EW Amplit. xx	Optimum settings
7	EW upper	Geometrie EW Upper xx	
8	EW lower	Geometrie EW Lower xx	
9	Trapezium Correction	Geometrie Trapezium xx	
10	Vertical Bow	Geometrie V Bow xx	
11	Vertical Angle	Geometrie V Angle xx	
12	Horizontal Offset	Geometrie H Offset xx	

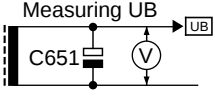
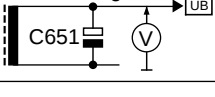
5. Alignment functions (13-21)

Alignment functions		Display - Screen e.g.	Settings / special features
13a	Cutoff Measuring Pulse	Cutoff Red xx Green xx Blue xx	At colour output stage (MP1, MP2, MP3) check the highest of the displayed tension. Use Ug2 controller in DST or controller unit to adjust: Cutoff = $148 \pm 2.5V$ DC [Before that adjustment contrast has to be set to 50, brightness to 23 and colour saturation to 32. For all 3 colours Cutoff must display 20 and White Level (14) 63! All 16:9 TV sets have to be set to 16:9 mode!] 
13b	Cutoff Reference Value	Cutoff Red xx Green xx Blue xx	In the grey area rise the missing two colours until black becomes standard, then store these values with "OK" key.
14	White Level	White drive Red xx Green xx Blue xx	In the white area reduce the dominant two colours until black becomes standard, then store these values with "OK" key.
15	Option bytes	Option byte 0 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	Caution! Here inputs and memorizing: a) in the event of necessary repairs b) if you wish to alter programs/norms For alignment method see Option Bytes Table
16	Option bytes	Option byte 1 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	
17	Option bytes	Option byte 2 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	
18	Option bytes	Option byte 3 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	
19	Option bytes	Option byte 4 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	
20	Option bytes	Option byte 5 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	
21	Option bytes	Option byte 6 Bit 0 1 2 3 4 5 6 7 x x x x x x x x	

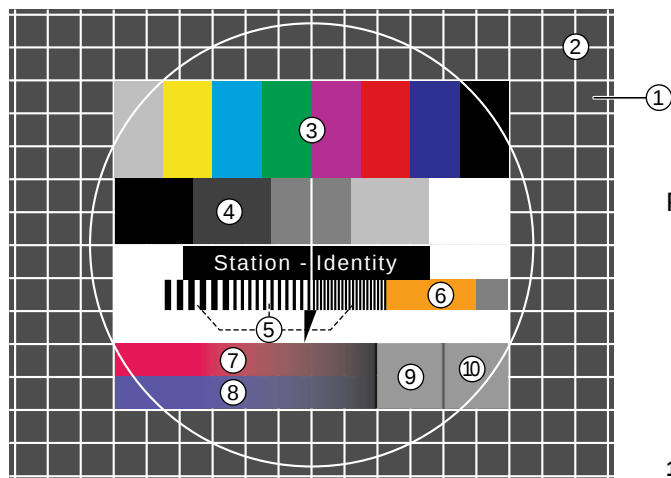
6. Alignment functions (22-37)

Alignment functions		Display - Screen e.g.	Settings / special features
22	Subcarrier Osc.	Colour VCO: main stop start	Adjust zero beat (autom. adjustment)
23	Subcarrier Osc.	Colour VCO: PIP stop start	Adjust zero beat (autom. adjustment)
24	Y Delay	Adjustments Y delay xx	Optimum settings
25	Comp. Y Delay	Adjustments Comp. Y Delay xx	
26	Brightness Offset	Adjustments Subbrightness xx	Don't adjust!
27	Subcontrast	Adjustments Subcontrast xx	
28	OSD Contrast	Adjustments OSD Contrast xx	Optimum settings
29	Rotation	Adjustments Rotation xx	
30	Vertikal Pos. TT	Adjustments Text Position V xx	
31	Horizontal Pos. TT	Adjustments Text Position H xx	
32	Vertikal Pos. PiP	Other adjustments PiP Position V xx	
33	Horizontal Pos. PiP	Adjustments PiP Position H xx	
34	EAROM Transfer via AV	Only program data From AV2 to TV stop start	Set expects external programming via EAROM programmer (Program locations)
35	EAROM Transfer via AV	Only program data From TV to AV2 stop start	Set expects external programming from TV in the EAROM programmer (Program locations)
36	EAROM Transfer via AV	All data ! From AV2 to TV stop start	Set expects external programming via EAROM programmer (all EAROM data)
37	EAROM Transfer via AV	All data ! From TV to AV2 stop start	Set expects external programming from TV in the EAROM programmer (all EAROM data)

7. Analog adjustments

Alignment functions outside the Service Mode (= analog alignment points)					
Adjustment	Signal	Condition	Mst. point	Adjustments	Settings / special features
1a	Operating voltage	Test pattern (NTSC Mode)	110/120V~	Screen U_B Measuring U_B 	P 662 (Basic Board) 142V $\pm$ 0,5V (33") 4:3 136V $\pm$ 0,5V (32") 16:9 146V $\pm$ 0,5V (32") 16:9 / RF If necessary correct hor. amplitude afterwards!
1b	Operating voltage	Test pattern (1080i Mode)	110/120V~	Screen U_B Measuring U_B 	P 662 (Basic Board) 150V $\pm$ 2,0V (33") 4:3 156V $\pm$ 2,0V (32") 16:9 160V $\pm$ 2,0V (32") 16:9 / RF If necessary correct hor. amplitude afterwards!
2	Focus	Test pattern		Screen	Focus at the line transformer or controller unit Optimum settings

Colour test pattern (FuBK)



Picture components

- 1) Grey field (30% white)
- 2) Grid network (15 hor.- 19 vert. Line)
- 3) Colour bar (75% white, yellow, cyan, green, purple, red, blue, black)
- 4) Shade of grey (0-25-50-75-100% white)
- 5) Frequency group (1-2-3 MHz)
- 6) Orange field (4,43 MHz/Phase G-Y=0)
- 7) Red wedge ($\pm V$ Sawtooth)
- 8) Blue wedge ($+U$ Sawtooth)
- 9) Grey field ($+V$)
- 10) Grey field ($\pm U$)

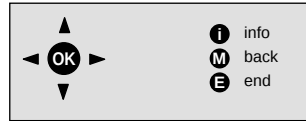
Option Byte Table

Alignment function	Bit-Nr. N°.	Meaning	"0"	"1"	Adjusted in the factory		
					CAL 33"	PLA 32"	ACO 32"
					4:3	16:9	16:9/RF
Byte 0	0	HDLC	Timeout	No Timeout	0	0	0
	1	Synch slicer threshold	not written	written	0	0	0
	2	Read sidepanel from	PROM (new BESIC)	EAROM	1	1	1
	3	free	—	—	0	0	0
	4	Available TV-Mode	480 lines proscan	960 lines interlace	0	0	0
	5	Blue picture w/o signal	yes	no	0	0	0
	6	VGA Modul	yes	no	0	0	0
	7	VGA switch	delayed	undelayed	1	1	1
Byte 1	0	Timer controlled prg switch	yes	no	0	0	0
	1	Auto YC on AV input	yes	no	0	0	0
	2	Text mode	black background	drop shadow	0	0	0
	3	Close caption	enhanced attr. off	enhanced attr. on	0	0	0
	4	PIP	frame mode	field mode	0	0	0
	5	16:9 sets and PIP on	pan/cin/zoom possible	pan/cin/zoom impossible	0	0	0
	6	Auto PAL/NTSC via AV	no	yes	0	0	0
	7	Side panels	from VPC	from BESIC	1	1	1
Byte 2	0	Auto color PAL/NTSC	only NTSC	always on (only for fafactory use)	0	0	0
	1	Indicate movie mode	no	yes	0	0	0
	2	Lock Mode VPC	no	via side panel color	0	0	0
	3	Blanking program switch	yes	no	0	0	0
	4	VCR headjump meas line (VPC)	normal (line 5)	modified (line 3)	0	0	0
	5	AGC memory	off	on	1	1	1
	6	Reaction of del commands	fast	slow	0	0	0
	7	Auto movie source detect.	disabled	enabled	1	1	1

Option Byte Table

Alignement function	Bit-Nr. N°.	Meaning	"0"	"1"	Adjusted in the factory		
					CAL 33"	PLA 32"	ACO 32"
					4:3	16:9	16:9/RF
Byte 3	0	Default aspect ratio	enabled	disabled	1	1	1
	1	Picture size	4:3	16:9	0	1	1
	2	Rotations coil	no	yes	0	1	1
	3	Split screen vert. delay	disabled	enabled	0	0	0
	4	Switch-off autom. (w/o Sync)	yes	no	0	0	0
	5	Warm up mode	off	on	0	0	0
	6	free	—	—	0	0	0
	7	First switch on	no	yes	1	1	1
Byte 4	0	Sound ident info OSD active	no	yes (only for test)	0	0	0
	1	Auto volume control (AVC)	slow	fast	0	0	0
	2	50Hz progressive scan	disabled	enabled	0	0	0
	3	60Hz progressive scan	disabled	enabled	1	1	1
	4	Auto movie detect (AMD)	fast	slow	1	1	1
	5	Warm up mode	on	off	1	1	1
	6	Chroma inverter BESIC	on	off	0	0	0
	7	free	—	—	0	0	0
Byte 5	0	Scan velocity modulation	disabled	enabled	1	1	1
	1	Welcome screen	from EPROM	from EAROM	0	0	0
	2	Output selected	monitor	tuner	0	0	0
	3	Basic board	Q2460	Q2400	0	0	0
	4	VGA synch switching	old	new	1	1	1
	5	Values for upconversion	automatic	manual recursion	0	0	0
	6	Input locking source	input 1	VGA	0	0	0
	7	Input locking	off	on	0	0	0
Byte 6	0	Gamma-settings (1080i)	from EAROM	from EPROM	0	0	0
	1-7	free	—	—	0	0	0

TV Menu (A 2400)



MAIN MENU

- TV Set-Up
- Audio
- Video
- Parental Lock
- Help
- Input Reset

- Channel Set-Up
- Connections
- Language
- TV Display
- PIP Display
- Time
- Timers
- Closed Caption
- Connections Reset

- Channel Search
- Add/Del Channel
- Edit Ch Name
- Add/Del Fav Ch

- Antenna/Cable
- Cable Box
- VCR
- VCR + Cable Box
- Camcorder
- Laser Disc
- DVD Player, C-Video
- DVD Player, S-Video
- Satellite
- VGA / 480p
- HD RGB 1080i
- HD RGB 480p
- DVD Player 480p

- English
- Español
- Français

- Display Duration 2 9
- Display Bar Size small big
- Welcome Screen off on
- Time off on
- Alarm off on
- Sleep off on
- Sound Status off on

- Position ☐ ☐ ☐ ☐
- PIP Size small big

- Time ** : ** am

- Sleep-Once no 60 min
- Sleep-Daily no yes
- Alarm-Once no yes
- Alarm-Daily no yes
- Alarm-Volume 0 39

- Caption Content CC1-4 Text 1-4 XDS
- Caption Mode off on auto

- no yes

- Password * * * *

- Parental Lock
- Change Password 3 0 0 1
- Delete Password no yes

- Index / Help
- Remote Help

- All help items in alphabetical order

- Help for your remote control functions

- yes no

- Antenna/Cable A B

- Antenna/Cable A B

- Antenna/Cable A B

- Antenna/Cable A B

- 1 - Indoor/outdoor antenna
- 2 - Cable (CATV) without cable box
- 3 - Cable (CATV) with cable box

- ADD/DEL CHANNELS

- EDIT CHANNEL NAME

- ADD/DEL FAV CHANNELS

- Shows you detailed instructions

Treble	-12 ...	2 ...	12	
Bass	-12 ...	8 ...	12	
Balance	-15 ...	0 ...	15	
Maximum Vol	0 ...	40 ...	63	
Sound Settings	none	pop	classic	speech
MTS Sound	stereo	mono	SAP	
Enhance Sound	off	on		
Auto Vol Control	off	on		
Audio Output	fix	var		
Speaker	on	off		

Contrast	0 ...	50 ...	63	
Color	0 ...	32 ...	63	
Brightness	0 ...	23 ...	46	
Sharpness	1 ...	3 ...	5	
Tint	-15 ...	0 ...	15	
Film Mode	off	normal	super	
Picture Settings	night	normal	day	
Color Temperature	low	medium	high	
NTSC Standard	no	yes		

- All Channels
- Lock by Ratings
- DVS S-Video off on
- VCR off on
- Satellite off on
- Camcorder off on
- C-Video off on
- VGA 480p off on

- Lock Immediately no yes
- Lock Daily no yes
- Lock Once no yes

- TV-Y G
- TV-Y7 PG
- TV-G PG-13
- TV-PG R
- TV-14 NC-17
- TV-MA X

- Dealer Demo Mode

- automatic explanation