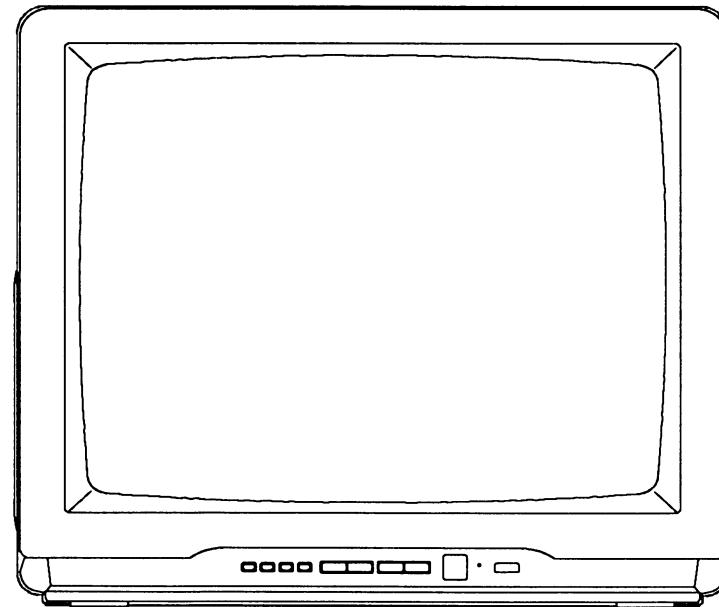


SERVICE MANUAL

20" COLOR TELEVISION

TV-2000A MK7



IMPORTANT SAFETY NOTICE

Proper service and repair is important to the safe, reliable operation of all Funai Equipment. The service procedures recommended by Funai and described in this service manual are effective methods of performing service operations. Some of these service special tools should be used when and as recommended.

It is important to note that this service manual contains various CAUTIONS and NOTICES which should be carefully read in order to minimize the risk of personal injury to service personnel. The possibility exists that improper service methods may damage the equipment. It also is important to understand that these CAUTIONS and NOTICES ARE NOT EXHAUSTIVE. Funai could not possibly know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Consequently, Funai has not undertaken any such broad evaluation. Accordingly, a servicer who uses a service procedure or tool which is not recommended by Funai must first use all precautions thoroughly so that neither his safety nor the safe operation of the equipment will be jeopardized by the service method selected.

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GENERAL SPECIFICATIONS *

FEATURE and SPECIFICATIONS

Color System:	PAL - B/G, SECAM - B/G, D/K NTSC 4.43/3.58MHz (Video In only)
Tuning System:	Voltage Synthesizer
Receiveable Channels:	VHF-L; R1~R5 / - (OIRT + CCIR ch) - E2~E4 ch (X~S2) VHF-H; R6~R12 / E5~E12 ch (S3~S10) UHF; 21~69 ch CATV-Mid
Numer of Present:	up to 50
Antenna Impedance:	UHF/VHF 75Ω, Unbalanced
Picture Tube:	14", Tinted
Picture Control:	Color, Brightness, (Remote) Contrast and Video mode (Sharp/Soft)
Picture Control Memory:	Standard - Select (Remote)
Speaker:	77m/m, Round Type, 8Ω
Output Power:	1W, 10% THD
Other Features:	Automatic Channel Programming Automatic Degaussing
Power Source:	220-240V, 50Hz AC
Power Consumption:	70W
Cabinet Size:	366(W) x 35(D) x 32(H) mm (Approx)
Weight:	9Kg (Approx)
Regulations:	IEC-65 Passable

CONTROL and SWITCHES

Power:	Push (Front)
Channel Up/Down:	Push (Front)
Volume Up/Down:	Push (Front)
Tuning Up/Down:	Push (Front)
Program:	Push (Front)
Auto Memo/Band:	Push (Front)
Remote Control:	Standby (20keys)
0/AV 1~9	Channel Up/Down
Control& Volume Up/Down	Picture Select
Picture Select	(Bright/Contrast/ Color/Video Mode)
Previous	Previous
Mute	Mute
Sleep	Sleep
Display	Display

DISPLAY

LED Indicator:	LED (Red)
* When turning on the power, the stand-by LED will turn off.	
On Screen Display:	Channel Volume Brightness Color Contrast Sharp-Soft Sleep Timer (10~90 Minute) Tuning Indicator Band Position

JACK AND TERMINALS

UHF/VHF Antenna:	75Ω IEC Jack
Video In Jack:	BNC Jack
Audio In Jack:	RCA Jack
EARPHONE:	3.5mm CES

ACCESSORIES

Remote Control Transmitter	
Battery:	UM3 x 2
Owner's Manual	
Rod Antenna	

* Specifications are subject to change without notice.

PERFORMANCE SPECIFICATIONS

< Tuner >

ANT. Input ----- 75Ω Unbalanced, IEC connector
 Reference Level ----- 300mVp-p at Video Output
 Test Input Signal ----- 400Hz 30% modulation

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Peak Picture Sens	VHF	dBµV	20	30
	UHF	dBµV	30	40
2. AFT Pull In Range (80dBµ input)	—	MHz	± 1.0	± 0.7
3. Intermediate Freq.	Picture	MHz	38.0	—
	Sound	MHz	31.5 (D/K)	—
	Sound	MHz	32.5 (B/G)	—
4. Intercarrier Freq.	—	MHz	6.5 (D/K)	—
	—	MHz	5.5 (B/G)	—

< Video & Chroma >

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Misconvergence	Center Side Corner	mm	—	0.4
2. Over Scan	Horizontal Vertical	%	10	—
3. Color Temperature	—	K	8000K-10MPCD	—
4. Resolution	Horizontal Vertical	Line Line	300 300	—
5. Brightness	APL 100%	Ft-L	45	35

< Deflection >

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Deflection Freq.	Horizontal (PAL/SECAM) (NTSC)	KHz	15.625	—
		KHz	15.75	—
	Vertical (PAL/SECAM) (NTSC)	Hz	50	—
		Hz	60	—
2. Linearity	Horizontal Vertical	%	—	± 15
3. High Voltage	—	KV	23	—

< Audio >

All items are measured across 16Ω resistor at speaker output terminal.

<u>Description</u>	<u>Condition</u>	<u>Unit</u>	<u>Nominal</u>	<u>Limit</u>
1. Audio Output Power	10% THD	W	1.2	0.8
2. Audio Distortion	500mW	%	2	5
3. Audio Freq. Response	-6dB	Hz	—	100~6K

IMPORTANT SAFETY PRECAUTIONS

Prior to shipment from the factory, our products are strictly inspected for recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

Safety Precautions for TV Circuit

1. Before returning an Instrument to the customer, always make a safety check of the entire instrument, including, but not limited to, the following items:

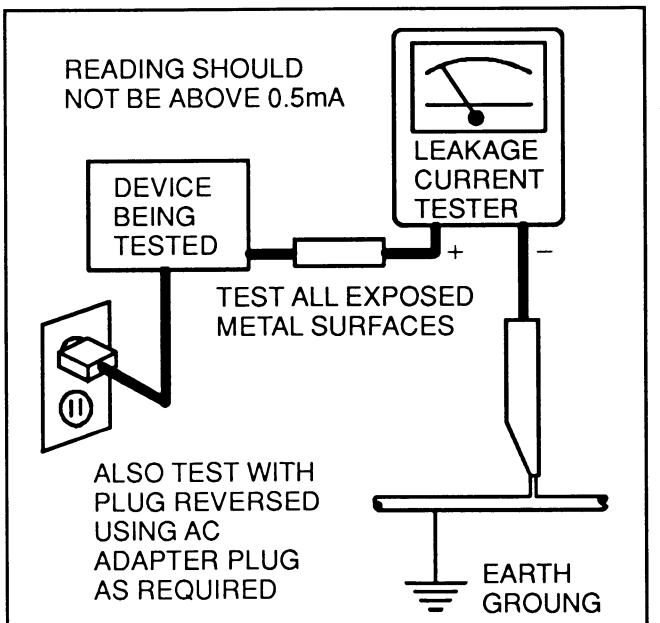
a. Be sure that no built-in protective devices are defective and have been defeated during servicing. (1) Protective shields are provided on this chassis to protect both the technician and the customer. Correctly replace all missing protective shields, including any removed for servicing convenience. (2) When reinstalling the chassis and/or other assembly in the cabinet, be sure to put back in place all protective devices, including but not limited to, nonmetallic control knobs, insulating fishpapers, adjustment and compartment covers/shields, and isolation resistor/capacitor networks. **Do not operate this instrument or permit it to be operated without all protective devices correctly installed and functioning. Servicers who defeat safety features or fail to perform safety checks may be liable for any resulting damage.**

b. Be sure that there are no cabinet openings through which an adult or child might be able to insert their fingers and contact a hazardous voltage. Such openings include, but are not limited to, (1) spacing between the picture tube and the cabinet mask, (2) excessively wide cabinet ventilation slots, and (3) an improperly fitted and/or incorrectly secured cabinet back cover.

c. **Antenna Cold Check** - With the instrument AC plug removed from any AC source, connect an electrical jumper across the two AC plug prongs. Place the instrument AC switch in the on position. Connect one lead of an ohmmeter to the AC plug prongs tied together and touch the other ohmmeter lead in turn to each tuner antenna input exposed terminal screw and, if applicable, to the coaxial connector. If the measured resistance is less than 1.0 megohm or greater than 5.2 megohm, an abnormality exists that must be corrected before the instrument is returned to the customer.

Repeat this test with the instrument AC switch in the off position.

d. **Leakage Current Hot Check** - With the instrument completely reassembled, plug the AC line cord directly into a AC outlet. (Do not use an isolation transformer during this test.) Use a leakage current tester. With the instrument AC switch first in the on position and then in the off position, measure from a known earth ground (metal water pipe, conduit, etc.) to all exposed metal parts of the instrument (antennas, handle brackets, metal cabinet, screw heads, metallic overlays, control shafts, etc.), especially any exposed metal parts that offer an electrical return path to the chassis. Any current measured must not exceed 0.5 milliampere. Reverse the instrument power cord plug in the outlet and repeat the test.



ANY MEASUREMENTS NOT WITHIN THE LIMITS SPECIFIED HEREIN INDICATE A POTENTIAL SHOCK HAZARD THAT MUST BE ELIMINATED BEFORE RETURNING THE INSTRUMENT TO THE CUSTOMER OR BEFORE CONNECTING THE ANTENNA OR ACCESSORIES.

e. **X-Radiation and High Voltage Limits** - Because the picture tube is the primary potential source of X-radiation in solid-state TV receivers, it is specially constructed to prohibit X-radiation emissions. For continued X-radiation protection, the replacement picture tube must be the same type as the original. Also, because the picture tube shields and mounting hardware perform an X-radiation protection function, they must be correctly in place. High voltage must be measured each time servicing is performed that involves B+, horizontal deflection or high voltage. Correct operation of the X-radiation protection circuits also must be reconfirmed each time they are serviced. (X-radiation protection circuits also may be called "horizontal disable" or "hold down.") Read and apply the high voltage limits and, if the chassis is so equipped, the X-radiation protection circuit specifications given on instrument labels and in the Product Safety & X-Radiation Warning note on the service data chassis schematic. High voltage is maintained within specified limits by close tolerance safety-related components/adjustments in the high-voltage circuit. If high voltage exceeds specified limits, check each component specified on the chassis schematic and take corrective action.

2. Read and comply with all caution and safety-related notes on or inside the receiver cabinet, on the receiver chassis, or on the picture tube.

3. **Design Alteration Warning** - Do not alter or add to the mechanical or electrical design of this TV receiver. Design alterations and additions, including, but not limited to circuit modifications and the addition of items such as auxiliary audio and/or video output connections, might alter the safety characteristics of this receiver and create a hazard to the user. Any design alterations or additions will void the manufacturer's warranty and may make you, the servicer, responsible for personal injury or property damage resulting therefrom.

4. **Picture Tube Implosion Protection Warning** - The picture tube in this receiver employs integral implosion protection. For continued implosion protection, replace the picture tube only with one of the same type number. Do not remove, install, or otherwise handle the picture tube in any manner without first putting on shatterproof goggles equipped with side shields. People not so equipped must be kept safely away while picture tubes are handled. Keep the picture tube away from your body. Do not handle

the picture tube by its neck. Some "in-line" picture tubes are equipped with a permanently attached deflection yoke; because of potential hazard, do not try to remove such "permanently attached" yokes from the picture tube.

5. Hot Chassis Warning -

a. Some TV receiver chassis are electrically connected directly to one conductor of the AC power cord and may be safety-serviced without an isolation transformer only if the AC power plug is inserted so that the chassis is connected to the ground side of the AC power source. To confirm that the AC power plug is inserted correctly, with an AC voltmeter, measure between the chassis and a known earth ground. If a voltage reading in excess of 1.0V is obtained, *remove and reinsert the AC power plug in the opposite polarity and again measure the voltage potential between the chassis and a known earth ground.

b. Some TV receiver chassis have a circuit which obtain voltage about 70% of AC voltage between chassis and earth ground regardless of the AC plug polarity. This chassis can be safety-serviced only with an isolation transformer inserted in the power line between the receiver and the AC power source, for both personnel and test equipment protection.

c. Some TV receiver chassis have a secondary ground system in addition to the main chassis ground. This secondary ground system is not isolated from the AC power line. The two ground systems are electrically separated by insulation material that must not be defeated or altered.

Note: * In case unit has no polarity AC plug only.

6. Observe original lead dress. Take extra care to assure correct lead dress in the following areas: a. near sharp edges, b. near thermally hot parts-be sure that leads and components do not touch thermally hot parts, c. the AC supply, d. high voltage, and e. antenna wiring. Always inspect in all areas for pinched, out of place, or frayed wiring. Check AC power cord for damage.

7. Components, parts, and/or wiring that appear to have overheated or are otherwise damaged should be replaced with components, parts, or wiring that meet original specifications. Additionally, determine the cause of overheating and/or damage and, if necessary, take corrective action to remove any potential safety hazard.

8. **Product Safety Notice** - Some electrical and mechanical parts have special safety-related characteristics which are often not evident from visual

inspection, nor can the protection they give necessarily be obtained by replacing them with components rated for higher voltage, wattage, etc.. Parts that have special safety characteristics are identified by a (Δ) on schematics and in parts lists. Use of a substitute replacement that does not have the same safety characteristics as the recommended replacement part might create shock, fire, and/or other hazards. The Product's Safety is under review continu-

ously and new instructions are issued whenever appropriate. Prior to shipment from the factory, our products are strictly inspected to confirm with the recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

Precautions during Servicing

- A. Parts identified by the (Δ) symbol are critical for safety.
Replace only with part number specified.
- B. In addition to safety, other parts and assemblies are specified for conformance with regulations applying to spurious radiation. These must also be replaced only with specified replacements.
Examples: RF converters, RF cables, noise blocking capacitors, and noise blocking filters, etc.
- C. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
- D. Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers
 - 4) Insulators for transistors.
- E. When replacing AC primary side components (transformers, power cord, etc.), wrap ends of wires securely about the terminals before soldering.
- F. Observe that the wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.)
- G. Check that replaced wires do not contact sharp edged or pointed parts.

Safety Check after Servicing

Examine the area surrounding the repaired location for damage or deterioration. Observe that screws, parts and wires have been returned to original positions. Afterwards, perform the following tests and confirm the specified values in order to verify compliance with safety standards.

1. Clearance Distance

When replacing primary circuit components, confirm specified clearance distance (d) and (d') between soldered terminals, and between terminals and surrounding metallic parts. (See Fig. 1)

Table 1 : Ratings for selected area

AC Line Voltage	Region	Clearance Distance (d) (d')
200 to 240 V	Europe Australia	$\geq 4\text{mm}$ (d) $\geq 6\text{mm}$ (d')

Note: This table is unofficial and for reference only.
Be sure to confirm the precise values.

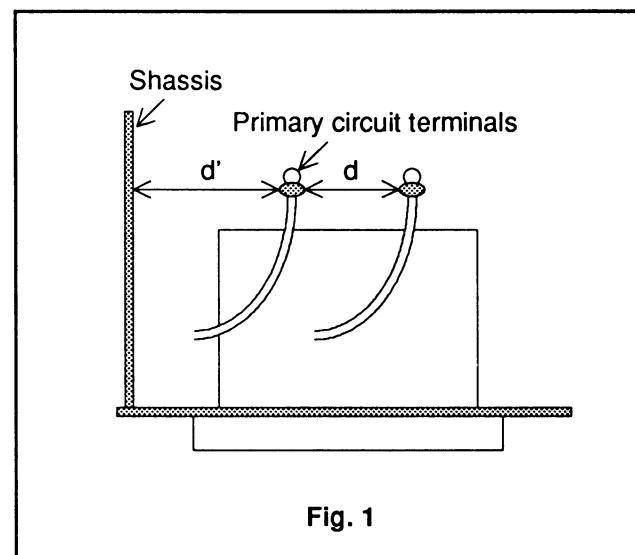


Fig. 1

2. Leakage Current Test

Confirm specified (or lower) leakage current between B (earth ground, power cord plug prongs) and externally exposed accessible parts (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.).

Measuring Method : (Power ON)

Insert load Z between B (earth ground, power cord plug prongs) and exposed accessible parts. Use an AC voltmeter to measure across both terminals of load Z. See Fig. 2 and following table.

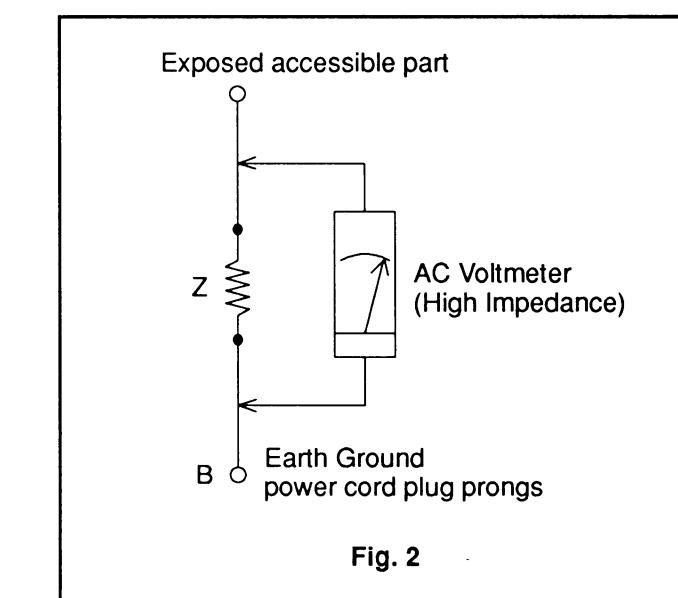


Fig. 2

Table 2 : Leakage current ratings for selected areas

AC Line Voltage	Region	Load Z	Leakage Current (i)	Earth Ground (B) to:
200 to 240 V	Europe Australia	2k Ω RES. in connected	i $\leq 0.7\text{mA rms}$ i $\leq 2\text{mA dc}$	Antenna terminals
		50k Ω RES. in connected	i $\leq 0.7\text{mA rms}$ i $\leq 2\text{mA dc}$	Other terminals

Note: This table is unofficial and for reference only.
Be sure to confirm the precise values.

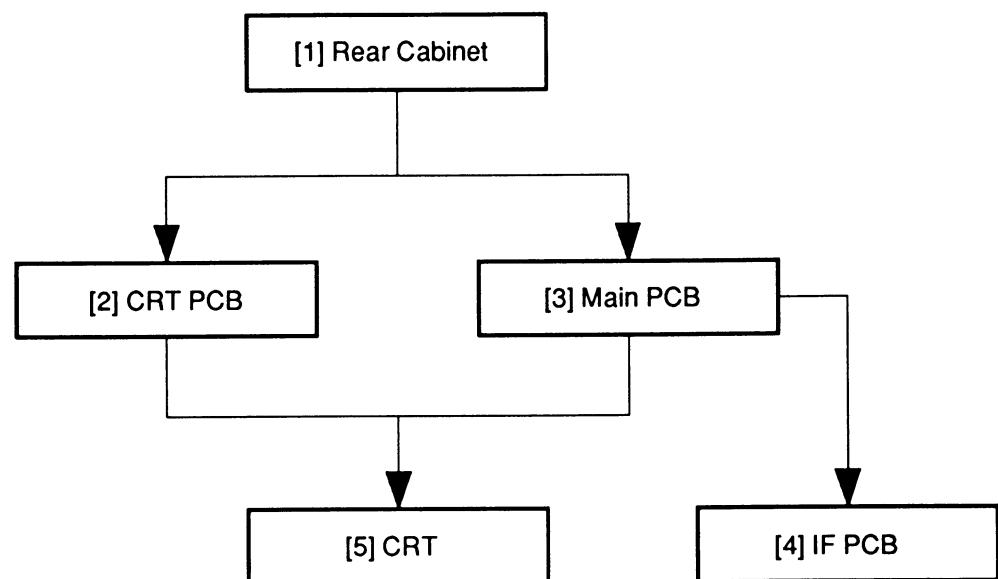
DISASSEMBLY INSTRUCTIONS

1. DISASSEMBLY FLOW CHART

This flow chart indicates the disassembly steps of the cabinet parts and PCB in order to gain access to item(s) to be serviced. When reassembling, perform the step(s) in the reverse order. Bend, route and dress the cables as they were originally.

CAUTION ! : When removing the CRT, make sure to discharge Anode Lead of the CRT.

Use the CRT Ground Wire to discharge the CRT before removing the Anode Cap.



2. DISASSEMBLY METHOD

STEP / LOC. NO.	PART	REMOVAL		
		FIG. NO.	REMOVE / *UNLOCK / RELEASE / UNPLUG / UNCLAMP / DESOLDER	NOTE
[1]	Rear Cabinet	CAB1 CAB2	L2 (4pcs), L3	1
[2]	CRT PCB	CAB4 CAB5	CN602, CN603, CN604 FOCUS WIRE, SCREEN WIRE	2
[3]	Main PCB	CAB3 CAB5	CN201, CN202, CN203, CN204, CN208, CN501 ANODE CAP, FOCUS WIRE, SCREEN WIRE	3
[4]	IF PCB	CAB3	CN101, CN102	4
[5]	CRT	CAB4	B2 (4pcs)	5

Reference <Notes> in Table

- (1) Remove 5 screws (L2, L3) and slide the Rear Cabinet backward.
- (1) If not already removed, first remove the Rear Cabinet.
(2) Remove all relative wires, then pull the CRT PCB backward.
- (1) If not already removed, first remove the Rear Cabinet.
(2) Remove all relative wires on the Main PCB and remove the Anode Cap, then slide the main PCB backward.
- (1) If not already removed, first remove the Rear Cabinet.
(2) Desolder CN101 and CN102, then remove the IF PCB from the Main PCB.

Caution !

Discharge Anode Lead of the CRT with the CRT Ground Wire before removing the Anode Cap.

- (1) If not already removed, first remove the Rear Cabinet and Main PCB.
(2) Remove 4 screws (B2), then the CRT can be removed.

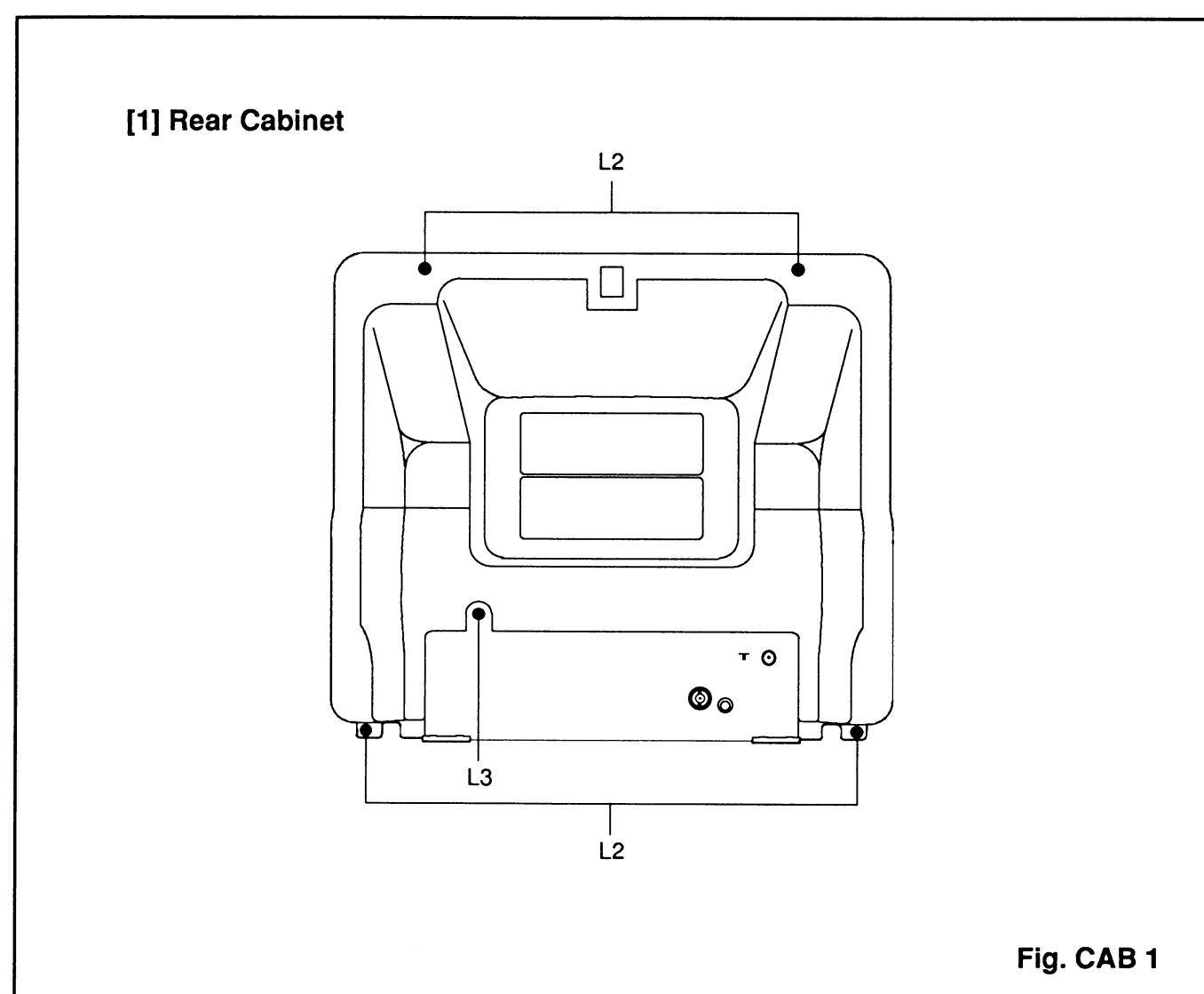
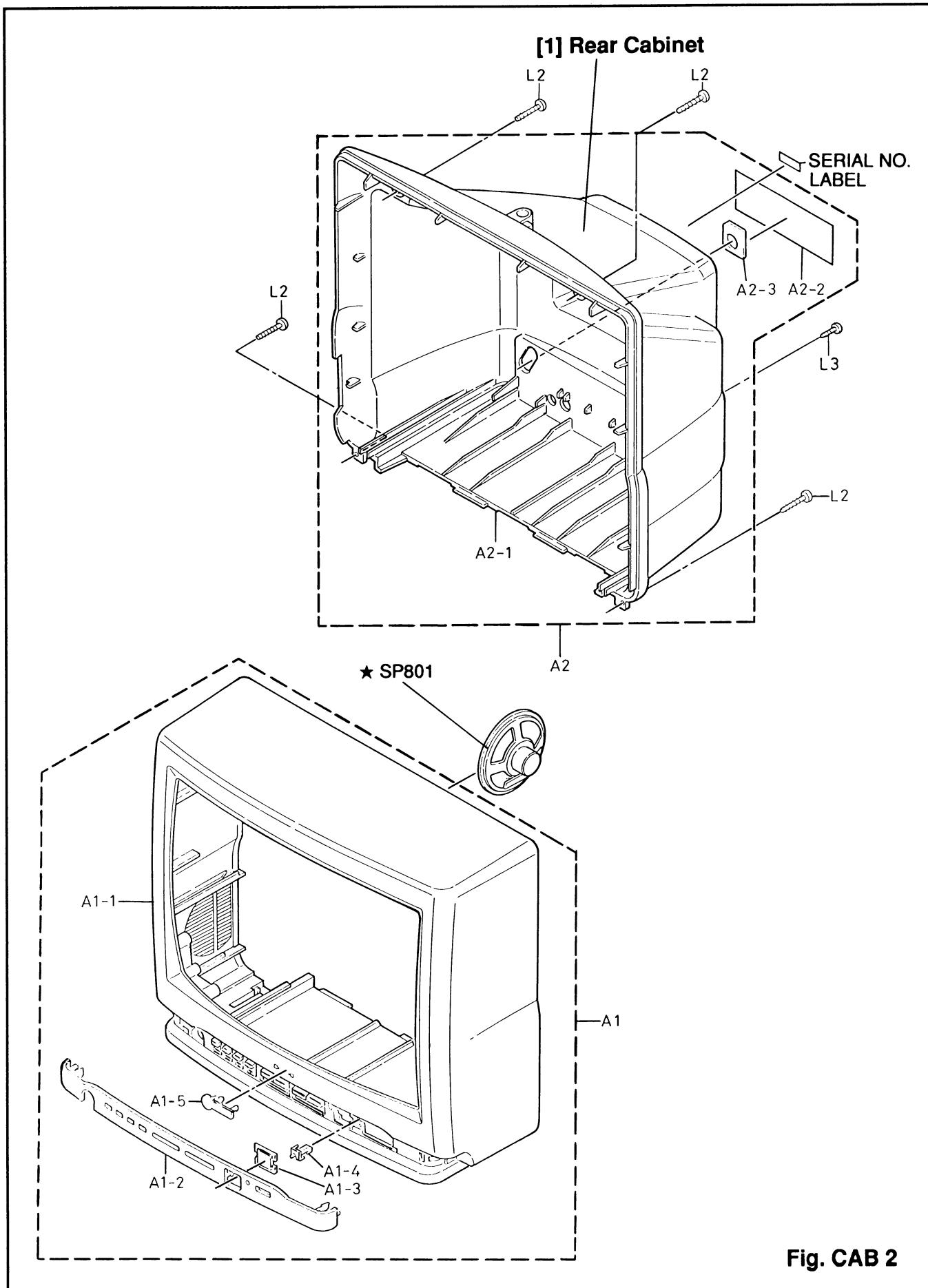
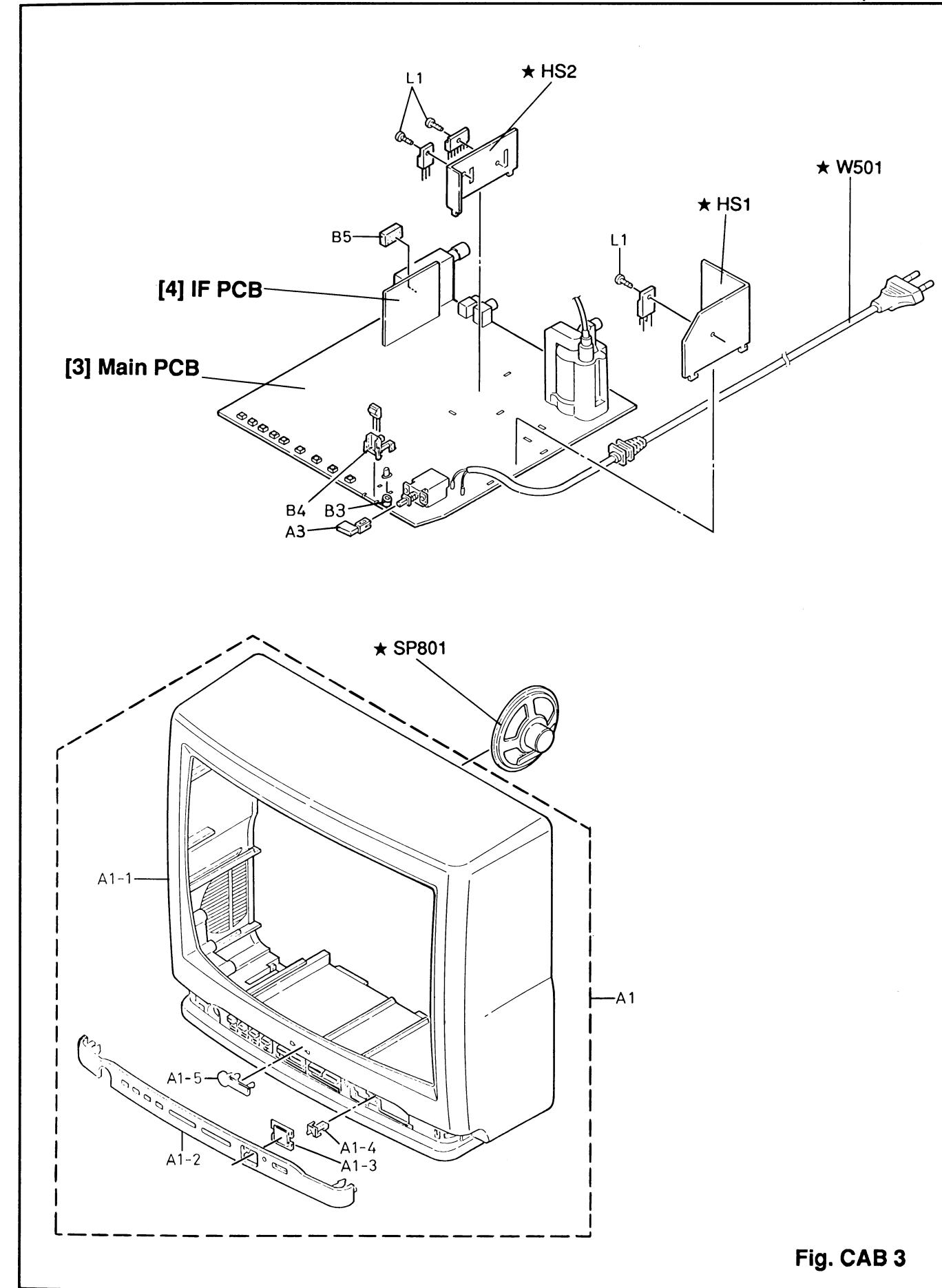


Fig. CAB 1



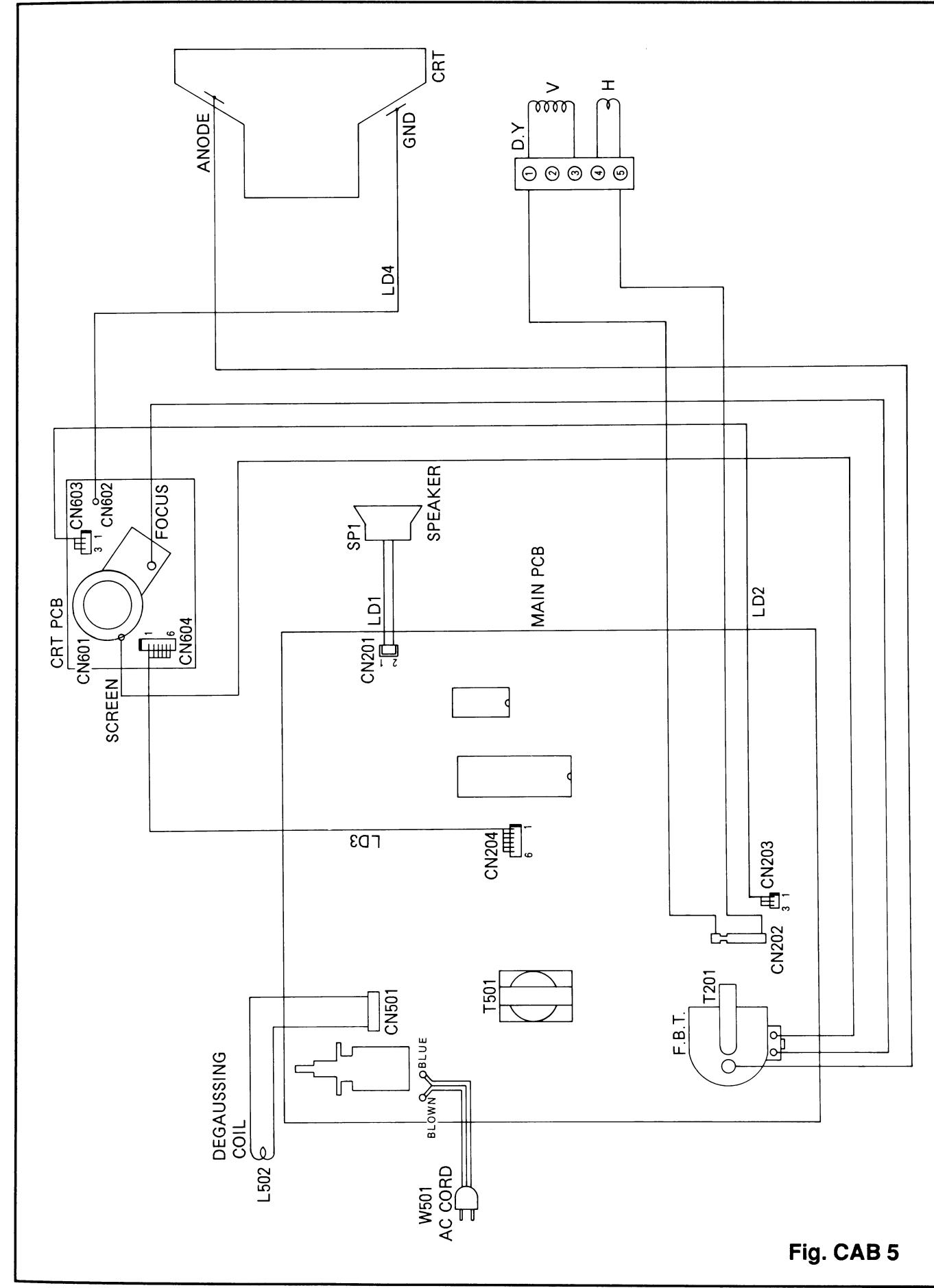
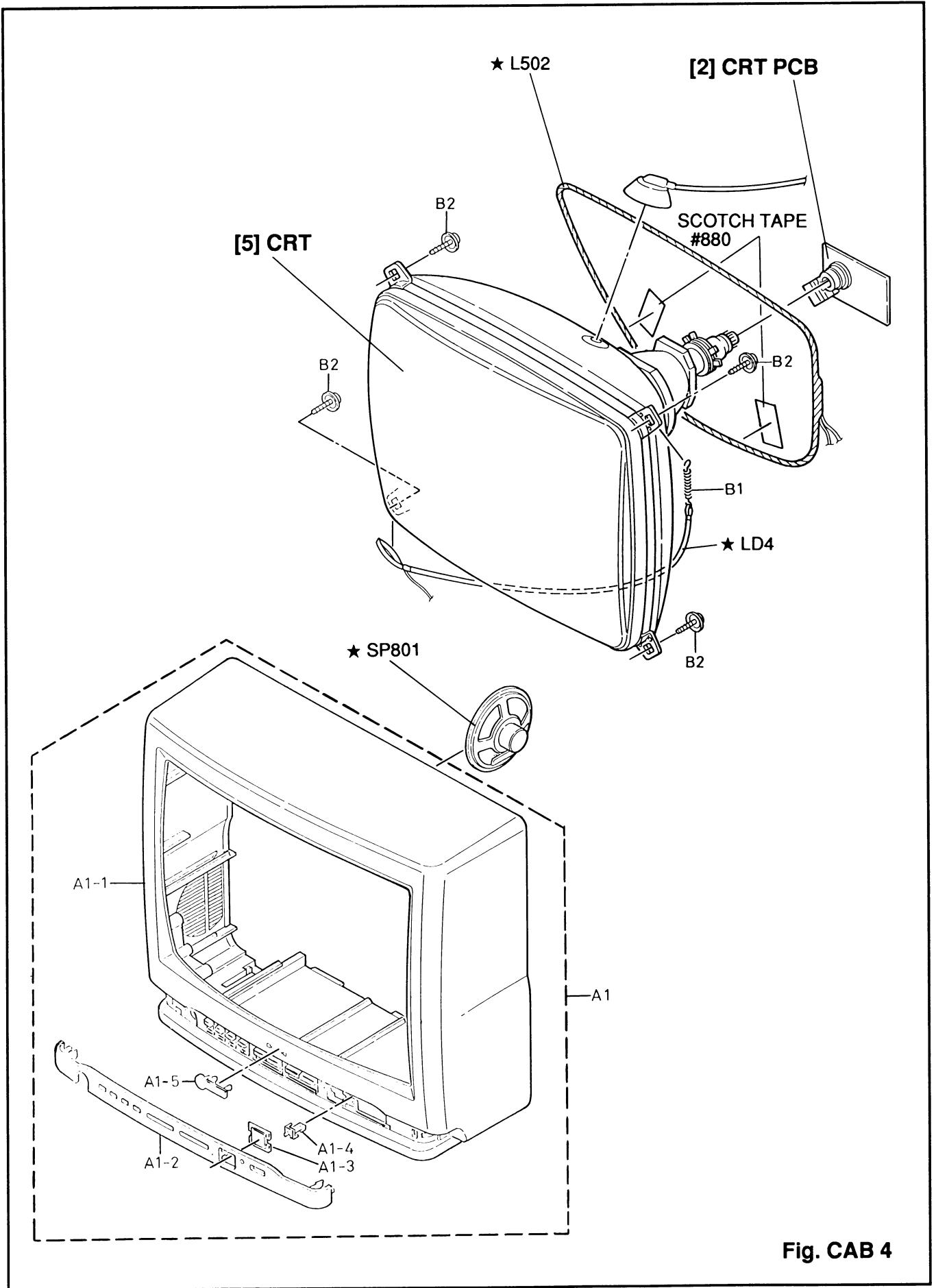
4-3

L7480DC



4-4

L7480DC



ELECTRICAL ADJUSTMENT INSTRUCTIONS

NOTE:

Electrical adjustments are required after replacing circuit components. It is important to perform these adjustments only after all repairs and replacements have been completed. Also, do not attempt these adjustments unless the proper equipment is available.

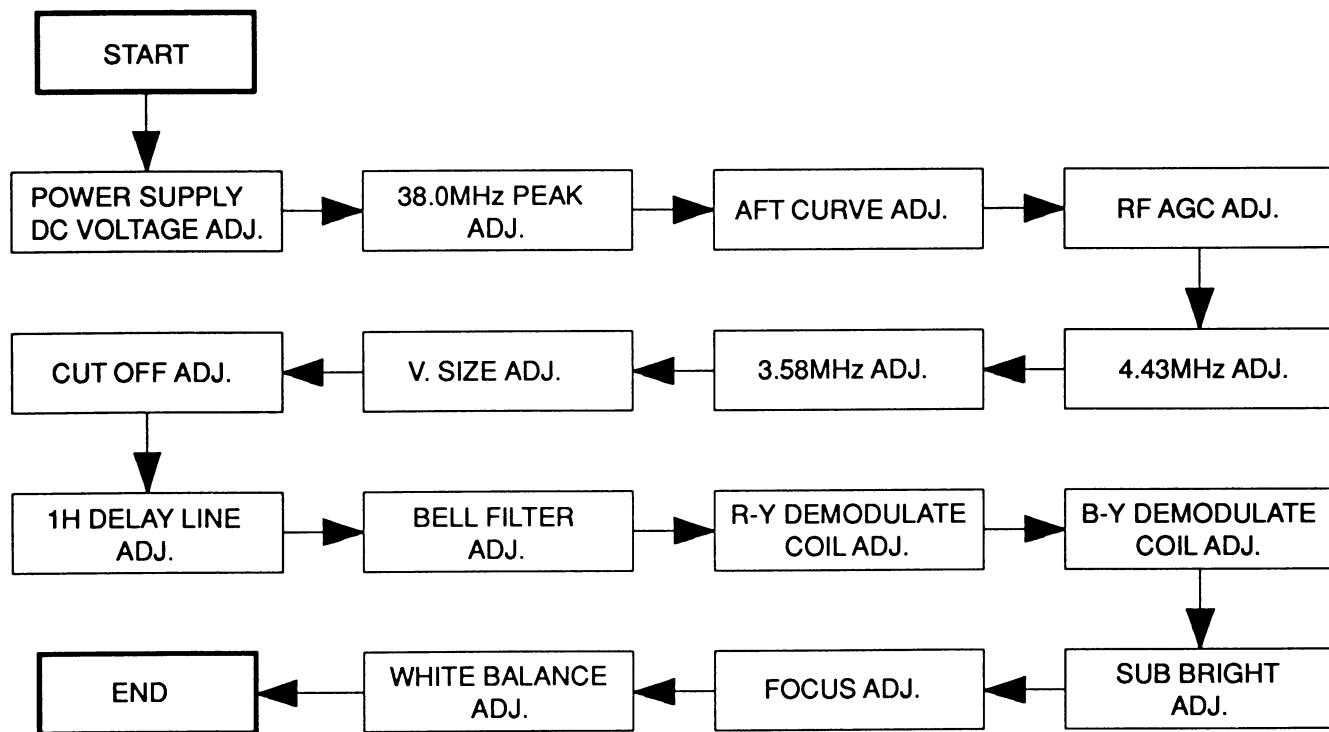
TEST EQUIPMENT REQUIRED:

1. IF Sweeper
2. DC Volt Meter
3. Oscilloscope: Dual Trace with 10:1 probe
4. PAL, SECAM and NTSC Pattern Generator
5. Monoscope
6. Color Analyzer

HOW TO SET UP THE ADJUSTMENT MODE:

Preset Mode: Press picture select button on the remote control unit, then press the number "1" button.

Brightness ----- Center
Color ----- Center
Contrast ----- Approx 70%



1. POWER SUPPLY DC VOLTAGE ADJUSTMENT

Purpose: To get correct voltage.

Symptom of Misadjustment: If voltage is incorrect, picture is dark.

Test Point	Adjustment Point	Input
D245	VR205	---
Equipment		Spec.
DC Volt Meter		DC +114±0.5V
Connections of M. EQ.		

Reference Notes: D245, VR205 --- MAIN PCB

1. To inactivate FBT, ground the base of Q220.
2. Connect both terminal of C343 by 1KΩ (60W~80W).
3. Connect the equipment as shown in the above table.
4. Adjust VR205 for reading +114±0.5V on the DC Volt Meter.

2. 38.0MHz PEAK ADJUSTMENT (for TUNER)

Purpose: To adjust PIF (Picture Intermediate Frequency).

Symptom of Misadjustment: Beat may appear on the picture and buzz may sound.

Test Point	Adjustment Point	Input
IC101 6pin, 16pin	L106	---
Equipment		Spec.
IF Sweeper, Oscilloscope		See below
Figure		

Reference Notes: IC101, L106 --- IF PCB

1. Connect Output of sweeper to 6pin of IC101.
Frequency set of sweeper are below:
(1) 31.5MHz (2) 32.4MHz (3) 33.57MHz (4) 35.8MHz (5) 38.0MHz (6) 39.45MHz
2. Connect the oscilloscope to 16pin of IC101.
3. Load DC Voltage to 4pin of IC101 as the wave of oscilloscope not to clip.
4. Adjust L106 as the marker for 38.0MHz to be peak.

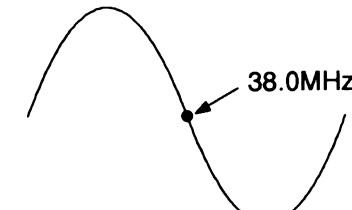
3. AFT CURVE ADJUSTMENT (for TUNER)

Purpose: To operate AFT correctly.

Symptom of Misadjustment: AFT does not work correctly and/or synchronism will be faulty.

Test Point	Adjustment Point	Input
IC101 6pin, 11pin	L107	---
Equipment		Spec.
IF Sweeper, Oscilloscope		See below

Figure



Reference Notes: SW206 --- MAIN PCB IC101, L107 --- IF PCB

1. Connect output of sweeper to 6pin of IC101.
Frequency set is the same as for 38.0MHz Peak Adjustment.
2. Connect the oscilloscope to 11pin of IC101.
3. Push SW206 to disengage AFT action.
4. Adjust L107 as the marker for 38.0MHz to the center of AFT curve.

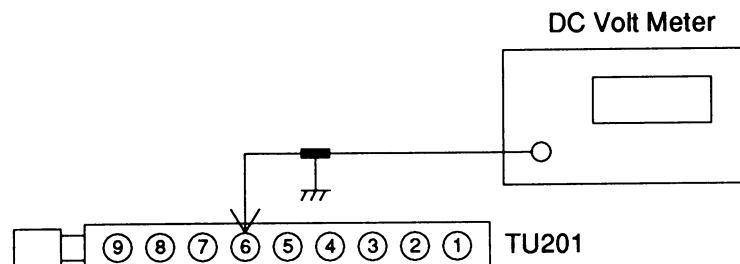
4. RF AGC ADJUSTMENT (for TUNER)

Purpose: Set AGC (Auto Gain Control) Level.

Symptom of Misadjustment: AGC does not synchronize correctly when RF Input Level is weak and distortion may cause on the picture when it is strong.

Test Point	Adjustment Point	Input
TU201 6pin	VR101	PAL Color Bar
Equipment		Spec.
PAL Pattern Generator, DC Volt Meter		DC +4.1±0.1V

Connections of M. EQ.



Reference Notes: TU201 --- MAIN PCB VR101 --- IF PCB

1. Receive the PAL Color Bar signal for 2ch (48.25MHz). (RF input level 80dB μ V at the best synchronized point)
2. Connect the equipment as shown in the above table.
3. Adjust VR101 for reading +4.1±0.1V on the DC Volt Meter.

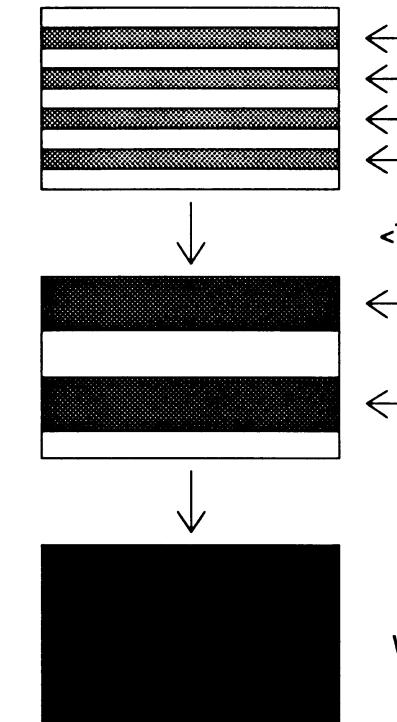
5. 4.43MHz ADJUSTMENT

Purpose: To adjust the color sub-carrier frequency of PAL and SECAM.

Symptom of Misadjustment: No color when receiving PAL and SECAM signal.

Test Point	Adjustment Point	Input
Screen	C299	PAL Red Raster
Equipment		Spec.
PAL Pattern Generator		See below

Figure



(Pink) Picture is rolling or unstable.

(Purple)

Whole Screen Red Picture is stable.

Reference Notes: C299 --- MAIN PCB

1. Input the PAL Red Raster.
2. Check picture. A. If Red picture is stable.OK
B. If Red picture is rolling or unstable, adjust C299 until stable.

6. 3.58MHz ADJUSTMENT

Purpose: To adjust the color sub-carrier frequency of NTSC.

Symptom of Misadjustment: No color when receiving NTSC signal.

Test Point	Adjustment Point	Input
Screen	C298	NTSC Red Raster
Equipment		Spec.
NTSC Pattern Generator		See below

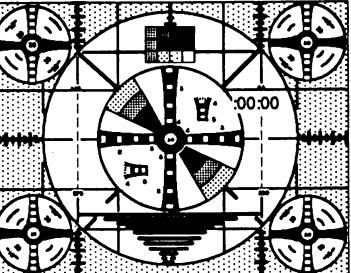
Reference Notes: C298 --- MAIN PCB

1. Input the NTSC Red Raster.
2. Check picture. Procedure is the same as for 4.43MHz Adjustment.

7. V. SIZE ADJUSTMENT

Purpose: To get correct vertical size of screen image.

Symptom of Misadjustment: Vertical size of screen image may not be properly displayed.

Test Point	Adjustment Point	Input
Screen	VR204	Monoscopic Pattern
Equipment		Spec.
Monoscope		90±5%
Figure		
		

Reference Note: VR204 --- MAIN PCB

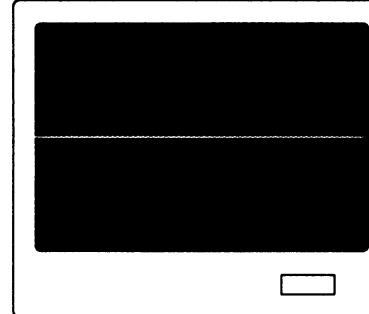
1. Operate the unit more than 20 minutes.
2. Input the Monoscopic Pattern.
3. Adjust VR204 so that the vertical size will be 90±5% of Monoscopic Pattern and the circle is round.

8. CUT OFF ADJUSTMENT

Purpose: To adjust the beam current of R, G, B and screen voltage.

Symptom of Misadjustment: White color may be reddish, greenish or bluish.

When the screen voltage is too high, the scanning line is appeared on the screen.

Test Point	Adjustment Point	Input
Screen	VR604, VR605, VR606 Screen-VR (FBT)	Black Raster
Equipment		Spec.
Pattern Generator		See below
Figure		
		
Using this line		

Reference Notes: VR601, VR602, VR603, VR604, VR605, VR606 --- CRT PCB

SW209 --- MAIN PCB

Screen-VR --- MAIN PCB (FBT)

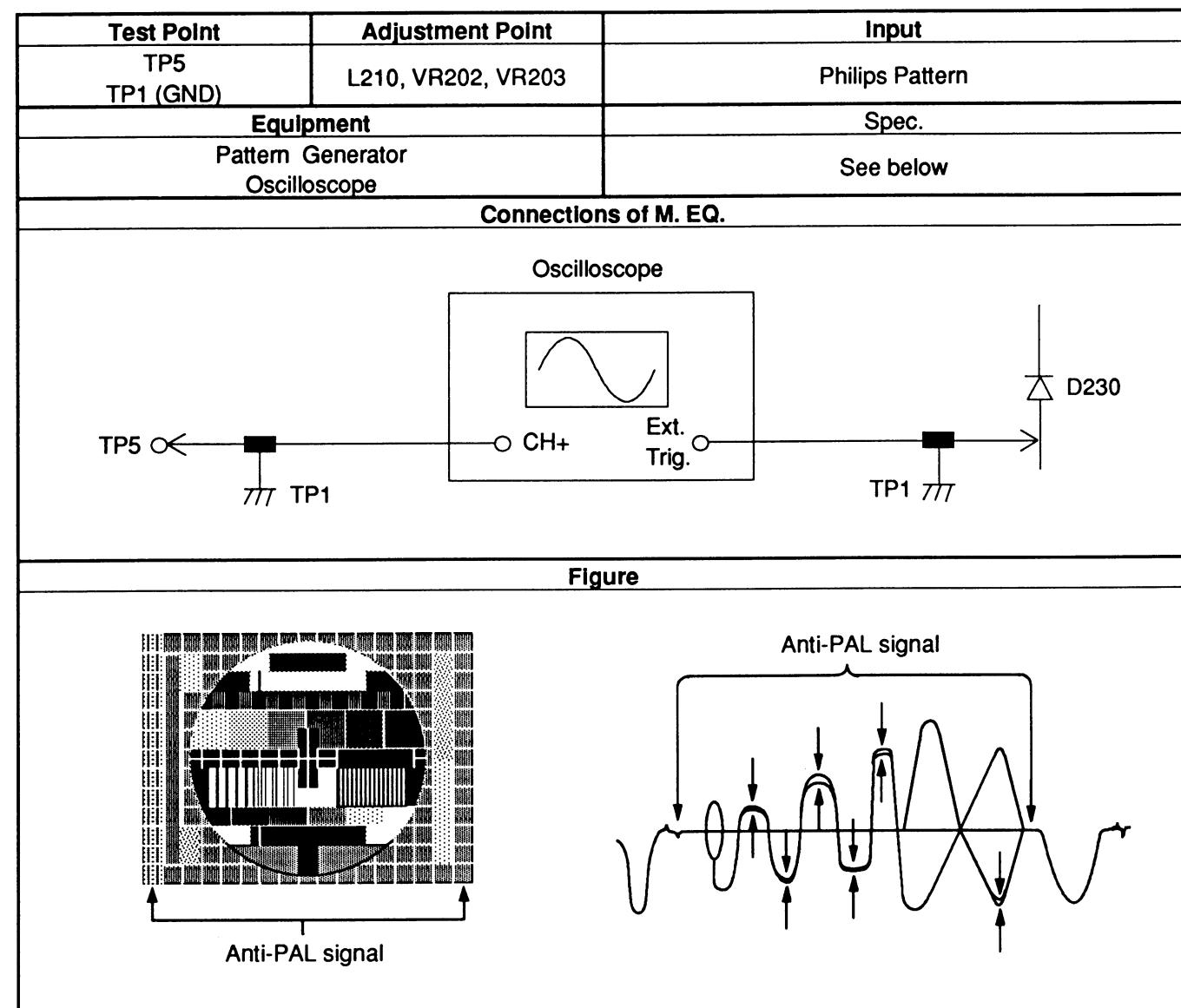
1. Operate the unit more than 20 minutes.
2. Degauss the CRT using Degaussing Coil.
3. Input the Black Raster.
4. Turn the Screen-VR (FBT) fully counterclockwise.
5. Set VR602 (B. Drive), VR603 (R. Drive), VR604 (B. Cut Off), VR605 (G. Cut Off), VR606 (R. Cut Off) and VR601 (Sub Bright) to center.
6. Set the SW209 (Service SW) to ON.
7. Slowly turn the Screen-VR (FBT) to the point where horizontal line just visible.
8. Adjust VR604 (Blue), VR605 (Green) and VR606 (Red) so that horizontal line becomes pure white.
9. Turn off the SW209 (Service SW).

Note: Confirm that White Balance Adj. is correct after this adjustment, and attempt White Balance Adj. if needed.

9. 1 H DELAY LINE ADJUSTMENT (for PAL)

Purpose: To get correct 1H delay line when the PAL signal is entered.

Symptom of Misadjustment: The Anti-PAL signal part is colored when the Philips Pattern is entered.
Each scanning line is colored on the color bar.



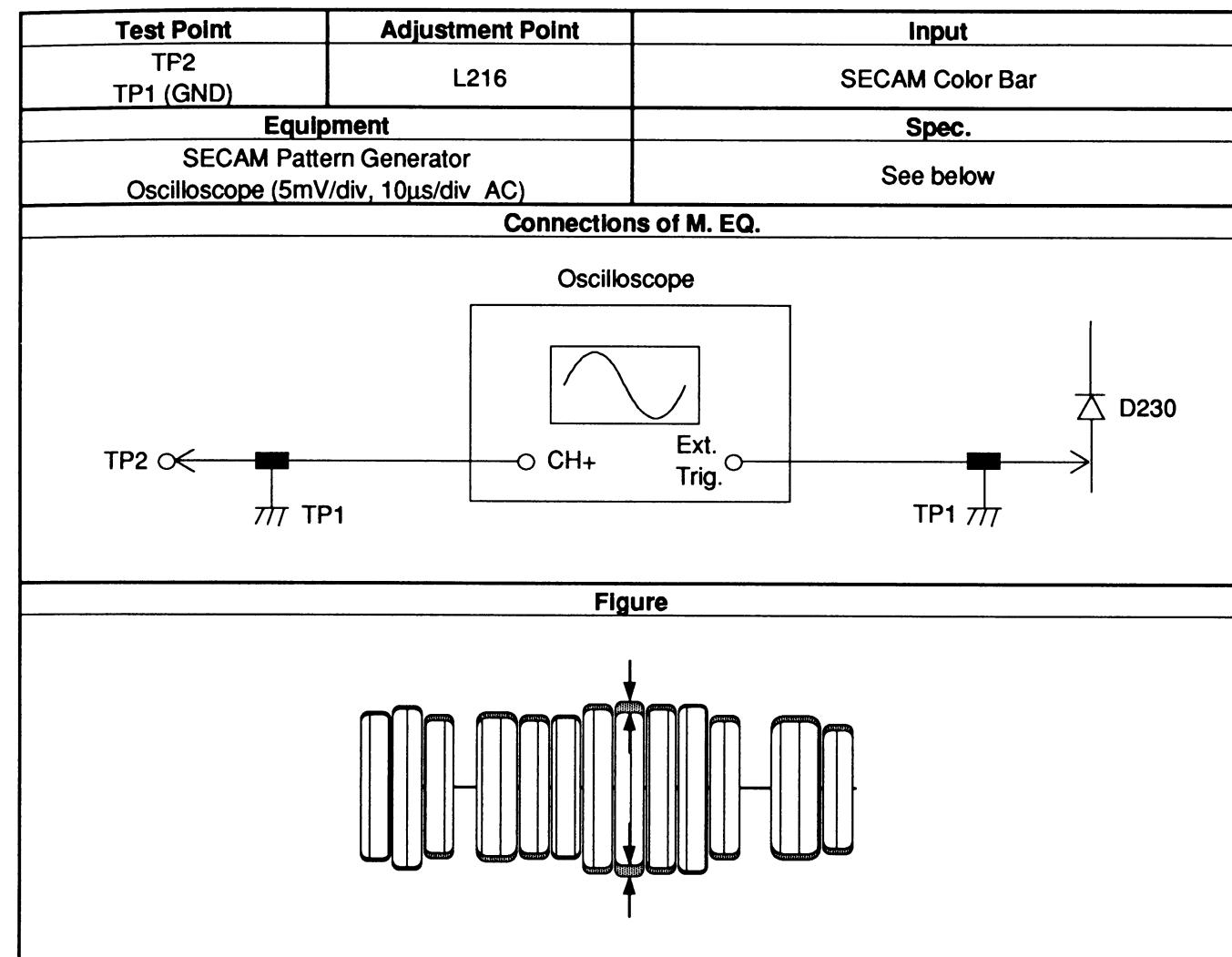
Reference Notes: D230, TP1, TP5, L210, VR202, VR203 --- MAIN PCB

1. Input the Philips Pattern.
2. Connect the equipment as shown in the above table.
3. Adjust VR202 VR203 and L210 so that the amplitude at Anti-PAL signal part becomes minimum (no color) and the waveform at the color bar part is not seen in double ("Venetian Blind" does not appear at the color bar signal part).

10. BELL FILTER ADJUSTMENT (for SECAM)

Purpose: To adjust the center frequency of SECAM bell filter.

Symptom of Misadjustment: The color will be reversed when the SECAM signal is entered.



Reference Notes: D230, TP1, TP2, L216 --- MAIN PCB

1. Input the SECAM Color Bar signal.
The Contrast, Bright and Color control to center.
2. Connect the equipment as shown in the above table.
3. Set oscilloscope to 10 : 1 probe, AC 5mV/div and Range 10μs/div.
4. Adjust L216 with core driver to flat waveform.

11. R-Y DEMODULATE COIL ADJUSTMENT (for SECAM)

Purpose: To adjust the level of R-Y color difference signal.

Symptom of Misadjustment: The R, G and B will be unbalanced.

Test Point	Adjustment Point	Input
TP3 TP1 (GND)	L212	SECAM Black Raster
Equipment		Spec.
SECAM Pattern Generator Oscilloscope (20mV/div, 5μs/div AC)		See below
Connections of M. EQ.		
Figure 		

Reference Notes: D230, TP1, TP3, L212 --- MAIN PCB

1. Connect the equipment as shown in the above table.
2. Input the SECAM Black Raster.
3. Adjust L212 with core driver so that ① becomes center of ② as shown in the above table.

12. B-Y DEMODULATE COIL ADJUSTMENT (for SECAM)

Purpose: To adjust the level of B-Y color difference signal.

Symptom of Misadjustment: The R, G and B will be unbalanced.

Test Point	Adjustment Point	Input
TP4 TP1 (GND)	L211	SECAM Black Raster
Equipment		Spec.
SECAM Pattern Generator Oscilloscope (20mV/div, 5μs/div AC)		See below
Connections of M. EQ.		
Figure 		

Reference Notes: D230, TP1, TP4, L211 --- MAIN PCB

1. Connect the equipment as shown in the above table.
2. Input the SECAM Black Raster.
3. Adjust L211 with core driver so that ① becomes center of ② as shown in the above table.

13. SUB BRIGHT ADJUSTMENT

Purpose: To get proper brightness.

Symptom of Misadjustment: Proper brightness cannot be obtained by adjusting the Bright Control.

Test Point	Adjustment Point	Input
Screen	VR601	Gray Scale pattern
Equipment		Spec.
Pattern Generator		See below
Figure		

Reference Notes: VR601 --- CRT PCB

1. Operate the unit more than 20 minutes.
2. Input the 8-step Gray Scale pattern.
3. Adjust VR601 so that the bar is just visible. (See above figure)

14. FOCUS ADJUSTMENT

Purpose: To get correct focus.

Symptom of Misadjustment: Blurred image is shown on the display.

Test Point	Adjustment Point	Input
Screen	Focus-VR (FBT)	Monoscopic Pattern
Equipment		Spec.
Monoscope		See below
Figure		

Reference Note: Focus-VR (FBT) --- MAIN PCB

1. Operate the unit more than 20 minutes.
2. Input the Monoscopic Pattern.
3. Adjust Focus-VR (FBT) to be obtained clear picture.

SCHEMATIC DIAGRAMS / PCB'S AND TEST POINTS

STANDARD NOTES

Warning

Critical components having special safety characteristics are identified with a \triangle by the Ref. No. in the parts list and enclosed within a broken line * (where several critical components are grouped in one area) along with the safety symbol \triangle on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

Under no circumstances should the original design be modified or altered without written permission from Funai Electric Company. Funai assumes no liability, express or implied, arising out of any unauthorized modification of design. Servicer assumes all liability.

Notes:

- ① Do not use the part number shown on these drawings for ordering. The correct part number is shown in the parts list, and may be slightly different or amended since these drawings were prepared.
- ② All resistance values are indicated in ohms ($K=10^3$, $M=10^6$).
- ③ Resistor wattages are 1/5W or 1/6W unless otherwise specified.
- ④ All capacitance values are indicated in μF ($P=10^{-6} \mu F$).

Note of Capacitors:

(M) --- Mylar Cap. (SC) --- Semiconductor Cap. (TF) --- Stacked Metallized Film Cap.

Temprature Characteristics of Capacitors are noted with the following:

(YB) --- $\pm 10\%$ (SR) --- $\pm 15\%$ (NPO) --- $0\pm 60\text{ppm}/^\circ C$ (SL) --- $+350\sim -1000\text{ppm}/^\circ C$

Tolerance of Capacitors are noted with the following:

(K) --- $\pm 10\%$ (Z) --- $+80\sim -20\%$

Note of Resistor:

(F) --- Fuse Res.

VOLTAGE CHART

(Unit: Volt)

Pin No.	IC101	IC201	IC206
1	5.7	4.6	2.8
2	4.7	3.5	4.3
3	5.4	2.6	5.8
4	3.9	2.0	4.6
5	3.9	* 5.0~0.1	5.8
6	4.3	0	5.8
7	4.3	5.0	6.6
8	0	0	4.4
9	1.4	2.4	NC
10	4.8	2.5	4.4
11	6.0	2.5	0
12	3.8	5.0	0
13	8.4	5.0	0
14	8.4	5.0	0
15	3.8	5.0	3.1
16	4.4	5.0	5.0
17	11.7	0	2.9
18	0	NC	0.9
19	3.0	5.0	8.9
20	3.0	3.5	0.2
21		0	4.8
22		NC	0
23		0	0
24		0	2.2
25		0	9.0
26		4.1	3.6
27		5.0	0.5
28		3.0	0
29		3.0	4.2
30		0	5.2
31		—	3.0
32		—	0.6
33		4.9	0.4
34		0	6.1
35		5.0	6.1
36		4.5	5.8
37		0	2.5
38		5.0	2.6
39		0	2.5
40		0	3.9
41		0	4.8
42		5.0	6.8
43			2.6
44			3.3
45			3.6
46			6.3
47			8.9
48			0

Pin No.	IC202	IC203	IC204	IC205
1	5.0	6.0	0	11.0
2	2.5	5.9	13.0	4.9
3	2.5	6.9	27.4	NC
4	5.0	6.9	0.8	* 0.7~11.3
5	0	7.0	0.7	7.2
6	5.0	0	27.0	7.4
7	5.0	0	1.7	0
8	5.0	0		7.5
9			11.7	15.5
10			11.7	
11			11.7	
12			4.6	
13			5.0	
14			5.0	
15			6.0	
16			11.7	

Pin No.	IC207	IC208	IC209	IC210
1	16.3	32.0	2.5	11.8
2	0	0	2.5	0
3	11.8		4.9	8.9
4			4.9	
5			1.7	
6			1.7	
7			2.5	
8			2.6	
9			3.3	
10			2.7	
11			2.7	
12			1.7	
13			0.2	
14			0	
15			2.2	
16			3.8	
17			2.3	
18			1.7	
19			4.9	
20			4.9	
21			2.5	
22			2.5	
23			0	
24			2.5	

* Vol. Min~Max

Input: PAL Color Bar Signal (with 1KHz Audio Signal)

Receiving Ch.: E2 ch (48.25 MHz)

Preset Mode: Press Picture Select button on the remote control unit, then press the number "1" button.

Brightness--- Center

Color--- Center

Contrast--- Approx 70%

EXPLODED VIEW

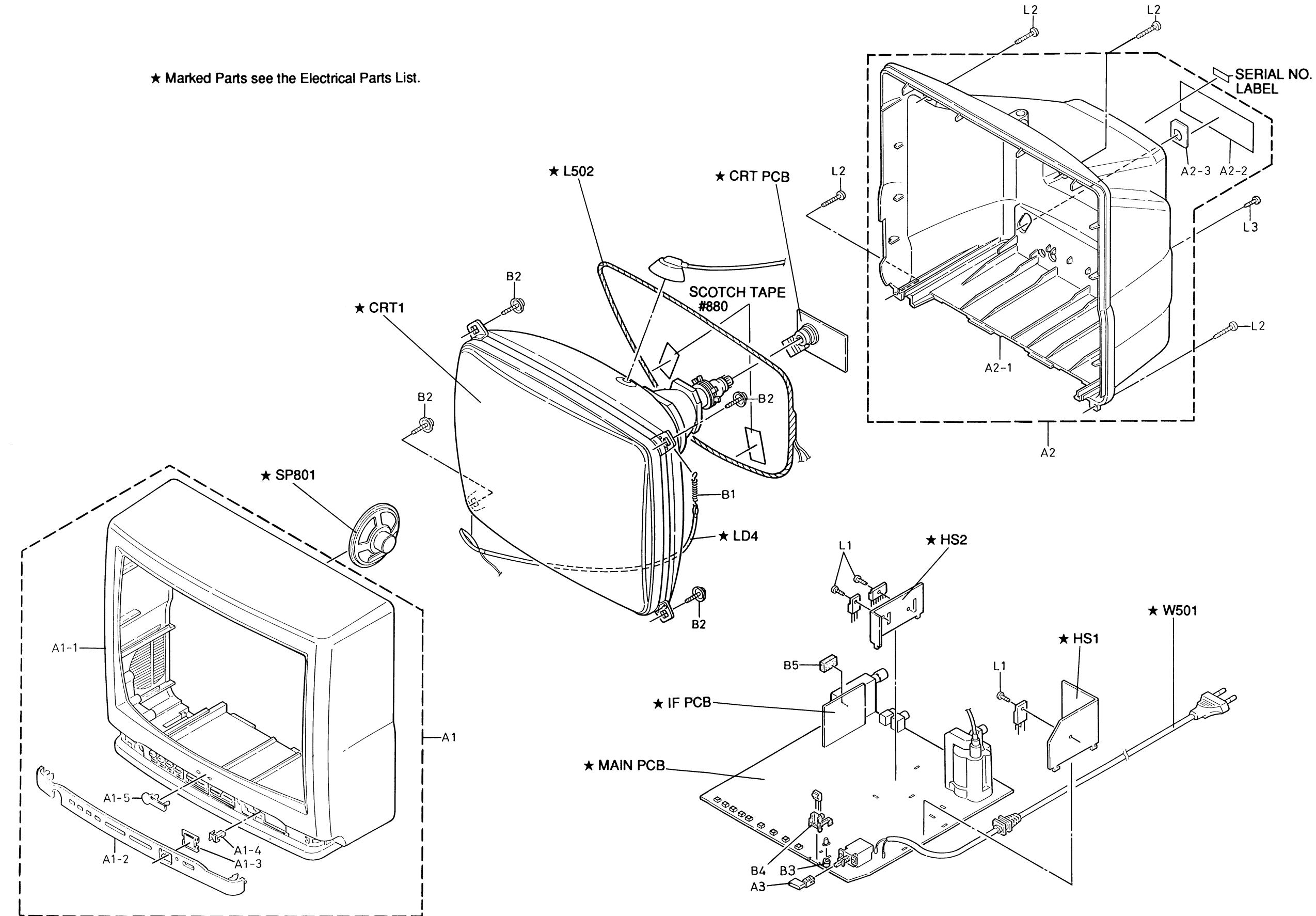
Unit: Volt)

IC205
11.0
4.9
NC
* 0.7~11.3
7.2
7.4
0
7.5
15.5

IC210
11.8
0
8.9

Signal)
ote control unit,

★ Marked Parts see the Electrical Parts List.



MECHANICAL PARTS LIST

PRODUCT SAFETY NOTE: Products marked with a Δ have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice in this service manual. Don't degrade the safety of the product through improper servicing.

Ref. No.	Description	Part No.
A 1	FRONT CABINET ASS'Y	OEM300556
A 1-1 *	FRONT CABINET	OEM000113
A 1-2	CONTROL PANEL	OEM200264
A 1-3	SENSOR WINDOW	OEM401486
A 1-4	LED INDICATOR	OEM401470
A 1-5	BRAND BADGE	OEM400975
A 2	REAR CABINET ASS'Y	OEM300557
A 2-1	REAR CABINET	OEM000114
A 2-2 Δ	RATING LABEL	OEM401495
A 2-3	JACK PLATE	OEM401488
A 3	(See Electrical Parts List)	
B 1	TENSION SPRING	26WH006
B 2	CRT MOUNTING SCREW	8A00083
B 3	(See Electrical Parts List)	
B 4	(See Electrical Parts List)	
B 5	(See Electrical Parts List)	
L 1	(See Electrical Parts List)	
L 2	SCREW P-TIGHT BIND HEAD 4X18	GBMP4180
L 3	SCREW P-TIGHT BIND HEAD 4X12	GBMP4120
ACCESSORIES		
Δ	REMOTE CONTROL UNIT	UREMT20MM007
	DRY BATTERY UM-3(K) 2PCS PACK or	1813020
	DRY BATTERY UM3/RS6 2PCS PACK	579W099
Δ	OWNER'S MANUAL	OEMN00641
	ROD ANTENNA	OEMN00542

* Material certificate is required to attach.

ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTE: Products marked with a Δ have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice in this service manual. Don't degrade the safety of the product through improper servicing.

NOTE: Parts that not assigned part number (-----) are not available.

Tolerance of Capacitors and Resistors are noted with the following symbols.

C.....±0.25%	F.....±1%	J.....±5%	M.....±20%	Z.....+80/-20%
D.....±0.5%	G.....±2%	K.....±10%	N.....±30%	

MMA PCB ASSEMBLY

Ref. No.	Description	Part No.
	MMA PCB ASSEMBLY Consists of the following:	0ESA00337
Δ	PCB (MAIN+CRT+IF) MAIN PCB (MMA-A) CRT PCB (MMA-B) IF PCB (MMA-C)	BL7401F010B1 ----- ----- -----

MAIN PCB (MMA-A)

Ref. No.	Description	Part No.
	MAIN PCB (MMA-A) Consists of the following:	-----
CAPACITORS		
C 202	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 203	ELECTROLYTIC CAP. 4.7 μ F/50V M	126F475S
C 209	ELECTROLYTIC CAP. 4.7 μ F/50V M	126F475S
C 211	ELECTROLYTIC CAP. 4.7 μ F/50V M	126F475S
C 212	ELECTROLYTIC CAP. 220 μ F/6.3V M	126A227S
C 213	ELECTROLYTIC CAP. 1 μ F/50V M	126F105S
C 214	CHIP CERAMIC CAP. F Z 0.022 μ F/50V	CHE1JZB0F223
C 215	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 216	*MYLAR CAP. 0.18 μ F/50V K	2250184S
C 217	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 218	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 219	ELECTROLYTIC CAP. 1 μ F/50V M	126F105S
C 220	CHIP CERAMIC CAP. SL J 120pF/50V	CHE1JJBSL121
C 221	ELECTROLYTIC CAP. 2.2 μ F/50V M	126F225S
C 224	CHIP CERAMIC CAP. CH J 24pF/50V	CHE1JJBC240
C 225	CHIP CERAMIC CAP. CH J 24pF/50V	CHE1JJBC240
C 229	CHIP CERAMIC CAP. F Z 0.01 μ F/50V	CHE1JZB0F103
C 230	ELECTROLYTIC CAP. 47 μ F/16V M	126C476S
C 232	CHIP CERAMIC CAP. SL J 100pF/50V	CHE1JJBSL101
C 233	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 234	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 235	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 236	CHIP CERAMIC CAP. F Z 0.01 μ F/50V	CHE1JZB0F103
C 237	CHIP CERAMIC CAP. SL J 47pF/50V	CHE1JJBSL470
C 238	MYLAR CAP. 0.001 μ F/50V K	2250102S
C 239	MYLAR CAP. 0.0022 μ F/50V K	2250222S
C 240	MYLAR CAP. 0.1 μ F/50V K	2250104S
C 241	CHIP CERAMIC CAP. B K 0.001 μ F/50V	CHE1JKB0B102

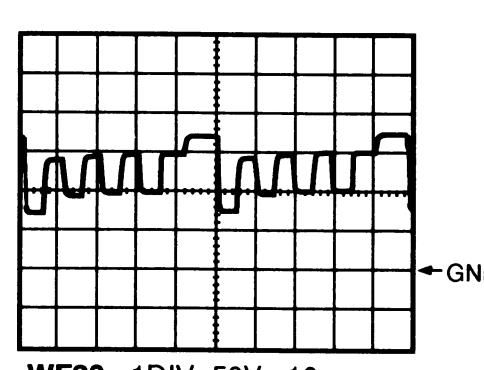
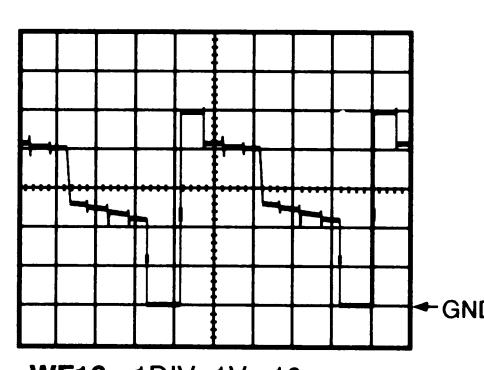
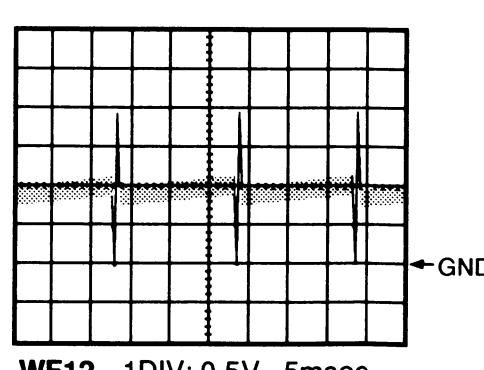
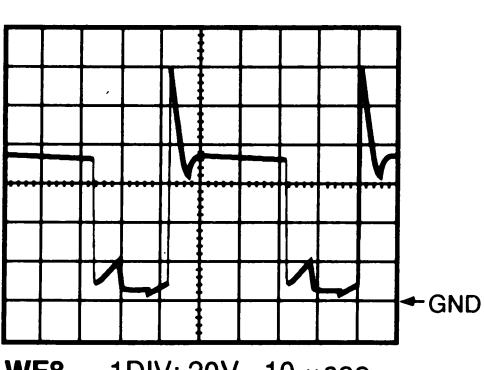
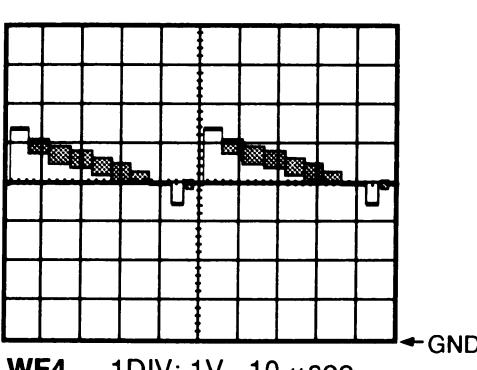
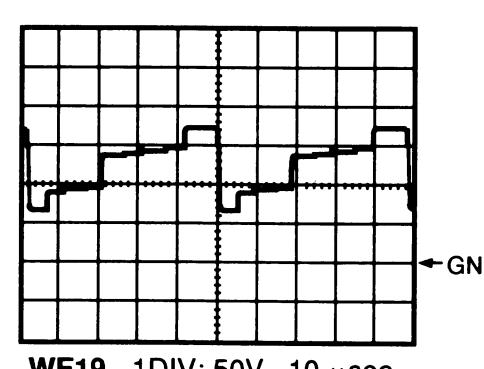
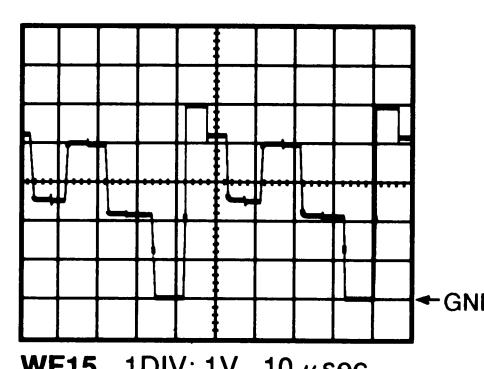
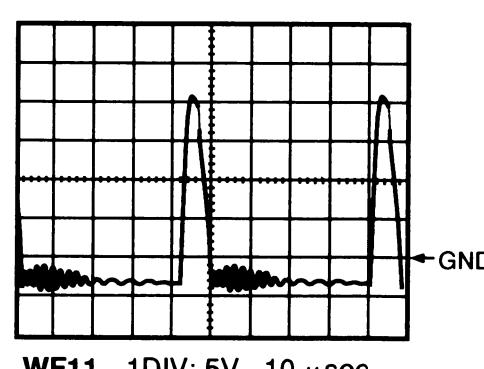
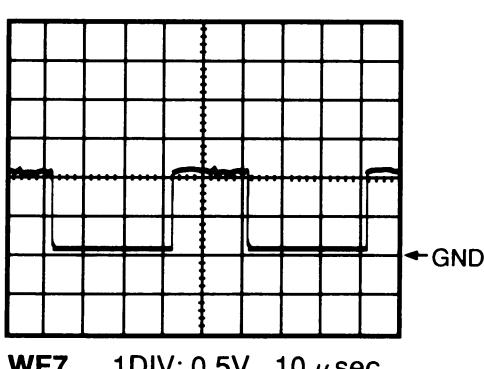
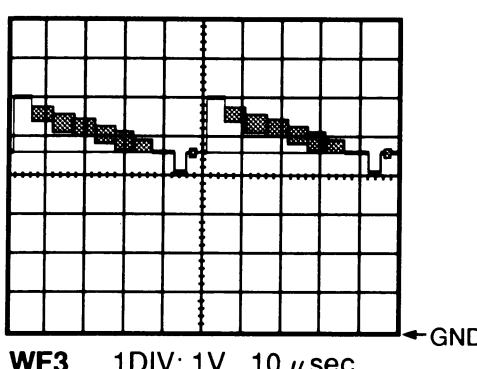
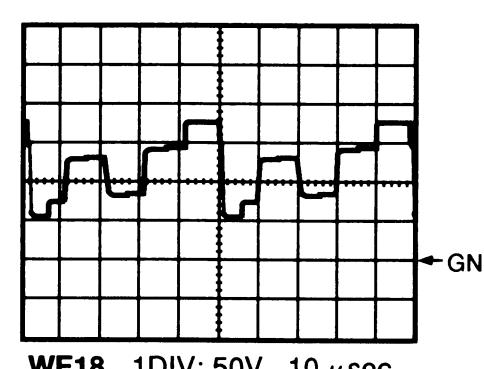
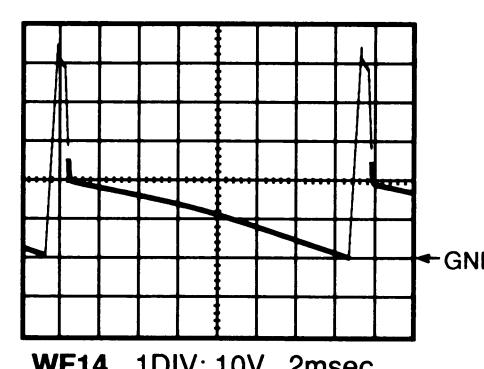
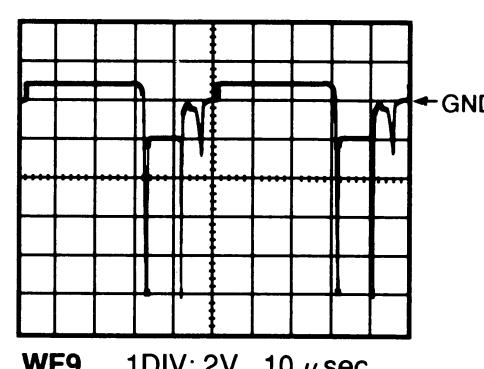
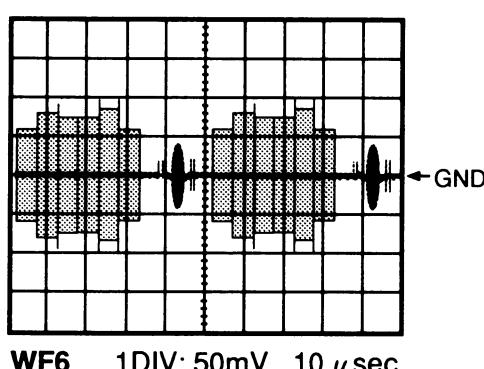
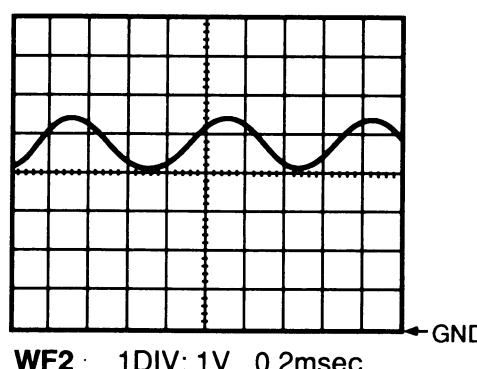
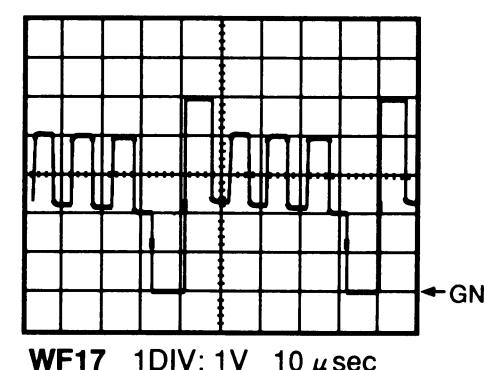
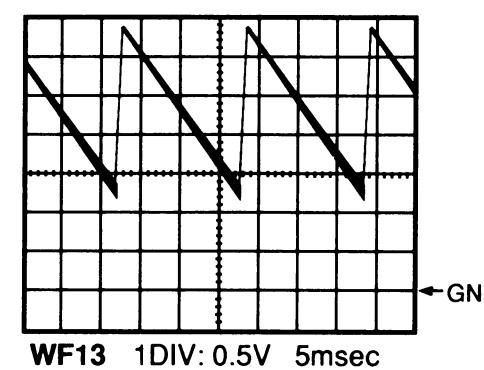
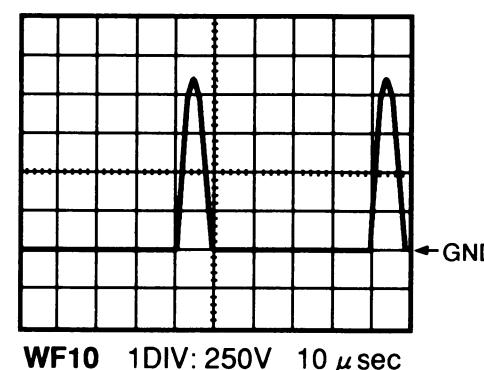
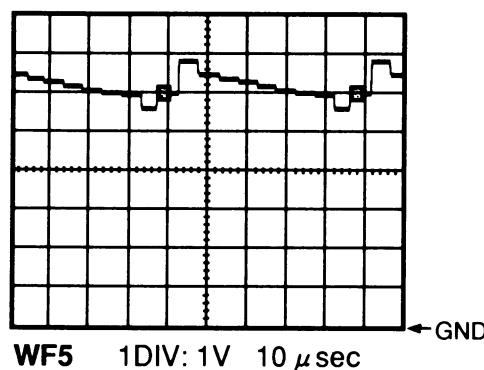
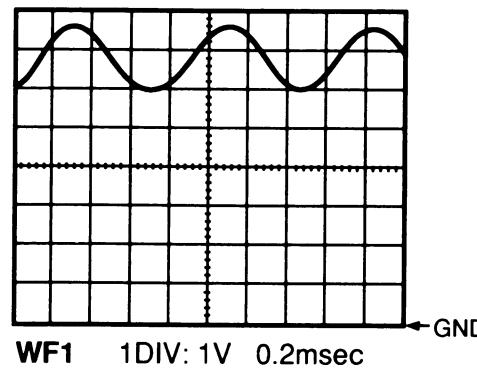
* Mylar is a registered trademark of E. I. Du Pont de Nemours and Company.

Ref. No.	Description	Part No.
C 242	ELECTROLYTIC CAP. 100 μ F/35V M	126E107S
C 243	ELECTROLYTIC CAP. 22 μ F/35V M	126E226S
C 245	ELECTROLYTIC CAP. 2.2 μ F/50V M	126F225S
C 246	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 247	ELECTROLYTIC CAP. 470 μ F/25V M or	CE1CMZDDL471
	ELECTROLYTIC CAP. 470 μ F/25V M or	CE1EMZNTL471
	ELECTROLYTIC CAP. 470 μ F/25V M W/F	626D477
C 249	METALIZED FILM CAP. 0.39 μ F/200V J or	122Z180
	METALIZED FILM CAP. 0.39 μ F/200V J or	CBP2DKD00394
	METALIZED FILM CAP. 0.39 μ F/200V J	1220510
C 250	MYLAR CAP. 0.1 μ F/50V K	2250104S
C 251	ELECTROLYTIC CAP. 1 μ F/50V M	126F105S
C 252	CHIP CERAMIC CAP. B K 0.01 μ F/50V	CHE1JKB0B103
C 253	ELECTROLYTIC CAP. 2.2 μ F/50V M	126F225S
C 254	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 255	ELECTROLYTIC CAP. 10 μ F/50V M	126F106S
C 256	MYLAR CAP. 0.082 μ F/50V K	2250823S
C 257	ELECTROLYTIC CAP. 470 μ F/16V M or	CE1CMZDDL471
	ELECTROLYTIC CAP. 470 μ F/16V M or	CE1CMZNTL471
	ELECTROLYTIC CAP. 470 μ F/16V M	626C477
C 259	ELECTROLYTIC CAP. 470 μ F/25V M or	CE1EMZDDL471
	ELECTROLYTIC CAP. 470 μ F/25V M or	CE1EMZNTL471
	ELECTROLYTIC CAP. 470 μ F/25V M W/F	626D477
C 260	ELECTROLYTIC CAP. 1 μ F/250V M(105°C)	CA2E010NC009
C 261	ELECTROLYTIC CAP. 330 μ F/35V M or	CE1GMZDDL331
	ELECTROLYTIC CAP. 330 μ F/35V M or	CE1GMZNTL331
	ELECTROLYTIC CAP. 330 μ F/35V M W/F	626E337
C 262	ELECTROLYTIC CAP. 1 μ F/100V or	CE2AMADDL010
	ELECTROLYTIC CAP. 1 μ F/100V	CE2AMANTL010
C 263	METALIZED FILM CAP. 0.0047 μ F/1.6KV or	122Z183
	METALIZED FILM CAP. 0.0047 μ F/1.6KV J	1220496
C 264	METALIZED FILM CAP. 0.0027 μ F/1.6KV J or	122Z279
	METALIZED FILM CAP. 0.0027 μ F/1.6KV J	1220493
C 265	ELECTROLYTIC CAP. 0.47 μ F/160V or	CE2CMADDL47
	ELECTROLYTIC CAP. 0.47 μ F/160V	CE2CMANTR47
C 268	CERAMIC CAP. B K 2200pF/500V	CDD2JKS0B222
C 271	ELECTROLYTIC CAP. 47 μ F/160V M (105°C) or	CA2C470NC009
	ELECTROLYTIC CAP. 47 μ F/160V M	CE2CMZDEH470
C 273	ELECTROLYTIC CAP. 4.7 μ F/50V M	126F475S
C 276	ELECTROLYTIC CAP. 0.22 μ F/50V M	126F224S

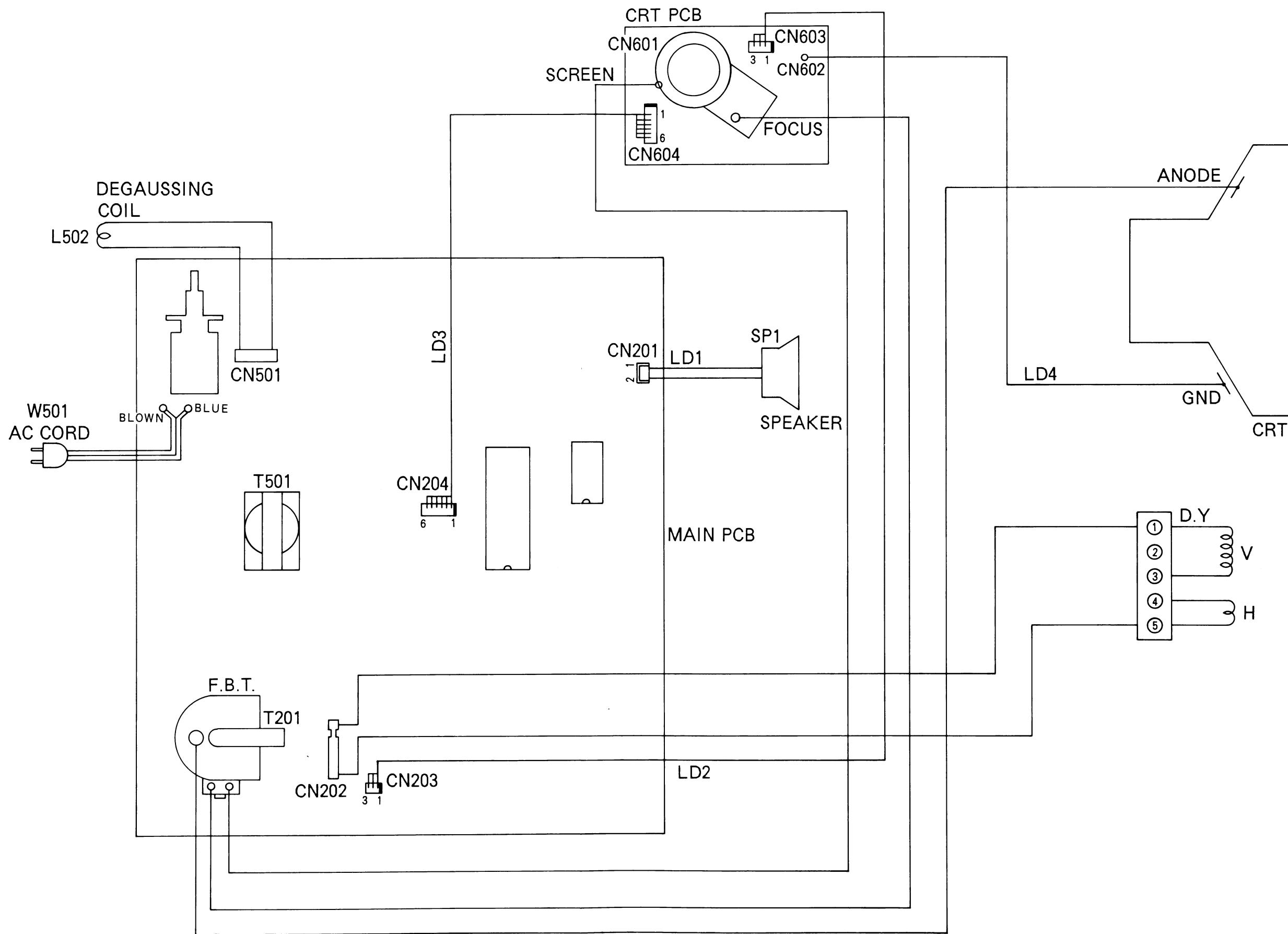
WAVEFORMS

WF1 ~ WF20 = Waveforms to be observed at
Waveform check points.
(Shown in Schematic Diagram.)

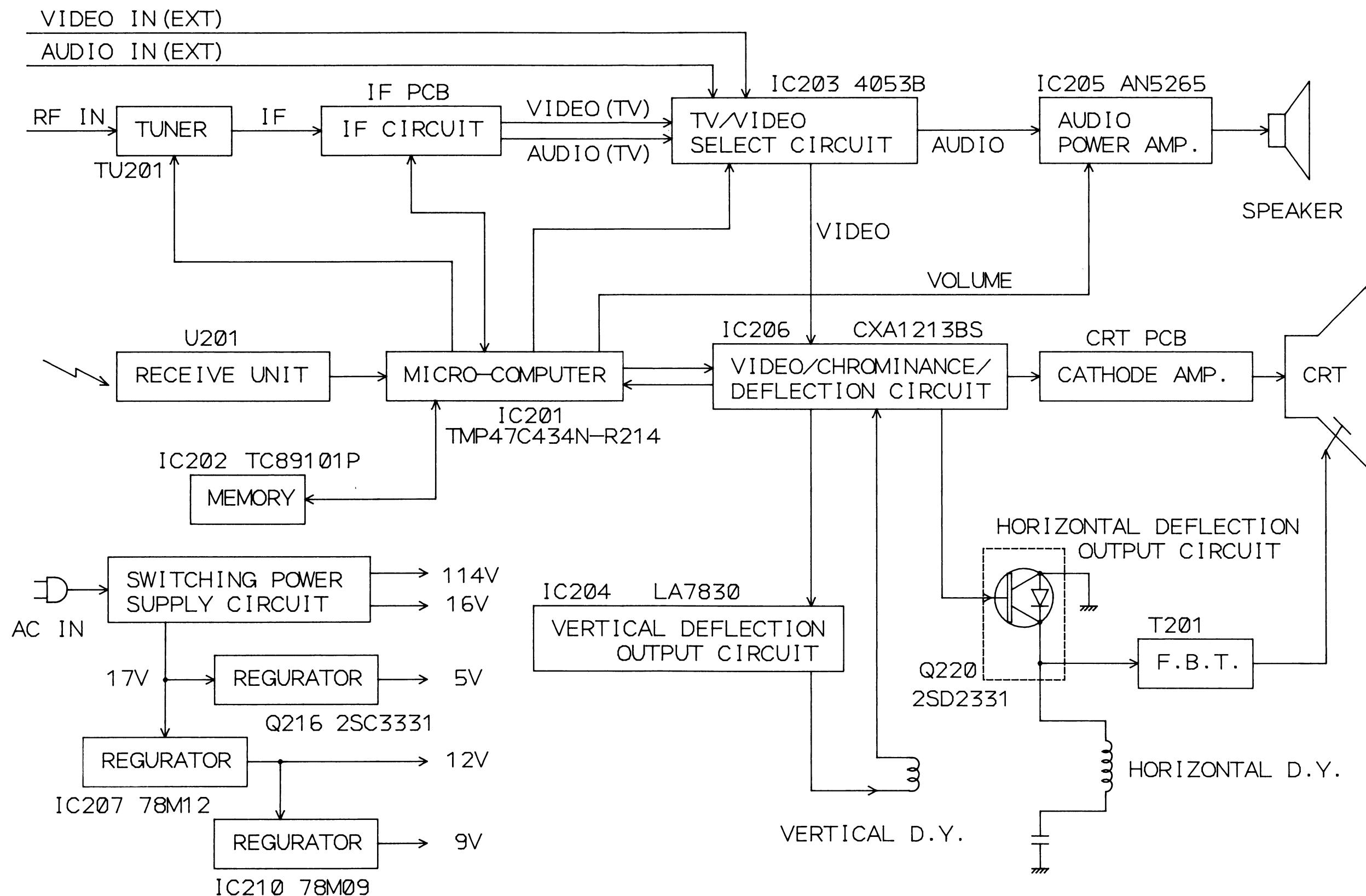
INPUT : PAL Color Bar Signal (with 1KHz Audio Signal)
RECEIVING CH. : E2 ch (48.25 MHz)
PRESET MODE : Press Picture Select button on the remote control unit,
then press the number "1" button.
(Brightness--- Center Color--- Center Contrast--- Approx 70%)



WIRING DIAGRAM



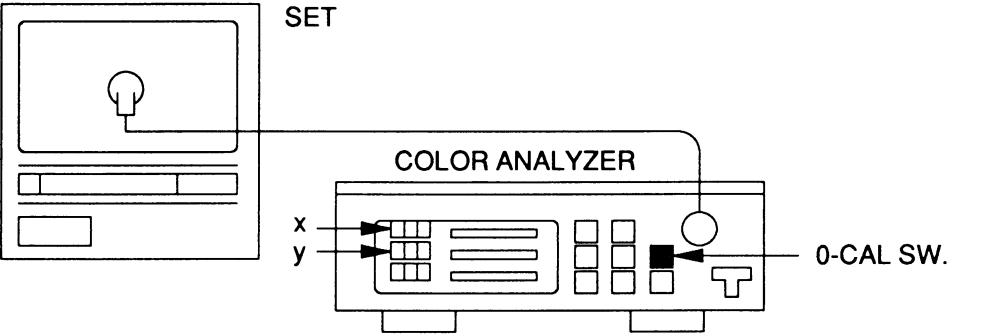
BLOCK DIAGRAM



15. WHITE BALANCE ADJUSTMENT

Purpose: To mix red, green and blue beams correctly for pure white.

Symptom of Misadjustment: White becomes bluish or reddish.

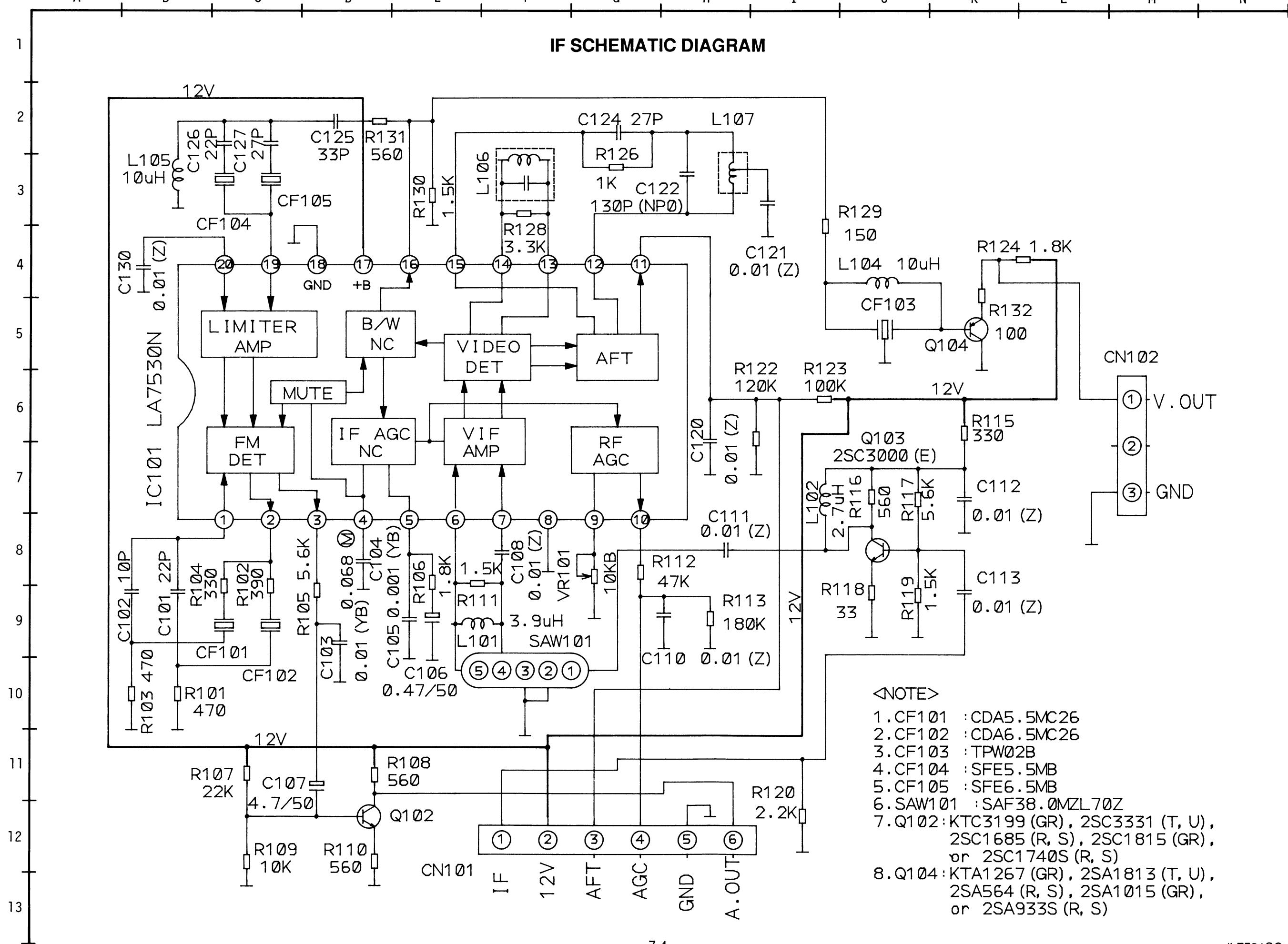
Test Point	Adjustment Point	Input
Screen	VR602, VR603	White Raster (APL 100%)
Equipment		Spec.
Pattern Generator Color Analyzer		See below
Connections of M. EQ.		
		

Reference Notes: VR602, VR603 --- CRT PCB

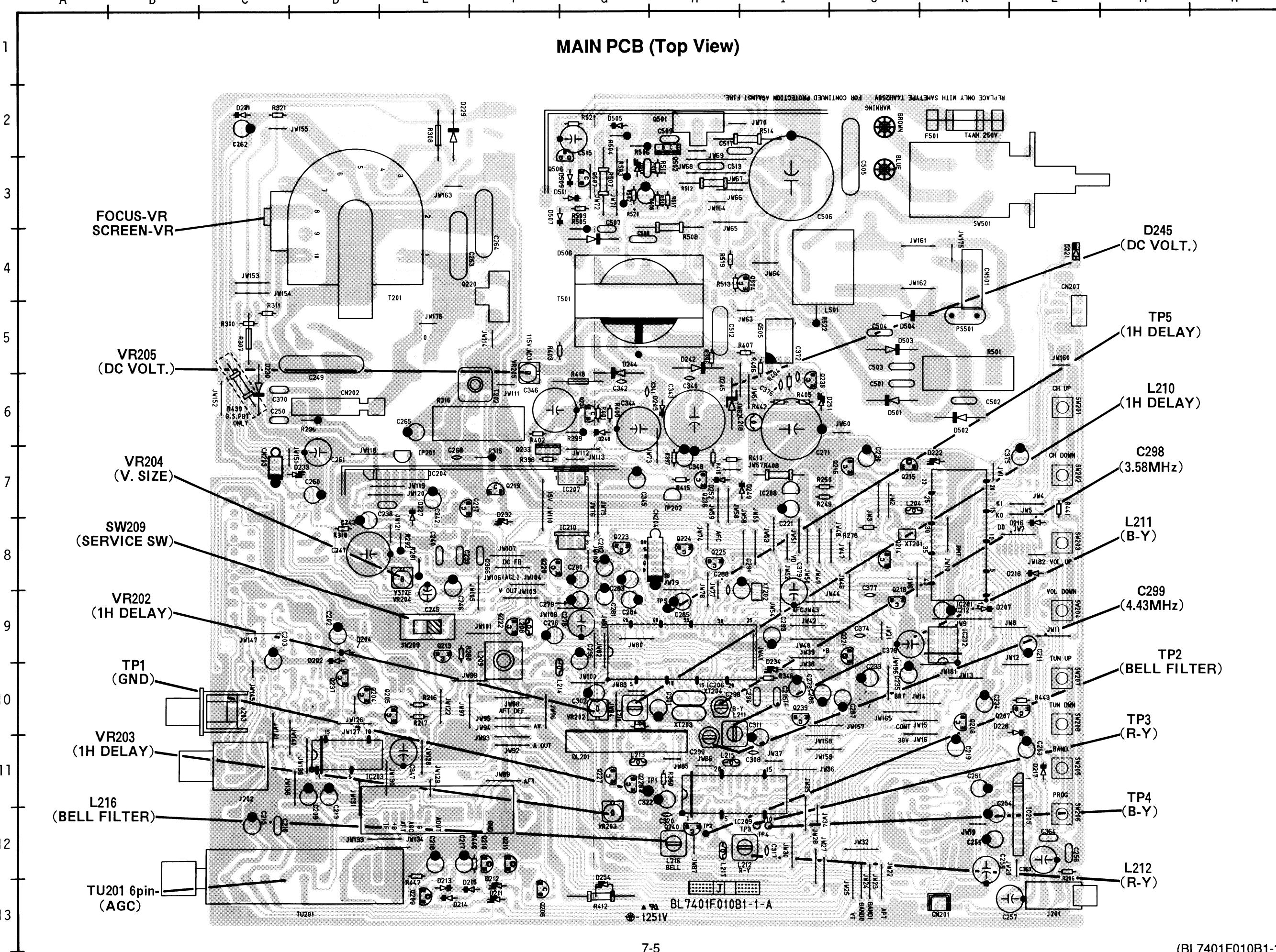
1. Operate the unit more than 20 minutes.
2. Face the unit to east. Degauss the CRT using Degaussing Coil.
3. Input the White Raster (APL 100%).
4. Set the color analyzer to the CHROMA mode and after zero point calibration, bring the optical receptor to the center on the tube surface (CRT).
5. Adjust VR603 (R. DRIVE) and VR602 (B. DRIVE) so that the respective chroma temperatures become 8000K-10MPCD ($x : 0.300 / y : 0.290 \pm 4\%$).

Note: Confirm that Cut Off Adj. is correct after this adjustment, and attempt Cut Off Adj. if needed.

IF SCHEMATIC DIAGRAM

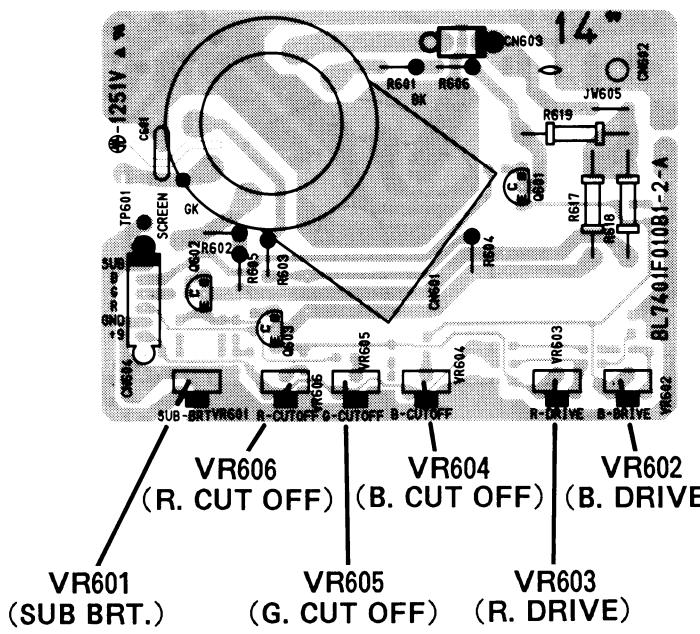


MAIN PCB (Top View)

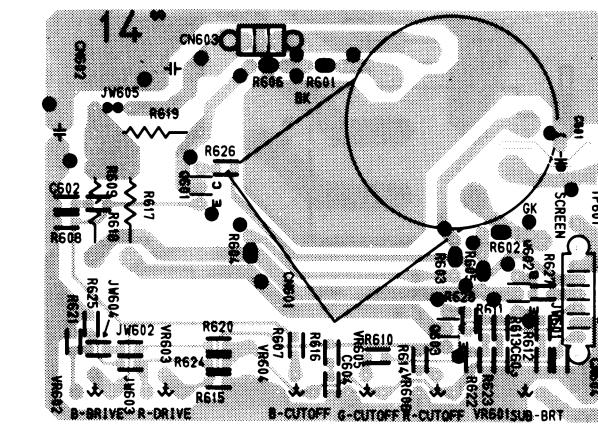


A B C D E F G H I J K L M N

CRT PCB (Top View)

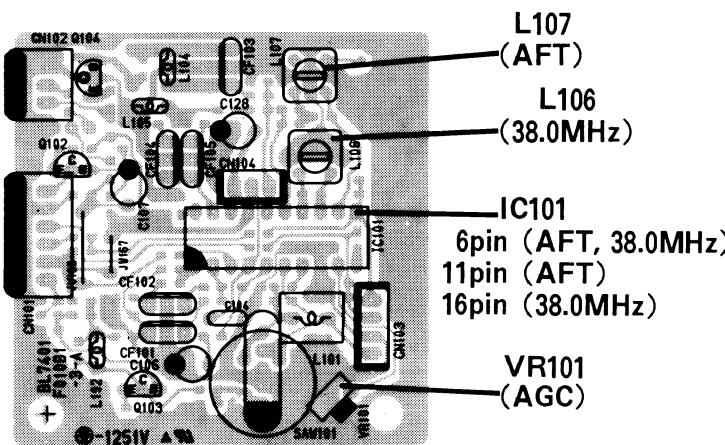


CRT PCB (Bottom View)

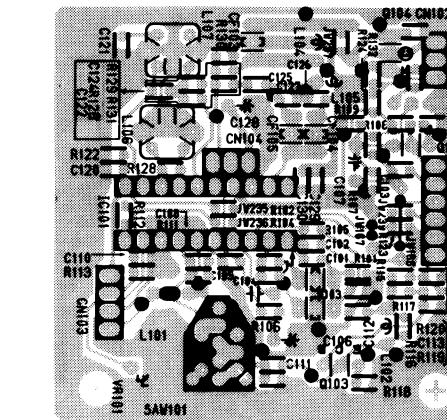


(BL7401F010B1-2-A)

IF PCB (Top View)



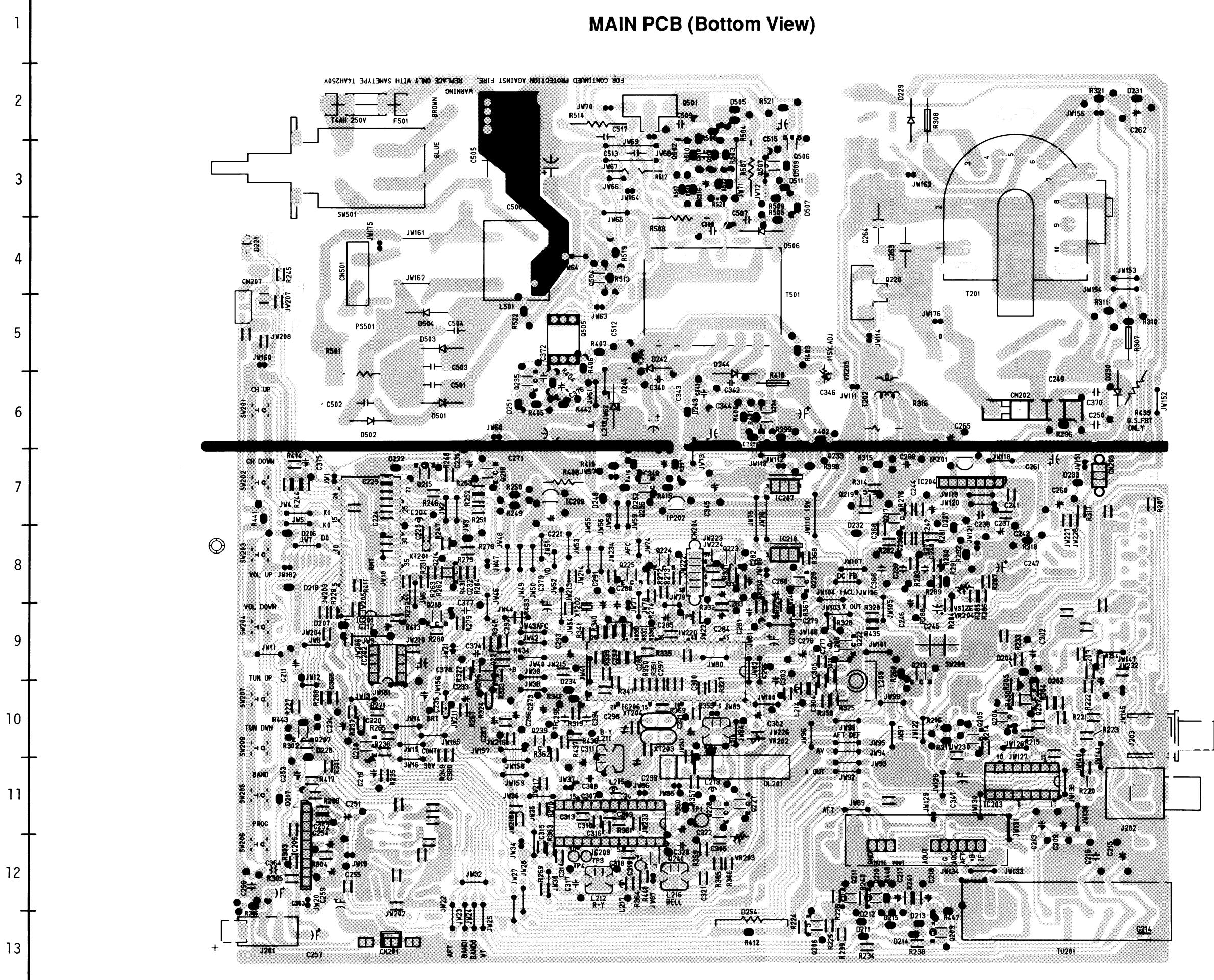
IF PCB (Bottom View)

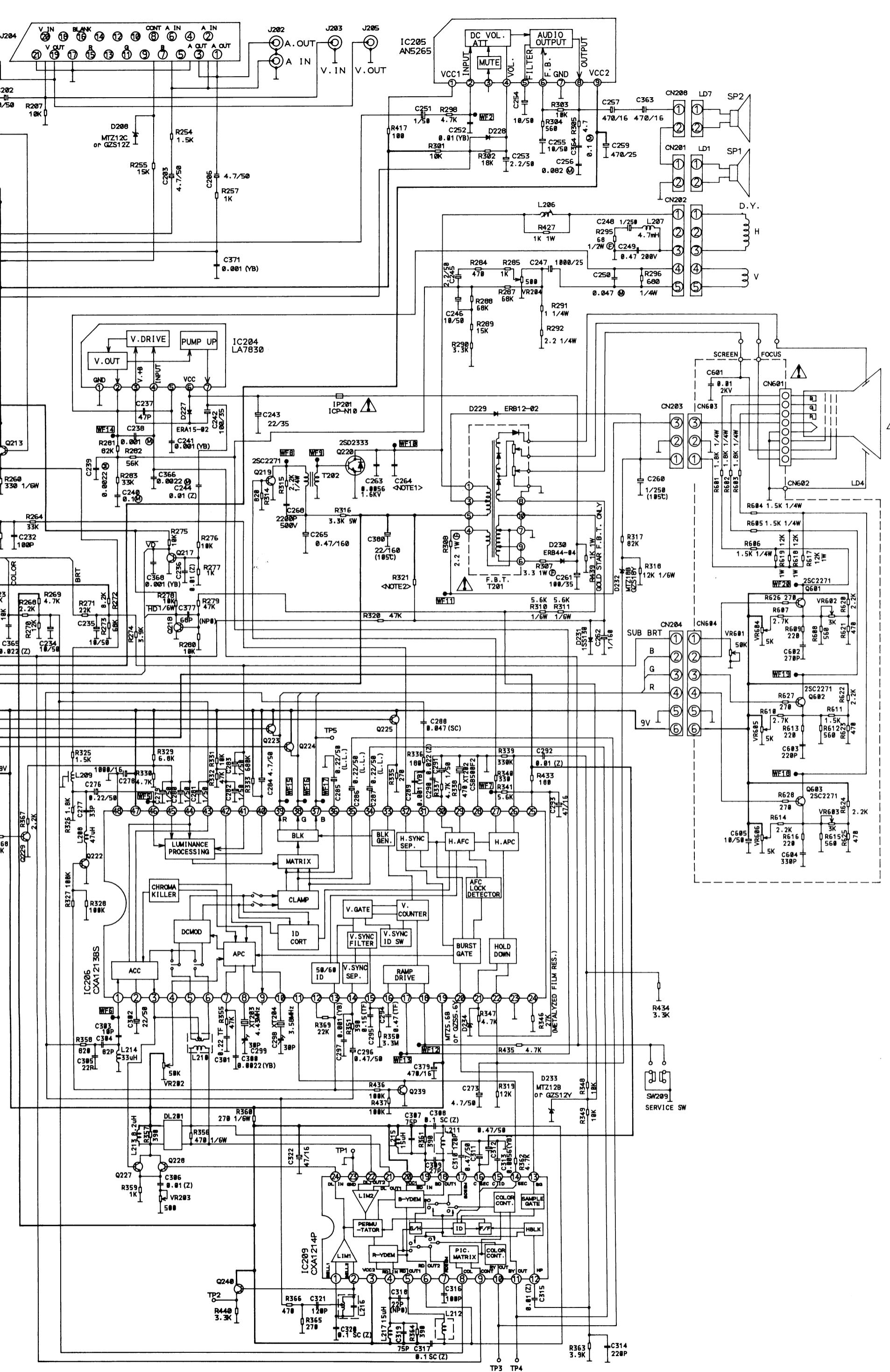


(BL7401F010B1-3-A)

A B C D E F G H I J K L M N

MAIN PCB (Bottom View)





(L7530SC-MAIN)

<NOTE1>

Value of C264 is different from kinds of CRT and FBT.

CRT FBT	510UFB22 -TC52 (DPY)	A48KMX12XX44	51GGB95X-TC01
FCM-20B031	0.0018 1.6KV	0.001 1.6KV	0.0012 1.6KV
154-177T	0.0033 1.6KV	0.0018 1.6KV	0.0022 1.6KV

<NOTE2>

Value of R321 is different from kind of CRT.

CRT	510UFB22 -TC52 (DPY)	A48KMX12XX44	51GGB95X-TC01
R321	180K 1/6W	150K 1/6W	180K 1/6W

CAUTION:

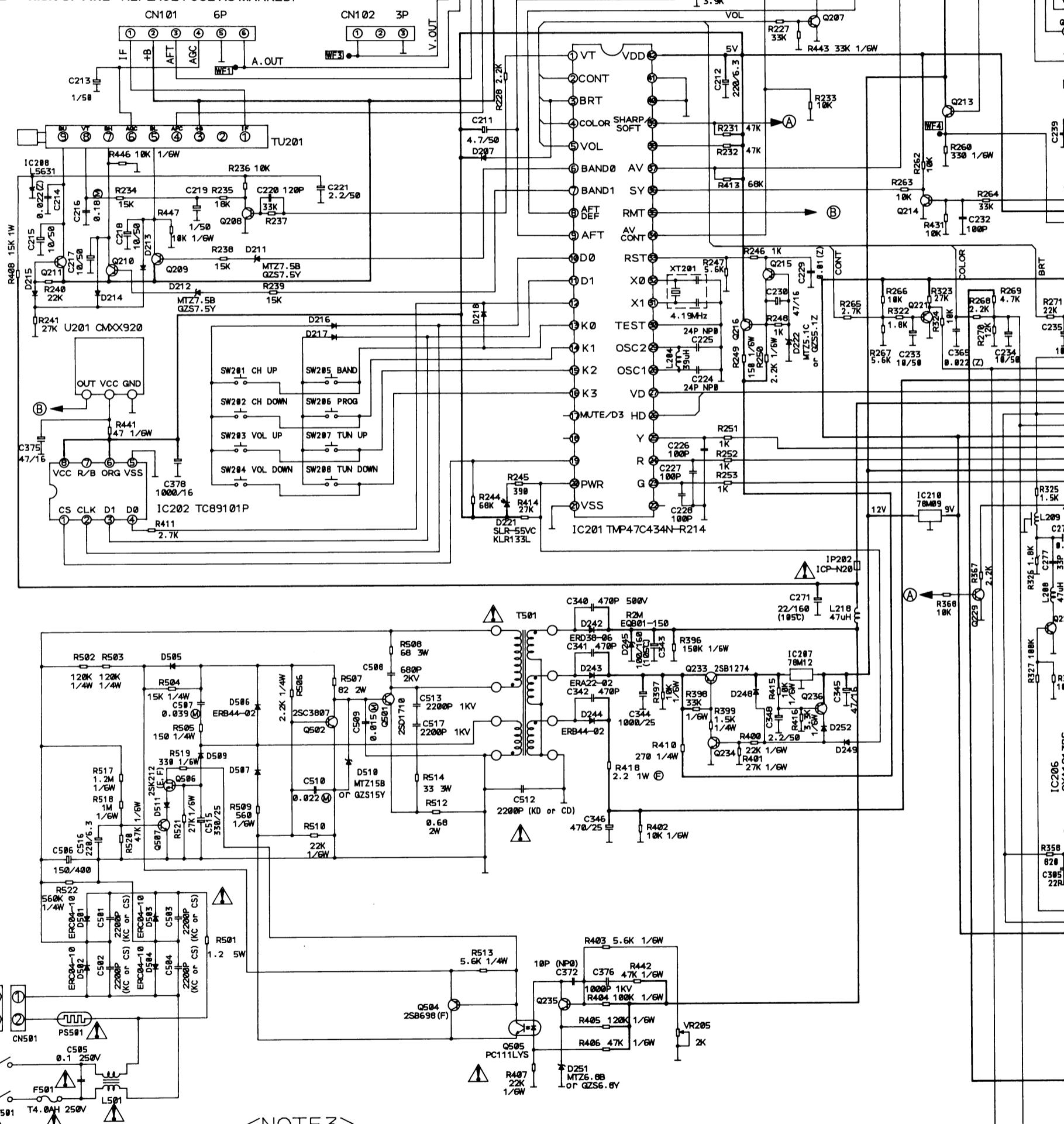
FOR CONTINUED PROTECTION AGAINST FIRE HAZARD,

REPLACE ONLY WITH THE SAME TYPE T4AH 250V FUSE.

ATTENTION: POUR UNE PROTECTION CONTINUE LES RISQUES

D'INCEIE N'UTILISER QUE DES FUSIBLE DE MEMO TYPE T4AH 250V.

RISK OF FIRE - REPLACE FUSE AS MARKED.



<NOTE3>

1. No indicated NPN type transistors are used KTC3199 (GR), 2SC1740S (R, S), 2SC3331 (T, U), 2SC1685 (R, S) or 2SC1815 (GR).

2. No indicated PNP type transistors are used KTA1267 (GR), 2SA933S (R, S), 2SA1318 (T, U), 2SA564 (R, S) or 2SA1015 (GR).

3. No indicated diodes are used 1SS133 or 1SS176.