

CONTENTS

1.	General	1
2.	Specifications	1
3.	Names of each section	3
4.	Adjustment procedure	5
4.1	B/W MAIN-1 PCB	5
4.2	CRT section adjustments	6
4.3	Adjustment notes	7
5.	Modification procedure	8
	Modification for external sync operation	8
6.	Electrical parts arrangement	10
	B/W MAIN-1 PCB	10
	CRT-2 PCB	11
7.	Electrical parts list	12
	B/W MAIN-1 PCB	12
	CRT-2 PCB	13
	Chassis	14
8.	Block diagram	15
9.	Schematic diagram	17
10.	Mechanical parts list and external view	19

— N O T I C E —

This Service Manual describes the most typical product of this model. If there are any specific differences between this Manual and the servicing unit, please contact Hitachi Denshi sales office in your area.

PRODUCT SAFETY NOTICE

(1) X-RAY RADIATION

The primary source of X-ray radiation in this monitor is the picture tube. The tube used in this monitor is especially constructed to limit X-ray radiation emission.

For continued X-ray radiation protection, the replacement tube must be the same type as the original, Hitachi approved one.

(2) PRODUCT SAFETY NOTE

Many electrical and mechanical parts in this monitor have special safety related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded necessarily rated for higher voltages, wattage, etc. Electrical components having such features are identified by marking with a on the schematic diagram and parts list in this manual.

The use of a substitute replacement component which the Hitachi recommended replacement one, shown in the parts list in this manual, may create shock, fire, X-radiation, or other hazards.

MODEL VM-910A
VIDEO MONITOR
Service Manual

1. GENERAL

The Hitachi VM-910A is a high performance 9-inch video monitor designed to provide an excellent quality picture display of video signals from a CCTV camera or other video signal sources. VM-910A features high reliability IC and transistor circuitry.

2. SPECIFICATIONS

Format	U, C type ... EIA 525 lines E/K type ... CCIR 625 lines
Sync System	Internal (can be modified for external sync)
Input Signal	1.0 Vp-p composite video; sync negative
Input Impedance	75 Ω or high impedance bridge connection
Effective Picture Size	182 mm (7.17") x 136 mm (5.35")
CRT	9-inch, 90° deflection, 230 BTB 4 or equivalent
Power Requirement	U, C type ... 117 V AC 60 Hz E/K type ... 100/117/220/240 V AC 50 Hz
Power Consumption	28 W
Ambient Temperature	-10 to +50 °C (+14 to 122 °F)
Dimensions	219 mm (W) x 219 (W) x 234 (D) mm (Approx. 8.62 x 8.62 x 9.21 in)
Weight	6 kg (12 lbs)
Electrical Performance	Horizontal: 500 lines
Resolution	Vertical: 300 lines
Video Gain	More than 35 dB: continuously
Video Linearity	Within $\pm 5\%$ to 60 Vp-p output (APL 50% stairstep signal)
Signal to Noise Ratio	Hum: better than 50 dB Synchronous: better than 40 dB

Deflection Linearity	Within 2 % (at center, with respect to picture height)
Power Source Voltage	Abnormal operation shall not occur against +10 % variation with respect to the rated AC input.
Insulation Resistance	More than $10 \text{ M}\Omega$ (DC 500 V) between AC input and chassis.

3. NAMES OF EACH SECTION

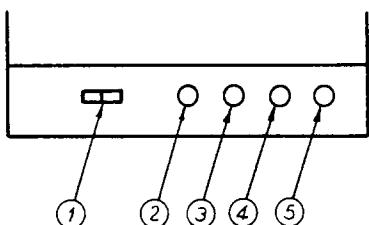


Fig. 1 Front Panel

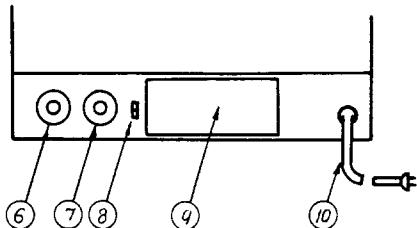


Fig. 2 Rear Panel

- (1) POWER Power supply ON/OFF switch. When set to ON, picture is obtained after a few seconds.
- (2) V.HOLD Adjust control when picture rolls upwards or downwards. If picture rolls downwards, adjust control slowly until rolling stops.
At this position, since circuit free oscillator frequency and signal sync frequency are the same, set V.HOLD control to just slightly clockwise of this position.
- (3) H.HOLD Adjust control when picture sync rolls toward left or right, or to slightly change the picture position toward the left or right. Normally, picture remains synchronized within full range of control.
- (4) BRIGHT Control for adjusting picture brightness.
- (5) CCNTR(CCNT) Control for adjusting picture contrast.
- (6) VIDEO IN Use coaxial cable to connect video input signal to this connector.
- (7) VIDEO OUT Employ when using "bridge through" connection of the input signal to other equipment (see following)

- (8) 75 Ω ON-OFF Termination switch for input video signal.
When VIDEO OUT (7) connector is not being used
for bridge through connection, set this switch to
ON. If video input signal is bridged through to
other equipment, set this switch to OFF and termi-
nate signal at the final unit in the signal line at 75 Ω
(see equipment operating instructions). In cases
when this monitor is the final unit, set switch to ON.
- (9) BLANK PANEL Use this space for modifying video monitor to external
sync type.
- (10) Power Cord Connect to commercial AC power source.

4. ADJUSTMENT PROCEDURE

4.1 B/W MAIN-1 PCB

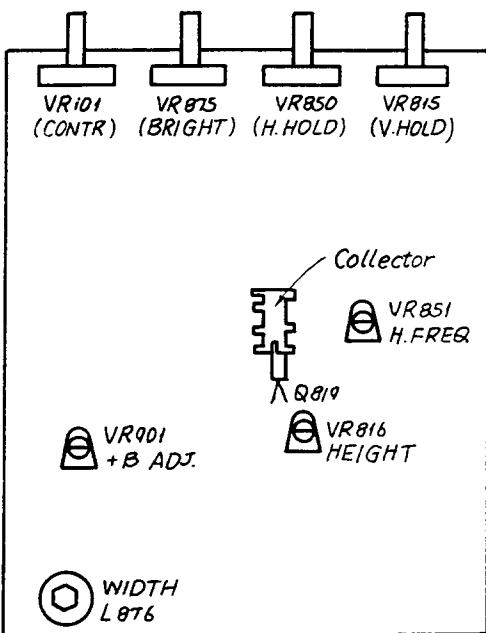


Fig. 3

1) +B Voltage (VR901)

Connect DC voltmeter between chassis (GND) and Q819 collector (heatsink) and with trimmer driver turn [+B ADJ] to adjust. This is normally adjusted for 12 ± 0.5 V.

2) H.FREQ (VR851)

Adjust if picture rolls toward left or right. Set H FREQ (VR851) to position where picture does not roll with full range operation of H. HOLD control or when POWER switch is operated ON-OFF.

In this case, care must be taken for not touching a metal screwdriver to Q819 collector.

3) V.HOLD (VR815)

Turn control left and right. In center of range where upward or downward picture roll begins, set control to position where optimum interlace is obtained.

4) HEIGHT (VR816)

Adjust vertical amplitude. Set to position where picture vertical amplitude completely fills CRT mask, but loss of raster does not occur. If vertical roll is obtained at this time, readjust V.HOLD (VR815).

5) Linearity coil (L875)

Linearity coil is installed at the place marked with L876. The place marked with L875 is shorted.

4.2 CRT section adjustments

1) Picture Inclination

Deflection yoke can be turned by loosening clamp screw. When adjusting, press yoke toward CRT and observe vertical inclination condition near center of picture. Tighten deflection yoke clamp screw firmly after adjusting.

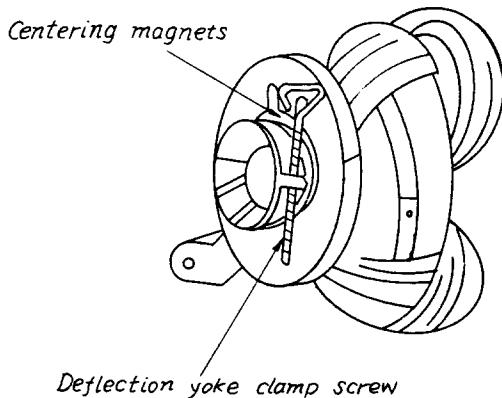


Fig. 4 Deflection yoke

2) Picture Position

Perform by mutually adjusting deflection yoke centering magnets (2 magnets). Magnetic field is strongest when both magnets are overlapped, at which position picture movement becomes greatest. Note that if picture position is changed excessively by using the centering magnets, deflection distortion and impaired linearity can occur. Some movement in horizontal direction can also occur when H.HOLD control is operated.

3) Width coil

Adjusts horizontal amplitude. Set to position where picture horizontal amplitude completely fills CRT mask, but loss of raster does not occur. Be sure to use a plastic hexagonal core driver for adjusting this coil. A metal tool (Allen wrench, etc.) can damage the core.

4.3 Adjustment notes

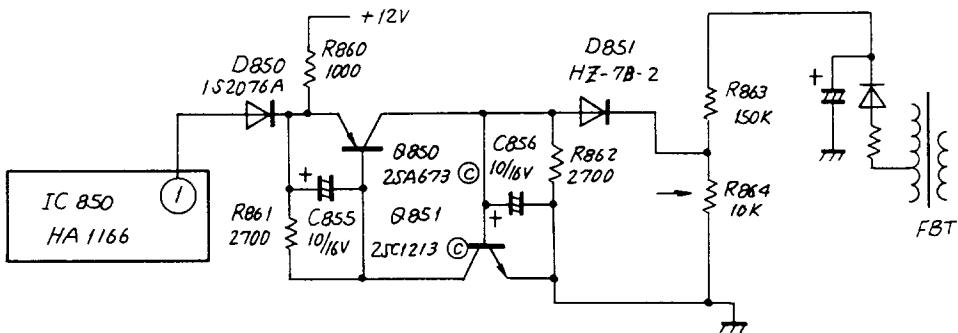


Fig. 5 X-ray prevention circuit

A X-ray prevention circuit is adopted in the horizontal deflection circuit. Note that in the following circumstances, horizontal oscillation stops and raster is not obtained.

- 1) Power supply voltage rises excessively above +12 V.
- 2) H.Freq. is reduced sharply.
- 3) Breakdown of resonating capacitors C867 & C868.

In even oscillation stops, set POWER switch to OFF and inspect for above 3 items.

To re-establish oscillation:

- 1) Return above 3 items to normal operating mode.
- 2) Set POWER switch to OFF and wait several seconds before setting it to ON.

5. MODIFICATION PROCEDURE

Modification for external sync operation

1) Circuit diagram modification

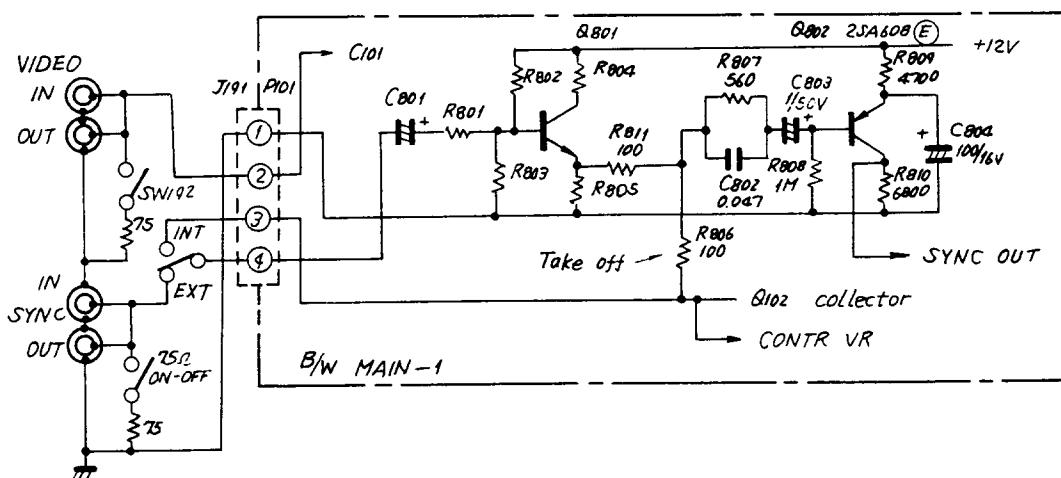


Fig. 6

2) Parts list

Part Code	Symbol	Description				Qty
JHS0022		UHF type connector, S-I 9321				2
SSV0105		Slide switch, SS(F) 12-07				2
RCR3875		Carbon resistor	R1/4W	75Ω	+5%	1
JYX0156		Terminal	29002#2			2
HTC0148	Q 801	Transistor	2SC458 C			1
RCE0139	R 801	Carbon resistor	1/4W	10kΩ	+5%	1
"	802	"	"	"	"	1
"	803	"	"	"	"	1
RCE0137	804	"	"	100Ω	"	1
RCE0172	805	"	"	2000Ω	"	1
RCE0137	811	"	"	100Ω	"	1
CEX0148	C 801	Elyc capacitor	16WV	33μF	+50% -10%	1

3) Assembly wiring

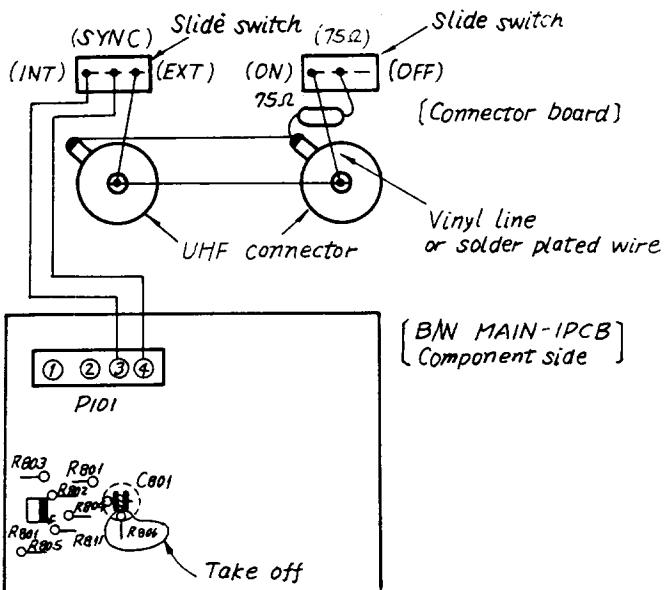


Fig. 7

4) Wiring steps

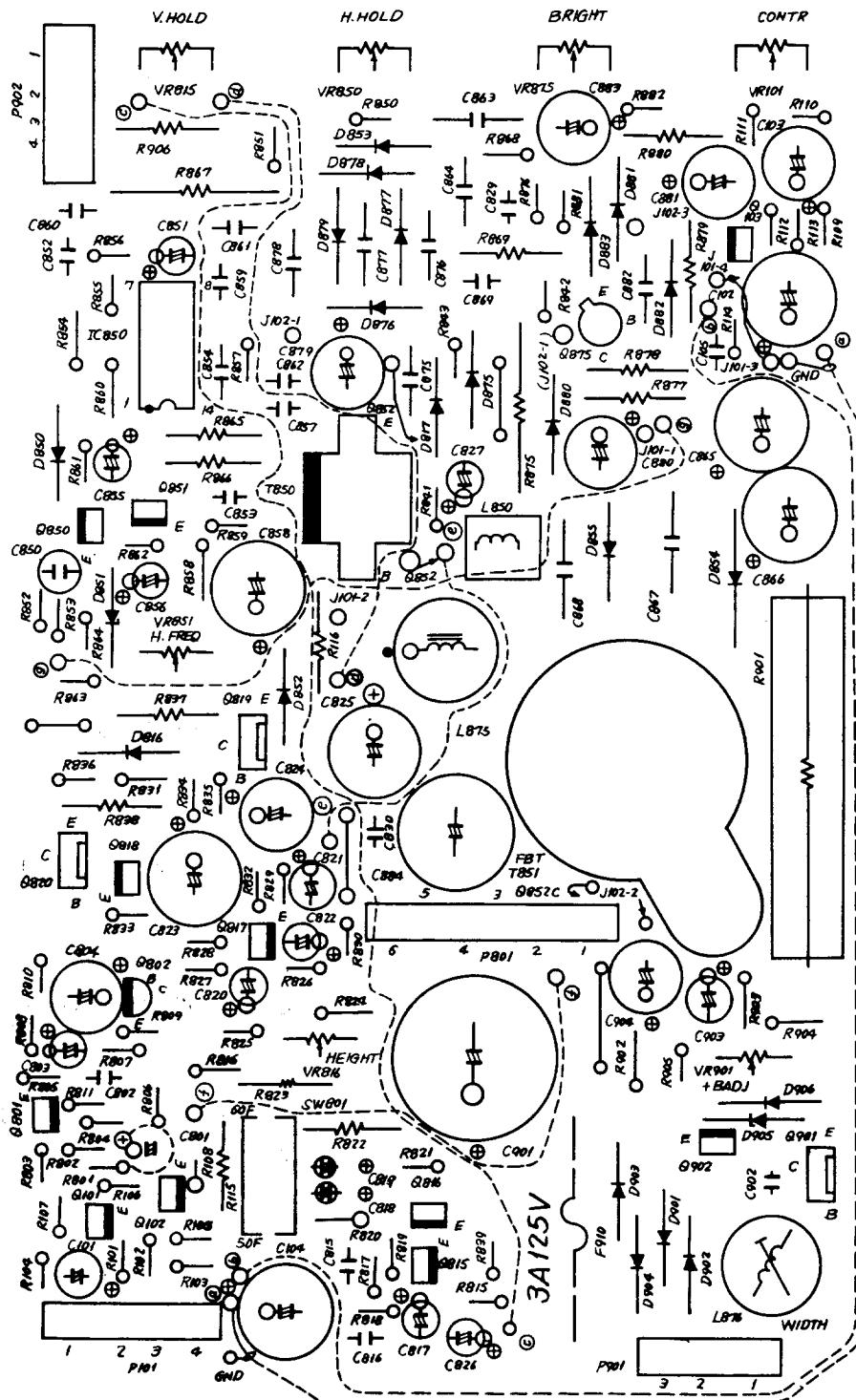
- Remove the blank panel.
- Install a UHF connector (and a slide switch) to the external sync connector panel.
- Make connection as illustrated in Fig. 7.
- Install the external sync connector panel instead of the blank panel.
- Remove R806 from B/W MAIN-1 PCB.
- Add Q801, R801-805, R811 and C801 onto B/W MAIN-1 PCB.

5) Operating check

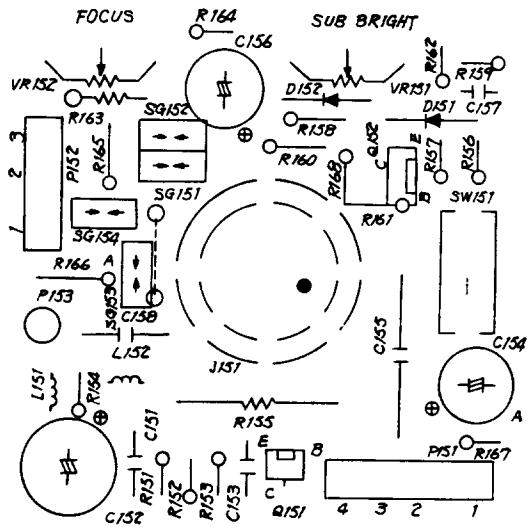
Apply specified signal (sync 4 ± 2 V) and confirm operation. If sync signal is lower than specification, change R801 value by approx. 1 k Ω .

6. ELECTRICAL PARTS ARRANGEMENT

B/W MAIN-1 PCB



CRT-2 PCB



7. ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTICE --- Components marked with a Δ have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this manual. Do not degrade the safety of this monitor through improper servicing.

B/W MAIN-1 PCB

Part Code	Symbol	Description			Remarks
ILH0073	IC 850	<u>IC</u> HA1166			
		<u>Transistors</u>			
HTC0148	Q 101	2SC458-C-			
	102	Not Used			
HTC0148	103	2SC458-C-			
HTA0152	802	2SA608-E-			
HTC0148	815	2SC458-C-			
"	816	"			
HTA0085	817	2SA673-C-			
HTC0148	818	2SC458-C-			
HTD0073	819	2SD726-C-			
HTD0069	820	2SB690-C-			
HTA0085,	Δ 850	2SA673-C-			
HTC0057	Δ 851	2SC1213-C-			
HTC0424	Δ 852	2SC681A			
HTD0073	901	2SD726-C-			
HTA0085	902	2SA673-C-			
		<u>Diodes</u>			
HDS0110	D 101	1S2076A			
HDS0110	816	1S2076A			
"	817	"			
HDS0110	850	1S2076A			
HDH0124	Δ 851	HZ-7B-2			
HDS0110	852	1S2076A			
HDV0043	Δ 853	V09C			
HDU0014	854	U06C			
HDV0043	Δ 855	V09C			
HDV0043	Δ 875	V09C			
"	Δ 876	"			
"	Δ 877	"			
"	Δ 878	"			
"	Δ 879	"			
"	Δ 880	"			
HDV0013	Δ 901	V03C			
"	Δ 902	"			
"	Δ 903	"			
"	Δ 904	"			
HDH0033	905	HZ6B			
HDS0110	906	1S2076A			
		<u>Resistors</u>			
RCE0138	R 101	Carbon	1/4W	1000 Ω	$\pm 5\%$
"	102	"	"	22k Ω	"
RCE0139	103	"	"	"	"
RCE0137	104	"	"	10k Ω	"
"	105	"	"	100 Ω	"
RCE0206	106	Not Used			
"	107	Carbon	1/4W	390 Ω	$\pm 5\%$
RCE0139	108	Not Used			
RCE0137	109	Carbon	1/4W	100 Ω	$\pm 5\%$
"	110	"	"	22k Ω	"
RCE0138	111	"	"	1000 Ω	"
RCE0139	112	"	"	10k Ω	"
RCE0247	113	"	"	8200 Ω	"
RCE0138	114	"	"	1000 Ω	"
RCE0138	115	Not Used			
RCR3891	116	Carbon	1/2W	8.2 Ω	$\pm 5\%$

Part Code	Symbol	Description			Remarks
RCE0137	R 806	Carbon	1/4W	100 Ω	$\pm 5\%$
RCE0226	807	"	"	560 Ω	"
RCE0141	808	"	"	1M Ω	"
RCE0216	809	"	"	4700 Ω	"
RCE0238	810	"	"	6800 Ω	"
RCE0227	815	Carbon	1/4W	5600 Ω	$\pm 5\%$
RCE0216	816	"	"	4700 Ω	"
"	817	"	"	"	"
RCE0228	818	"	"	56k Ω	"
RCE0227	819	"	"	5600 Ω	"
RCE0196	820	"	"	3300 Ω	"
RCE0167	821	"	"	1800 Ω	"
RCR3899	822	"	1/2W	12 Ω	"
RCR3885	823	"	"	2.2 Ω	"
RCE0186	824	"	1/4W	2700 Ω	"
RCE0177	825	"	"	22k Ω	"
RCE0228	826	"	"	56k Ω	"
RCE0177	827	"	"	22k Ω	"
RCE0156	828	"	"	1500 Ω	"
RCE0174	829	"	"	22 Ω	"
RCE0147	830	"	"	1200 Ω	"
RCE0166	831	"	"	180 Ω	"
RCE0196	832	"	"	3300 Ω	"
RCE0225	833	"	"	56 Ω	"
RCE0175	834	"	"	220 Ω	"
"	835	"	"	"	"
RCE0236	836	"	"	68 Ω	"
RCR3883	837	"	1/2W	1 Ω	"
"	838	"	"	"	"
RCE0138	839	"	1/4W	1000 Ω	"
RCE0177	840	Not Used			
"	841	Carbon	1/4W	22k Ω	$\pm 5\%$
RCE0195	842	"	"	330 Ω	"
RCE0158	850	Carbon	1/4W	150k Ω	$\pm 5\%$
RCE0198	851	"	"	330k Ω	"
RCE0157	852	"	"	15k Ω	"
RCE0158	853	"	"	150k Ω	"
RCE0157	854	"	"	"	"
RCE0247	855	"	"	15k Ω	"
RCE0247	856	"	"	8200 Ω	"
RCE0176	857	"	"	2200 Ω	"
RCE0196	858	"	"	3300 Ω	"
RCE0247	859	"	"	8200 Ω	"
RCE0138	860	"	"	1000 Ω	"
RCE0186	861	"	"	2700 Ω	"
"	862	"	"	"	"
RCE0158	863	"	"	150k Ω	"
RCE0139	864	"	"	10k Ω	"
RCR3893	865	"	1/2W	100 Ω	"
RCR3892	866	"	"	10 Ω	"
RMR2976	867	Metal	2W	4700 Ω	"
RMR2951	868	"	1W	10k Ω	"
RMR3002	869	"	"	6800 Ω	"
RMR2973	875	Metal	2W	33 Ω	$\pm 5\%$
RCE0217	882	Carbon	1/4W	47k Ω	$\pm 5\%$
RCR4050	889	Carbon	1/4W	100k Ω	$\pm 5\%$
RWE0001	Δ 901	Wire Wound	10W	27 Ω	$\pm 5\%$
RCR3937	902	Carbon	1/2W	330 Ω	"
RCE0176	903	"	1/4W	2200 Ω	"
RCE0156	904	"	"	1500 Ω	"
RCE0136	905	"	"	10 Ω	"

Part Code	Symbol	Description			Remarks
<u>Capacitors</u>					
CEX0184	C 101	Elyc	16V	33μF	
CEX0172	102	"	10V	330μF	
CEX0180	103	"	16V	100μF	
CEX0185	104	"	"	330μF	
CCT0098	105	Ceramic	50V	0.047μF	
CQA0013	802	Plastic	50V	0.047μF	±10%
CEX0218	803	Elyc	"	1μF	
CEX0180	804	"	16V	100μF	
CQA0013	815	Plastic	50V	0.047μF	±10%
CQA0015	816	"	"	0.1μF	
CEX0218	817	Elyc	"	1μF	
CSC0173	818	Tantal	16V	10μF	±20%
CST0398	819	"	"	2.2μF	"
CEX0179	820	Elyc	"	10μF	
CEX0184	821	"	"	33μF	
CEX0218	822	"	50V	1μF	
CEX0185	823	"	16V	330μF	
CEX0180	824	"	"	100μF	
CEX0169	825	"	10V	1000μF	
CEX0218	826	"	50V	1μF	
CEX0184	827	"	16V	33μF	
CQA0015	830	Plastic	50V	0.1μF	±10%
CQS0020	850	Plastic	50V	0.0033μF	±5%
CEX0218	851	Elyc	"	1μF	
CQA0007	852	Plastic	"	0.0047μF	±5%
CCU0113	853	Ceramic	"	560pF	"
"	854	"	"	"	"
CEX0179	855	Elyc	16V	10μF	
"	856	"	"	"	
CQA0011	857	Plastic	50V	0.022μF	±5%
CEX0185	858	Elyc	16V	330μF	
CQA0013	859	Plastic	50V	0.047μF	±10%
"	860	Not Used			
CQA0005	861	Plastic	50V	0.002μF	±10%
CQT0023	△863	"	250V	0.22μF	±20%
CQT0010	△864	"	"	0.1μF	"
CEX0185	△865	Elyc	16V	330μF	
"	△866	"	"	"	
CQD0012	△867	Plastic	630V	0.047μF	±10%
CQD0006	△868	"	"	0.022μF	"
CQT0012	△875	Plastic	250V	0.047μF	±10%
"	△876	"	"	"	
"	△877	"	"	"	
"	△878	"	"	"	
CEX0248	△879	Elyc	450V	1μF	
CEX0238	△880	"	160V	3.3μF	
"	881	Not Used			
"	882				
CEX0237	△883	Elyc	160V	1μF	
CEX0210	△884	"	(BP)	25V	4.7μF
CEE0054	△901	Elyc	25V	330μF	
CQA0009	902	Plastic	50V	0.01μF	±10%
CEX0184	903	Elyc	16V	33μF	
CEX0180	904	"	"	100μF	
<u>Var. Resistors</u>					
RDR0432	VR 101	Carbon		1000Ω	CONTR
RDR0425	815	Carbon		5000Ω	V HOLD
RDV0198	816	"		"	
RDR0426	850	Carbon		50kΩ	H HOLD
RDV0198	851	"		5000Ω	
RDR0433	△875	Carbon		500kΩ	BRIGHT
RDV0197	901	Carbon		1000Ω	
<u>Coils</u>					
TLF0041	L △850	27μH			±10%
TLL0050	L △876	LC-0168			
<u>Transformers</u>					
TTH0006	T △850	H.Drive	HD-12		
TTT0226	△851	FBT	TC-0448		

Part Code	Symbol	Description			Remarks
<u>Connectors</u>					
JBX0342	P △101	9952#3 (4P)			
JBX0344	8	9952#5 (6P)			
JBX0344	801	9952#2 (3P)			
JBX0341	901	9952#2 (3P)			
JBX0368	J △101	34203#3 (4P)			
JBX0367	△102	34202#3 (3P)			
Pin 29002-2 (for J101-102)					
					7 pcs
<u>Miscellaneous</u>					
EFG0525	F △901	Fuse 3A			J, E/K type
EFL0140	△"	" 3A UL			U, C type
EFY0002	XF 901	Fuse Clip 85PN-0815			2 pcs
ETS0112	"	Terminal 9773			(J, E/K)
"	XR 901	" "			2 pcs (U, C)
EHX0023	RQ 819	Heat Sink 4054907			
"	820	" "			
SSV0109	SW 801	Switch, Slide SSFB12-07P			

CRT-2 PCB

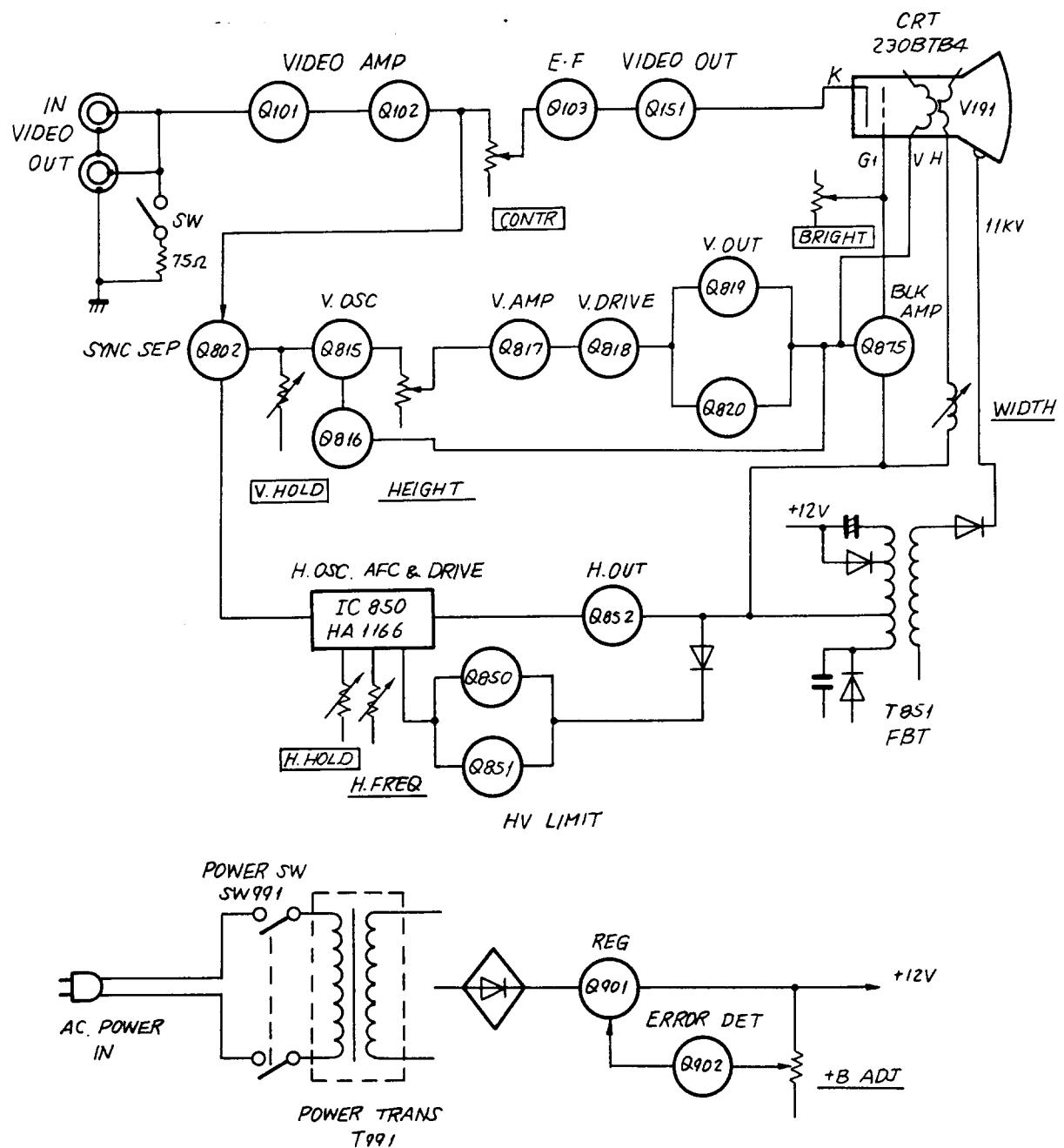
Part Code	Symbol	Description			Remarks
<u>Transistor</u>					
HTC0085	Q △151	2SC1514			
<u>Resistors</u>					
RCE0225	R 151	Carbon 1/4W 56Ω			±5%
RCE0215	152	" 470Ω			"
RCE0165	153	" 18Ω			"
RCE0186	154	" 2700Ω			"
RMR2980	△155	Metal 2W 6800Ω			"
RCE0218	159	Carbon 1/4W 470kΩ			±5%
"	160	Not Used			
RCE0156	161	Carbon 1/4W 1500Ω			±5%
RCE0216	162	" 4700Ω			"
RCR4073	163	" 2200Ω			"
RCE0178	164	" 220kΩ			"
RCE0140	165	" 100kΩ			"
"	166	" "			"
<u>Var. Resistors</u>					
RCR3896	VR 151	Carbon 1/2W 100kΩ			±5%
RCE0140	152	1/4W "			"
<u>Capacitors</u>					
CCU0109	C 151	Ceramic 50V 220pF			±5%
CEX0172	152	Elyc 10V 330μF			
CQA0005	153	Plastic 0.0022μF			±10%
CEX0237	△154	Elyc 160V 1μF			
CQT0026	△155	Plastic 250V 0.47μF			±20%
CQT0016	158	Plastic 400V 0.047μF			±20%
<u>Coils</u>					
TLF0068	L 151	120μH			±10%
TLF0067	152	100μH			"
<u>Connectors</u>					
JBX0342	P 151	9952#3 (4P)			

Part Code	Symbol	Description	Remarks
JBX0341 ETP0069	P 152 153	9952#2 (3P) Contact pin, GT	
EZZ0056	SG △151 152 △153	<u>Miscellaneous</u> Spark Gap AG-20-2kV Not Used Spark Gap AG-20-2kV	
DYX0010	J 151	CRT Socket 1426#2	

CHASSIS

Part Code	Symbol	Description	Remarks
DPX0067	V △191	<u>Picture Tube</u> 230BTB4	
RCR4118	R 191	<u>Resistor</u> Carbon 1/4W 75Ω ±5%	
TTT0116 TTT0117 TTT0130	T △991 △" △"	<u>Transformers</u> Power TC-0444A " TC-0445 " TC-0464	J type U,C type E/K type
SSV0105	SW 191	<u>Switches</u> Slide SS(F) 12-07	
SSS0063	△991	See San SDE-4SB-2	
JYX0262 JYX0169		Pin 29002-2 (for J191, 891 & 991) Pin 29000 (for J194)	13 pcs
JBX0368	J 191	34203#2 (4P)	
JBX0374 JHS0022 "	194 195 196	34338 (1P) S-19321 M-type " "	
JBX0370	△891	34205#2 (6P)	
JBX0367	△991	34202#2 (3P)	
TLL0113	DY △891	<u>Miscellaneous</u> DEF Yoke LC-0165B	
BBZ0073 BBZ0060 BBZ0055 BBZ0159	P △991 △" △" △"	Code Set VM-1165B (2.5m) " VM-0033 (8F) " VM-0099 (8F) " VM-0033 (8F)	J type U type E/K type C type
EFL0089	F △991	Fuse 1A	U,C,E/K
ETB0384	XF 991	Terminal ML-3182-5P	U,C,E/K

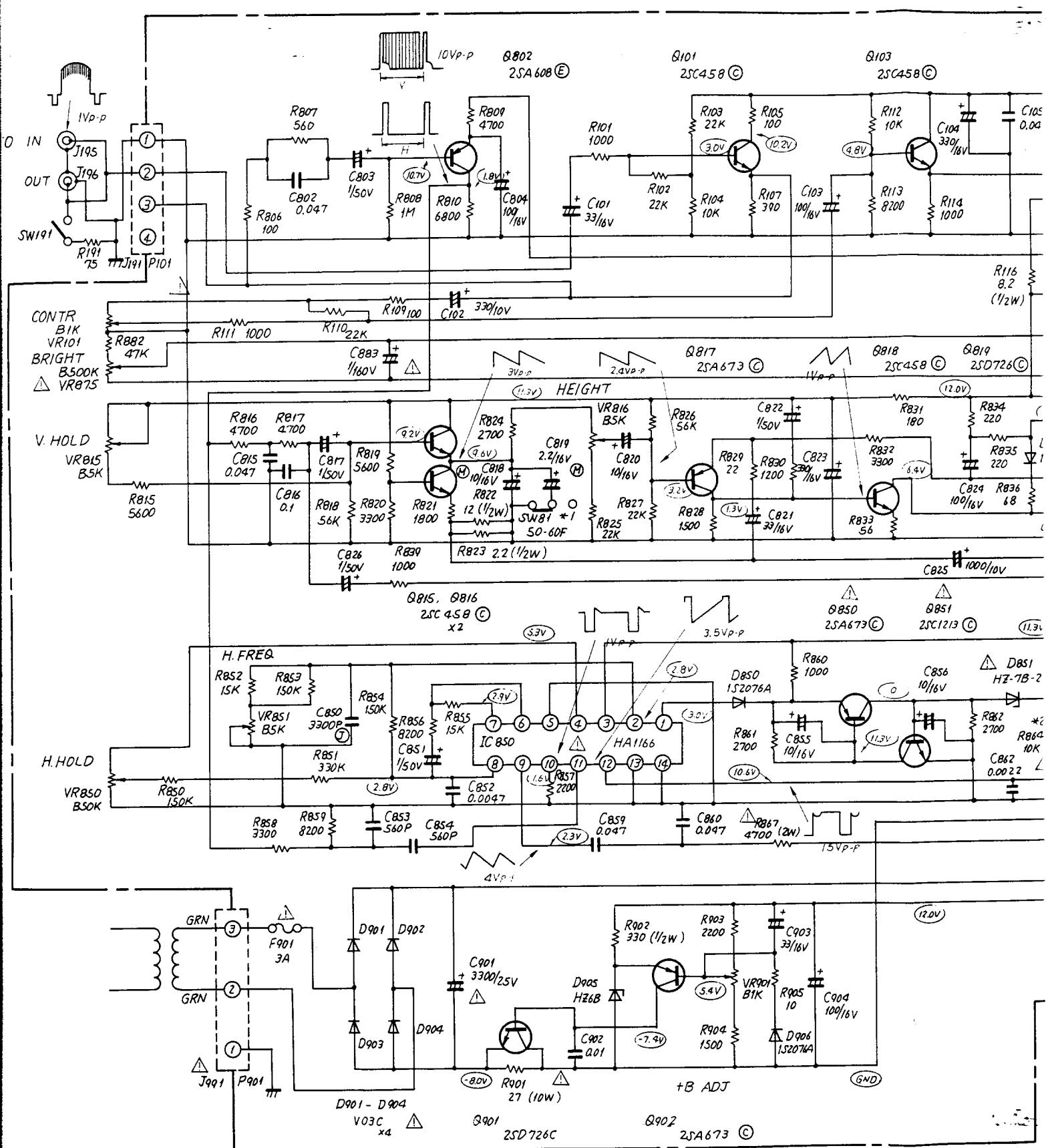
8. BLOCK DIAGRAM

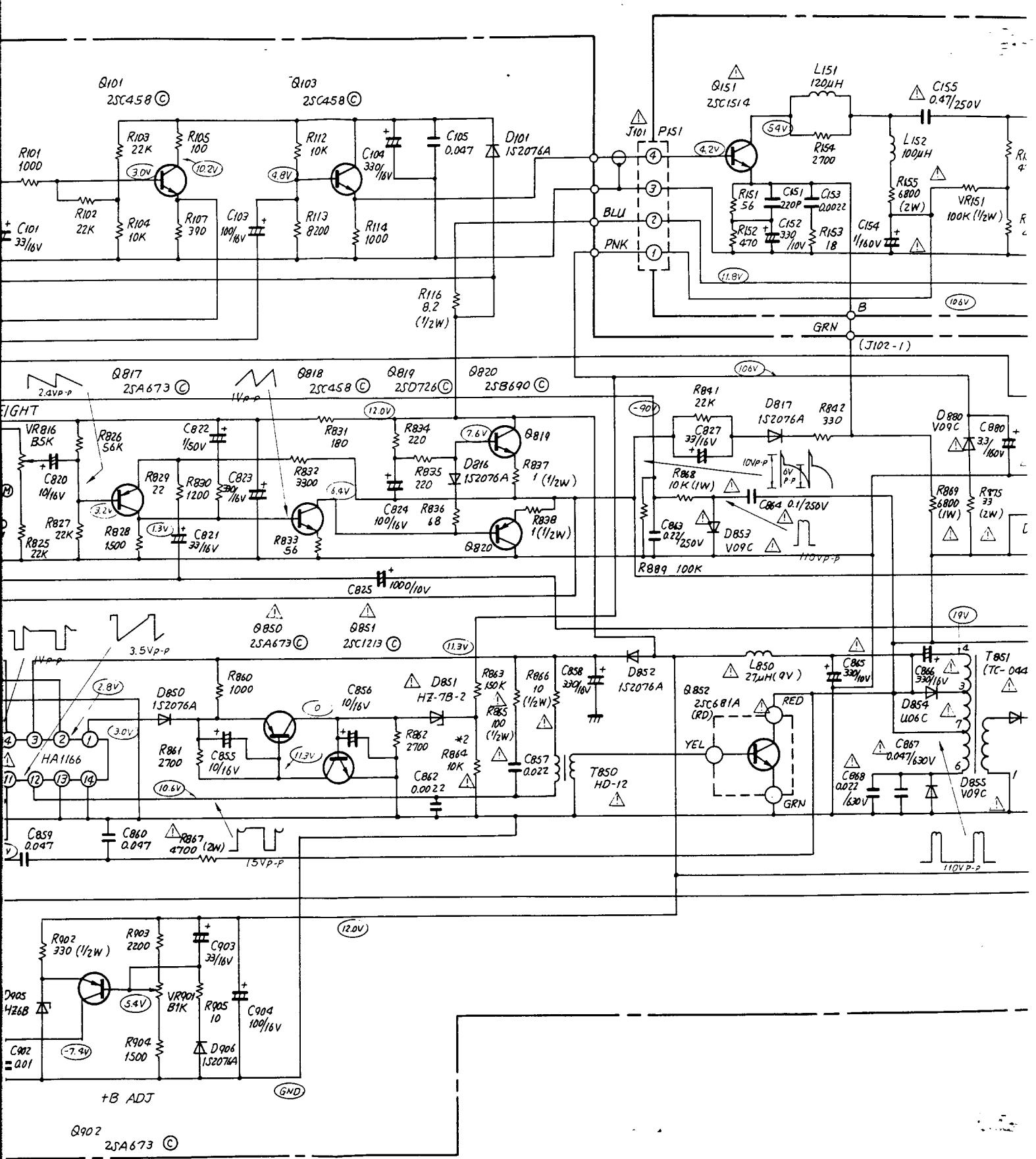


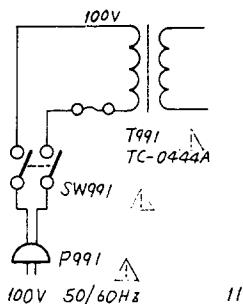
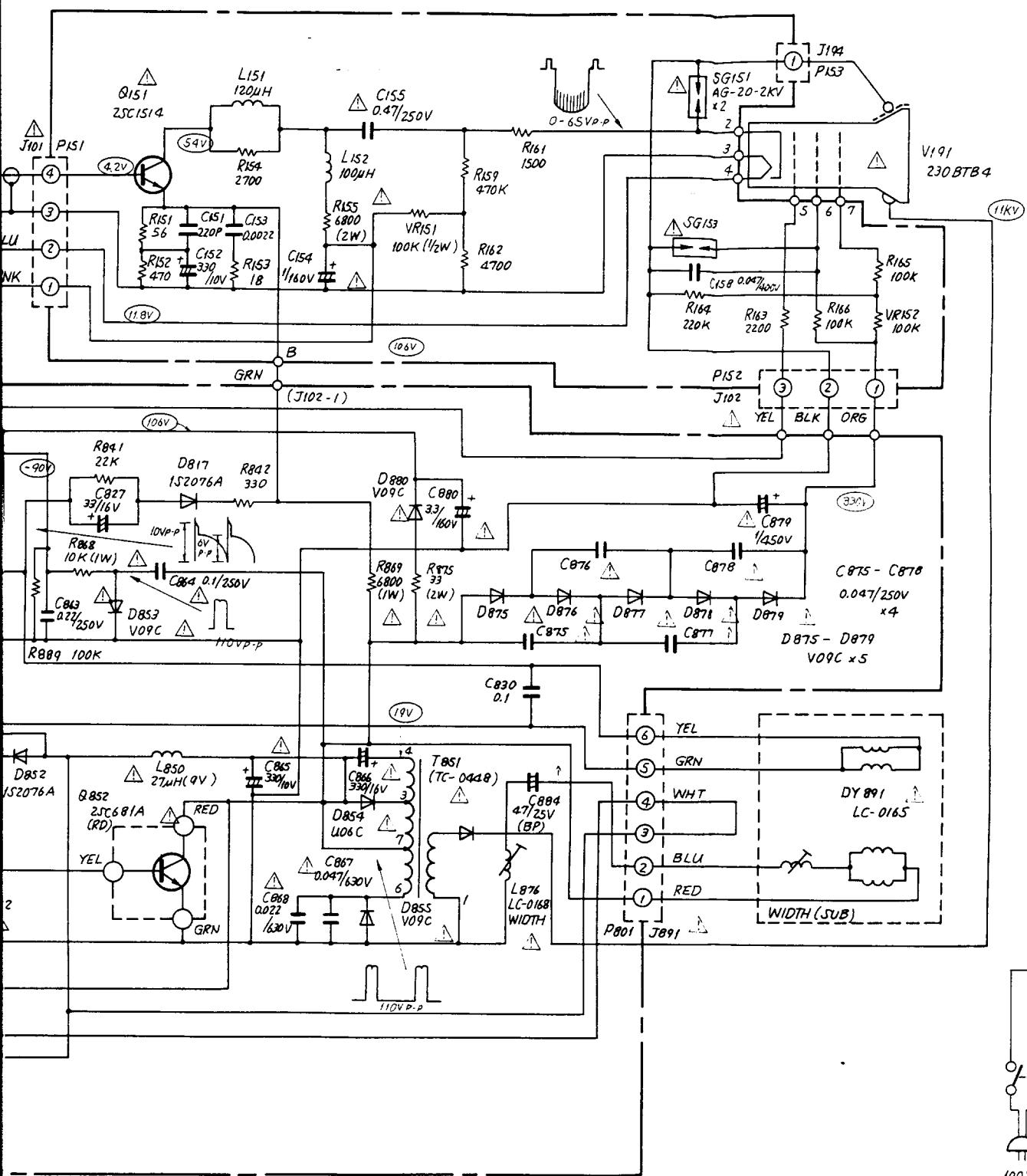
VIDEO MONITOR, VM-910A

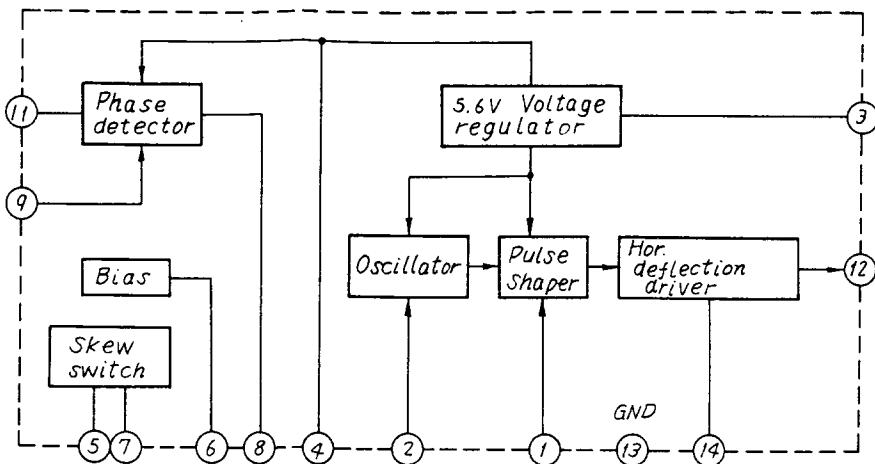
BLOCK DIAGRAM

SCHEMATIC DIAGRAM









Block Diagram for IC 850 HA1166

Notes

1. Unless otherwise specified, all resistors are in ohms, $\frac{1}{4}$ watt.
2. Unless otherwise specified, all capacitors are in μF , 50V.
3. *1. Used only for J type.
4. *2 Factory adjusted.

PRODUCT SAFETY NOTICE

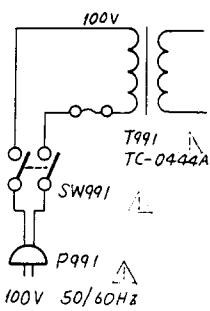
Components marked with a Δ have special characteristics important to safety.

Before replacing any of these components, read carefully the "PRODUCT SAFETY NOTICE" of this manual. Do not degrade the safety of this MONITOR through improper servicing.

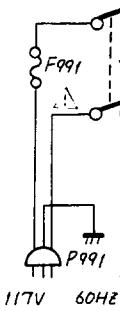
FUNDAMENTAL SCHEMATIC DIAGRAM

Differences may be found between this schematic diagram and the servicing unit due to various improvements made hereafter.

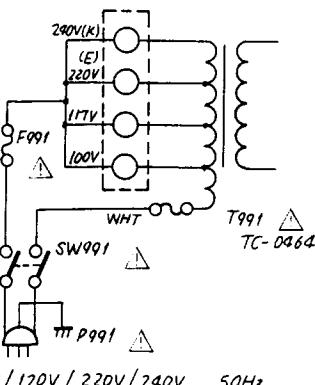
VM-910AJ



VM-910AUC



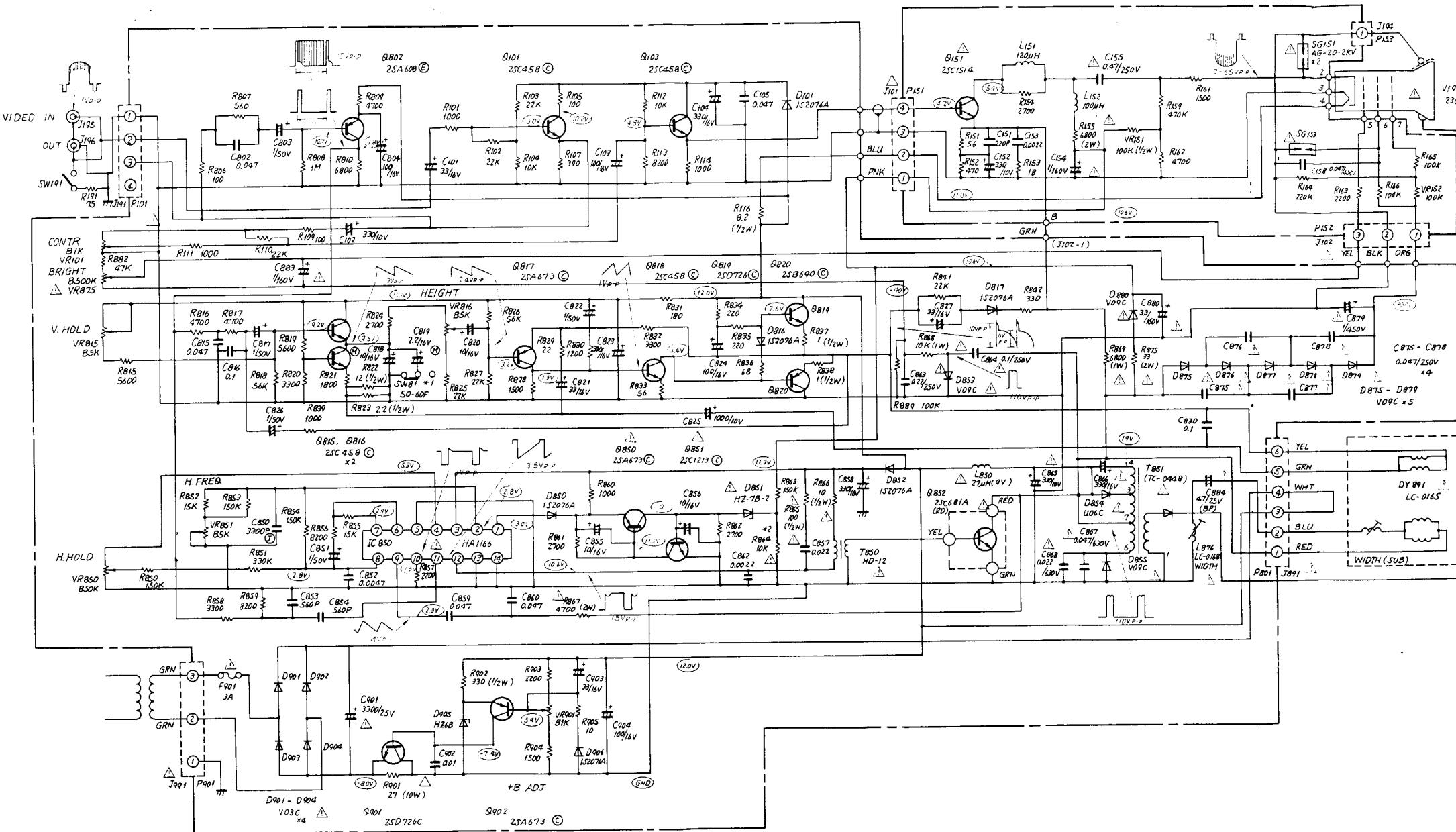
VM-910AE/K

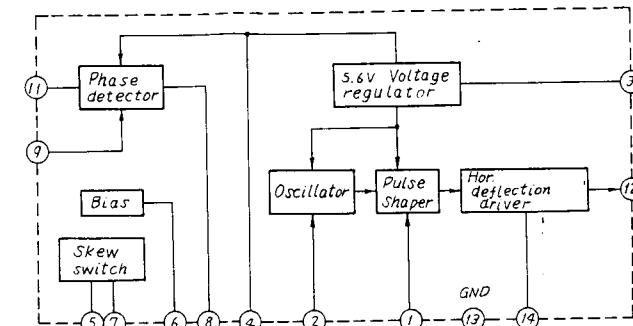
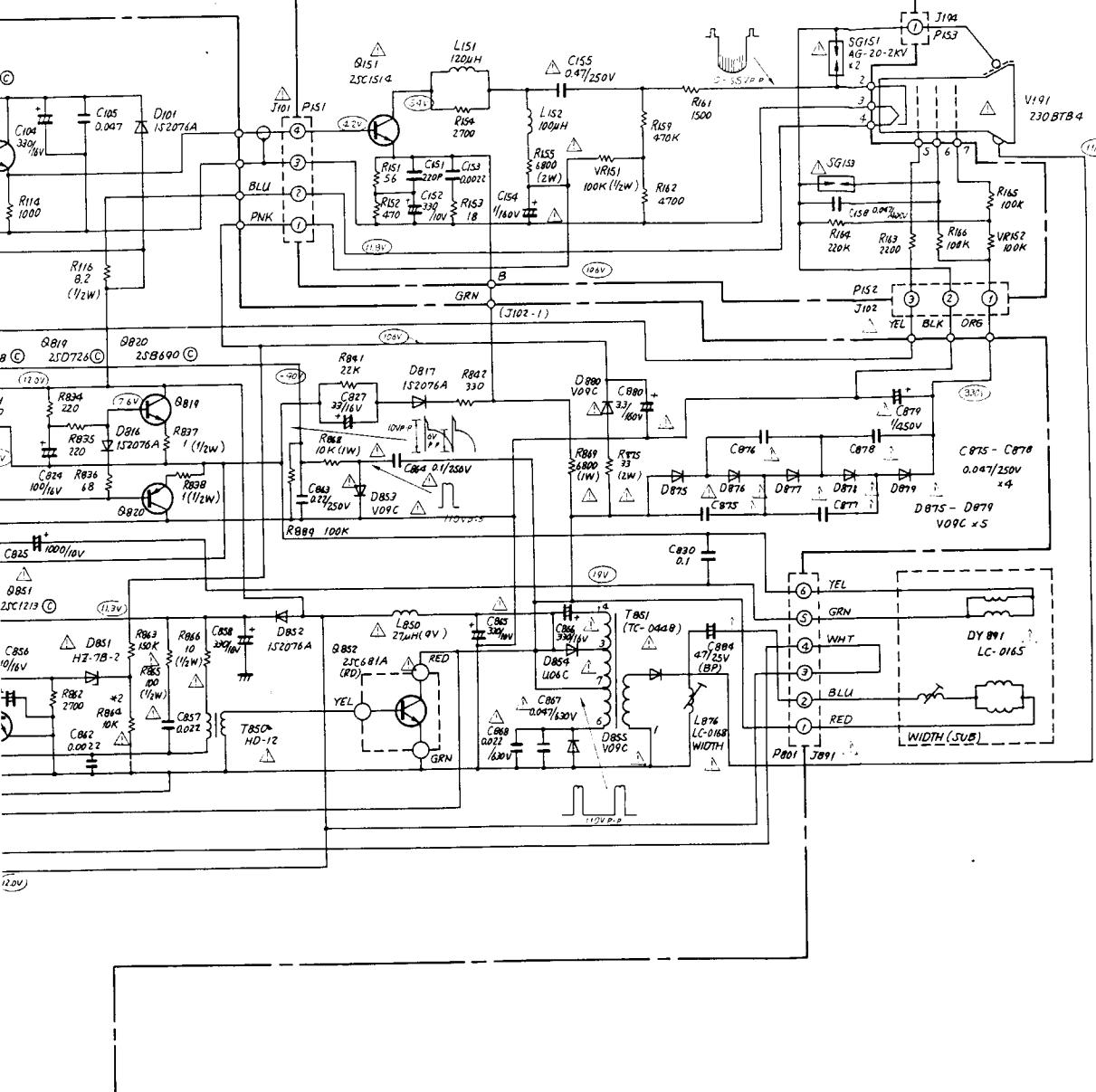


VIDEO MONITOR, VM-910A

SCHEMATIC DIAGRAM

9. SCHEMATIC DIAGRAM





Block Diagram for IC 850 HA1166

Notes

- 1 Unless otherwise specified, all resistors are in ohms, $\frac{1}{4}$ watt.
- 2 Unless otherwise specified, all capacitors are in μF , 50V.
- 3 *1 Used only for J type.
- 4 *2 Factory adjusted

PRODUCT SAFETY NOTICE

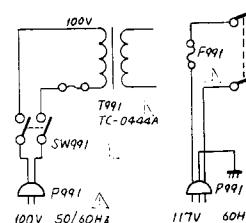
Components marked with a \triangle have special characteristics* important to safety.

Before replacing any of these components, read carefully the "PRODUCT SAFETY NOTICE" of this manual. Do not degrade the safety of this MONITOR through improper servicing.

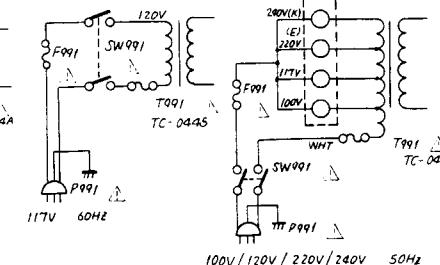
FUNDAMENTAL SCHEMATIC DIAGRAM

Differences may be found between this schematic diagram and the servicing unit due to various improvements made hereafter.

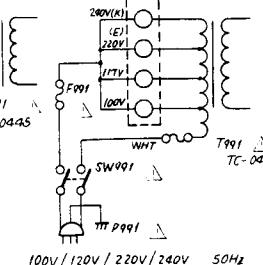
VM-910AJ



VM-910AUC



VM-910AE/K



VIDEO MONITOR, VM-910A

SCHEMATIC DIAGRAM

10. MECHANICAL PARTS LIST AND EXTERNAL VIEW

1) CRT replacement

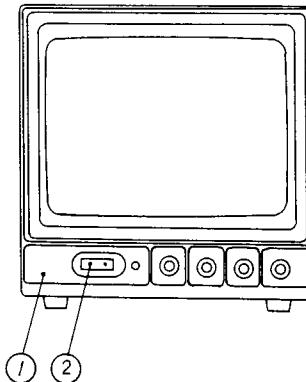
1. Take out 2 screws from both sides of front mask ① and remove front mask.
2. Take out 2 screws each from top and bottom of rear cover ⑯ and remove rear cover.
3. Remove deflection yoke ⑨ and CRT-2PC board ⑫.
4. Remove 4 CRT mounting nuts.
5. Remove CRT from front of unit and replace.
6. Reassembly by reversing above steps.

2) B/W MAIN PC board replacement

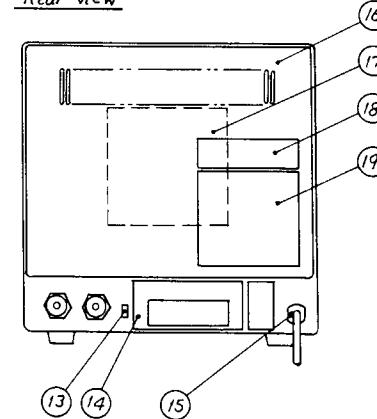
1. Take out 2 screws from both sides of front mask ① and remove front mask.
2. Take out 2 screws each from top and bottom of rear cover ⑯ and remove rear cover.
3. Place monitor on its side and take out 4 screws from both sides of cabinet ③.
4. Place chassis ⑳ in the normal position.
5. Disconnect connectors of B/W MAIN-1 PC board.
6. Take out 2PC board mounting screws [at side of heatsink ⑧].
(At opposite side held by PC board holder.)
7. Remove PC board and replace.
8. Reassemble by reversing above steps.

Part Code	Symbol	Description	Remarks
1002995C	1	Mask, Front	
8132432A	2	Power Switch	
8122087A	3	Cabinet	
4058587A	4	Front Panel	
81354080A	5	Label, Side " , CSA	U,G type
1024612B	6	Picture Tube	
	7	Heat Sink	
4054315A	8	Deflection Yoke	
8354079D	9	Label, X-Ray " , UL	E type U,C type
	10	CRT-2PCB	
	11	Switch	
	12	Panel, Blank	
8316099A	13	" Connector	U type
8318896A	14	Bus, Power Cord "	C,E,K type
4054721B	15		U,C type
4054721C			
1024848A	16	Cover, Rear Protector	C type
4058790B	17	Label, CSA " , UL-CSA	U,C type
4054278A	18	Chassis	U,E,K type
8355628A	19	"	C type
2012726A	20		
2012726B	21	Lug C5	U,C type
4044797E	22	Power Transformer	
4053815A	23	PCB Holder	
4056872A	24	"	
	25	B/W MAIN-1 PCB	

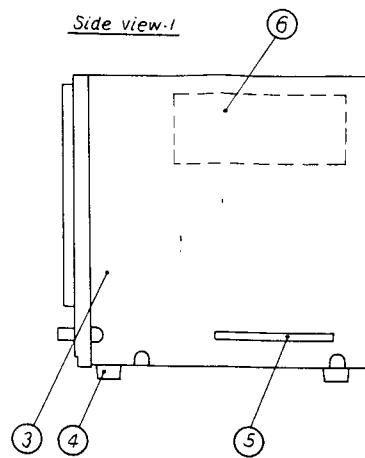
Front view



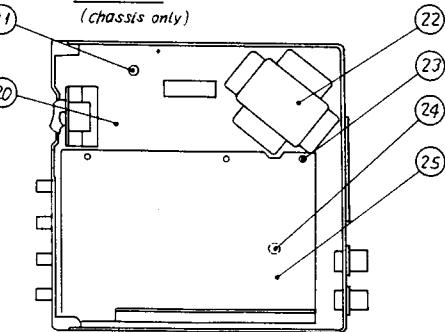
Rear view



Side view-1



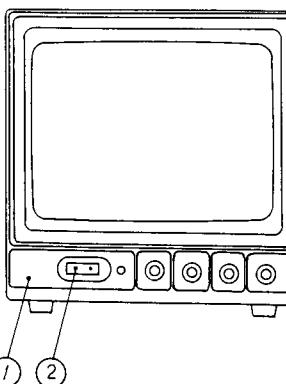
Top view
(chassis only)



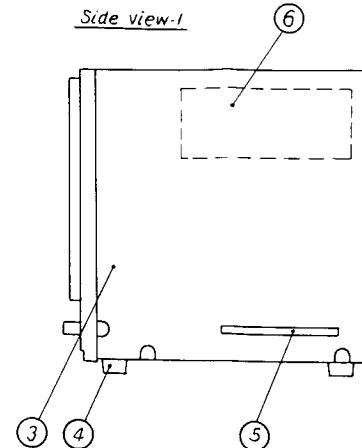
LIST AND EXTERNAL VIEW

Part Code	Symbol	Description	Remarks
1002995C	1	Mask, Front Power Switch	
8322426A	2	Cabinet	
3022097A	3	Foot	
4058597A	4	Label, Side	
8354080A	5	Picture Tube, CSA	
1024612B	6	Heat Sink	U,C type
4054115A	7	Deflection Yoke	E type
8354079D	8	Label, UL-Ray	U,C type
1024612B	9	UL	
4054115A	10	CRT-2PCB	
8354079D	11	Switch	
8316009A	12	Panel, Blank	
8316009A	13	" Connector	
4054721B	14	" Bush, Power Cord	
4054721C	15	"	U type C,E,K type
3024848A	16	Cover, Rear Protector	C type
4058598B	17	Label, CSA	U,C type
4054274A	18	PCB Holder	U,E,K type
8354628A	19	"	C type
2012726A	20	Chassis	U,C type
2012726B	21	"	
4044797E	22	Lug CS	
4053815A	23	Power Transformer	
4056872A	24	PCB Holder	
	25	B/W MAIN-1 PCB	

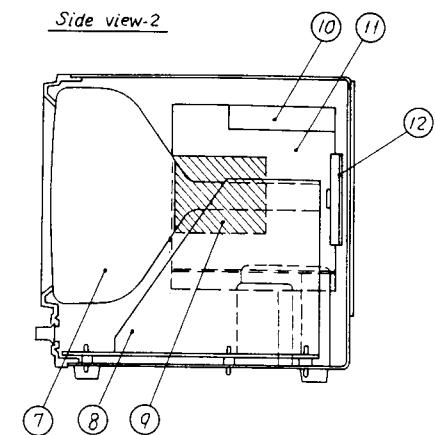
Front view



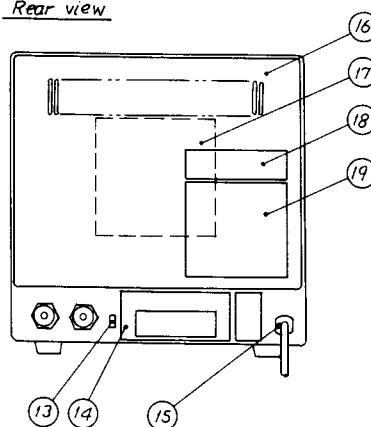
Side view-1



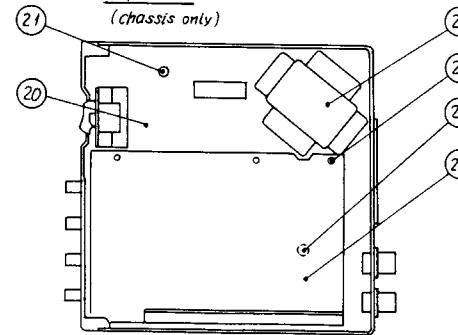
Side view-2



Rear view



Top view
(chassis only)



VIDEO MONITOR, VM-910A

EXTERNAL VIEW