ORION

Mod. color 4288

ALIGNMENT INSTRUCTIONS

When the high voltage rises, a simultaneous voltage increase will develop at terminal 9 of the Horizontal Output Iransformer(FMOI), and be applied to pin 52 of ICAO). If excessive high voltage is produced, the increased voltage developed exceeds the rating of Zener diods DVOC causing the Horizontal Oscillator to stop functioning and the high voltage system to shat down.

HORIZONTAL AND VERTICAL SIZE ADJUSTMENT

Adjust the control (VR501) and (VR401) so that the picture fills the picture from top to bottom and is proportionate to the width.

RF AGC ADJUSTMENT

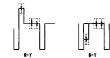
The RF AGC control is adjusted at the factory and rerely requires re-adjustment unless the received picture artibits too such snow or the receiver lacks sensitivity. Some adjustment can be made by tuning in a weak snowy station and adjusting RT AGC for the least amount of snow. For a sore accurate adjustment, use the following procedure.

Receive the test pettern signal (80dB). Adjust AGC pin of TV tuner (TPOll) to 4.75V with VR201 control.

Adjust focus control on the flyback transformer for a defined picture.

HUE DELAY ADJUSTMENT

Receive the signal of DEM pattern.
 Connect dual oscilloscope to TPGO1 and IPGO2.
 Adjust waveform to straight line with VR601 and L603.



AFT ADJUSTMENT

1. Connect the output of the oscillator to the tuner pack TP. 2.Adjust L203 to keep constant DC voltage at IPCO6 with AFI ON and AFI OFF.

HORIZONTAL POSITION ADJUSTMENT

Receive the test pattern signal. (PAL Philips)
 Adjust horizontal picture position to center with VR402.

COLOR PURITY ADJUSTMENT

The receiver must be operated 10 minutes prior to this procedure and the face plate of the CRT must be at root temperature. The following procedure is ecomemoded while using a Dot/Bar Generator.

Check for correct location of all neck components.

(Refer to Fig. 1)

ROUgh-in the static convergence at the center of the CRT, as explained in the static convergence.

Nough-in the static convergence at the center of the CRI, as explained in the static convergence.

Rotate the contrest control to exxisus COV position and rotate brightness control as far CV as possible without causing the picture to bloom.

Notate the feed (PREO) and Bluen (PREO) that off hotate the feed (PREO) and Bluen Rotate the Green (PREOS) Cut off control sufficiently in a CV direction (Loosen the deflection yoke clamp screw and pull the deflection yoke toward the rear of the CRI.

Begin the following adjustment with the tabs on the round purity magnet rings set togather, slowly separate the two tabs while at the same time rotating them to adjust for a uniform green stripe at the center of the CRI.

Carafully slide the deflection yoke forward to achieve green (uniform green screen)

NOTE: Canter purity is obtained by adjusting the tabs on the round purity magnet rings, outer edge purity is obtained by alding the deflection yoke forward.

Canch for read and blue field purity by reducing the output of the Green (WREOS) Cut off control and line (WREOS) and Blue (WREOS) and Blue (WREOS) and Blue (WREOS) and Blue (TREOS) in the control send touch-up adjustments, if righten deflection yoke clamp screw.

required.

Tighten deflection yoke clamp screw.

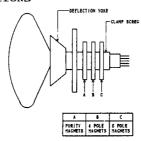


Fig. 1 Picture Tube Neck Component Location

BLACK AND WHITE TRACKING

1. Receive the test pattern signal (80dB).
2. Adjust AGC pin of IV tuner (IPOII) to 4.75V with VR201 control.

SUB BRIGHT ADJUSTMENT

1. Receive the signal of Monochrome pattern.
and Contract (VR005-2) control to maximal position
and Contract (VR005-2) control to maximal position
and Contract (VR005-2) control to maximal position
and Sub Bright (VR104) control to obtain a dia
white pattern on 73% of gray scale.

2. Adjust the Sub Bright (VR104) control to obtain a dia
white pattern on 73% of gray scale.

3. Rotact the Red (VR802) and Blue (VR803) Drive control
fullay (VR and back CCV to the center of their
rotation ranges.
3. Rotace the Green (VR803), Red (VR801) and Blue (VR804)
Cut off controls to the fully CCV end of their rotation
ranges.

Gut off controls to the 1812 of the ranges. Set normal-service switch to service position. Adjust the voltage of tast point (collector of green output transistor on CRT PCB) to DC130V with brightness control. Voltage measurement should be measured with an ancil Concrope.

control. Voltage measurement should be measured with a oscilloscope.

Rotate the screen control to the fully CCW end of its rotation range. Then, rotate it CV until a dim line of one pronounced color (green, red or blue) is obtained.

one pronounced color (green, red or blue) is obtained.

6. The other two color Cut off controls must be rotated CV until a din white line is obtained.

7. Set normal-service switch to normal position.

8. If required, perform touch-up adjustment of the Red (VR802) Drive controls to produce a uniform somechrome picture.

9. Rotate the brightness and contrast controls fully CCV.

10. Rotate the brightness control CV until a dim rester is other controls on the produce at the brightness control CV until a dim rester is off the controls on the control CV until a dim rester is other controls on the control CV until a dim rester is other controls on the control CV until a dim rester is other controls.

STATIC CONVERGENCE ADJUSTMENT

- 1. Switch the Receiver ON and allow it to warm up for 15

Switch the Receiver ON and allow it to warm up for 15 minutes.

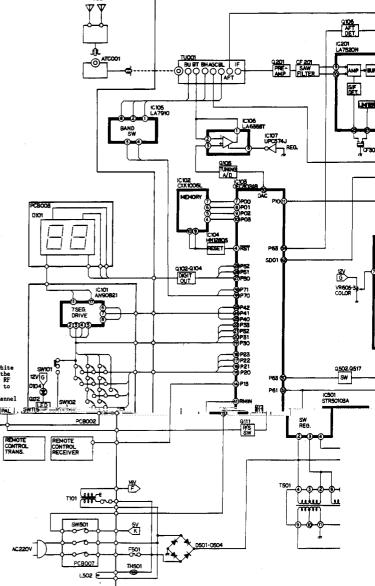
Connect the output of a Crosshatch Generator to the receiver and concentrating on the center of the CRI acreen, proceed as follows:

Locate a pair of 4 pole magnet rings. Rotata individual rings (change spacing between tabe) to converge the vertical red and blue lines. Rotate a pair of rings (maintaining spacing between tabe) to converge the horizontal red and blue lines. Actate a pair of rings amintaining spacing between tabe) to converge the horizontal red and blue lines. Actate a pair of 5 pole magnet rings. Rotate individual rings (change spacing between tabe) to converge the vertical red and blue (magneta) and green lines. Rotate a pair of rings [maintaining spacing between tabs) to converge the horizontal red and blue (magneta) and green lines.

DYNAMIC CONVERGENCE ADDISTMENT

Dynamic convergence (convergence of the three color fields at the edges of the CRI screen) is accomplished by proper insertion and positioning of three rubber wedges between the edge of the deflection yoke and the tunnel of the CRI. This is accomplished in the following sanner.

- 1. Switch the Receiver ON and allow it to warm up for 15
- Switch the Receiver ON and allow it to warm up for 15 minutes.
 Apply crosshatch pattern from Dot/Bar Generator to receiver. Observe spacing between lines around edges of
 Tilt the deflaction yoke up or down, and insert tilt adjustment wedges (I) and (2) between the deflection yoke and the CRI until the improper convergence illustrated in Fig. 2 (A) has been corrected.
 Tilt the deflaction yoke right and left, and insert tilt adjustment wedge (3) between the deflaction yoke and the CRI until the improper convergence illustrated and the CRI until the improper convergence illustrated and the CRI until the improper convergence illustrated insertion of the three wedges proper dynamic convergence is obtained.
 Use a strong adhesive tape to firmly secure each of the three wedges to the funnel of the CRI.
 Check parity and adjust, if necessary.



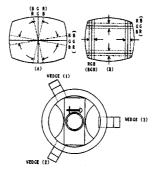


Fig. 2 Dynamic Convergence Adjustment

VIDEO IF AND TRAP ALIGNMENT

VIDEO IF AND TRAY ALIVORATION

OSCILLOSODYE ... Set AC-DC switch to AC position.

SWEEP-MARKER GENERATOR ... Connect H SCOPE and V SCOPE
OUTDUT cable from SWEEP-MARKER
GENERATOR to H and V input
connectors on the OSCILLOSODYE,
connect bot lead of SWEPP-MARKER
OUTPUT cable to test point
IFOO! on PCBOO! connect ground
lead to chassis ground. Connect

ARKER HIPTI TPOOI on PCBOOI: connect ground lead to chassis ground. Connect pick up SMEEP-MARKER INPUT cable to IPCO7: ground lead to chassis ground. (PROBE B)

- 1. Connect 10K ohs variable (129) to ground.
 Install AGC WR to prevent ad just AGC WR for proper hand, in case IF AGC wolf to grow the proper size of AGC with the proper size of AGC wolfage at within 100 and the proper size of AGC wolfage at 50 MBz.

 AGC wolfage within 100 and the proper size of AGC wolfage within 100 and the AGC wolfage at 50 MBz.

 Re-connect SYEEP-MARKER 6 to TPO12. PROBE A)

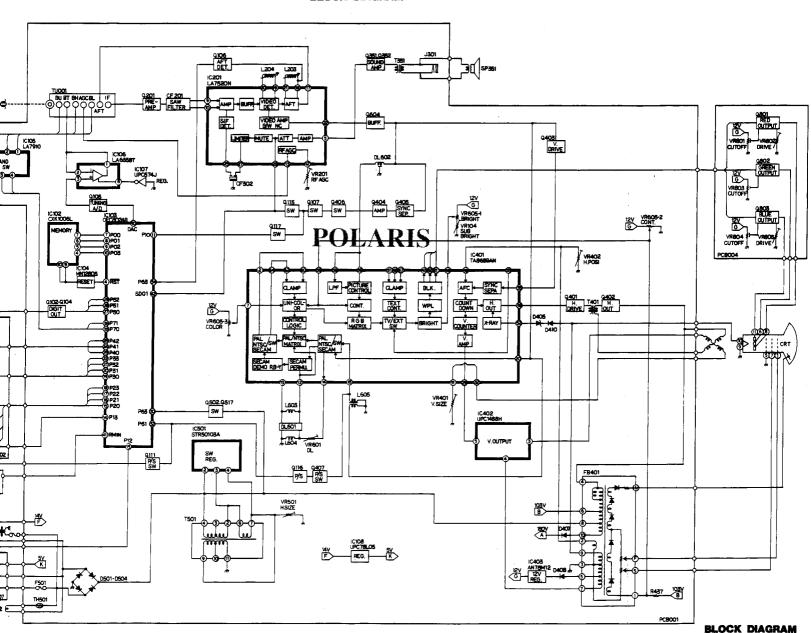
 Ad just 1200 to obtain assistance connect SYEEP-MARKER 6 connect a 100 ohs resistance at 00 ohs resistance for the connect within 100 and 100 an

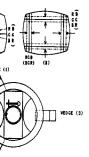
- on response curve. (Refer to Response Curve "Re-connect COO6, C217 and



CURVE "A"

BLOCK DIAGRAM





Convergence Adjustment

NO. Switch to AC position.

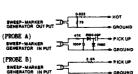
Connect H SCOPE and V SCOPE output cable from SWEP-MARKER GEMERATOR to H and V Input connectors on the OSCILLOSCOPE. connect hot lead of SWEP-MARKER OUTPUT cable to test point IPOU on PG2001; connect ground lead to chassis ground. Connect pick up SWEP-MARKER INPUT cable to IPOU?; ground lead to chassis ground. [PROBE B]



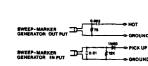
CURVE "A"

CURVE "B"

CURVE "C" CURVE "D" SWEEP-MARKER GENERATOR OUT PUT







SECAM CHROMA BANDPASS ALIGNMENT

SECAM CHROMA BANDPASS ALIGNMENT
TEST EQUIPMENT CONNECTION
GENERAL ... PAL-SECAM switch to SECAM position.
GENERAL ... PAL-SECAM switch to SECAM position.
GENERAL ... PAL-SECAM switch to SECAM position.
GENERAL CONNECTION CONTROL OF SWEEP-MARKER
GENERATOR to N. and V. input
connectors on the OSCILLOSCOPE,
connect hot lead of SWEEPHARKER CUIPUL cable to IP on
TV tuner: connect ground lead
to chassis ground.
Connect pick up lead SWEEPMARKER IMPUT cable to TPGO4:
ground lead to chassis ground.

Adjust L605 to obtain best overall response curve. (Refer to Response Curve "E")

SECAM IDENT ADJUSTMENT

Receive the signal of secam color pattern.
 Connect the DC voltmeter to TPGO3 and ground.
 Adjust the voltage to maximum with L606.

SECAM PHASE ADJUSTMENT

Receive the signal of secam color pattern.
 Adjust L601 and L602 not to change the color of the pattern while tuning the Color control from minimum to maximum position.

